

SAFETY DATA SHEET

Flex+bond Presspack transparent

Section 1. Identification

Product identifier : Flex+bond Presspack transparent
Product code : 133511
Color : Colorless.
Other means of identification : Not available.
Product type : Aerosol.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesives-Sealants
Elasticizer

Uses advised against

Not applicable.

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TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

Section 2. Hazards identification

Classification of the substance or mixture : AEROSOLS - Category 3
SKIN SENSITIZATION - Category 1

GHS label elements, including precautionary statements

Hazard pictograms :



Signal word : Warning

Hazard statements : H229 - Pressurized container: may burst if heated.
H317 - May cause an allergic skin reaction.

Precautionary statements

Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P251 - Do not pierce or burn, even after use.
P261 - Avoid breathing dust or mist.
P280 - Wear protective gloves.

Response : P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.

Section 2. Hazards identification

- Storage** : P410 + P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.
- Disposal** : P501 - Dispose of waste according to applicable legislation.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

| Ingredient name | % | Identifiers |
|--|------|------------------------------------|
| 1,3,3,3-Tetrafluoropropylene | ≤5 | CAS: 1645-83-6 EC: 471-480-0 |
| trimethoxyvinylsilane | <1 | CAS: 2768-02-7 EC: 220-449-8 |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | <1 | CAS: 1760-24-3 EC: 217-164-6 |
| decanedioic acid, 1,10-bis(1,2,2,6,6-pentamethyl-4-piperidiny) ester, mixt. with 1-methyl 10-(1,2,2,6,6-pentamethyl-4-piperidiny) decanedioate | ≤0.2 | CAS: 1065336-91-5 EC: 915-687-0 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Section 4. First aid measures

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
irritation
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed.

- Hazardous thermal decomposition products** : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
halogenated compounds

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing gas. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits |
|-----------------|--|
| methanol | <p>[Air contaminant - Curing] Workplace Safety and Health Act (Singapore, 1/2025)</p> <p>PEL (long term) 8 hours: 200 ppm. PEL (long term) 8 hours: 262 mg/m³. PEL (short term) 15 minutes: 328 mg/m³. PEL (short term) 15 minutes: 250 ppm.</p> |

Biological exposure indices

No exposure indices known.

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

| | |
|---|---|
| Physical state | : Gas. |
| Color | : Colorless. |
| Odor | : Characteristic. |
| Odor threshold | : Not available. |
| pH | : Not applicable. |
| Melting point/freezing point | : Not applicable. |
| Boiling point or initial boiling point and boiling range | : Not available. |
| Flash point | : Closed cup: >93.3°C (>199.9°F) |
| Fire point | : 420°C (788°F) |
| Evaporation rate | : Not available. |
| Flammability | : Flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Slightly flammable in the presence of the following materials or conditions: heat. |
| Lower and upper explosion limit/flammability limit | : Lower: 0.4% Upper: 2.9% |
| Vapor pressure | : Not available. |
| Relative vapor density | : Not available. |
| Relative density | : Not applicable. |
| Density | : 1.05 g/cm ³ [20°C (68°F)] |
| Solubility in water | : Not available. |
| Miscible with water | : No. |
| Partition coefficient: n-octanol/water | : Not applicable. |
| Auto-ignition temperature | : Not applicable. |
| Decomposition temperature | : Not available. |
| Viscosity | : Dynamic (room temperature): Not available. Kinematic (room temperature): Not available. Kinematic (40°C (104°F)): Not available. |

Particle characteristics

Median particle size : Not applicable.

Aerosol product

Type of aerosol : Spray

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Section 10. Stability and reactivity

- Conditions to avoid** : Avoid all possible sources of ignition (spark or flame).
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.
- SADT** : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

| Product/ingredient name | Result |
|--|--|
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | Rat - Oral - LD50 2413 mg/kg <u>Toxic effects:</u> Behavioral - Tremor Gastrointestinal - Hypermotility, diarrhea Gastrointestinal - Other changes |

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

| Product/ingredient name | Result |
|--|--|
| trimethoxyvinylsilane | Rabbit - Skin - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 mg |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | Rabbit - Skin - Mild irritant <u>Amount/concentration applied:</u> 500 mg |

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

| Product/ingredient name | Result |
|--|--|
| trimethoxyvinylsilane | Rabbit - Eyes - Mild irritant <u>Duration of treatment/exposure:</u> 24 hours <u>Amount/concentration applied:</u> 500 mg |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | Rabbit - Eyes - Severe irritant <u>Amount/concentration applied:</u> 15 mg |

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

N-(3-(trimethoxysilyl)propyl)ethylenediamine

Result

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
irritation
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.

Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|--|--------------|----------------|--------------------------|----------------------------|-------------------------------------|
| trimethoxyvinylsilane | N/A | N/A | N/A | 11 | N/A |
| N-(3-(trimethoxysilyl)propyl)ethylenediamine | 2413 | N/A | N/A | N/A | N/A |

Section 12. Ecological information

Toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

| | UN | IMDG | IATA | ADR/RID | ADN |
|------------------------------------|--|--|--|--|--|
| UN number | UN1950 | UN1950 | UN1950 | UN1950 | UN1950 |
| UN proper shipping name | AEROSOLS | AEROSOLS | Aerosols, non-flammable | AEROSOLS | AEROSOLS |
| Transport hazard class (es) | 2.2  | 2.2  | 2.2  | 2  | 2  |
| Packing group | - | - | - | - | - |
| Environmental hazards | No. | No. | No. | No. | No. |

Additional information

UN : **Special provisions** 63, 190, 277, 327, 344, 381

IMDG : **Emergency schedules** F-D, S-U
Special provisions 63, 190, 277, 327, 344, 381, 959

IATA : **Quantity limitation** Passenger and Cargo Aircraft: 75 kg. Packaging instructions: 203. Cargo Aircraft Only: 150 kg. Packaging instructions: 203. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y203.
Special provisions A98, A145, A167, A802

ADR/RID : **Limited quantity** 1 L
Special provisions 190, 327, 625, 344
Tunnel code (E)
ADR Classification Code: 5A

ADN : **Special provisions** 190, 327, 625, 344

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Section 15. Regulatory information

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

| | |
|--------------------------------|--|
| Australia | : Not determined. |
| Canada | : Not determined. |
| China | : Not determined. |
| Eurasian Economic Union | : Russian Federation inventory : All components are listed or exempted. |
| Japan | : Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined. |
| New Zealand | : Not determined. |
| Philippines | : Not determined. |
| Republic of Korea | : Not determined. |
| Taiwan | : Not determined. |
| Thailand | : Not determined. |
| Turkey | : Not determined. |
| United States | : Not determined. |
| Viet Nam | : All components are listed or exempted. |

Section 16. Other information

History

Date of printing : 02/02/2026

Date of issue/Date of revision : 29/01/2026

Date of previous issue : 04/11/2025

Version : 3.1

Key to abbreviations : ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway
ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail
SGG = Segregation Group
UN = United Nations

Procedure used to derive the classification

Section 16. Other information

| Classification | Justification |
|--|---|
| AEROSOLS - Category 3 SKIN SENSITIZATION - Category 1 | On basis of test data Calculation method |

References : Not available.

✔ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.