

SAFETY DATA SHEET



WEICON WPN Epoxy Hardener

Section 1. Identification

GHS product identifier	: WEICON WPN Epoxy Hardener
Product code	: 105402
Other means of identification	: Not available.
Color	: Black.
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hardener for resins.

Uses advised against

Not applicable.

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255, 48157 Münster, Germany phone:+49 251 93220, email: info@weicon.de, URL: www.weicon.de
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e-mail address of person responsible for this SDS	: msds@weicon.de
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Emergency telephone number (with hours of operation)	: +1 202 464 2554 TRANSPORT (24 Hours/Day): +1 202 464 2554
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Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
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Classification of the substance or mixture	: SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2
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GHS label elements

Hazard pictograms



Signal word	: Danger
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Hazard statements	: H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H361 - Suspected of damaging fertility or the unborn child.
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Precautionary statements

Prevention	: P201 - Obtain special instructions before use. P280 - Wear protective gloves, protective clothing and eye or face protection.
Response	: P308 + P313 - IF exposed or concerned: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 2. Hazards identification

Hazards not otherwise classified : None known.

Hazards identified when used : No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Other means of identification : Not available.

Ingredient name	Synonyms	%	Identifiers
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl terminated; Pentanoic acid, 4,4'-azobis [4-cyano-, polymer with 1,3-butadiene, 1-piperazineethanamine and 2-propenenitrile; 2-Propenenitrile polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated; BUTADIENE ACRYLONITRILE COPOLYMER; 2-Propenenitril Polymer mit 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminiert	≥7 - ≤13	CAS: 68683-29-4
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	Polycondensation products of N1, N1'-(ethane-1,2-diyl)di(ethane-1,2-diamine) / [addition products of (chloromethyl)oxirane and 4,4'-(propane-2,2-diyl)diphenol] / tall oil fatty acid / N1,N1-bis (2-aminoethyl)ethane-1,2-diamine / N1-[2-(piperazin-1-yl)ethyl]ethane-1,2-diamine / 2,2'-(piperazine-1,4-diyl)di(ethane-1-amine) / [(methylphenoxy)methyl]oxirane; Fatty acids, tall-oil reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	≥5 - ≤10	CAS: 186321-96-0
benzyl alcohol	Benzenemethanol; .alpha.-Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α-hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha-Hydroxytoluene	≥1 - ≤5	CAS: 100-51-6
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-; Isophorone diamine; 3-(Aminomethyl)-3,5,5-trimethylcyclohexan-	≥1 - ≤5	CAS: 2855-13-2

Section 3. Composition/information on ingredients

	<p>1-amine; 5-Amino-1,3,3-trimethylcyclohexanemethanamine; 1-amino-3-aminomethyl-3,5,5-trimethylcyclohexane; 1,3,3-trimethyl-1-aminomethyl-5-aminocyclohexane; 1-amino-3-aminomethyl-3,3,5-trimethylcyclohexane; 5-amino-1,3,3-trimethylcyclohexanemethylamine; Aminomethyl-5 trimethyl-3,5,5 cyclohexylamine; 3-Aminomethyl-3,5,5-trimethyl cyclohexylamine and preparations containing it; 3-(aminomethyl)-3,5,5-trimethylcyclohexylamine</p>		
m-phenylenebis(methylamine)	<p>1,3-Benzenedimethanamine; m-Xylylendiamine; m-Xylene-alpha, alpha-diamine; m-Xylene alpha, alpha'- diamine; m-Xylene α, α'-diamine; m-xylene-α, α'-diamine; m-Xylylendiamine; 1,3-bis (Aminomethyl)benzene; MXDA; m-Xylene α, α'-diamine; m-Xylene-α, α'-diamine</p>	$\geq 0.5 - \leq 1.5$	CAS: 1477-55-0
2,4,6-tris(dimethylaminomethyl)phenol	<p>Phenol, 2,4,6-tris[(dimethylamino) methyl]-; Phenol, 2,4,6-tris (dimethylaminomethyl)-; 2,4,6-tris ((dimethylamino)methyl)phenol; Phenol, 2,4,6-tris{(dimethylamino) methyl}-; 2,4,6-Tris[(dimethylamino)methyl]phenol; 2,4,6-Tri(dimethylaminomethyl) phenol; 2,4,6-Tris(N,N-dimethylaminomethyl) phenol; 2,4,6-Tridimethylaminomethylphenol; TRIS (2,4,6-DIMETHYLAMINOMONOMETHYL) PHENOL; TRIS (2,4,6-DIMETHYLAMINOMETHYL) PHENOL; TRIS[(DIMETHYLAMINO)METHYL] PHENOL, 2,4,6-</p>	$\geq 0.5 - \leq 1.5$	CAS: 90-72-2
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols		$\geq 0.5 - \leq 1.5$	-
2-piperazin-1-ylethylamine	<p>1-Piperazineethanamine; 1-(2-Aminoethyl)piperazine; N-(Aminoethyl)piperazine; 2-(1-Piperazinyl) ethylamine; Piperazine, 1-(2-aminoethyl)-; 1-(2-AMINOETHYL)-PIPERAZINE; N-AMINOETHYLPIPERAZINE; 1-(2-AMINOETHYL)PIPERAZIN; 2-(Piperazin-1-yl)ethylamine; 1-Aminoethylpiperazine; PIPERAZINE, N-AMINOETHYL-</p>	$\geq 0.1 - \leq 1$	CAS: 140-31-8
decamethylcyclopentasiloxane	<p>Cyclopentasiloxane, 2,2,4,4,6,6,8,8,10,10-decamethyl-; Cyclopentasiloxane,</p>	≤ 0.1	CAS: 541-02-6

Section 3. Composition/information on ingredients

octamethylcyclotetrasiloxane	decamethyl-; D5; 2,2,4,4,6,6,8,8,10,10-decamethylcyclopentasiloxane; CYCLOPENTASILOXANE; decamethylcyclopentasiloxane {D5}; decamethyl- 1,3,5,7,9,2,4,6,8,10-pentaoxapentasiloxane; Belsil CM 040; 2,2,4,4,6,6-Hexaethylcyclotrisiloxane; Cyclic polyalkyl (C1-20) siloxane; Cyclopentasiloxane, decamethyl	≤0.1	CAS: 556-67-2
	D4; Cyclotetrasiloxane, 2,2,4,4,6,6,8,8-octamethyl-; Cyclotetrasiloxane, octamethyl-; siloxanes and silicones, di-Me, reaction products with chlorotrimethylsilane, iso-Pr alc., silica and sodium silicate, mixture with octamethylcyclotetrasiloxane and dodecamethylcyclohexasiloxane; 2,2,4,4,6,6,8,8-Octamethylcyclotetrasiloxane; OCTAMETHYLTETRAILOXANE; CYCLOMETHICONE; CYCLOTETRAILOXANE; Cyclohexasiloxane, dodecamethyl-; Cyclic polyalkyl (C1-20) siloxane; 2,2,4,4,6,6,8,8-Octamethyl- 1,3,5,7,2,4,6,8-tetraoxatetrasiloxane		

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not

Section 7. Handling and storage

reuse container.

Advice on general occupational hygiene

- : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

- : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	None.
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	None.
benzyl alcohol	OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.
3-aminomethyl-3,5,5-trimethylcyclohexylamine	None.
m-phenylenebis(methylamine)	NIOSH REL (United States, 10/2020) Absorbed through skin. CEIL: 0.1 mg/m ³ . CAL OSHA PEL (United States, 1/2025) Absorbed through skin. C: 0.1 mg/m ³ . OSHA PEL 1989 (United States, 3/1989) Absorbed through skin. CEIL: 0.1 mg/m ³ . ACGIH TLV (United States, 1/2025) Absorbed through skin. C: 0.018 ppm.
2,4,6-tris(dimethylaminomethyl)phenol	None.
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	None.
2-piperazin-1-ylethylamine	None.
decamethylcyclopentasiloxane	OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.
octamethylcyclotetrasiloxane	OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

- : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

- : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Black.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** :

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
Octamethylcyclotetrasiloxane	56	132.8				
decamethylcyclopentasiloxane				82.7	180.9	ASTM D 3828-87
3-aminopropyltriethoxysilane	93	199.4	DIN 51758			
3-aminopropyltriethoxysilane	93	199.4	DIN 51758			
2-piperazin-1-ylethylamine				99	210.2	ISO 2719
benzyl alcohol	100.56	213				

Section 9. Physical and chemical properties

benzyl alcohol	100.56	213			
3-aminomethyl-3,5,5-trimethylcyclohexylamine				110	230
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	>110	>230			
m-phenylenebis(methylamine)				134	273.2

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
octamethylcyclotetrasiloxane	0.99008	0.13				
decamethylcyclopentasiloxane	0.25	0.033				
2,4,6-tris(dimethylaminomethyl)phenol	0.056	0.0075	EU A.4			
benzyl alcohol	0.05	0.0067				
benzyl alcohol	0.05	0.0067				
2-piperazin-1-ylethylamine	0.039	0.0052				
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.01178	0.0016	OECD 104			
m-phenylenebis(methylamine)	0.0052	0.00069	OECD 104			

Relative vapor density : Not available.

Relative density : Not available.

Density : 2.2 g/cm³ [20 °C (68 °F)]

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature :

Ingredient name	°C	°F	Method
2-piperazin-1-ylethylamine	>300	>572	
decamethylcyclopentasiloxane	372	701.6	ASTM E 659-78
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15
octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659
benzyl alcohol	436	816.8	
benzyl alcohol	436	816.8	

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40 °C (104 °F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

Result

benzyl alcohol

Rat - Oral - LD50

1230 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Excitement Behavioral - Coma

Rabbit - Dermal - LD50

2000 mg/kg

m-phenylenebis(methylamine)

Rat - Oral - LD50

930 mg/kg

Rabbit - Dermal - LD50

2 g/kg

Rat - Inhalation - LC50 Gas.

700 ppm [1 hours]

Toxic effects: Eye - Lacrimation Lung, Thorax, or Respiration - Respiratory depression

octamethylcyclotetrasiloxane

Rat - Inhalation - LC50 Vapor

36 g/m³ [4 hours]

Toxic effects: Behavioral - Excitement Lung, Thorax, or Respiration - Dyspnea Other - Hair

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name

Result

benzyl alcohol

Man - Skin - Mild irritant

Duration of treatment/exposure: 48 hours

Amount/concentration applied: 16 mg

Pig - Skin - Moderate irritant

Amount/concentration applied: 100 %

Rabbit - Skin - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 100 mg

m-phenylenebis(methylamine)

Rabbit - Skin - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 750 ug

2-piperazin-1-ylethylamine

Rabbit - Skin - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 5 mg

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Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

m-phenylenebis(methylamine)

2-piperazin-1-ylethylamine

Result

Rabbit - Eyes - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 50 ug

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 20 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name

Result

Section 11. Toxicological information

2-piperazin-1-ylethylamine

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Section 11. Toxicological information

- Carcinogenicity** : No known significant effects or critical hazards.
Mutagenicity : No known significant effects or critical hazards.
Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
WEICON WPN Epoxy Hardener	3689.8	N/A	N/A	N/A	16.9
benzyl alcohol	1620	N/A	N/A	N/A	4.178
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1030	N/A	N/A	N/A	N/A
m-phenylenebis(methylamine)	930	N/A	N/A	N/A	1.34
2,4,6-tris(dimethylaminomethyl)phenol	500	N/A	N/A	N/A	N/A
2-piperazin-1-ylethylamine	500	300	N/A	N/A	N/A
octamethylcyclotetrasiloxane	N/A	N/A	N/A	36	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

Result

benzyl alcohol

Acute - LC50 - Fresh water

Fish - Bluegill - *Lepomis macrochirus*

10 ppm [96 hours]

Effect: Mortality

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: <24 hours

17.4 mg/l [48 hours]

Effect: Intoxication

2-piperazin-1-ylethylamine

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 31 days; Size: 21 mm; Weight: 0.147 g

2190 mg/l [96 hours]

Effect: Mortality

octamethylcyclotetrasiloxane

Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: <24 hours

7.9 µg/l [21 days]

Effect: Mortality

Chronic - NOEC

STDMETH

Algae - Green algae - *Selenastrum capricornutum*

1 to 29 µg/l [96 hours]

Effect: Population

Chronic - NOEC - Fresh water

Fish - Rainbow trout, donaldson trout - *Oncorhynchus mykiss* -

Embryo

Age: ≤24 hours

4.4 µg/l [33 days]

Effect: Mortality

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Section 12. Ecological information

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
benzyl alcohol	0.87	-	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
m-phenylenebis(methylamine)	0.18	2.69	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
2-piperazin-1-ylethylamine	-1.48	-	Low
decamethylcyclopentasiloxane	8.023	7060 [OECD 305]	High
octamethylcyclotetrasiloxane	6.488	13400 [EPA OTS 797.1520]	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.


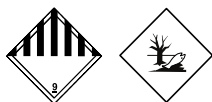


Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not available.	UN3082	UN3082	UN1760	UN1760
UN proper shipping name	Not available.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine, Reaction mass of (1-phenylethyl))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine, Reaction mass of (1-phenylethyl))	CORROSIVE LIQUID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))	CORROSIVE LIQUID, N.O.S. (3-aminomethyl-3,5,5-trimethylcyclohexylamine, m-phenylenebis(methylamine))

Section 14. Transport information

		phenols and bis-(1-phenylethyl) phenols)	phenols and bis-(1-phenylethyl) phenols)		
Transport hazard class(es)	Not available.	9 	9 	8 	8 
Packing group	-	III	III	III	III
Environmental hazards	No.	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.

Mexico Classification

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

Section 15. Regulatory information

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN CORROSION - Category 1C
 SERIOUS EYE DAMAGE - Category 1
 SKIN SENSITIZATION - Category 1
 TOXIC TO REPRODUCTION - Category 2

Composition/information on ingredients

Name	%	Classification
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	≥7 - ≤13	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	≥5 - ≤10	SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
benzyl alcohol	≥1 - ≤5	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 EYE IRRITATION - Category 2A
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥1 - ≤5	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A
m-phenylenebis(methylamine)	≥0.5 - ≤1.5	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (inhalation) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1B
2,4,6-tris(dimethylaminomethyl)phenol	≥0.5 - ≤1.5	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	≥0.5 - ≤1.5	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1A
2-piperazin-1-ylethylamine	≥0.1 - ≤1	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
decamethylcyclopentasiloxane	≤0.1	FLAMMABLE LIQUIDS - Category 4
octamethylcyclotetrasiloxane	≤0.1	FLAMMABLE LIQUIDS - Category 3 TOXIC TO REPRODUCTION - Category 2

State regulations

Massachusetts : The following components are listed: BENZYL ALCOHOL; M-XYLENE-ALPHA,ALPHA'-DIAMINE

New York : None of the components are listed.

New Jersey : The following components are listed: ISOPHORONEDIAMINE; m-XYLENE alpha, alpha'-DIAMINE

Pennsylvania : The following components are listed: BENZENEMETHANOL; 1,3-BENZENED, IMETHANAMINE

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Section 15. Regulatory information

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
Eurasian Economic Union	: Russian Federation inventory : Not determined.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Section 16. Other information

Classification	Justification
SKIN CORROSION - Category 1C	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method

History

Date of printing : 2/3/2026
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Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DOT = Department of Transportation
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
TDG = Transportation of Dangerous Goods
UN = United Nations

References

: Not available.

☑ Indicates information that has changed from previously issued version.

Notice to reader

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