

SAFETY DATA SHEET

Epoxy Minute Adhesive Resin

Section 1. Identification of the substance/mixture and of the company/undertaking

Product identifier	: Epoxy Minute Adhesive Resin
Product code	: 105501
Color	: Colorless to light yellow.
Other means of identification	: Not available.
Product type	: Liquid.

Recommended use of the chemical and restrictions on use

Identified uses

Epoxy resins

Restrictions on use

Not applicable.

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255, 48157 Münster, Germany phone: +49 251 93220, email: info@weicon.de, URL: www.weicon.de
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e-mail address of person responsible for this SDS	: msds@weicon.de
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Emergency telephone number	: EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English) TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)
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Section 2. Hazards identification

Classification of the substance or mixture	: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 AQUATIC HAZARD (LONG-TERM) - Category 2
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GHS label elements

Hazard pictograms



Signal word	: Warning
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Hazard statements	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H411 - Toxic to aquatic life with long lasting effects.
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Precautionary statements

Prevention	: P261 - Avoid breathing vapor. P264 - Wash hands thoroughly after handling. P273 - Avoid release to the environment. P280 - Wear protective gloves. Wear eye or face protection.
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Section 2. Hazards identification

- Response** : P391 - Collect spillage.
 P362 + P364 - Take off contaminated clothing and wash it before reuse.
 P302 + P352 - IF ON SKIN: Wash with plenty of water.
 P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P332 + P317 - If skin irritation occurs: Get medical help.
 P337 + P317 - If eye irritation persists: Get medical help.
 P333 + P317 - If skin irritation or rash occurs: Get medical help.
- Storage** : Not applicable.
- Disposal** : P501 - Dispose of waste according to applicable legislation.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	%	Identifiers
bis-[4-(2,3-epoxipropoxy)phenyl]propane	≥60 - ≤75	CAS: 1675-54-3 EC: 216-823-5
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥30 - ≤60	CAS: 9003-36-5 EC: 500-006-8
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	≤10	CAS: 3101-60-8 EC: 221-453-2
Phenol, polymer with formaldehyde, glycidyl ether	≤10	CAS: 28064-14-4

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First aid measures

- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Firefighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds

Section 5. Firefighting measures

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

None.

Biological exposure indices

No exposure indices known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid.
- Color** : Colorless to light yellow.
- Odor** : Bland.
- Odor threshold** : Not available.

Section 9. Physical and chemical properties

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point or initial boiling point and boiling range : Not available.

Flash point :

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
bis-[4-(2,3-epoxipropoxy)phenyl] propane				79	174.2	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	>93	>199.4	EU A.9			
Phenol, polymer with formaldehyde, glycidyl ether	120	248				
p-tert-butylphenyl 1-(2,3-epoxy) propyl ether				143.3	289.9	

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	0.62	0.083	EU A.4			
p-tert-butylphenyl 1-(2,3-epoxy) propyl ether	0.00019	0.000025				

Relative vapor density : Not available.

Relative density : Not available.

Density : 1.15 g/cm³ [20°C (68°F)]

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Result

Rabbit - Skin - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 500 uL

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Section 11. Toxicological information

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

- | | |
|---------------------|--|
| Eye contact | : Causes serious eye irritation. |
| Inhalation | : No known significant effects or critical hazards. |
| Skin contact | : Causes skin irritation. May cause an allergic skin reaction. |
| Ingestion | : No known significant effects or critical hazards. |

Symptoms related to the physical, chemical and toxicological characteristics

- | | |
|---------------------|--|
| Eye contact | : Adverse symptoms may include the following:
pain or irritation
watering
redness |
| Inhalation | : No specific data. |
| Skin contact | : Adverse symptoms may include the following:
irritation
redness |
| Ingestion | : No specific data. |

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

N/A

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA
UN number	UN3082	UN3082	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-(2,3-epoxipropoxy)phenyl] propane, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-(2,3-epoxipropoxy)phenyl] propane, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-(2,3-epoxipropoxy)phenyl] propane, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol)
Transport hazard class(es)	9  	9  	9  
Packing group	III	III	III
Environmental hazards	Yes.	Yes.	Yes.

Additional information

- UN** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IMDG** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.
- IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Section 15. Regulatory information

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History

Date of printing	: 02/02/2026
Date of issue/Date of revision	: 29/01/2026
Date of previous issue	: 04/11/2025
Version	: 1.1
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.