

SAFETY DATA SHEET



Easy-Mix RK-7000 Structural Acrylic Adhesive Resin

Section 1. Identification

Product identifier : Easy-Mix RK-7000 Structural Acrylic Adhesive Resin
Product code : 105651
Other means of identification : Not available.
Product type : Liquid.
Color : White.

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesives

Uses advised against

Not applicable.

Supplier's details : WEICON GmbH & Co. KG
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TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture : FLAMMABLE LIQUIDS - Category 2
SKIN IRRITATION - Category 2
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1A
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

GHS label elements

Hazard pictograms



Signal word : Danger

Section 2. Hazard identification

Hazard statements : H225 - Highly flammable liquid and vapor.
 H315 - Causes skin irritation.
 H317 - May cause an allergic skin reaction.
 H318 - Causes serious eye damage.
 H335 - May cause respiratory irritation.
 H361 - Suspected of damaging fertility or the unborn child.

Precautionary statements

Prevention : P201 - Obtain special instructions before use.
 P202 - Do not handle until all safety precautions have been read and understood.
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
 P261 - Avoid breathing vapor.
 P264 - Wash hands thoroughly after handling.
 P271 - Use only outdoors or in a well-ventilated area.
 P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection.

Response : P308 + P313 - IF exposed or concerned: Get medical advice or attention.
 P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell.
 P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
 P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
 P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage : P405 - Store locked up.
 P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal : P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of identification : Not available.

Ingredient name	Synonyms	% (w/w)	Identifiers
methyl methacrylate	methyl 2-methylprop-2-enoate; methyl 2-methylpropenoate; 2-Propenoic acid, 2-methyl-, methyl ester; Methacrylic acid, methyl ester; Methyl 2-methyl-2-propenoate; Methyl-2-methyl-2-propenoate; Methyl ester of methacrylic acid; Methacrylate monomer; 2-methyl-2-propenoic acid; methyl ester; methacrylic acid methyl ester	≥60 - ≤80	CAS: 80-62-6
methacrylic acid	2-methylpropenoic acid; 2-Propenoic acid, 2-methyl-; 2-Methyl-2-propenoic acid; 2-Propenoic acid, 2-methyl- (stabilised), (methacrylic acid); 2-Methylacrylic acid; α-Methacrylic acid; Methacrylic acid inhibited; Methacrylic acid glacial; allyl methacrylate (CAS RN 96-05-9) and its isomers containing at least: — 0,01 % or more but not more than 0,02 % of allyl alcohol (CAS RN 107-18-6), — 0,01 % or more but not more than 0,1 % of methacrylic acid (CAS RN 79-41-4), and — 0,5 % or	≥1 - ≤5	CAS: 79-41-4

Section 3. Composition/information on ingredients

maleic acid	more but not more than 1 % of 4-methoxyphenol (CAS RN 150-76-5); alpha-Methylacrylic acid; 2-Propenoic acid, 2-methyl- (stabilised)	≥1 - ≤5	CAS: 110-16-7
tosyl chloride	2-Butenedioic acid (2Z)-; 2-Butenedioic acid (Z)-; 2-Butenedioic acid, (Z)-; Toxilic acid; cis-1,2-Ethylenedicarboxylic acid; cis-Butenedioic acid; (Z)-2-Butenedioic acid; Malenic acid; (Z)-Butenedioic acid; MALEINIC ACID; 2-Butenedioic acid(Z)	≥0.1 - ≤1	CAS: 98-59-9
rosin	Benzenesulfonyl chloride, 4-methyl-; p-Toluenesulfonchloride; 4-Toluenesulphonyl chloride; p-toluenesulphonyl chloride; para-Toluenesulfonyl Chloride; p-Toluenesulfonyl chloride; p-Toluene sulfochloride; 4-Toluene sulfonyl chloride; Toluenesulfonyl chloride; 4-Methylbenzenesulfonyl chloride; p-Toluene sulfonic acid chloride	≥0.1 - ≤1	CAS: 8050-09-7
2-phenylpropene	colophony; Disproportionated rosin; Gum rosin; resin acids; Rosin core solder; rosin-based solder flux; ROSIN CORE SOLDER PYROLYSIS PRODUCTS; Rosin (wood); Rosin core solder thermal decomposition products; COLOPHONIUM; 3,4,5,6,7,8-Hexahydro-2H-1-benzopyran-2-one	≥0.1 - ≤1	CAS: 98-83-9
	α-methylstyrene; Benzene, (1-methylethenyl)-; .alpha.-Methylstyrene; Styrene, .alpha.-methyl-; alpha-Methyl styrene; 2-Phenyl propylene; 1-Methyl-1-phenylethylene; Isopropenyl benzene; AMS; Styrene, alpha-methyl-; 1-Methyl-1-phenylethene	≥0.1 - ≤1	CAS: 98-83-9

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact

- : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.

Section 4. First-aid measures

- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Section 4. First-aid measures

- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

Specific hazards arising from the chemical : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
methyl methacrylate	<p>CA Saskatchewan Provincial (Canada, 4/2021) Sensitizer. STEL 15 minutes: 100 ppm. TWA 8 hours: 50 ppm.</p> <p>CA British Columbia Provincial (Canada, 3/2025) Skin sensitizer. TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm.</p> <p>CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm.</p> <p>CA Quebec Provincial (Canada, 2/2024) Skin sensitizer. TWAEV 8 hours: 50 ppm.</p>

Section 8. Exposure controls/personal protection

methacrylic acid	<p>STEV 15 minutes: 100 ppm. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 205 mg/m³. OEL 8 hours: 50 ppm. OEL 15 minutes: 410 mg/m³. OEL 15 minutes: 100 ppm. CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 30 ppm. TWA 8 hours: 20 ppm. CA British Columbia Provincial (Canada, 3/2025) TWA 8 hours: 20 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 20 ppm. CA Quebec Provincial (Canada, 2/2024) TWAEV 8 hours: 20 ppm. TWAEV 8 hours: 70 mg/m³. CA Alberta Provincial (Canada, 3/2023) OEL 8 hours: 20 ppm. OEL 8 hours: 70 mg/m³.</p>
tosyl chloride	<p>OARS WEEL (United States, 9/2024) CEIL: 5 mg/m³.</p>
rosin	<p>CA British Columbia Provincial (Canada, 3/2025) [resin acids] Skin sensitizer , Inhalation sensitizer. TWA 8 hours: 0.001 mg/m³ (as total resin acids). Form: inhalable. CA Quebec Provincial (Canada, 2/2024) Skin sensitizer , Inhalation sensitizer. TWAEV 8 hours: 0.001 mg/m³ (as total acid resins). Form: inhalable aerosol fraction.</p>
2-phenylpropene	<p>CA Saskatchewan Provincial (Canada, 4/2021) STEL 15 minutes: 100 ppm. TWA 8 hours: 50 ppm. CA British Columbia Provincial (Canada, 3/2025) Carc 2B, Repr. TWA 8 hours: 10 ppm. CA Ontario Provincial (Canada, 6/2019) TWA 8 hours: 10 ppm. CA Quebec Provincial (Canada, 2/2024) C3. TWAEV 8 hours: 10 ppm. CA Alberta Provincial (Canada, 3/2023) [Methyl styrene] OEL 15 minutes: 100 ppm. OEL 8 hours: 50 ppm. OEL 15 minutes: 483 mg/m³. OEL 8 hours: 242 mg/m³.</p>

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Section 8. Exposure controls/personal protection

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: White.
Odor	: Acrylic. [Strong]
Odor threshold	: Not available.
pH	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point or initial boiling point and boiling range	: >35°C (>95°F)
Flash point	: Closed cup: 11°C (51.8°F)
Evaporation rate	: Not available.

Section 9. Physical and chemical properties

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
methyl methacrylate	27.75236	3.7	OECD 104			
cumene	3.72032	0.5				
2-phenylpropene	1.89766	0.25				
methacrylic acid	0.72756	0.097				
Phosphoric acid	0.03	0.004				
2,6-di-tert-butyl-p-cresol	0.00825	0.0011				
tosyl chloride	0.00098	0.00013				
maleic acid	0	0				
α,α -dimethylbenzyl hydroperoxide	0	0				

Relative vapor density : Not available.

Relative density : Not available.

Density : 1 to 1.03 g/cm³

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): >40 mm²/s (>40 cSt)

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

methyl methacrylate

Result

Rat - Oral - LD50

7872 mg/kg

Toxic effects: Behavioral - Muscle weakness Behavioral - Coma Lung, Thorax, or Respiration - Respiratory depression

Rabbit - Dermal - LD50

>5 g/kg

Toxic effects: Skin After systemic exposure - Dermatitis, other

methacrylic acid

Rat - Oral - LD50

1060 mg/kg

Rabbit - Dermal - LD50

500 mg/kg

rosin

Rat - Oral - LD50

7600 mg/kg

2-phenylpropene

Rat - Oral - LD50

4900 mg/kg

Conclusion/Summary [Product] : Not available.

Skin corrosion/irritation

Product/ingredient name

2-phenylpropene

Result

Rabbit - Skin - Moderate irritant

Amount/concentration applied: 100 %

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Product/ingredient name

maleic acid

Result

Rabbit - Eyes - Severe irritant

Duration of treatment/exposure: 2 minutes

Amount/concentration applied: 1 %

2-phenylpropene

Rabbit - Eyes - Mild irritant

Amount/concentration applied: 91 mg

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Section 11. Toxicological information

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
methyl methacrylate	3	-	A4
2-phenylpropene	2B	-	A3

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

methyl methacrylate

methacrylic acid

maleic acid

2-phenylpropene

Result

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name

2-phenylpropene

Result

ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
Inhalation : May cause respiratory irritation.
Skin contact : Causes skin irritation. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:
 pain
 watering
 redness
- Inhalation** : Adverse symptoms may include the following:
 respiratory tract irritation
 coughing
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
 stomach pains
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Long term exposure

- Potential immediate effects** : Not available.
- Potential delayed effects** : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
- Carcinogenicity** : No known significant effects or critical hazards.
- Mutagenicity** : No known significant effects or critical hazards.
- Reproductive toxicity** : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

Section 11. Toxicological information

Easy-Mix RK-7000 Structural Acrylic Adhesive Resin	9425.2	22222.2	N/A	N/A	N/A
methyl methacrylate	7872	N/A	N/A	N/A	N/A
methacrylic acid	1060	1100	N/A	N/A	N/A
maleic acid	500	N/A	N/A	N/A	N/A
rosin	7600	N/A	N/A	N/A	N/A
2-phenylpropene	4900	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

methyl methacrylate

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Adult
130 mg/l [96 hours]Effect: Mortality

methacrylic acid

Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna* - Neonate
Age: <24 hours

53 mg/l [21 days]

Effect: Reproduction

maleic acid

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna* - Larvae
Age: <24 hours

316.2 mg/l [48 hours]

Effect: Intoxication

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*
5000 µg/l [96 hours]Effect: Mortality

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Product/ingredient name	LogP_{ow}	BCF	Potential
methyl methacrylate	1.38	-	Low
methacrylic acid	0.93	-	Low
maleic acid	-1.3	-	Low
rosin	1.9 to 7.7	-	High
2-phenylpropene	3.48	15 to 140 [OECD 305 C]	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

- Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1133	UN1133	UN1133	UN1133
UN proper shipping name	ADHESIVES	Adhesives	ADHESIVES	Adhesives
Transport hazard class(es)	3 	3 	3 	3 
Packing group	II	II	II	II
Environmental hazards	No.	No.	No.	No.

Additional information

- TDG Classification** : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3).
Explosive Limit and Limited Quantity Index 5
Passenger Carrying Road or Rail Index 5
- DOT Classification** : **Reportable quantity** 1111.1 lbs / 504.44 kg [131.29 gal / 496.99 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ (reportable quantity) transportation requirements.
Limited quantity Yes.
Packaging instruction Exceptions: 150. Non-bulk: 173. Bulk: 242.
Quantity limitation Passenger aircraft/rail: 5 L. Cargo aircraft: 60 L.
Special provisions 149, 383, B52, IB2, T4, TP1, TP8
- IMDG** : **Emergency schedules** F-E, S-D
Viscous liquid exception This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.
Quantity limitation Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341.
Special provisions A3

- Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 14. Transport information

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Canadian lists

- Canadian NPRI** : The following components are listed: methyl methacrylate; 2,6-di-t-butyl-4-methylphenol
- CEPA Toxic substances** : None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

- Australia** : Not determined.
- Canada** : Not determined.
- China** : Not determined.
- Eurasian Economic Union** : **Russian Federation inventory**: All components are listed or exempted.
- Japan** : **Japan inventory (CSCL)**: Not determined.
Japan inventory (ISHL): Not determined.
- New Zealand** : All components are listed or exempted.
- Philippines** : Not determined.
- Republic of Korea** : Not determined.
- Taiwan** : Not determined.
- Thailand** : Not determined.
- Turkey** : Not determined.
- United States** : Not determined.
- Viet Nam** : All components are listed or exempted.

Section 16. Other information

History

- Date of printing** : 2/2/2026
- Date of issue/Date of revision** : ***
- Date of previous issue** : 11/4/2025
- Version** : 4.7

Section 16. Other information

Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor DOT = Department of Transportation GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group TDG = Transportation of Dangerous Goods UN = United Nations
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Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 2 SKIN IRRITATION - Category 2 SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method

References : Not available.

✔ Indicates information that has changed from previously issued version.

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