

SAFETY DATA SHEET



WEICON Ceramic W Epoxy Hardener

Section 1. Identification

GHS product identifier : WEICON Ceramic W Epoxy Hardener
Product code : 104602
Other means of identification : Not available.
Color : White.
Product type : Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hardener for resins.

Uses advised against

Not applicable.

Supplier's details : WEICON GmbH & Co. KG
Königsberger Str. 255,
48157 Münster, Germany
phone:+49 251 93220,
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

Emergency telephone number (with hours of operation) : +1 202 464 2554
TRANSPORT (24 Hours/Day): +1 202 464 2554

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION - Category 1B
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements : H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H372 - Causes damage to organs through prolonged or repeated exposure.

Precautionary statements

Prevention : P260 - Do not breathe vapor.
P280 - Wear protective gloves, protective clothing and eye or face protection.

Response : P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Section 2. Hazards identification

Storage	: Not applicable.
Disposal	: P501 - Dispose of waste according to applicable legislation.
Hazards not otherwise classified	: None known.
Hazards identified when used	: No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	Synonyms	%	Identifiers
crystalline silica, respirable powder	alpha-quartz; Silica, crystalline (quartz); Silica, Crystalline Quartz; SILICA, CRYSTALLINE, QUARTZ; Silica-Crystalline, Quartz; Silica - Crystalline Quartz; Silica-Crystalline : Quartz; Silica, crystalline - quartz	≥60 - ≤80	CAS: 14808-60-7
Polyethylene polyamine, pentaethylenehexamine fraction		≥10 - ≤30	-
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	Poly[oxy(methyl-1,2-ethanediyl)], . alpha.-(2-aminomethylethyl)-. omega.-(2-aminomethylethoxy)-; . alpha.,.omega.- Diaminopolypropylene glycol; Jeffamine 400; Jeffamine D 600; polyoxypropylenediamine; Diaminopolypropylene glycol; Poly [oxy(methyl-1,2-ethanediyl)], alpha-(2-aminomethylethyl)-omega-(2-aminomethylethoxy)-; Poly(oxy(methyl-1,2-ethanediyl)), alpha-(2-aminomethylethyl)-omega-(2-aminomethylethoxy)-; poly(oxypropylene)diamine; Poly (oxy(methyl-1,2-ethanediyl)), . alpha.-(2-aminomethylethyl)-. omega.-(2-aminomethylethoxy)-; alpha-(2-Aminopropyl)-omega-aminopoly(oxy-2-methylethylene)	≥5 - ≤10	CAS: 9046-10-0
3,6-diazaoctanethylenediamin	triethylenetetramine; trientine; 1,2-Ethanediamine, N1,N2-bis (2-aminoethyl)-; 1,2-Ethanediamine, N,N'-bis (2-aminoethyl)-; N,N'-Bis (2-aminoethyl) -1,2-ethanediamine; 3,6-diazaoctamethylenediamine; N,N'-bis(2-aminoethyl)ethane-1,2-diamine; N1,N2-bis (2-Aminoethyl) -1,2-ethanediamine; 1,4,7,10-Tetraazadecane; 3,6-Diazaoctane-1,8-diamine; N, N'-Bis(2-aminoethyl)	≥1 - ≤5	CAS: 112-24-3

Section 3. Composition/information on ingredients

2,4,6-tris(dimethylaminomethyl)phenol	<p>ethylenediamine</p> <p>Phenol, 2,4,6-tris[(dimethylamino) methyl]-; Phenol, 2,4,6-tris (dimethylaminomethyl)-; 2,4,6-tris ((dimethylamino)methyl)phenol; Phenol, 2,4,6-tris{(dimethylamino) methyl}-; 2,4,6-Tris[(dimethylamino)methyl]phenol; 2,4,6-Tri(dimethylaminomethyl) phenol; 2,4,6-Tris(N,N-dimethylaminomethyl) phenol; 2,4,6-Tridimethylaminomethylphenol; TRIS (2,4,6-DIMETHYLAMINOMONOMETHYL) PHENOL; TRIS (2,4,6-DIMETHYLAMINOMETHYL) PHENOL; TRIS[(DIMETHYLAMINO)METHYL] PHENOL, 2,4,6-</p>	≥1 - ≤5	CAS: 90-72-2
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	<p>reaction product: bisphenol-A-(epichlorohydrin); epoxy resin; epoxy resin; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane; Phenol, 4,4'-(1-methylethylidene) bis-, polymer with 2-(chloromethyl)oxirane; Phenol, 4,4'-(1-methylethylidene)bis-, polymer with (chloromethyl) oxirane; phenol, 4,4'-(1-methylethylidene)bis-, polymer with 2-(chloromethyl)oxirane; oxirane, (chloromethyl)-, polymer with 4,4'-(1-methylethylidene)bis [phenol]; Bisphenol A, epichlorohydrin polymer; Epichlorohydrin, bisphenol A resin; poly{(4,4'-propane-2,2-diyl)diphenol)-co-[2-(chloromethyl)oxirane]}; BADGE; DGEBA; diglycidyl ether of bis-phenol A; bisphenol A diglycidyl ether resin; (bisphenol A)-epichlorohydrin copolymer</p>	≥0.1 - ≤1	CAS: 25068-38-6
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	<p>Formaldehyde, polymer with 2-(chloromethyl)oxirane and phenol; Formaldehyde, polymer with (chloromethyl)oxirane and phenol; Phenol, formaldehyde, (chloromethyl)oxirane polymer; epichlorohydrin-phenolformaldehyde resin; Phenolic epoxy resin F-44; Polymer of 2-(chloromethyl) oxirane / formaldehyde / phenol; Glycidyl ether modification products with epichlorohydrin or 2-methylepichlorohydrin of {polycondensation products of [(polycondensation products of</p>	≥0.1 - ≤1	CAS: 9003-36-5

Section 3. Composition/information on ingredients

	phenol / formaldehyde) or alkyl (C1-9)phenol] / formaldehyde); Formaldehyde polymer with (chloromethyl)oxirane and phenol; POLYMER, FORMALDEHYDE WITH (CHLOROMETHYL) OXIRANE AND PHENOL; Epichlorohydrin-bisphenol F resin		
Solvent naphtha (petroleum), light arom.	Low boiling point naphtha - unspecified; Solvent naphtha (petroleum), light arom; Solvent naphtha, petroleum, light aromatic; Aromatic hydrocarbon solvents - medium flashpoint; Light aromatic solvent naphtha; Solvent naphtha, light aromatic; Solvent naphtha (petroleum), light aromatic; Light aromatic solvent naphtha (petroleum) (C8 to C10); Solvent naphtha, petroleum, light arom.; AROMATIC PETROLUUM DISTILLATE; SOLVENT, AROMATIC PETROLEUM	≤0.1	CAS: 64742-95-6
decamethylcyclopentasiloxane	Cyclopentasiloxane, 2,2,4,4,6,6,8,8,10,10-decamethyl-; Cyclopentasiloxane, decamethyl-; D5; 2,2,4,4,6,6,8,8,10,10-decamethylcyclopentasiloxane; CYCLOPENTASILOXANE; decamethylcyclopentasiloxane {D5}; decamethyl-1,3,5,7,9,2,4,6,8,10-pentaoxapentasiloxane; Belsil CM 040; 2,2,4,4,6,6-Hexaethylcyclotrisiloxane; Cyclic polyalkyl (C1-20) siloxane; Cyclopentasiloxane, decamethyl	≤0.1	CAS: 541-02-6
octamethylcyclotetrasiloxane	D4; Cyclotetrasiloxane, 2,2,4,4,6,6,8,8-octamethyl-; Cyclotetrasiloxane, octamethyl-; siloxanes and silicones, di-Me, reaction products with chlorotrimethylsilane, iso-Pr alc., silica and sodium silicate, mixture with octamethylcyclotetrasiloxane and dodecamethylcyclohexasiloxane; 2,2,4,4,6,6,8,8-Octamethylcyclotetrasiloxane; OCTAMETHYLTETRASILOXANE; CYCLOMETHICONE; CYCLOTETRASILOXANE; Cyclohexasiloxane, dodecamethyl-; Cyclic polyalkyl (C1-20) siloxane; 2,2,4,4,6,6,8,8-Octamethyl-1,3,5,7,2,4,6,8-tetraoxatetrasiloxane	≤0.1	CAS: 556-67-2

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Section 3. Composition/information on ingredients

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

Section 4. First aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
metal oxide/oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 8. Exposure controls/personal protection

2,3-epoxypropane and phenol
Solvent naphtha (petroleum), light arom.

decamethylcyclopentasiloxane

octamethylcyclotetrasiloxane

OSHA PEL 1989 (United States, 3/1989)
[Petroleum distillates (Naphtha)]

TWA 8 hours: 400 ppm.

TWA 8 hours: 1600 mg/m³.

OARS WEEL (United States, 9/2024)

TWA 8 hours: 10 ppm.

OARS WEEL (United States, 9/2024)

TWA 8 hours: 10 ppm.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: White.
Odor	: Characteristic.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: Not available.
Flash point	:

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
Solvent naphtha (petroleum), light arom.	<-40	<-40	ISO 13736			
octamethylcyclotetrasiloxane	56	132.8				
decamethylcyclopentasiloxane				82.7	180.9	ASTM D 3828-87
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	>93	>199.4	EU A.9			
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	128	262.4	ISO 2719			
3,6-diazaoctanethylenediamin	143	289.4				
oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	159	318.2	EU A.9			
propylidynetrimethanol	172	341.6				

Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	:

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
octamethylcyclotetrasiloxane	0.99008	0.13				
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-	0.67506	0.09	OECD 104	1.57513	0.21	OECD 104
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	0.62	0.083	EU A.4			
decamethylcyclopentasiloxane	0.25	0.033				
2,4,6-tris(dimethylaminomethyl) phenol	0.056	0.0075	EU A.4			
3,6-diazaoctanethylenediamin	<0.0098	<0.0013				
oxirane, mono[(C12-14-alkyloxy) methyl] derivs.	0.00013	0.000017	OECD 104			
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	<0	<0	EU A.4			

Section 9. Physical and chemical properties

propylidynetrimethanol	0	0				
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- Relative vapor density** : Not available.
Relative density : Not available.
Density : 1.8 g/cm³ [20°C (68°F)]
Solubility in water : Not available.
Miscible with water : No.
Partition coefficient: n-octanol/water : Not applicable.
Auto-ignition temperature :

Ingredient name	°C	°F	Method
Solvent naphtha (petroleum), light arom.	280 to 470	536 to 878	
3,6-diazaoctanethylenediamin	337.78	640	
decamethylcyclotetrasiloxane	372	701.6	ASTM E 659-78
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15
octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659

- Decomposition temperature** : Not available.
Viscosity : Dynamic (room temperature): Not available.
 Kinematic (room temperature): Not available.
 Kinematic (40°C (104°F)): Not available.

Particle characteristics

- Median particle size** : Not applicable.

Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
Chemical stability : The product is stable.
Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid : No specific data.
Incompatible materials : No specific data.
Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

octamethylcyclotetrasiloxane

Result

Rat - Inhalation - LC50 Vapor

36 g/m³ [4 hours]

Toxic effects: Behavioral - Excitement Lung, Thorax, or Respiration - Dyspnea Other - Hair

- Conclusion/Summary [Product]** : Not available.

Skin corrosion/irritation

Not available.

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
crystalline silica, respirable powder	+	1	Known to be a human carcinogen.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

Solvent naphtha (petroleum), light arom.

Result

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
(Respiratory tract irritation) - Category 3
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE)
(Narcotic effects) - Category 3

Section 11. Toxicological information

Specific target organ toxicity (repeated exposure)

Product/ingredient name

crystalline silica, respirable powder

Result

SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (inhalation) - Category 1

Aspiration hazard

Product/ingredient name

Solvent naphtha (petroleum), light arom.

Result

ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
 pain
 watering
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur
- Ingestion** : Adverse symptoms may include the following:
 stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
WEICON Ceramic W Epoxy Hardener	1988.9	4288.5	N/A	N/A	N/A
Polyethylene polyamine, pentaethylenehexamine fraction	500	1100	N/A	N/A	N/A
Poly[oxy(methyl-1,2-ethanediyl)], α -(2-aminomethylethyl)- ω -(2-aminomethylethoxy)-3,6-diazaoctanethylenediamin	500	1100	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	N/A	1100	N/A	N/A	N/A
octamethylcyclotetrasiloxane	500	N/A	N/A	N/A	N/A
	N/A	N/A	N/A	36	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

3,6-diazaoctanethylenediamin

Result

Acute - EC50 - Fresh water

Algae - Green algae - *Raphidocelis subcapitata*
3700 µg/l [96 hours]

Effect: Population

Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: <24 hours

7.9 µg/l [21 days]

Effect: Mortality

Chronic - NOEC

STDMETH

Algae - Green algae - *Selenastrum capricornutum*

1 to 29 µg/l [96 hours]

Effect: Population

Chronic - NOEC - Fresh water

Fish - Rainbow trout,donaldson trout - *Oncorhynchus mykiss* -

Embryo

Age: ≤24 hours

4.4 µg/l [33 days]

Effect: Mortality

octamethylcyclotetrasiloxane

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-3,6-diazaoctanethylenediamin	1.34	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	-1.66 to -1.4	-	Low
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	0.219	-	Low
Formaldehyde, oligomeric	2.64 to 3.78	31	Low
reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low
Solvent naphtha (petroleum), light arom.	-	10 to 2500	High
decamethylcyclopentasiloxane	8.023	7060 [OECD 305]	High
octamethylcyclotetrasiloxane	6.488	13400 [EPA OTS 797.1520]	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.








Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not available.	UN3082	UN3082	UN1760	UN1760
UN proper shipping name	Not available.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyethylene polyamine, pentaethylenehexamine fraction)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Polyethylene polyamine, pentaethylenehexamine fraction)	CORROSIVE LIQUID, N.O.S. (Polyethylene polyamine, pentaethylenehexamine fraction, 3,6-diazaoctanethylenediamin)	CORROSIVE LIQUID, N.O.S. (Polyethylene polyamine, pentaethylenehexamine fraction, 3,6-diazaoctanethylenediamin)

Section 14. Transport information

Transport hazard class(es)	Not available.	9  	9  	8  	8 
Packing group	-	III	III	II	II
Environmental hazards	No.	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.

Mexico Classification

: This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 4(a) proposed test rules: oxirane, mono[(C12-14-alkyloxy)methyl] derivs.

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Not applicable.

Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs) : Not listed

Clean Air Act Section 602 Class I Substances : Not listed

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

Section 15. Regulatory information

SARA 311/312

Classification	: ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
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Composition/information on ingredients

Name	%	Classification
crystalline silica, respirable powder	≥60 - ≤80	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Polyethylene polyamine, pentaethylenehexamine fraction	≥10 - ≤30	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
Poly[oxy(methyl-1,2-ethanediyl)], α-(2-aminomethylethyl)-ω-(2-aminomethylethoxy)-3,6-diazaoctanethylenediamin	≥5 - ≤10 ≥1 - ≤5	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN IRRITATION - Category 2 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
2,4,6-tris(dimethylaminomethyl) phenol	≥1 - ≤5	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1C SERIOUS EYE DAMAGE - Category 1
reaction product: bisphenol-A-(epichlorohydrin); epoxy resin	≥0.1 - ≤1	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥0.1 - ≤1	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
Solvent naphtha (petroleum), light arom.	≤0.1	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1
decamethylcyclopentasiloxane	≤0.1	FLAMMABLE LIQUIDS - Category 4
octamethylcyclotetrasiloxane	≤0.1	FLAMMABLE LIQUIDS - Category 3 TOXIC TO REPRODUCTION - Category 2

State regulations

Massachusetts	: The following components are listed: SILICA, CRYSTALLINE, QUARTZ; TITANIUM DIOXIDE; TRIETHYLENETETRAMINE
New York	: None of the components are listed.
New Jersey	: The following components are listed: SILICA, QUARTZ; TITANIUM DIOXIDE; TRIETHYLENE TETRAMINE
Pennsylvania	: The following components are listed: QUARTZ DUST; TITANIUM OXIDE; 1,2-ETHANEDIAMINE, N,N'-BIS(2-AMINOETHYL)-

California Prop. 65

⚠ WARNING: This product can expose you to chemicals including Silica, crystalline and Titanium dioxide, which are known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Silica, crystalline	-	-
Titanium dioxide	-	-

International regulations

Section 15. Regulatory information

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
Eurasian Economic Union	: Russian Federation inventory : Not determined.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		0
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Section 16. Other information

Classification	Justification
ACUTE TOXICITY (oral) - Category 4	Calculation method
SKIN CORROSION - Category 1B	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

History

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Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- DOT = Department of Transportation
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- IMO = International Maritime Organization
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- TDG = Transportation of Dangerous Goods
- UN = United Nations

References : Not available.

☑ Indicates information that has changed from previously issued version.

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