

SAFETY DATA SHEET



WEICON WP Epoxy Hardener

Section 1. Identification

GHS product identifier	: WEICON WP Epoxy Hardener
Product code	: 104902
Other means of identification	: Not available.
Color	: Black.
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hardener for resins.

Uses advised against

Not applicable.

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255, 48157 Münster, Germany phone:+49 251 93220, email: info@weicon.de, URL: www.weicon.de
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e-mail address of person responsible for this SDS	: msds@weicon.de
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Emergency telephone number (with hours of operation)	: +1 202 464 2554 TRANSPORT (24 Hours/Day): +1 202 464 2554
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Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
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Classification of the substance or mixture	: SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 TOXIC TO REPRODUCTION - Category 2
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GHS label elements

Hazard pictograms



Signal word	: Danger
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Hazard statements	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H318 - Causes serious eye damage. H351 - Suspected of causing cancer. H361 - Suspected of damaging fertility or the unborn child.
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Precautionary statements

Prevention	: P201 - Obtain special instructions before use. P280 - Wear protective gloves, protective clothing and eye or face protection.
Response	: P308 + P313 - IF exposed or concerned: Get medical advice or attention.

Section 2. Hazards identification

Storage	: Not applicable.
Disposal	: P501 - Dispose of waste according to applicable legislation.
Hazards not otherwise classified	: None known.
Hazards identified when used	: No known significant effects or critical hazards.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	Synonyms	%	Identifiers
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl terminated; Pentanoic acid, 4,4'-azobis [4-cyano-, polymer with 1,3-butadiene, 1-piperazineethanamine and 2-propenenitrile; 2-Propenenitrile polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated; BUTADIENE ACRYLONITRILE COPOLYMER; 2-Propenenitril Polymer mit 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminiert	≥10 - ≤30	CAS: 68683-29-4
glass, oxide, chemicals	Glass, oxide; Glassy sodium phosphate; Lead borosilicate glass enamel flux; Sodium calcium magnesium polyphosphate; Sodium calcium magnesium silica polyphosphate; Sodium calcium polyphosphate; Sodium zinc potassium polyphosphate; glass flakes (CAS RN 65997-17-3): — of a thickness of 0,3 µm or more but not more than 10 µm, and — coated with titanium dioxide (CAS RN 13463-67-7) or iron oxide (CAS RN 18282- 10-5); Fibrous glass; glass, fibrous; Glass	≥5 - ≤10	CAS: 65997-17-3
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	phenol, 4,4'-(1-methylethylidene) bis-, polymer with 1,3-benzenedimethanamine and 2-(chloromethyl)oxirane; 1,3-benzenedimethanamine, polymer with (chloromethyl) oxirane and 4,4'-(1-methylethylidene)bis[phenol]; Phenol, 4,4'-(1-methylethylidene) bis-, polymer with	≥1 - ≤5	CAS: 113930-69-1

Section 3. Composition/information on ingredients

<p>3-aminomethyl-3,5,5-trimethylcyclohexylamine</p>	<p>1,3-benzenedimethanamine and (chloromethyl)oxirane; Phenol, 4,4'-(1-methylethylidene)bis-, oligomeric reaction products with 2-(chloromethyl)oxirane, reaction products with 1,3-benzenedimethanamine; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropan, reaction products with m-phenylenebis(methylamine)</p> <p>Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-; Isophorone diamine; 3-(Aminomethyl)-3,5,5-trimethylcyclohexan-1-amine; 5-Amino-1,3,3-trimethylcyclohexanemethanamine; 1-amino-3-aminomethyl-3,5,5-trimethylcyclohexane; 1,3,3-trimethyl-1-aminomethyl-5-aminocyclohexane; 1-amino-3-aminomethyl-3,3,5-trimethylcyclohexane; 5-amino-1,3,3-trimethylcyclohexanemethylamine; Aminomethyl-5 trimethyl-3,5,5 cyclohexylamine; 3-Aminomethyl-3,5,5-trimethyl cyclohexylamine and preparations containing it; 3-(aminomethyl)-3,5,5-trimethylcyclohexylamine</p>	<p>≥0.1 - ≤1</p>	<p>CAS: 2855-13-2</p>
<p>Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine</p>	<p>Polycondensation products of N1, N1'-(ethane-1,2-diyl)di(ethane-1,2-diamine) / [addition products of (chloromethyl)oxirane and 4,4'-(propane-2,2-diyl)diphenol] / tall oil fatty acid / N1,N1-bis(2-aminoethyl)ethane-1,2-diamine / N1-[2-(piperazin-1-yl)ethyl]ethane-1,2-diamine / 2,2'-(piperazine-1,4-diyl)di(ethane-1-amine) / [(methylphenoxy)methyl]oxirane; Fatty acids, tall-oil reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine</p>	<p>≥0.1 - ≤1</p>	<p>CAS: 186321-96-0</p>
<p>2-piperazin-1-ylethylamine</p>	<p>1-Piperazineethanamine; 1-(2-Aminoethyl)piperazine; N-(Aminoethyl)piperazine; 2-(1-Piperazinyl) ethylamine; Piperazine, 1-(2-aminoethyl)-; 1-(2-AMINOETHYL)-PIPERAZINE; N-AMINOETHYLPIPERAZINE; 1-(2-AMINOETHYL)PIPERAZIN; 2-(Piperazin-1-yl)ethylamine; 1-Aminoethylpiperazine; PIPERAZINE, N-AMINOETHYL-</p>	<p>≥0.1 - ≤1</p>	<p>CAS: 140-31-8</p>

Section 3. Composition/information on ingredients

3-aminomethyl-3,5,5-trimethylcyclohexylamine	Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-; Isophorone diamine; 3-(Aminomethyl)-3,5,5-trimethylcyclohexan-1-amine; 5-Amino-1,3,3-trimethylcyclohexanemethanamine; 1-amino-3-aminomethyl-3,5,5-trimethylcyclohexane; 1,3,3-trimethyl-1-aminomethyl-5-aminocyclohexane; 1-amino-3-aminomethyl-3,3,5-trimethylcyclohexane; 5-amino-1,3,3-trimethylcyclohexanemethylamine; Aminomethyl-5 trimethyl-3,5,5 cyclohexylamine; 3-Aminomethyl-3,5,5-trimethyl cyclohexylamine and preparations containing it; 3-(aminomethyl)-3,5,5-trimethylcyclohexylamine	≥0.1 - ≤1	CAS: 2855-13-2
Orange, sweet, ext.	Orange, sweet, extract; Sweet orange, peel, tincture; Oils, orange; orange, sweet; Orange peel, sweet, extract (Citrus Sinensis (L.) Osbeck); Blood orange oil (Citrus sinensis (L.) Osbeck 'Blood orange'); Citrus sinensis (L.) Osbeck 'Blood orange' oil; Sweet orange peel tincture; CITRUS AURANTIUM DULCIS PEEL EXTRACT; CITRUS AURANTIUM DULCIS SEED EXTRACT; CITRUS AURANTIUM DULCIS FLOWER EXTRACT	≥0.1 - ≤1	CAS: 8028-48-6
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols		≥0.1 - ≤1	-
carbon black, non respirable	Lampblack; Acetylene black; C.I. 77266; C.I. Pigment Black 6; C.I. Pigment Black 7; Charcoal	≥0.1 - ≤1	CAS: 1333-86-4
decamethylcyclopentasiloxane	Cyclopentasiloxane, 2,2,4,4,6,6,8,8,10,10-decamethyl-; Cyclopentasiloxane, decamethyl-; D5; 2,2,4,4,6,6,8,8,10,10-decamethylcyclopentasiloxane; CYCLOPENTASILOXANE; decamethylcyclopentasiloxane {D5}; decamethyl-1,3,5,7,9,2,4,6,8,10-pentaoxapentasiloxane; Belsil CM 040; 2,2,4,4,6,6-Hexaethylcyclotrisiloxane; Cyclic polyalkyl (C1-20) siloxane; Cyclopentasiloxane, decamethyl	≤0.1	CAS: 541-02-6
octamethylcyclotetrasiloxane	D4; Cyclotetrasiloxane, 2,2,4,4,6,6,8,8-octamethyl-; Cyclotetrasiloxane, octamethyl-; siloxanes and silicones, di-Me, reaction products with	≤0.1	CAS: 556-67-2

Section 3. Composition/information on ingredients

	chlorotrimethylsilane, iso-Pr alc., silica and sodium silicate, mixture with octamethylcyclotetrasiloxane and dodecamethylcyclohexasiloxane; 2,2,4,4,6,6,8,8-Octamethylcyclotetrasiloxane; OCTAMETHYLTETRASILOXANE; CYCLOMETHICONE; CYCLOTETRASILOXANE; Cyclohexasiloxane, dodecamethyl-; Cyclic polyalkyl (C1-20) siloxane; 2,2,4,4,6,6,8,8-Octamethyl- 1,3,5,7,2,4,6,8-tetraoxatetrasilocane		
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Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Section 4. First aid measures

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
halogenated compounds

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated glass, oxide, chemicals	None. NIOSH REL (United States, 10/2020) [FIBROUS GLASS DUST] TWA 10 hours: 3 fibers/cm ³ . TWA 10 hours: 5 mg/m ³ . Form: Total. NIOSH REL (United States, 10/2020) [MINERAL WOOL FIBER] TWA 10 hours: 3 fibers/cm ³ . Form: Fibers of spec length. TWA 10 hours: 5 mg/m ³ . Form: Total. CAL OSHA PEL (United States, 1/2025) TWA 8 hours: 1 fibers/cm ³ . ACGIH TLV (United States, 1/2025) [Continuous filament glass fibers] A4. TWA 8 hours: 1 fibers/cm ³ . Form: Respirable fibers: length greater than 5 µm; aspect ratio equal to or greater than 3:1 as determined by the membrane filter method at 400-450X magnification (4-mm objective) phase contrast illumination.. TWA 8 hours: 5 mg/m ³ . Form: Inhalable fraction.
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	None.
3-aminomethyl-3,5,5-trimethylcyclohexylamine	None.
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	None.
2-piperazin-1-ylethylamine	None.
3-aminomethyl-3,5,5-trimethylcyclohexylamine	None.
Orange, sweet, ext.	None.
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	None.
carbon black, non respirable	NIOSH REL (United States, 10/2020) NIA. TWA 10 hours: 3.5 mg/m ³ . TWA 10 hours: 0.1 mg/m ³ (as cyclohexane-extractable fraction).
	CAL OSHA PEL (United States, 1/2025) TWA 8 hours: 3.5 mg/m ³ .
	OSHA PEL (United States, 5/2018) TWA 8 hours: 3.5 mg/m ³ .
	OSHA PEL 1989 (United States, 3/1989) TWA 8 hours: 3.5 mg/m ³ .
	ACGIH TLV (United States, 1/2025) A3. TWA 8 hours: 3 mg/m ³ . Form: Inhalable fraction.
	OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.
decamethylcyclotetrasiloxane	OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.
octamethylcyclotetrasiloxane	OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Liquid.

Color : Black.

Odor : Characteristic.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point or initial boiling point and boiling range : Not available.

Flash point : Closed cup: >100°C (>212°F)

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Section 9. Physical and chemical properties

Vapor pressure :

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Orange, sweet, ext.	1.4	0.19				
octamethylcyclotetrasiloxane	0.99008	0.13				
decamethylcyclopentasiloxane	0.25	0.033				
2,4,6-tris(dimethylaminomethyl)phenol	0.056	0.0075	EU A.4			
benzyl alcohol	0.05	0.0067				
benzyl alcohol	0.05	0.0067				
2-piperazin-1-ylethylamine	0.039	0.0052				
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.01178	0.0016	OECD 104			
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.01178	0.0016	OECD 104			
m-phenylenebis(methylamine)	0.0052	0.00069	OECD 104			

Relative vapor density : Not available.

Relative density : Not available.

Density : 2.5 g/cm³ [20 °C (68 °F)]

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature :

Ingredient name	°C	°F	Method
carbon black, non respirable	>140	>284	VDI 2263
Orange, sweet, ext.	235	455	EU A.15
2-piperazin-1-ylethylamine	>300	>572	
decamethylcyclopentasiloxane	372	701.6	ASTM E 659-78
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15
octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659
benzyl alcohol	436	816.8	
benzyl alcohol	436	816.8	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	526	978.8	

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40 °C (104 °F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

octamethylcyclotetrasiloxane

Result

Rat - Inhalation - LC50 Vapor

36 g/m³ [4 hours]

Toxic effects: Behavioral - Excitement Lung, Thorax, or
Respiration - Dyspnea Other - Hair

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name

2-piperazin-1-ylethylamine

Result

Rabbit - Skin - Severe irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 5 mg

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

2-piperazin-1-ylethylamine

Result

Rabbit - Eyes - Moderate irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 20 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Section 11. Toxicological information

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
glass, oxide, chemicals	-	3	-
carbon black, non respirable	-	2B	-

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
2-piperazin-1-ylethylamine	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Aspiration hazard

Product/ingredient name	Result
Orange, sweet, ext.	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Section 11. Toxicological information

Skin contact : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Ingestion : Adverse symptoms may include the following:
 stomach pains
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
3-aminomethyl-3,5,5-trimethylcyclohexylamine	500	1100	N/A	N/A	N/A
2-piperazin-1-ylethylamine	500	300	N/A	N/A	N/A
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1030	N/A	N/A	N/A	N/A
octamethylcyclotetrasiloxane	N/A	N/A	N/A	36	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

2-piperazin-1-ylethylamine

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 31 days; Size: 21 mm; Weight: 0.147 g

2190 mg/l [96 hours]

Effect: Mortality

3-aminomethyl-3,5,5-trimethylcyclohexylamine

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: <24 hours

17.4 mg/l [48 hours]

Effect: Intoxication

octamethylcyclotetrasiloxane

Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: <24 hours

7.9 µg/l [21 days]

Effect: Mortality

Chronic - NOEC

STDMETH

Algae - Green algae - *Selenastrum capricornutum*

1 to 29 µg/l [96 hours]

Effect: Population

Chronic - NOEC - Fresh water

Fish - Rainbow trout, donaldson trout - *Oncorhynchus mykiss* - Embryo

Age: ≤24 hours

4.4 µg/l [33 days]

Effect: Mortality

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis (methylamine)	-	4.77	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
2-piperazin-1-ylethylamine	-1.48	-	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
Orange, sweet, ext.	2.78 to 4.88	1.502 to 2.597	Low
decamethylcyclopentasiloxane	8.023	7060 [OECD 305]	High
octamethylcyclotetrasiloxane	6.488	13400 [EPA OTS 797.1520]	High

Mobility in soil

Soil/Water partition coefficient : Not available.

Section 12. Ecological information

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not available.	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according
to IMO instruments** : Not available.

Section 15. Regulatory information

U.S. Federal regulations

TSCA 8(a) PAIR: Siloxanes and Silicones, di-Me, reaction products with silica

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

TSCA 12(b) - Chemical export notification

Not applicable.

**Clean Air Act Section 112
(b) Hazardous Air
Pollutants (HAPs)** : Listed

**Clean Air Act Section 602
Class I Substances** : Not listed

Section 15. Regulatory information

Clean Air Act Section 602 Class II Substances : Not listed

DEA List I Chemicals (Precursor Chemicals) : Not listed

DEA List II Chemicals (Essential Chemicals) : Not listed

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1
CARCINOGENICITY - Category 2
TOXIC TO REPRODUCTION - Category 2

Composition/information on ingredients

Name	%	Classification
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	≥10 - ≤30	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
glass, oxide, chemicals	≥5 - ≤10	COMBUSTIBLE DUSTS
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	≥1 - ≤5	SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥0.1 - ≤1	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	≥0.1 - ≤1	SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1
2-piperazin-1-ylethylamine	≥0.1 - ≤1	ACUTE TOXICITY (oral) - Category 4 ACUTE TOXICITY (dermal) - Category 3 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1 TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥0.1 - ≤1	ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A
Orange, sweet, ext.	≥0.1 - ≤1	FLAMMABLE LIQUIDS - Category 3 SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1 ASPIRATION HAZARD - Category 1
Reaction mass of (1-phenylethyl)phenols and bis-(1-phenylethyl)phenols	≥0.1 - ≤1	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1A
carbon black, non respirable	≥0.1 - ≤1	CARCINOGENICITY - Category 2
decamethylcyclopentasiloxane	≤0.1	FLAMMABLE LIQUIDS - Category 4
octamethylcyclotetrasiloxane	≤0.1	FLAMMABLE LIQUIDS - Category 3

Section 15. Regulatory information

TOXIC TO REPRODUCTION - Category 2

State regulations

- Massachusetts** : The following components are listed: FIBROUS GLASS
- New York** : None of the components are listed.
- New Jersey** : The following components are listed: CARBON BLACK
- Pennsylvania** : None of the components are listed.
- California Prop. 65**

⚠ WARNING: This product can expose you to Carbon black, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Carbon black	-	-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

- Australia** : Not determined.
- Canada** : Not determined.
- China** : Not determined.
- Eurasian Economic Union** : **Russian Federation inventory:** Not determined.
- Japan** : **Japan inventory (CSCL):** Not determined.
Japan inventory (ISHL): Not determined.
- New Zealand** : Not determined.
- Philippines** : Not determined.
- Republic of Korea** : Not determined.
- Taiwan** : Not determined.
- Thailand** : Not determined.
- Turkey** : Not determined.
- United States** : Not determined.
- Viet Nam** : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)

Health	*	3
Flammability		1
Physical hazards		0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method

History

Date of printing	: 2/3/2026
Date of issue/Date of revision	: 1/29/2026
Date of previous issue	: 11/4/2025
Version	: 3.1

Key to abbreviations

: ATE = Acute Toxicity Estimate
: BCF = Bioconcentration Factor
: DOT = Department of Transportation
: GHS = Globally Harmonized System of Classification and Labelling of Chemicals
: IATA = International Air Transport Association
: IBC = Intermediate Bulk Container
: IMDG = International Maritime Dangerous Goods
: IMO = International Maritime Organization
: LogPow = logarithm of the octanol/water partition coefficient
: MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
: N/A = Not available
: SGG = Segregation Group
: TDG = Transportation of Dangerous Goods
: UN = United Nations

References

: Not available.

📌 Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.