

# SAFETY DATA SHEET



## WEICON SF Epoxy Hardener

### Section 1. Identification

**Product identifier** : WEICON SF Epoxy Hardener  
**Product code** : 102502  
**Other means of identification** : Not available.  
**Product type** : Liquid.  
**Color** : Opaque. White.

#### Relevant identified uses of the substance or mixture and uses advised against

##### **Identified uses**

Hardener for resins.

##### **Uses advised against**

Not applicable.

**Supplier's details** : WEICON GmbH & Co. KG  
Königsberger Str. 255,  
48157 Münster, Germany  
phone:+49 251 93220,  
email: info@weicon.de,  
URL: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

##### National contact

WEICON Canada Inc.  
20 Steckle Place, Unit 20  
Kitchener, Ontario N2E 2C3, CA  
www.weicon.ca  
E-mail: info@weicon.ca  
Telephone: +1-519-896-5252  
Telefax: +1-519-896-5254

**Emergency telephone number (with hours of operation)** : +1 866 928 0789 (24h - Toll free)  
TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

### Section 2. Hazard identification

**Classification of the substance or mixture** : SKIN CORROSION - Category 1C  
SERIOUS EYE DAMAGE - Category 1  
SKIN SENSITIZATION - Category 1B

##### GHS label elements

##### **Hazard pictograms**



**Signal word** : Danger

**Hazard statements** : H314 - Causes severe skin burns and eye damage.  
H317 - May cause an allergic skin reaction.

##### Precautionary statements

## Section 2. Hazard identification

- Prevention** : P261 - Avoid breathing vapor.  
P264 - Wash hands thoroughly after handling.  
P280 - Wear protective gloves, protective clothing and eye or face protection.
- Response** : P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor.  
P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.  
P363 - Wash contaminated clothing before reuse.  
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
- Storage** : P405 - Store locked up.
- Disposal** : P501 - Dispose of waste according to applicable legislation.

## Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Other means of identification** : Not available.

Ingredient name	Synonyms	% (w/w)	Identifiers
Reaction products of pentaerythritol, propoxylated and 1-chloro-2,3-epoxypropane with hydrogen sulfide		≥65 - ≤85	-
2,4,6-tris(dimethylaminomethyl)phenol	Phenol, 2,4,6-tris[(dimethylamino)methyl]-; Phenol, 2,4,6-tris(dimethylaminomethyl)-; 2,4,6-tris(dimethylamino)methylphenol; Phenol, 2,4,6-tris{(dimethylamino)methyl}-; 2,4,6-Tris[(dimethylamino)methyl]phenol; 2,4,6-Tri(dimethylaminomethyl)phenol; 2,4,6-Tris(N,N-dimethylaminomethyl)phenol; 2,4,6-Tridimethylaminomethylphenol; TRIS (2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL; TRIS (2,4,6-DIMETHYLAMINOMETHYL)PHENOL; TRIS[(DIMETHYLAMINO)METHYL]PHENOL, 2,4,6-	≥10 - ≤30	CAS: 90-72-2

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

## Section 4. First-aid measures

### Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : Causes severe burns. May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### Indication of immediate medical attention and special treatment needed, if necessary

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## Section 4. First-aid measures

- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

- Unsuitable extinguishing media** : None known.

- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

- Hazardous thermal decomposition products** :  Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

- Small spill** :  Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

- Large spill** :  Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

None.

#### Biological exposure indices

No exposure indices known.

**Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

**Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

**Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Skin protection

## Section 8. Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### Appearance

- Physical state** : Liquid. [Paste.]
- Color** : Opaque. White.
- Odor** : Sulfurous.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** :

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
Distillates (petroleum), hydrotreated light	>23	>73.4				
octamethylcyclotetrasiloxane	56	132.8				
decamethylcyclopentasiloxane				82.7	180.9	ASTM D 3828-87
2,6-di-tert-butyl-p-cresol				126.67	260	

- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** :

## Section 9. Physical and chemical properties

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Octamethylcyclotetrasiloxane	0.99008	0.13				
Decamethylcyclopentasiloxane	0.25	0.033				
Distillates (petroleum), hydrotreated light	0.22502 to 0.45004	0.03 to 0.06				
2,4,6-tris(dimethylaminomethyl)phenol	0.056	0.0075	EU A.4			
2,6-di-tert-butyl-p-cresol	0.00825	0.0011				

- Relative vapor density** : Not available.
- Relative density** : Not available.
- Density** : 1.14 g/cm<sup>3</sup> [20°C (68°F)] [calculated.]
- Solubility in water** : Not available.
- Miscible with water** : No.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
Distillates (petroleum), hydrotreated light	>220	>428	
Decamethylcyclopentasiloxane	372	701.6	ASTM E 659-78
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15
Octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659

- Decomposition temperature** : Not available.
- Viscosity** :  Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C (104°F)): Not available.

### Particle characteristics

- Median particle size** : Not applicable.

## Section 10. Stability and reactivity

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : The product is stable.
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : No specific data.
- Incompatible materials** : No specific data.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Skin corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Serious eye damage/eye irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Respiratory or skin sensitization

Not available.

#### **Skin**

**Conclusion/Summary [Product]** : Not available.

#### **Respiratory**

**Conclusion/Summary [Product]** : Not available.

#### Germ cell mutagenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Carcinogenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Reproductive toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

#### Specific target organ toxicity (single exposure)

Not available.

## Section 11. Toxicological information

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Information on the likely routes of exposure

Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye damage.  
**Inhalation** : No known significant effects or critical hazards.  
**Skin contact** : Causes severe burns. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
 pain  
 watering  
 redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following:  
 pain or irritation  
 redness  
 blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
 stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary [Product]** : Not available.

- General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.  
**Mutagenicity** : No known significant effects or critical hazards.  
**Reproductive toxicity** : No known significant effects or critical hazards.

### Numerical measures of toxicity

## Section 11. Toxicological information

### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
WEICON SF Epoxy Hardener 2,4,6-tris(dimethylaminomethyl)phenol	3501.4 500	N/A N/A	N/A N/A	N/A N/A	N/A N/A

## Section 12. Ecological information

### Toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Persistence and degradability

Not available.

**Conclusion/Summary [Product]** : Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
2,4,6-tris (dimethylaminomethyl) phenol	0.219	-	Low

### Mobility in soil

**Soil/Water partition coefficient** : Not available.

### Other adverse effects

No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	Not available.	Not available.	UN1760	UN1760
UN proper shipping name	Not available.	Not available.	<input checked="" type="checkbox"/> CORROSIVE LIQUID, N.O.S. (2,4,6-tris (dimethylaminomethyl) phenol)	<input checked="" type="checkbox"/> CORROSIVE LIQUID, N.O.S. (2,4,6-tris (dimethylaminomethyl) phenol)
Transport hazard class(es)	Not available.	Not available.	8 	8 
Packing group	-	-	III	III
Environmental hazards	No.	No.	No.	No.

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Canadian lists

**Canadian NPRI** : None of the components are listed.

**CEPA Toxic substances** : None of the components are listed.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

**Australia** : Not determined.

**Canada** : Not determined.

**China** :  Not determined.

**Eurasian Economic Union** :  **Russian Federation inventory:** Not determined.

**Japan** : **Japan inventory (CSCL):** Not determined.  
**Japan inventory (ISHL):** Not determined.

**New Zealand** :  Not determined.

**Philippines** :  Not determined.

## Section 15. Regulatory information

Republic of Korea	: Not determined.
Taiwan	: <input checked="" type="checkbox"/> Not determined.
Thailand	: <input checked="" type="checkbox"/> Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: <input checked="" type="checkbox"/> Not determined.

## Section 16. Other information

### History

Date of printing	: 2/12/2026
Date of issue/Date of revision	: ***
Date of previous issue	: 6/25/2025
Version	: 2.3

### Key to abbreviations

ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
DOT = Department of Transportation
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
HPR = Hazardous Products Regulations
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
IMO = International Maritime Organization
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
TDG = Transportation of Dangerous Goods
UN = United Nations

### Procedure used to derive the classification

Classification	Justification
SKIN CORROSION - Category 1C	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1B	Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.