

# SAFETY DATA SHEET



## Copper Paste

### Section 1. Identification

**Product identifier** : Copper Paste  
**Product code** : 262000  
**Color** : Brownish-red.  
**Other means of identification** : Not available.  
**Product type** : Liquid.

#### Relevant identified uses of the substance or mixture and uses advised against

##### Identified uses

Lubricants, greases, release products

##### Uses advised against

Not applicable.

**Supplier's details** : WEICON GmbH & Co. KG  
Königsberger Str. 255,  
48157 Münster, Germany  
phone:+49 251 93220,  
email: info@weicon.de,  
URL: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

**Emergency telephone number (with hours of operation)** : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

### Section 2. Hazards identification

**Classification of the substance or mixture** : AQUATIC HAZARD (ACUTE) - Category 1  
AQUATIC HAZARD (LONG-TERM) - Category 2

#### GHS label elements, including precautionary statements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : H400 - Very toxic to aquatic life.  
H411 - Toxic to aquatic life with long lasting effects.

#### Precautionary statements

**Prevention** : P273 - Avoid release to the environment.  
**Response** : P391 - Collect spillage.  
**Storage** : Not applicable.  
**Disposal** : P501 - Dispose of waste according to applicable legislation.

**Other hazards which do not result in classification** : None known.

### Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture  
**Other means of identification** : Not available.

Ingredient name	%	Identifiers
copper	≤10	CAS: 7440-50-8 EC: 231-159-6
Zinc powder - zinc dust (stabilized)	<2.5	CAS: 7440-66-6 EC: 231-175-3

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

**Chemical formula** : Not applicable.

### Section 4. First aid measures

#### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur.
- Ingestion** : Wash out mouth with water. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Do not induce vomiting unless directed to do so by medical personnel.

#### Most important symptoms/effects, acute and delayed

##### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : No known significant effects or critical hazards.

##### Over-exposure signs/symptoms

- Eye contact** : No specific data.
- Inhalation** : No specific data.
- Skin contact** : No specific data.
- Ingestion** : No specific data.

#### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst. This material is very toxic to aquatic life. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
metal oxide/oxides

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

## Section 7. Handling and storage

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
copper	<p><b>Workplace Safety and Health Act (Singapore, 1/2025) [Copper (fume)]</b>            PEL (long term) 8 hours: 0.2 mg/m<sup>3</sup>. Form: Fume.</p> <p><b>Workplace Safety and Health Act (Singapore, 1/2025) [Copper (dusts and mists)]</b>            PEL (long term) 8 hours: 1 mg/m<sup>3</sup> (Cu). Form: Dusts and Mists.</p>

#### Biological exposure indices

No exposure indices known.

**Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

#### Skin protection

**Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of

## Section 8. Exposure controls/personal protection

0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

## Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Liquid. [Pasty]
- Color** : Brownish-red.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: 213°C (415.4°F) [DIN/ISO 2592]
- Fire point** : >250°C (>482°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** : Not available.
- Relative vapor density** : Not available.
- Relative density** : Not available.
- Density** : 1.1 g/cm<sup>3</sup> [20°C (68°F)]
- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C (104°F)): Not available.

### Particle characteristics

- Median particle size** : Not applicable.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>SADT</b>	: Not available.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Skin corrosion/irritation

##### **Product/ingredient name**

Zinc powder - zinc dust (stabilized)

##### **Result**

**Human - Skin - Mild irritant**

Duration of treatment/exposure: 72 hours

Amount/concentration applied: 300 ug l

**Conclusion/Summary [Product]** : Not available.

#### Serious eye damage/eye irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory or skin sensitization

Not available.

#### **Skin**

**Conclusion/Summary [Product]** : Not available.

#### **Respiratory**

**Conclusion/Summary [Product]** : Not available.

#### Germ cell mutagenicity

Not available.

## Section 11. Toxicological information

**Conclusion/Summary [Product]** : Not available.

### Carcinogenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Reproductive toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Specific target organ toxicity (single exposure)

Not available.

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Information on the likely routes of exposure

Not available.

### Potential acute health effects

**Eye contact** : No known significant effects or critical hazards.

**Inhalation** : No known significant effects or critical hazards.

**Skin contact** : No known significant effects or critical hazards.

**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : No specific data.

**Inhalation** : No specific data.

**Skin contact** : No specific data.

**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### **Short term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

#### **Long term exposure**

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary [Product]** : Not available.

## Section 11. Toxicological information

<b>General</b>	: No known significant effects or critical hazards.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Reproductive toxicity</b>	: No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Copper Paste	6666.7	N/A	N/A	N/A	N/A
copper	500	N/A	N/A	N/A	N/A

## Section 12. Ecological information

### Toxicity

#### Product/ingredient name

copper

#### Result

##### **Acute - LC50 - Marine water**

Crustaceans - Scud Order - *Amphipoda* - Adult

Size: 9 mm

0.072 µg/l [48 hours]

Effect: Mortality

##### **Chronic - NOEC - Marine water**

Algae - Diatom - *Nitzschia closterium* - Exponential growth phase

2.5 µg/l [72 hours]

Effect: Population

##### **Chronic - NOEC - Fresh water**

Fish - Nile tilapia - *Oreochromis niloticus* - Juvenile (Fledgling, Hatchling, Weanling)

Weight: 8.3 g

0.8 µg/l [6 weeks]

Effect: Biochemistry

##### **Acute - LC50 - Marine water**

Fish - Mudskipper - *Periophthalmus waltoni* - Adult

7.56 µg/l [96 hours]

Effect: Mortality

##### **Chronic - NOEC - Fresh water**

Daphnia - Water flea - *Daphnia magna*

2 µg/l [21 days]

Effect: Mortality

##### **Acute - IC50 - Fresh water**

Algae - Green algae - *Raphidocelis subcapitata* - Exponential growth phase

13 µg/l [72 hours]

Effect: Population

##### **Chronic - NOEC - Fresh water**

Fish - common carp - *Cyprinus carpio*

Age: 13 months; Size: 10.5 cm; Weight: 27.8 g

2.6 µg/l [4 weeks]

Effect: Accumulation

##### **Acute - LC50 - Marine water**

Fish - Mudskipper - *Periophthalmus waltoni* - Adult

Zinc powder - zinc dust (stabilized)

## Section 12. Ecological information

12.21 µg/l [96 hours]

Effect: Mortality

### Acute - EC50

Algae - Green algae - *Raphidocelis subcapitata*

0.005 mg/l [72 hours]

Effect: Population

### Chronic - EC10

OECD

Daphnia - Water flea - *Daphnia magna* - Neonate

Age: <24 hours

6.3 µg/l [21 days]

Effect: Reproduction

### Acute - EC50 - Fresh water

US EPA

Crustaceans - Water flea - *Ceriodaphnia dubia* - Neonate

Age: <24 hours

34 µg/l [48 hours]

Effect: Intoxication

### Chronic - EC10 - Fresh water

OECD

Algae - Green algae - *Raphidocelis subcapitata* - Exponential growth phase

27.3 µg/l [72 hours]

Effect: Population

**Conclusion/Summary [Product]** : Not available.

### Persistence and degradability

Not available.

**Conclusion/Summary [Product]** : Not available.

### Bioaccumulative potential

Not available.

### Mobility in soil

**Soil/Water partition coefficient** : Not available.

### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	UN	IMDG	IATA	ADR/RID	ADN
<b>UN number</b>	UN3082	UN3082	UN3082	UN3082	UN3082
<b>UN proper shipping name</b>	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (copper, Zinc powder - zinc dust (stabilized))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (copper, Zinc powder - zinc dust (stabilized))	Environmentally hazardous substance, liquid, n.o.s. (copper, Zinc powder - zinc dust (stabilized))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (copper, Zinc powder - zinc dust (stabilized))	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (copper, Zinc powder - zinc dust (stabilized))
<b>Transport hazard class (es)</b>	9  	9  	9  	9  	9  
<b>Packing group</b>	III	III	III	III	III
<b>Environmental hazards</b>	Yes.	Yes.	Yes.	Yes.	Yes.

### Additional information

- UN** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.  
**Special provisions** 274, 331, 335, 375
- IMDG** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.  
**Emergency schedules** F-A, S-F  
**Special provisions** 274, 335, 969
- IATA** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8.  
**Quantity limitation** Passenger and Cargo Aircraft: 450 L. Packaging instructions: 964. Cargo Aircraft Only: 450 L. Packaging instructions: 964. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y964.  
**Special provisions** A97, A158, A197
- ADR/RID** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.  
**Hazard identification number** 90  
**Limited quantity** 5 L  
**Special provisions** 274, 335, 601, 375  
**Tunnel code** (-)  
**ADR Classification Code:** M6
- ADN** : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8.  
**Special provisions** 274, 335, 375, 601
- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

## Section 14. Transport information

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Singapore - hazardous chemicals under government control

None.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Eurasian Economic Union</b>	: <b>Russian Federation inventory</b> : Not determined.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : All components are listed or exempted. <b>Japan inventory (ISHL)</b> : Not determined.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: Not determined.
<b>Thailand</b>	: All components are listed or exempted.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: All components are active or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.

## Section 16. Other information

### History

**Date of printing** : 02/02/2026

**Date of issue/Date of revision** : 01/02/2026

**Date of previous issue** : 29/01/2026

**Version** : 4.5

**Key to abbreviations** : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway  
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road  
ATE = Acute Toxicity Estimate  
BCF = Bioconcentration Factor  
GHS = Globally Harmonized System of Classification and Labelling of Chemicals  
IATA = International Air Transport Association  
IBC = Intermediate Bulk Container

## Section 16. Other information

IMDG = International Maritime Dangerous Goods  
 IMO = International Maritime Organization  
 LogPow = logarithm of the octanol/water partition coefficient  
 MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)  
 N/A = Not available  
 RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail  
 SGG = Segregation Group  
 UN = United Nations

### Procedure used to derive the classification

Classification	Justification
AQUATIC HAZARD (ACUTE) - Category 1	Calculation method
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

**References** : Not available.

✔ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.