

SAFETY DATA SHEET



WEICON TI Epoxy Hardener

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier : WEICON TI Epoxy Hardener
Product code : 104302
Color :  Light Brown.
Other means of identification : Not available.
Product type : Liquid.

Recommended use of the chemical and restrictions on use

Identified uses

Hardener for resins.

Restrictions on use

Not applicable.

Supplier's details : WEICON GmbH & Co. KG
Königsberger Str. 255,
48157 Münster, Germany
phone: +49 251 93220,
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

Emergency telephone number : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

Section 2. Hazards identification

Classification of the substance or mixture :  ACUTE TOXICITY (oral) - Category 4
SKIN CORROSION/IRRITATION - Category 1B
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
SKIN SENSITIZATION - Category 1
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2

GHS label elements

Hazard pictograms



Signal word : Danger

Hazard statements :  H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H317 - May cause an allergic skin reaction.
H373 - May cause damage to organs through prolonged or repeated exposure.

Precautionary statements

Section 2. Hazards identification

- Prevention** : P260 - Do not breathe vapor.
P264 - Wash hands thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves, protective clothing and eye or face protection.
- Response** : P304 + P340 - IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P301 + P330 + P331 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P363 - Wash contaminated clothing before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P301 + P317 - Get medical help.
P302 + P361 + P354 - Take off immediately all contaminated clothing. Immediately rinse with water for several minutes.
P304 + P316 - Get emergency medical help immediately.
P305 + P354 + P338, P317 - IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical help.
P333 + P317 - If skin irritation or rash occurs: Get medical help.
P319 - Get medical help if you feel unwell.
- Storage** : P405 - Store locked up.
- Disposal** : P501 - Dispose of waste according to applicable legislation.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	%	Identifiers
4,4'-methylenebis(cyclohexylamine)	≥10 - ≤27	CAS: 1761-71-3 EC: 217-168-8
Formaldehyde, polymer with benzenamine, hydrogenated	≥10 - ≤27	CAS: 135108-88-2

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Section 4. First aid measures

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : Harmful if swallowed.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Section 5. Firefighting measures

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Section 7. Handling and storage

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: Light Brown.
Odor	: Amine-like.
Odor threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: Not available.
Flash point	:

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
4,4'-methylenebis(cyclohexylamine)	160	320	ISO 2719			
Formaldehyde, polymer with benzenamine, hydrogenated	>200	>392				

Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	:

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
4,4'-methylenebis(cyclohexylamine)	0.00041	0.000055	OECD 104			
Formaldehyde, polymer with benzenamine, hydrogenated	0.00041	0.000055				

Relative vapor density	: Not available.
Relative density	: 1.5
Solubility in water	: Not available.
Miscible with water	: Yes.
Partition coefficient: n-octanol/water	: Not applicable.
Auto-ignition temperature	:

Ingredient name	°C	°F	Method
4,4'-methylenebis(cyclohexylamine)	300	572	EU A.15

Decomposition temperature	: Not available.
Viscosity	: Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size	: Not applicable.
-----------------------------	-------------------

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

4,4'-methylenebis(cyclohexylamine)

Result

Mouse - Inhalation - LC50 Dusts and mists
400 mg/m³ [4 hours]

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

4,4'-methylenebis(cyclohexylamine)

Result

Rabbit - Eyes - Severe irritant
Duration of treatment/exposure: 24 hours
Amount/concentration applied: 10 uL

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name

4,4'-methylenebis(cyclohexylamine)

Formaldehyde, polymer with benzenamine,
hydrogenated

Result

SPECIFIC TARGET ORGAN TOXICITY (REPEATED
EXPOSURE) - Category 2

SPECIFIC TARGET ORGAN TOXICITY (REPEATED
EXPOSURE) - Category 2

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

- | | |
|---------------------|---|
| Eye contact | : Causes serious eye damage. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Causes severe burns. May cause an allergic skin reaction. |
| Ingestion | : Harmful if swallowed. |

Symptoms related to the physical, chemical and toxicological characteristics

- | | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following:
pain
watering
redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur |
| Ingestion | : Adverse symptoms may include the following:
stomach pains |

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Section 11. Toxicological information

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : May cause damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
WEICON TI Epoxy Hardener	438.6	N/A	N/A	N/A	N/A
4,4'-methylenebis(cyclohexylamine)	500	N/A	N/A	N/A	N/A
Formaldehyde, polymer with benzenamine, hydrogenated	100	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-methylenebis(cyclohexylamine)	2.03	-	Low
Formaldehyde, polymer with benzenamine, hydrogenated	-	209 to 219 [OECD 305 C]	Low

Section 12. Ecological information

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN2735	UN2735	UN2735
UN proper shipping name	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4'-methylenebis (cyclohexylamine))	AMINES, LIQUID, CORROSIVE, N.O.S. (4,4'-methylenebis (cyclohexylamine))	Amines, liquid, corrosive, n.o.s. (4,4'-methylenebis (cyclohexylamine))
Transport hazard class(es)	8 	8 	8 
Packing group	II	II	II
Environmental hazards	No.	No.	No.

Additional information

UN : **Special provisions** 274

IMDG : **Emergency schedules** F-A, S-B
Special provisions 274

IATA : **Quantity limitation** Passenger and Cargo Aircraft: 1 L. Packaging instructions: 851. Cargo Aircraft Only: 30 L. Packaging instructions: 855. Limited Quantities - Passenger Aircraft: 0.5 L. Packaging instructions: Y840.
Special provisions A3, A803

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History

Date of printing : 02/02/2026

Date of issue/Date of revision : 29/01/2026

Date of previous issue : 04/11/2025

Version : 1.1

Key to abbreviations :

- ATE = Acute Toxicity Estimate
- BCF = Bioconcentration Factor
- GHS = Globally Harmonized System of Classification and Labelling of Chemicals
- IATA = International Air Transport Association
- IBC = Intermediate Bulk Container
- IMDG = International Maritime Dangerous Goods
- IMO = International Maritime Organization
- LogPow = logarithm of the octanol/water partition coefficient
- MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
- N/A = Not available
- SGG = Segregation Group
- UN = United Nations

Procedure used to derive the classification

Section 16. Other information

Classification	Justification
ACUTE TOXICITY (oral) - Category 4 SKIN CORROSION/IRRITATION - Category 1B SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1 SKIN SENSITIZATION - Category 1 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2	Calculation method Calculation method Calculation method Calculation method Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.