



WEICON Solutions for

# PROTECTION, INTERNAL AND EXTERNAL SECURITY



[www.weicon.com](http://www.weicon.com)

V 1.26

# DEFENCE AND SECURITY

WEICON – we offer special solutions for applications in the field of defence and security technology.

In an age where security and efficiency requirements are constantly increasing, choosing the right products is crucial. WEICON offers you a comprehensive range of high-quality adhesives, sealants, technical sprays, assembly pastes and greases that are specially tailored to the needs of this demanding sector.

Our products are characterised by outstanding performance properties. Whether you need exceptional adhesive strength, long-term stability, or high resistance to extreme temperatures, chemical influences, or mechanical stress, we offer the right solution.

These features make our product line the ideal choice for applications in defence, security-related infrastructures and military and civil technologies.

From protecting sensitive components and parts against environmental influences to ensuring secure connections in critical applications, our speciality chemical products are designed to meet the highest standards of reliability and safety.

In addition, we are continuously working on innovative solutions to meet the ever-changing requirements of the industry and to support you as a partner.



WhatsApp-  
Service



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# STRUCTURAL ACRYLIC ADHESIVES



- ▶ high-strength
- ▶ residual elasticity
- ▶ process-safe

## PE-PP 50



Transparent | for low surface energy plastics | for small bonding gaps

Art.-No.

|       |          |
|-------|----------|
| 24 ml | 10062144 |
| Set   | 10062146 |
| 50 ml | 10058667 |
| Set   | 10103295 |

ALSO AVAILABLE  
AS A SET



## Easy-Mix RK-7000

Slow-curing | high strength | impact-resistant | residual elasticity

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10018563 |
|-------|----------|

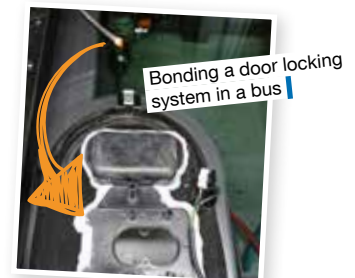
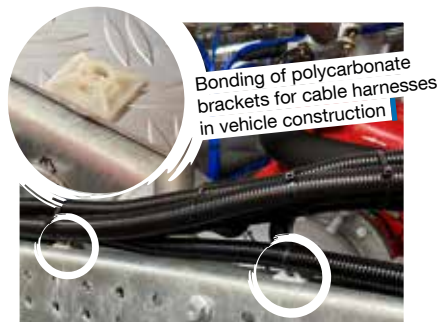


## Easy-Mix RK-7100 black

Fast-curing | high strength | impact-resistant | residual elasticity

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10051232 |
|-------|----------|



## Easy-Mix RK-7300

Excellent adhesion to plastics and EPDM | high strength | highly viscous | impact-resistant

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10047457 |
|-------|----------|



## RK-1300

Pasty | strong | fast-curing

Art.-No.

|      |          |
|------|----------|
| 60 g | 10000118 |
|------|----------|



complete package consisting of adhesive and activator

## Manual Dispenser NEW

Easy to use | economical



▶ 1:1 / 2:1  
10101999

▶ 10:1  
10102860

## Dispenser D 50

Robust, fracture-resistant construction of fibreglass-reinforced plastic (polyamide) with a metal trigger.

10005237



## Accessories

### Mixing Nozzles

|                 | Art.-No. |
|-----------------|----------|
| Quadro A-System | 10005236 |
| Quadro B-System | 10029793 |
| Helix A-System  | 10026925 |
| Helix B-System  | 10030395 |



Epoxy Resin Systems

# EPOXY ADHESIVES

- ▶ high-temperature resistant
- ▶ extremely strong adhesion
- ▶ shock- and impact resistant



## Easy-Mix S 50



Resistant to high temperatures |  
extremely strong adhesion |  
very short pot life

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10005230 |
| Set   | 10102958 |

## Easy-Mix Metal



High-temperature resistant | pasty |  
fast-curing

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10018047 |
|-------|----------|

## Easy-Mix HT 180



High temperature resistance | steady |  
shock- and impact resistant | UL-tested

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10044884 |
|-------|----------|

## Easy-Mix HT 250



Very high temperature resistance up to +200 °C  
(+392 °F), briefly up to +250 °C (+482 °F) | high  
adhesion to metals | high thermal conductivity and  
high resistance to aggressive media and powder  
coatings

Art.-No.

|       |          |
|-------|----------|
| 50 ml | 10056568 |
|-------|----------|

The ideal adhesives for  
**POWDER COATING**  
HT 180 and HT 250





# 1-COMPONENT ADHESIVES AND SEALANTS

# WEICONLOCK®

## THREADLOCKING

### AN 302-22

Vibration-proof |  
classified as non-hazardous

- ▶ medium viscosity
- ▶ low strength
- ▶ easy disassembly

|        | Art.-No. | MIL-Spec<br>complies with       |
|--------|----------|---------------------------------|
| 20 ml  | 10019885 | Mil-S-46163A<br>Type II Grade M |
| 50 ml  | 10017872 |                                 |
| 200 ml | 10019889 |                                 |

### AN 302-62

Threadlocking

- ▶ higher viscosity
- ▶ strong
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with                                             |
|--------|----------|-----------------------------------------------------------------------|
| 20 ml  | 10019899 | Mil-S-46163A<br>Type II Grade O<br>/ MIL-S-22473E<br>Letter Grade AVV |
| 50 ml  | 10017881 |                                                                       |
| 200 ml | 10019976 |                                                                       |

### AN 302-72

High-temperature-resistant |  
DVGW- and drinking water  
approval

- ▶ higher viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with                                             |
|--------|----------|-----------------------------------------------------------------------|
| 20 ml  | 10019901 | Mil-S-46163A<br>Type II Grade O<br>/ MIL-S-22473E<br>Letter Grade AVV |
| 50 ml  | 10017889 |                                                                       |
| 200 ml | 10019982 |                                                                       |

### AN 302-42

Drinking water approval

- ▶ medium viscosity
- ▶ medium strength
- ▶ disassembly with normal tools

|        | Art.-No. | MIL-Spec<br>complies with                                             |
|--------|----------|-----------------------------------------------------------------------|
| 20 ml  | 10017324 | Mil-S-46163A<br>Type II Grade N<br>/ MIL-S-22473E<br>Letter Grade CVV |
| 50 ml  | 10017874 |                                                                       |
| 200 ml | 10019966 |                                                                       |

### AN 302-71

Locking of threads  
and stud bolts

- ▶ medium viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with      |
|--------|----------|--------------------------------|
| 20 ml  | 10017326 | Mil-S-46163A<br>Type I Grade K |
| 50 ml  | 10017886 |                                |
| 200 ml | 10019980 |                                |

### AN 302-90

Threadlocking | for  
subsequent locking  
and sealing of hairline cracks

- ▶ extremely low viscosity |  
high capillary action
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with                                             |
|--------|----------|-----------------------------------------------------------------------|
| 20 ml  | 10019905 | Mil-S-46163A<br>Type III Grade R<br>/ MIL-S-22473E<br>Letter Grade AA |
| 50 ml  | 10017891 |                                                                       |
| 200 ml | 10019993 |                                                                       |

## PIPE AND THREAD SEALING

### AN 302-77

Pipe and thread sealing for large  
thread parts and flanges

- ▶ higher viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with                                           |
|--------|----------|---------------------------------------------------------------------|
| 50 ml  | 10019935 | Mil-S-46163A<br>Type I Grade L /<br>MIL-S-22473E<br>Letter Grade AV |
| 200 ml | 10019989 |                                                                     |

### AN 305-42

Hydraulic and pneumatic sealing |  
DVGW approval

- ▶ medium viscosity
- ▶ medium strength
- ▶ disassembly with  
normal tools

|        | Art.-No. |
|--------|----------|
| 20 ml  | 10016437 |
| 50 ml  | 10017877 |
| 200 ml | 10020001 |

### AN 305-72

Pipe and flange sealing (with PTFE) | immediate  
sealing effect | drinking water and DVGW approval

- ▶ high viscosity
- ▶ medium strength
- ▶ disassembly with  
normal tools

|        | Art.-No. | MIL-Spec<br>complies with |
|--------|----------|---------------------------|
| 50 ml  | 10019943 | MIL-A-46106               |
| 200 ml | 10020003 |                           |
| 300 ml | 10026707 |                           |

### AN 305-77

Thread sealing | drinking water  
and DVGW approval | BAM\*

- ▶ high viscosity
- ▶ medium strength
- ▶ disassembly with  
normal tools

|        | Art.-No. |
|--------|----------|
| 50 ml  | 10019949 |
| 200 ml | 10020011 |
| 300 ml | 10034148 |

\*according to leaflet M 034-1 "List of non-metallic materials compatible  
with oxygen" (DGVV information 213-075) of BG RCI



## FLANGE SEALING, GASKETING

### AN 305-18

NSF

Nonfood Compounds  
Program Listed S2  
Registration 167442

Flange sealing for filling large gaps | immediate sealing effect | high-temperature-resistant

- ▶ high viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. |
|--------|----------|
| 50 ml  | 10019941 |
| 200 ml | 10019999 |
| 300 ml | 10019591 |

### AN 305-74

Gasketing of flanges, gearboxes and other motor housings

- ▶ high viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. |
|--------|----------|
| 50 ml  | 10019947 |
| 200 ml | 10020009 |
| 300 ml | 10034146 |

### AN 305-73

Gasketing of flanges, gearboxes and other motor housings

- ▶ high viscosity
- ▶ low strength
- ▶ easy disassembly

|        | Art.-No. |
|--------|----------|
| 50 ml  | 10019945 |
| 200 ml | 10020005 |
| 300 ml | 10031472 |

## RETAINING CYLINDRICAL ASSEMBLIES

### AN 306-10



Retaining cylindrical assemblies for passive materials | drinking water approval

- ▶ medium viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with |
|--------|----------|---------------------------|
| 20 ml  | 10019911 | Mil-R-46082B<br>Type II   |
| 50 ml  | 10017883 |                           |
| 200 ml | 10020021 |                           |

### AN 306-38



Retaining cylindrical assemblies for bearings, gear wheels and bolts | fast-curing | drinking water approval

- ▶ medium viscosity
- ▶ high strength
- ▶ hard to disassemble

|        | Art.-No. | MIL-Spec<br>complies with |
|--------|----------|---------------------------|
| 20 ml  | 10016443 | Mil-R-46082B<br>Type III  |
| 50 ml  | 10017888 |                           |
| 200 ml | 10020027 |                           |

## SUPPLEMENTARY PRODUCTS

### Activator F Spray

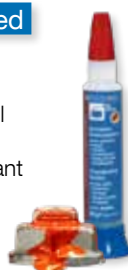
- ▶ Reduction of curing time

|        | Art.-No. | MIL-Spec<br>complies with      |
|--------|----------|--------------------------------|
| 200 ml | 10021433 | Mil-S-22473E<br>Grade T Form R |

### Threadlocking Varnish red

- ▶ Protection and security against manipulation
- ▶ good adhesion on almost all kinds of material
- ▶ removable and water resistant

|      | Art.-No. |
|------|----------|
| 30 g | 10038882 |
| 60 g | 10047481 |



### Plast-o-Seal

- ▶ Permanently plastic universal sealant
- ▶ solvent-free with no unpleasant odour
- ▶ enables immediate assembly

|       | Art.-No. |
|-------|----------|
| 90 g  | 10014387 |
| 120 g | 10014388 |
| 230 g | 10039427 |
| 300 g | 10014389 |



# TECHNICAL

## SPRAYS AND LIQUIDS



### Surface and Anti-Corrosion Coatings

#### Corro-Protection

Corrosion protection of metal parts for indoor storages

|                      | Art.-No. | MIL-Spec<br>complies with             |
|----------------------|----------|---------------------------------------|
| 400 ml <sup>DN</sup> | 10000157 |                                       |
| 1 L                  | 10007619 |                                       |
| 5 L                  | 10000787 | MIL-PRF-<br>16173E Grade<br>2 Class 1 |
| 10 L                 | 10000788 |                                       |
| 28 L                 | 10053503 |                                       |

#### Zinc Spray



NSF  
H10000157  
H10000157  
H10000157



Long-term cathodic corrosion protection | paintable | >1050 in the salt spray test according to DIN EN ISO 9227

|                      | Art.-No. |
|----------------------|----------|
| 400 ml <sup>DN</sup> | 10000016 |

### Cleaners and Degreasers

#### Cleaner S

Degreases and cleans all metals, glass, ceramics and most plastics | evaporates without residues

|                      | Art.-No. |
|----------------------|----------|
| 500 ml <sup>DN</sup> | 10000147 |
| 1 L                  | 10007611 |
| 5 L                  | 10000347 |
| 10 L                 | 10000348 |
| 28 L                 | 10053455 |

#### Visor Cleaner

Cleaner on the basis of highly active organic solvents

|                     | Art.-No. |
|---------------------|----------|
| 200 ml <sup>N</sup> | 10029663 |



Can be equipped with the multi-function spray head "Double Nozzle" (Art-Nr. 10044969). For exact dosage in areas difficult to access.



### Cleaner M

Classified as non-hazardous | fast-drying | non-flammable

Art.-No.

|      |          |
|------|----------|
| 1 L  | 10059076 |
| 5 L  | 10060671 |
| 10 L | 10058236 |
| 28 L | 10060673 |

### Surface Cleaner

Pre-treatment of bonding surfaces | evaporates without residues | for metal and plastics

Art.-No.

|                      |          |
|----------------------|----------|
| 150 ml               | 10024317 |
| 400 ml <sup>DN</sup> | 10024313 |
| 1 L                  | 10025301 |
| 5 L                  | 10025288 |
| 10 L                 | 10025292 |
| 28 L                 | 10053467 |

### Workshop Cleaner

Bio-degradable | temporary corrosion protection | free of solvents, water-dilutable

Art.-No.

|         |          |
|---------|----------|
| 500 ml* | 10016977 |
| 1 L     | 10028258 |
| 5 L     | 10016800 |
| 10 L    | 10016798 |
| 28 L    | 10053463 |



### Multi-Foam

Powerful universal cleaner

Art.-No.

|        |          |
|--------|----------|
| 150 ml | 10063243 |
| 400 ml | 10000157 |

### Sealant and Adhesive Remover

Removes sealants and hardened adhesive residues as well as varnishes and paints | Suitable for metal, wood, glass, ceramics, PE + PP

Art.-No.

|                      |          |
|----------------------|----------|
| 400 ml <sup>DN</sup> | 10026705 |
|----------------------|----------|

## Testing and safety

### Crack Testing Agent

10049835

The WEICON Crack Testing Agent Set comprises:

- 1 x 500 ml Cleaner (10047463)
- 1 x 500 ml Penetrant (10047461)
- 1 x 500 ml Developer (10047462)

#### Standards and regulations

Sample-tested according to DIN EN ISO 3452-2. Low sulphur and halogen content, according to DIN EN ISO 3452-2 and ASME-Code, Section V, Article 6. T641.07-2015.





## Lubricating and Multifunctional Oils

### W 44 T® Multi-Spray

Multifunctional oil with multiple effects | lubricates precision mechanisms | displaces moisture | protects against corrosion

|                      | Art.-No. |
|----------------------|----------|
| 50 ml                | 10014593 |
| 200 ml               | 10015286 |
| 400 ml <sup>DN</sup> | 10001023 |
| 500 ml               | 10039121 |
| 1 L                  | 10011715 |
| 5 L                  | 10007793 |
| 10 L                 | 10011348 |
| 28 L                 | 10053483 |

### AT-44

With PTFE super power | fine care for all precision parts

|                      | Art.-No. |
|----------------------|----------|
| 150 ml               | 10000149 |
| 400 ml <sup>DN</sup> | 10000150 |
| 1 L                  | 10007614 |
| 5 L                  | 10000356 |
| 10 L                 | 10000357 |
| 28 L                 | 10053479 |

Double Nozzle

10044969



### Bio-Fluid



Excellent capillary action | medically pure white oil

|        | Art.-No. |
|--------|----------|
| 200 ml | 10027448 |
| 500 ml | 10000158 |

### Anti-Friction Spray MoS<sub>2</sub>

Dry lubricant | dirt, dust and water repellent

|                      | Art.-No. |
|----------------------|----------|
| 400 ml <sup>DN</sup> | 10029748 |

### Cutting Fluid

High-performance cutting oil | excellent lubrication | free from mineral oil

|        | Art.-No. |
|--------|----------|
| 400 ml | 10000161 |
| 250 ml | 10011167 |
| 1 L    | 10000394 |
| 5 L    | 10000368 |
| 10 L   | 10000369 |
| 28 L   | 10053516 |

### PTFE-Spray

Grease-free | excellent sliding properties (non-stick)

|        | Art.-No. |
|--------|----------|
| 400 ml | 10000151 |



## Rust Loosener

### Rust Loosener and Contact Spray

Excellent capillary action | loosens rusted screws | dispels water

|                      | Art.-No. |
|----------------------|----------|
| 400 ml <sup>DN</sup> | 10023536 |
| 1 L                  | 10007609 |
| 5 L                  | 10000340 |
| 10 L                 | 10000233 |
| 28 L                 | 10053451 |

DN



Can be equipped with the multi-function spray head "Double Nozzle" (Art.-Nr. 10044969). For exact dosage in areas difficult to access.



## Adhesive Lubricants and Grease Sprays

### Adhering Grease extra strong

Also for underwater applications

|                      |          |                                |
|----------------------|----------|--------------------------------|
|                      | Art.-No. | MIL-Spec<br>complies with      |
| 400 ml <sup>DN</sup> | 10019873 | Mil-S-22473E<br>Grade T Form R |

### Spray-on Grease white

All-purpose sprayable grease

|                      |          |
|----------------------|----------|
|                      | Art.-No. |
| 400 ml <sup>DN</sup> | 10007039 |

### Top-Lube

Excellent capillary action

|        |          |
|--------|----------|
|        | Art.-No. |
| 400 ml | 10000156 |

### Universal Spray-on Grease with MoS<sub>2</sub>

High-pressure-resistant

|                      |          |
|----------------------|----------|
|                      | Art.-No. |
| 400 ml <sup>DN</sup> | 10019872 |

## Release Agents

### Ceramic Anti-Spatter Spray

High-temperature-resistant release agent | protective coating for MIG/MAG welding processes

|        |          |
|--------|----------|
|        | Art.-No. |
| 400 ml | 10060631 |

### Anti-Spatter Spray HP

Long-lasting effect | transparent | silicone-free

|        |          |
|--------|----------|
|        | Art.-No. |
| 400 ml | 10101563 |

### Anti-Spatter Spray

Protects workpieces | for optimum welding results | silicone-free

|        |          |
|--------|----------|
|        | Art.-No. |
| 400 ml | 10000160 |
| 1 L    | 10000351 |
| 5 L    | 10000337 |
| 10 L   | 10000338 |
| 28 L   | 10053449 |



Can be equipped with the multi-function spray head "Double Nozzle" (Art.-Nr. 10044969). For exact dosage in areas difficult to access.

# CONTACT-CYANOACRYLATE ADHESIVES

Universal repairs and bondings of

- precision mechanics
- plastic and rubber



## VA 2407

High-strength, fast-curing and process-safe 2-component structural adhesive based on cyanoacrylate. Suitable for fast and transparent bonding of e.g. plastic and rubber. Very good adhesion to a wide variety of materials. Pot life: approx. 5 minutes.

|      | Art.-No. |
|------|----------|
| 10 g | 10063086 |

## VA 1401



Nonfood Compounds  
Program Listed S4  
Registration 162959

Cyanoacrylate Adhesive for rubber and plastics | medium viscosity | fast curing | NSF approval

|       | Art.-No. | MIL-Spec<br>complies with       |
|-------|----------|---------------------------------|
| 12 g  | 10018869 | Mil-A-46050C<br>Type II Class 2 |
| 30 g  | 10016402 |                                 |
| 60 g  | 10019787 |                                 |
| 500 g | 10001557 |                                 |

## VA 8406



Cyanoacrylate Adhesive for rubber and plastics | ISEGA-certified | low viscosity | very fast curing

|       | Art.-No. | MIL-Spec<br>complies with       |
|-------|----------|---------------------------------|
| 12 g  | 10018865 | Mil-A-46050C<br>Type II Class 1 |
| 30 g  | 10016396 |                                 |
| 60 g  | 10019794 |                                 |
| 500 g | 10001559 |                                 |

## VA 250 Black

Cyanoacrylate Adhesive for special requirements | rubber-filled | high-temperature-resistant | high viscosity | slow curing | residual elasticity after curing | high peel and impact resistance

|       | Art.-No. | MIL-Spec<br>complies with       |
|-------|----------|---------------------------------|
| 12 g  | 10018873 | Mil-A-46050C<br>Type II Class 3 |
| 30 g  | 10016400 |                                 |
| 60 g  | 10019805 |                                 |
| 500 g | 10012306 |                                 |

Bonding polyethylene strips  
to aluminium rails



## Contact GEL

Cyanoacrylate Adhesive for special requirements | pasty (highly thixotropic) | very slow-curing = position correction

|      | Art.-No. | MIL-Spec<br>complies with        |
|------|----------|----------------------------------|
| 20 g | 10002033 | MIL-A-46050C<br>Type II, Class 5 |
| 30 g | 10018589 |                                  |

## VA 2500 HT

Cyanoacrylate Adhesive for special requirements | high-temperature-resistant | high viscosity | slow curing | residual elasticity after curing | high peel and impact resistance

|       | Art.-No. | MIL-Spec<br>complies with       |
|-------|----------|---------------------------------|
| 12 g  | 10018871 | Mil-A-46050C<br>Type II Class 3 |
| 30 g  | 10016398 |                                 |
| 60 g  | 10019803 |                                 |
| 500 g | 10012291 |                                 |

## Accessories

### CA-Activator Spray



Nonfood Compounds  
Program Listed S4  
Registration 162959

Heptane-based curing accelerator for WEICON Contact Cyanoacrylate Adhesives

|        | Art.-No. | MIL-Spec<br>complies with      |
|--------|----------|--------------------------------|
| 150 ml | 10000282 | MIL-A-46050C<br>Type IA or IIA |

### CA-Activator Spray PS



Nonfood Compounds  
Program Listed S4  
Registration 162959

Heptane-based curing accelerator for WEICON Cyanoacrylate Adhesives with pump spray head

|        | Art.-No. | MIL-Spec<br>complies with                       |
|--------|----------|-------------------------------------------------|
| 150 ml | 10067893 | MIL-A-46050C Type IA /<br>MIL-A-46050C Type IIA |

### Contact Primer for Polyolefines

Pre-treatment for bonding polyolefines in combination with WEICON Contact Cyanoacrylates.

|        | Art.-No. |
|--------|----------|
| 10 ml  | 10000275 |
| 100 ml | 10000278 |



## ASSEMBLY PASTES



temperature resistance

**-180 °C to +1.400 °C**



National Science Foundation  
Program Listed in  
Publication 1445

Metal-free | temperature  
resistance -40 °C to +1.400 °C

Compatible with stainless steel and other nickel alloys (no chromium-6 formation) | metal-free



|                           | Anti-Seize | High Tech        | Copper Paste | Ceramic Past |
|---------------------------|------------|------------------|--------------|--------------|
|                           | Art.-No.   | Art.-No.         | Art.-No.     | Art.-No.     |
| 85 g<br>Tube              | 10047467   | 10047469         | 10047468     | -            |
| 120 g<br>Brush top can    | 10000172   | 10000193         | 10026335     | 10067867     |
| 200 ml<br>Presspack       | 10025465   | -                | -            | -            |
| 450 g<br>Can              | 10000175   | 10000196         | 10000950     | 10067869     |
| 500 g<br>Brush top can    | 10028921   | 10030351         | 10030349     | -            |
| 1,0 kg<br>Can             | 10000177   | 10000197         | 10013761     | 10000208     |
| 400 ml<br>Spray           | 10000219   | 10000221         | 10025953     | -            |
| MIL-Spec<br>complies with |            | MIL-PRF-<br>907H |              |              |

## AL-W

Special lubricant for  
underwater applications

|         | Art.-No. |
|---------|----------|
| 400 g   | 10016748 |
| 1,0 kg  | 10016750 |
| 5,0 kg  | 10016754 |
| 25,0 kg | 10016756 |

Long-term lubricant with MoS2 | strong adhesion and high pressure resistance

|         | Art.-No. |
|---------|----------|
| 400 g   | 10016733 |
| 1,0 kg  | 10016735 |
| 5,0 kg  | 10016737 |
| 25,0 kg | 10016739 |



# BONDING AND SEALING

# ELASTIC

## Flex 310 M® Liquid black



**Liquid | self-levelling | ISEGA-certified**

Flex 310 M Liquid black is a self-levelling, 1-component casting and coating mass based on polyoxypropylene.

|        | Art.-No. | MIL-Spec<br>complies with |
|--------|----------|---------------------------|
| 310 ml | 10057733 | MIL-A-101A                |

## Flex 310 M® HT 200

**High-temperature-resistant | tested in accordance with DIN EN 45545-2**

The high temperature resistance makes it possible to bond and seal components needing to be subsequently thermal-coated (powder coated).

|                    | Art.-No. |
|--------------------|----------|
| 280 ml Green Tube* | 10104850 |

## Flex 310 M® 2 K

**Fast-curing**

Flex 310 M 2 K is a strong 2-component system on a hybrid polymer basis which enables full surface bonding of larger parts and which can be used to fill gaps of up to ten millimetres.

|        | Art.-No. |
|--------|----------|
| 250 ml | 10027733 |
| 400 ml | 10062232 |

Weld seam sealing cross strut truck axle

## Flex 310 M® Classic



**Free of isocyanate and solvents | suitable for universal use | ISEGA-certified**

WEICON Flex 310 M Classic Adhesive and Sealant is strong, paintable (wet-on-wet), sandable, has outstanding ageing stability and good resistance to UV rays. It is resistant to freshwater and salt water and is free of silicone, isocyanate, halogens or solvents.

|       |                    | Art.-No. |
|-------|--------------------|----------|
| grey  | 200 ml             | 10057240 |
|       | 280 ml Green Tube* | 10104007 |
| white | 200 ml             | 10057238 |
|       | 280 ml Green Tube* | 10104011 |
| black | 200 ml             | 10057245 |
|       | 280 ml Green Tube* | 10103997 |





# ADHESIVES

# AND SEALANTS

## Black-Seal

**Extremely resistant against oil and grease**

WEICON Black-Seal Adhesive and Sealant is black, high-temperature-resistant (+280 °C/+536 °F), free of solvents, strong, oil-resistant, grease-resistant, pressure-resistant, resistant to ageing and extremely elastic (breaking elongation of approx. 500%).

| Art.-No.           |          |
|--------------------|----------|
| 85 ml              | 10022222 |
| 200 ml             | 10000763 |
| 280 ml Green Tube* | 10104022 |



## HT 300

**High-temperature-resistant up to +300 °C | acetoxycuring**

HT 300 is particularly suitable for heat-exposed bonds and seals and adheres very well to steel, aluminium, glass, ceramics and many additional materials.

| Art.-No.           |          |
|--------------------|----------|
| 85 ml              | 10005243 |
| 280 ml Green Tube* | 10104027 |

## Cartridge Gun "Special"

Professional quality

10020751



## Activating Cleaner

Cleaner and primer in one product | for the pretreatment of bonding surfaces

► 400 ml  
10062859



# Green Tube®

Compared to conventional plastic cartridges  
**80%**  
LESS PLASTIC



**\*more sustainable packaging**  
as an alternative to plastic cartridges.  
100% recyclable cardboard cartridge.

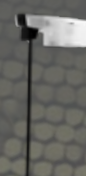
## GUN CARE & MAINTENANCE

**NEW**



**GUN OIL**  
Special oil for all types of firearms

|        |          |
|--------|----------|
| 50 ml  | 10105771 |
| 200 ml | 10105769 |
| 400 ml | 10105767 |



**DOUBLE NOZZLE**

suitable for:  
**Gun Oil**  
**Gun Cleaner**

Art.-Nr.  
10044969



**GUN PROTECT**  
Corrosion protection for firearms, ammunition and metal parts

|                                      |          |
|--------------------------------------|----------|
| 400 ml                               | 10105775 |
| Complies with Mil-Spec.: MIL-C-16173 |          |



**GUN CLEANER**  
Special cleaner and degreaser for all types of firearms

|        |          |
|--------|----------|
| 150 ml | 10106191 |
| 400 ml | 10105773 |



**GUN GREASE**  
Special lubricant | corrosion protection | wear protection

|       |          |
|-------|----------|
| 30 g  | 10105821 |
| 120 g | 10105778 |



**GUN FOAM CLEANER**  
Powerful foam cleaner for firearm and optic cleaning

|        |          |
|--------|----------|
| 150 ml | 10106567 |
|--------|----------|



**THREAD LOCKING**  
Medium-strength | removable with standard tools

|       |          |
|-------|----------|
| 10 ml | 10106565 |
|-------|----------|

**Set 5-piece** 10106622

Contains 1x each of:  
150 ml Gun Cleaner, 50 ml Gun Oil,  
30 g Gun Grease, Double Nozzle,  
Microfibre cloth

**Set 6-piece** 10106623

Contains 1x each of:  
200 ml Gun Oil, 150 ml Gun Cleaner,  
30 g Gun Grease, 10 ml Threadlocking  
Double Nozzle, Microfibre cloth



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