

SAFETY DATA SHEET



WEICON F2 Epoxy Resin

Section 1. Identification

GHS product identifier : WEICON F2 Epoxy Resin
Product code : 102001
Other means of identification : Not available.
Color : Gray.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Epoxy resins

Uses advised against

Not applicable.

Supplier's details : WEICON GmbH & Co. KG
Königsberger Str. 255,
48157 Münster, Germany
phone:+49 251 93220,
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

Emergency telephone number (with hours of operation) : +1 202 464 2554
TRANSPORT (24 Hours/Day): +1 202 464 2554

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H350 - May cause cancer.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
P280 - Wear protective gloves, protective clothing and eye or face protection.

Response : P308 + P313 - IF exposed or concerned: Get medical advice or attention.

Storage : Not applicable.

Section 2. Hazards identification

Disposal	: P501 - Dispose of waste according to applicable legislation.
Hazards not otherwise classified	: None known.
Hazards identified when used	: No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	Synonyms	%	Identifiers
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	reaction product: bisphenol-A-(epichlorohydrin); epoxy resin; epoxy resin; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chloromethyl)oxirane; Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane; phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2-(chloromethyl)oxirane; oxirane, (chloromethyl)-, polymer with 4,4'-(1-methylethylidene)bis [phenol]; Bisphenol A, epichlorohydrin polymer; Epichlorohydrin, bisphenol A resin; poly{(4,4'-propane-2,2-diyl)diphenol)-co-[2-(chloromethyl)oxirane]}; BADGE; DGEBA; diglycidyl ether of bis-phenol A; bisphenol A diglycidyl ether resin; (bisphenol A)-epichlorohydrin copolymer	≥15 - ≤40	CAS: 25068-38-6
Aluminium powder (stabilized)	aluminium powder (stabilised)	≥15 - ≤40	CAS: 7429-90-5
crystalline silica, respirable powder	alpha-quartz; Silica, crystalline (quartz); Silica, Crystalline Quartz; SILICA, CRYSTALLINE, QUARTZ; Silica-Crystalline, Quartz; Silica - Crystalline Quartz; Silica-Crystalline : Quartz; Silica, crystalline - quartz	≥15 - ≤40	CAS: 14808-60-7
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol; Formaldehyde, polymer with (chloromethyl)oxirane and phenol; Phenol, formaldehyde, (chloromethyl)oxirane polymer; epichlorohydrin-phenolformaldehyde resin; Phenolic epoxy resin F-44; Polymer of 2-(chloromethyl) oxirane / formaldehyde / phenol; Glycidyl ether modification	≥7 - ≤13	CAS: 9003-36-5

Section 3. Composition/information on ingredients

	products with epichlorohydrin or 2-methylepichlorohydrin of {polycondensation products of [(polycondensation products of phenol / formaldehyde) or alkyl (C1-9)phenol] / formaldehyde}; Formaldehyde polymer with (chloromethyl)oxirane and phenol; POLYMER, FORMALDEHYDE WITH (CHLOROMETHYL) OXIRANE AND PHENOL; Epichlorohydrin-bisphenol F resin		
1,6-bis(2,3-epoxypropoxy)hexane	Oxirane, 2,2'-[1,6-hexanediylbis (oxymethylene)]bis-; 1,6-Bis (glycidyl)oxy)hexane; 1,6-Hexanediol diglycidyl ether; Hexane, 1,6-bis (2,3-epoxypropoxy); 2,2'-[hexane-1,6-diylbis(oxymethanediyl)] dioxirane; Diglycidyl hexanediol; 2,2'-[1,6-Hexanediylbis (oxymethylene)]bisoxirane; 1,6-Bis(oxiran-2-ylmethoxy) hexane; Glycidyl or 2-methylglycidyl ether of poly (2-6) hydroxyalkane (C3-10); Alkylene glycol diglycidyl ether (C2-12); Hexamethylene glycol diglycidyl ether	≥1 - ≤5	CAS: 16096-31-4
decamethylcyclopentasiloxane	Cyclopentasiloxane, 2,2,4,4,6,6,8,8,10,10-decamethyl-; Cyclopentasiloxane, decamethyl-; D5; 2,2,4,4,6,6,8,8,10,10-decamethylcyclopentasiloxane; CYCLOPENTASILOXANE; decamethylcyclopentasiloxane {D5}; decamethyl- 1,3,5,7,9,2,4,6,8,10-pentaoxapentasiloxane; Belsil CM 040; 2,2,4,4,6,6-Hexaethylcyclotrisiloxane; Cyclic polyalkyl (C1-20) siloxane; Cyclopentasiloxane, decamethyl	≤0.1	CAS: 541-02-6

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

Section 5. Fire-fighting measures

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds
metal oxide/oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin Aluminium powder (stabilized)	None. NIOSH REL (United States, 10/2020) TWA 10 hours: 10 mg/m ³ . Form: Total. TWA 10 hours: 5 mg/m ³ . Form: Respirable fraction. CAL OSHA PEL (United States, 1/2025) TWA 8 hours: 5 mg/m ³ . Form: powder. OSHA PEL (United States, 5/2018) TWA 8 hours: 15 mg/m ³ (as Al). Form: Total dust. TWA 8 hours: 5 mg/m ³ (as Al). Form: Respirable fraction. OSHA PEL 1989 (United States, 3/1989) TWA 8 hours: 15 mg/m ³ (as Al). Form: Dust. TWA 8 hours: 5 mg/m ³ (as Al). Form: Respirable fraction. TWA 8 hours: 5 mg/m ³ (as Al). Form: Pyrophoric. TWA 8 hours: 5 mg/m ³ (as Al). Form: Welding fume. ACGIH TLV (United States, 1/2025) [Aluminum, metal and insoluble compounds] A4. TWA 8 hours: 1 mg/m ³ . Form: Respirable fraction.
crystalline silica, respirable powder	NIOSH REL (United States, 10/2020) [SILICA, CRYSTALLINE] NIA. TWA 10 hours: 0.05 mg/m ³ . Form: respirable dust. CAL OSHA PEL (United States, 1/2025) TWA 8 hours: 0.05 mg/m ³ . OSHA PEL Z3 (United States, 6/2016) TWA 8 hours: 250 / (%SiO ₂ +5) mppcf. Form: Respirable. TWA 8 hours: 10 / (%SiO ₂ +2) mg/m ³ . Form: Respirable. OSHA PEL (United States, 5/2018) [Silica, crystalline] TWA 8 hours: 50 µg/m ³ . Form: Respirable dust. OSHA PEL 1989 (United States, 3/1989) TWA 8 hours: 0.1 mg/m ³ (as quartz). Form: Respirable dust. ACGIH TLV (United States, 1/2025) [Silica, crystalline] A2. TWA 8 hours: 0.025 mg/m ³ . Form: Respirable fraction.

Section 8. Exposure controls/personal protection

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol
1,6-bis(2,3-epoxypropoxy)hexane
decamethylcyclopentasiloxane

None.

None.

OARS WEEL (United States, 9/2024)

TWA 8 hours: 10 ppm.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Gray.

Odor : Bland.

Odor threshold : Not available.

Section 9. Physical and chemical properties

pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: >200°C (>392°F)
Flash point	: Closed cup: >200°C (>392°F) [Pensky-Martens]
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	: >0.00001 kPa (>0.000075006 mm Hg)
Relative vapor density	: Not available.
Relative density	: Not available.
Density	: 1.5 g/cm ³ [20°C (68°F)]
Solubility in water	: Not available.
Miscible with water	: No.
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	: Not applicable.
Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result
decamethylcyclopentasiloxane	Rat - Oral - LD50 >24134 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Section 11. Toxicological information

Product/ingredient name

decamethylcyclopentasiloxane

Result

Rabbit - Skin - Mild irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

decamethylcyclopentasiloxane

Result

Rabbit - Eyes - Mild irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 500 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica, respirable powder	+	1	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Section 11. Toxicological information

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : May cause cancer. Risk of cancer depends on duration and level of exposure.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Section 11. Toxicological information

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

Aluminium powder (stabilized)

Result

Chronic - NOEC - Fresh water

Aquatic plants - Coontail - *Ceratophyllum demersum*Weight: 3.5 g

9 mg/l [3 days]

Effect: Enzymes

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	2.64 to 3.78	31	Low
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low
1,6-bis(2,3-epoxypropoxy)hexane	0.822	-	Low
decamethylcyclopentasiloxane	8.023	7060 [OECD 305]	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

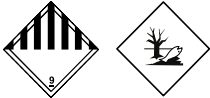
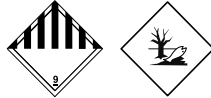
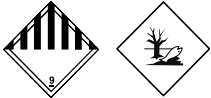
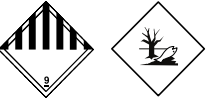
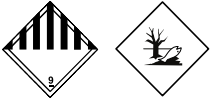
No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	UN3082	UN3082	UN3082	UN3082	UN3082
UN proper shipping name	Environmentally hazardous substance, liquid, n.o.s.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorohydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	SUBSTANCIA LÍQUIDA PELIGROSA PARA EL MEDIO AMBIENTE, N.E. P. (reaction product: bisphenol-A-(epichlorohydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A-(epichlorohydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A-(epichlorohydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)
Transport hazard class(es)	9 	9 	9 	9 	9 
Packing group	III	III	III	III	III
Environmental hazards	Yes.	Yes.	Yes.	Yes.	Yes.

Additional information

DOT Classification

- : Non-bulk packages of this product are not regulated as hazardous materials unless transported by inland waterway. This product is not regulated as a hazardous material when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of §§ 173.24 and 173.24a.

Limited quantity Yes.

Packaging instruction Exceptions: 155. Non-bulk: 203. Bulk: 241.

Special provisions 8, 146, 173, 335, IB3, T4, TP1, TP29

TDG Classification

- : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.

Explosive Limit and Limited Quantity Index 5

Special provisions 16, 99

Mexico Classification

- : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Special provisions 274, 331, 335

IMDG

- : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

Emergency schedules F-A, S-F

Special provisions 274, 335, 969

Section 14. Transport information

- IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.
- Quantity limitation** Passenger and Cargo Aircraft: 450 L. Packaging instructions: 964. Cargo Aircraft Only: 450 L. Packaging instructions: 964. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y964.
- Special provisions** A97, A158, A197

- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

- Transport in bulk according to IMO instruments** : Not available.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 5(a)2 final significant new use rules: 1,6-bis(2,3-epoxypropoxy)hexane

TSCA 5(e) substance consent order: 1,6-bis(2,3-epoxypropoxy)hexane

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica; decamethylcyclopentasiloxane

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Name	One time notification		Annual notification		
	4	5	5(f)	6	7
1,6-bis(2,3-epoxypropoxy)hexane	Not listed	Listed	Not listed	Not listed	Not listed

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN IRRITATION - Category 2
EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 1A

Composition/information on ingredients

Section 15. Regulatory information

Name	%	Classification
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	≥15 - ≤40	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
Aluminium powder (stabilized)	≥15 - ≤40	SKIN SENSITIZATION - Category 1 FLAMMABLE SOLIDS - Category 1 SUBSTANCES AND MIXTURES, WHICH IN CONTACT WITH WATER, EMIT FLAMMABLE GASES - Category 2
crystalline silica, respirable powder	≥15 - ≤40	CARCINOGENICITY - Category 1A
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥7 - ≤13	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
1,6-bis(2,3-epoxypropoxy)hexane	≥1 - ≤5	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A
decamethylcyclopentasiloxane	≤0.1	SKIN SENSITIZATION - Category 1 FLAMMABLE LIQUIDS - Category 4 EYE IRRITATION - Category 2B

SARA 313

	Product name	CAS number	%
Form R - Reporting requirements	Aluminium powder (stabilized)	7429-90-5	≥15 - ≤40
Supplier notification	Aluminium powder (stabilized)	7429-90-5	≥15 - ≤40

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

State regulations

- Massachusetts** : The following components are listed: ALUMINUM; SILICA, CRYSTALLINE, QUARTZ
- New York** : None of the components are listed.
- New Jersey** : The following components are listed: ALUMINUM; SILICA, QUARTZ
- Pennsylvania** : The following components are listed: QUARTZ DUST

California Prop. 65

⚠ WARNING: This product can expose you to Silica, crystalline, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Silica, crystalline	-	-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

- Australia** : All components are listed or exempted.

Section 15. Regulatory information

Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	2
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 1A	Calculation method

History

Date of printing	: 2/3/2026
Date of issue/Date of revision	: ***
Date of previous issue	: 11/4/2025
Version	: 2.6

Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DOT = Department of Transportation
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
TDG = Transportation of Dangerous Goods
UN = United Nations

References

: Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.