



CERTIFICATE NUMBER  
EFFECTIVE DATE  
EXPIRY DATE  
ABS TECHNICAL OFFICE

26-0549264-PDA  
30-Jun-2026  
29-Jun-2031  
Rotterdam Materials Eng

## CERTIFICATE OF Product Design Assessment

This is to certify that a representative of this Bureau did, at the request of

**WEICON GMBH & CO. KG**

located at

**KOENIGSBERGER STRASSE 255, , DE - 48157 MUENSTER,  
Germany**

assess design plans and data for the below listed product. This assessment is a representation by the Bureau as to the degree of compliance the design exhibits with applicable sections of the Rules. This assessment does not waive unit certification or classification procedures required by ABS Rules for products to be installed in ABS classed vessels or facilities. This certificate, by itself, does not reflect that the product is Type Approved. The scope and limitations of this assessment are detailed on the pages attached to this certificate.

**Product:** Synthetic Repair Compounds & Resins  
**Model:** WEICON HP  
**Endorsements:**  
**Tier:** 2 - PDA Issued

This Product Design Assessment (PDA) Certificate remains valid until 29/Jun/2031 or until the Rules and/or Standards used in the assessment are revised or until there is a design modification warranting design reassessment (whichever occurs first).

Acceptance of product is limited to the "Intended Service" details prescribed in the certificate and as per applicable Rules and Standards.

This Certificate is valid for installation of the listed product on ABS units which exist or are under contract for construction on or previous to the effective date of the ABS Rules and standards applied at the time of PDA issuance. Use of the Product for non-ABS units is subject to agreement between the manufacturer and intended client.

American Bureau Of Shipping

Nikolaos (Nikos Vrellos) Vrellos,Engineer/Consultant

NOTE: This certificate evidences compliance with one or more of the Rules, Guides, standards or other criteria of ABS or a statutory, industrial or manufacturer's standards. It is issued solely for the use of ABS, its committees, its clients or other authorized entities. Any significant changes to the aforementioned product without approval from ABS will result in this certificate becoming null and void. This certificate is governed by ABS Rules 1-1-A3/5.9 Terms and Conditions of the Request for Product Type Approval and Agreement (2010)

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Email: info@weicon.de  
Web: www.weicon.com

**Tier: 2 - PDA Issued**

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**Product:** Synthetic Repair Compounds & Resins  
**Model:** WEICON HP  
**Endorsements:**

**Intended Service:**

Marine, Offshore and Industrial Application - Repair, lining and abrasion resistance of cast and metal parts for equipment and machine parts.

**Description:**

WEICON HP is a two-component, mineral-filled, epoxy resin with longer curing time, high impact strength as well as high residual elasticity and abrasion resistance. WEICON HP can be used for repairs, as abrasion protection as well as for lining heavily stressed equipment and exhibits excellent adhesion to wet and damp surfaces and in underwater applications.

**Rating:**

Mixing ratio by weight %, Resin: Hardener - 100:83

**Physical Properties**

Tensile strength: 31 MPa  
Compressive strength: 65 MPa  
Tensile Modulus 1800-2000 MPa  
Hardness: 75±3 Shore D

**Service Temperature**

-35°C to 160°C degrees Celsius

**Service Restriction:**

Unit Certification is not required for this product. If the manufacturer or purchaser request an ABS Certificate for compliance with a specification or standard, the specification or standard, including inspection standards and tolerances, must be clearly defined.

Repairs on piping are not to be commenced without prior consultation and agreement with the ABS Surveyor.

**Comments:**

Prior to each repair, a reconditioning plan is to be prepared and discussed with the attending ABS Surveyor. The repair plan is to include as minimum the material to be removed from the affected machinery part, the cleaning and inspection methodology, the thickness of the epoxy resin applied, any curing taken place, etc. When required, calculations showing that the manufacturer's specified minimum allowable strength and corresponding thickness/diameter are maintained, are to also be carried out.

The reconditioning and repair procedures, especially for critical equipment, are to be in accordance with the equipment Manufacturer's recommendations.

The repairs are to be carried out by qualified personnel in accordance with WEICON's established and recommended procedure. Upon completion of the repair the correct alignment and balancing of the machinery is to be verified.

The use of these products is not permitted on any pressure part in containing a toxic or flammable liquid or gas.

The Manufacturer has provided a declaration about the control of, or the lack of Asbestos in this product.

**Notes/Drawing/Documentation:**

Drawing No. I\_11\_0840\_weicon\_bericht FM RFC RFC-DT UW WAL04 WAL06 TI BR ST, Test Report, Revision: -  
, Pages: 12

**WEICON GMBH & CO. KG**

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Drawing No. ISO 9001-2015 Zertifikat Englisch, QA Certificate, Revision: -, Pages: 1

Drawing No. SDS\_103901\_DE\_EN\_WEICON HP Epoxy Resin, Safety Datasheet, Revision: 1.8, Pages: 16

Drawing No. EN\_GB\_TDS\_WEICON\_HP, Technical Datasheet, Revision: 00, Pages: 4

Drawing No. LPS\_18\_05201\_Bericht\_Glas-Transition, Test Report, Revision: -, Pages: 42

SDS\_103902\_DE\_EN\_WEICON HP Epoxy Hardener, Safety Datasheet, Revision: 1.8, Pages: 21

Translated\_1\_11\_0840\_weicon\_bericht FM RFC RFC-DT UW WAL04 WAL06 TI BR ST\_en, Test Report, Revision: -, Pages: 13

Translated\_LPS\_18\_05201\_Bericht\_Glas-Transition\_en, Test Report, Revision: -, Pages: 42

**Terms of Validity:**

This Product Design Assessment (PDA) Certificate remains valid until 29/Jun/2031 or until the Rules and/or Standards used in the assessment are revised or until there is a design modification warranting design reassessment (whichever occurs first).

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**STANDARDS****ABS Rules:**

2026 Rules for Conditions of Classification - Ships 1-1-4/7.7, 1-1-A3, 1-1-A4, which covers the following:

Rules for Building and Classing Marine Vessel Rules: Part 4-1-1/3.3

Rules for Building and Classing Steel Vessels for Service on Rivers and Intracoastal Waterways: Part 4-1-1/3.3

Guide for Building and Classing Yachts: Part 4-1-1/3.3

2025 Rules for Conditions of Classification - Offshore Rules 1-1-4/9.7, 1-1-A2, 1-1-A3

**National:**

NA

**International:**

NA

**Government:**

NA

**EUMED:**

NA

**OTHERS:**

NA