

SAFETY DATA SHEET



Green Tube Flex 310 M F1X

Section 1. Identification

Product identifier : Green Tube Flex 310 M F1X
Product code : 2000082
Other means of identification : Not available.
Product type : Solid.
Color : Various

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesives

Uses advised against

Not applicable.

Supplier's details : WEICON GmbH & Co. KG
Königsberger Str. 255,
48157 Münster, Germany
phone: +49 251 93220,
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

National contact

WEICON Canada Inc.
20 Steckle Place, Unit 20
Kitchener, Ontario N2E 2C3, CA
www.weicon.ca
E-mail: info@weicon.ca
Telephone: +1-519-896-5252
Telefax: +1-519-896-5254

Emergency telephone number (with hours of operation) : +1 866 928 0789 (24h - Toll free)
TRANSPORT EMERGENCY CONTACT : +1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture : SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms

:



Signal word

: Warning

Hazard statements

: H317 - May cause an allergic skin reaction.

Precautionary statements

Prevention

: P261 - Avoid breathing dust.
P280 - Wear protective gloves.

Section 2. Hazard identification

Response	: P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	Synonyms	% (w/w)	Identifiers	
titanium dioxide	Titanium oxide; Titanium oxide (TiO ₂); CI 77891; Titanium peroxide; Rutile; C.I. Pigment White 6; titanium dioxide coated with isopropoxytitanium triisostearate, containing by weight 1,5 % or more but not more than 2,5 % of isopropoxytitanium triisostearate; glass flakes (CAS RN 65997-17-3): — of a thickness of 0,3 µm or more but not more than 10 µm, and — coated with titanium dioxide (CAS RN 13463-67-7) or iron oxide (CAS RN 18282-10-5); titanium dioxide, other than those of heading 3206 11 00; C.I. 77891; E 171; titanium(IV) oxide, other than those of heading 3206 11 00	≥1 - ≤5	CAS: 13463-67-7	
N-(3-(trimethoxysilyl)propyl) ethylenediamine	1,2-Ethanediamine, N1-[3-(trimethoxysilyl)propyl]-; 1,2-Ethanediamine, N-[3-(trimethoxysilyl)propyl]-; [3-(2-Aminoethyl)amino; 3-(2-aminoethylamino) propyltrimethoxysilane; 2-aminoethyl (3-trimethoxysilylpropyl)amine; Ethylenediamine, N-(3-(trimethoxysilyl)propyl)-; (trimethoxysilylpropyl) ethylenediamine; 1,2-Ethanediamine, N-{3-(trimethoxysilyl)propyl}-; N-[3-(Trimethoxysilyl)propyl]ethane-1,2-diamine; 1,2-Ethanediamine, N-(3-(trimethoxysilyl)propyl)-; Dehydrochlorination reaction products of 3-[(2-aminoethyl)amino] propyltrimethoxysilane and 3-chloropropyltrimethoxysilane; N-Aminoethylated aminopropyltrialkoxysilane	≥0.1 - ≤1	CAS: 1760-24-3	

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical :  No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel :  No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill :  Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Large spill :  Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Avoid dust generation. Do not dry sweep. Vacuum dust with equipment fitted with a HEPA filter and place in a closed, labeled waste container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures :  Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
titanium dioxide	CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 20 mg/m³. TWA 8 hours: 10 mg/m³. CA British Columbia Provincial (Canada, 3/2025) Carc 2B. TWA 8 hours: 10 mg/m³. Notes: The 8-hour TWA listed in the Table is for the total dust. The substance also has an 8-hour TWA of 3 mg/m³ for the respirable fraction. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 10 mg/m³. CA Quebec Provincial (Canada, 2/2024) TWAEV 8 hours: 10 mg/m³. Form: total particulate matter. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 10 mg/m³.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Section 8. Exposure controls/personal protection

- Hand protection** : ☒ Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : ☒ Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : ☒ Solid. [Paste.]
- Color** : Various
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: Not applicable.
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : ☒ Not applicable.
- Vapor pressure** : Not applicable.
- Relative vapor density** : ☒ Not applicable.
- Relative density** : Not available.
- Density** : 1.53 g/cm³ [20°C (68°F)]
- Solubility in water** : Not applicable.
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : ☒ Not applicable.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not applicable.
Kinematic (40°C (104°F)): Not available.

Particle characteristics

- Median particle size** : ☒ Not available.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

N-(3-(trimethoxysilyl)propyl)ethylenediamine

Result

Rat - Oral - LD50

2413 mg/kg

Toxic effects: Behavioral - Tremor Gastrointestinal -
Hypermotility, diarrhea Gastrointestinal - Other changes

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name

titanium dioxide

Result

Human - Skin - Mild irritantDuration of treatment/exposure: 72 hoursAmount/concentration applied: 300 ug l

N-(3-(trimethoxysilyl)propyl)ethylenediamine

Rabbit - Skin - Mild irritantAmount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

N-(3-(trimethoxysilyl)propyl)ethylenediamine

Result

Rabbit - Eyes - Severe irritantAmount/concentration applied: 15 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
titanium dioxide	2B	-	A3

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

N-(3-(trimethoxysilyl)propyl)ethylenediamine

Result

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Section 11. Toxicological information

- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
N-(3-(trimethoxysilyl)propyl)ethylenediamine	2413	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

titanium dioxide

Result

Acute - LC50 - Marine water

Fish - Mummichog - *Fundulus heteroclitus*
>1000 mg/l [96 hours]
Effect: Mortality

Acute - LC50 - Fresh water

Crustaceans - Water flea - *Ceriodaphnia dubia* - Neonate
Age: <24 hours
3 mg/l [48 hours]
Effect: Mortality

Conclusion/Summary [Product] : Not available.

Section 12. Ecological information

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : None of the components are listed.

CEPA Toxic substances : None of the components are listed.

VOC content : 0 %

VOC (g/L) : 0

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : All components are listed or exempted.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History

Date of printing : 7/22/2026

Date of issue/Date of revision : ***

Date of previous issue : 3/29/2026

Version : 1.7

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DOT = Department of Transportation
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
HPR = Hazardous Products Regulations
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization

Section 16. Other information

LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships,
1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
TDG = Transportation of Dangerous Goods
UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN SENSITIZATION - Category 1	Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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