

SAFETY DATA SHEET



WEICON HP Epoxy Hardener

Section 1. Identification

Product identifier : WEICON HP Epoxy Hardener
Product code : 103902
Other means of identification : Not available.
Product type : Liquid.
Color : Yellow. [Light]

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hardener for resins.

Uses advised against

Not applicable.

Supplier's details : WEICON GmbH & Co. KG
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Emergency telephone number (with hours of operation) : +1 866 928 0789 (24h - Toll free)
TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture : SKIN CORROSION - Category 1B
SERIOUS EYE DAMAGE - Category 1
SKIN SENSITIZATION - Category 1A
TOXIC TO REPRODUCTION - Category 2
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

GHS label elements

Hazard pictograms



Signal word : Danger

Section 2. Hazard identification

Hazard statements	: H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H361 - Suspected of damaging fertility or the unborn child. H372 - Causes damage to organs through prolonged or repeated exposure.
Precautionary statements	
Prevention	: P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P260 - Do not breathe vapor. P264 - Wash hands thoroughly after handling. P270 - Do not eat, drink or smoke when using this product. P280 - Wear protective gloves, protective clothing, eye protection, face protection, or hearing protection.
Response	: P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: P405 - Store locked up.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture	: Mixture
Other means of identification	: Not available.

Ingredient name	Synonyms	% (w/w)	Identifiers
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl terminated; Pentanoic acid, 4,4'-azobis[4-cyano-, polymer with 1,3-butadiene, 1-piperazineethanamine and 2-propenenitrile; 2-Propenenitrile polymer with 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated; BUTADIENE ACRYLONITRILE COPOLYMER; 2-Propenenitril Polymer mit 1,3-butadiene, 1-cyano-1-methyl-4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminiert	≥15 - ≤40	CAS: 68683-29-4
crystalline silica, respirable powder	alpha-quartz; Silica, crystalline (quartz); Silica, Crystalline Quartz; SILICA, CRYSTALLINE, QUARTZ; Silica-Crystalline, Quartz; Silica - Crystalline Quartz; Silica-Crystalline : Quartz; Silica, crystalline - quartz	≥15 - ≤40	CAS: 14808-60-7
4,4'-Isopropylidenediphenol, oligomeric reaction products with	phenol, 4,4'-(1-methylethylidene)bis-, polymer with	≥5 - ≤10	CAS: 113930-69-1

Section 3. Composition/information on ingredients

1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis (methylamine)	1,3-benzenedimethanamine and 2-(chloromethyl)oxirane; 1,3-benzenedimethanamine, polymer with (chloromethyl)oxirane and 4,4'-(1-methylethylidene)bis [phenol]; Phenol, 4,4'-(1-methylethylidene)bis-, polymer with 1,3-benzenedimethanamine and (chloromethyl)oxirane; Phenol, 4,4'-(1-methylethylidene)bis-, oligomeric reaction products with 2-(chloromethyl)oxirane, reaction products with 1,3-benzenedimethanamine; 4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropan, reaction products with m-phenylenebis(methylamine)			
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-; Isophorone diamine; 3-(Aminomethyl)-3,5,5-trimethylcyclohexan-1-amine; 5-Amino-1,3,3-trimethylcyclohexanemethanamine; 1-amino-3-aminomethyl-3,5,5-trimethylcyclohexane; 1,3,3-trimethyl-1-aminomethyl-5-aminocyclohexane; 1-amino-3-aminomethyl-3,3,5-trimethylcyclohexane; 5-amino-1,3,3-trimethylcyclohexanemethylamine; Aminomethyl-5 trimethyl-3,5,5 cyclohexylamine; 3-Aminomethyl-3,5,5-trimethyl cyclohexylamine and preparations containing it; 3-(aminomethyl)-3,5,5-trimethylcyclohexylamine	≥1 - ≤5	CAS: 2855-13-2	
benzyl alcohol	Benzenemethanol; .alpha.-Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α-hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha-Hydroxytoluene	≥1 - ≤5	CAS: 100-51-6	
2,4,6-tris(dimethylaminomethyl)phenol	Phenol, 2,4,6-tris[(dimethylamino)methyl]-; Phenol, 2,4,6-tris(dimethylaminomethyl)-; 2,4,6-tris(dimethylamino)methylphenol; Phenol, 2,4,6-tris{(dimethylamino)methyl}-; 2,4,6-Tris[(dimethylamino)methyl]phenol; 2,4,6-Tri(dimethylaminomethyl)phenol; 2,4,6-Tris(N,N-dimethylaminomethyl)phenol; 2,4,6-Tridimethylaminomethylphenol; TRIS (2,4,6-DIMETHYLAMINOMONOMETHYL)PHENOL; TRIS (2,4,6-DIMETHYLAMINOMETHYL)PHENOL; TRIS[(DIMETHYLAMINO)	≥1 - ≤5	CAS: 90-72-2	

Section 3. Composition/information on ingredients

Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	METHYL]PHENOL, 2,4,6- Polycondensation products of N1, N1'-(ethane-1,2-diyl)di(ethane-1,2-diamine) / [addition products of (chloromethyl)oxirane and 4,4'-(propane-2,2-diyl)diphenol] / tall oil fatty acid / N1,N1-bis(2-aminoethyl)ethane-1,2-diamine / N1-[2-(piperazin-1-yl)ethyl]ethane-1,2-diamine / 2,2'-(piperazine-1,4-diyl)di(ethan-1-amine) / [(methylphenoxy)methyl]oxirane; Fatty acids, tall-oil reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	≥1 - ≤5	CAS: 186321-96-0	
2-piperazin-1-ylethylamine	1-Piperazineethanamine; 1-(2-Aminoethyl)piperazine; N-(Aminoethyl)piperazine; 2-(1-Piperazinyl) ethylamine; Piperazine, 1-(2-aminoethyl)-; 1-(2-AMINOETHYL)-PIPERAZINE; N-AMINOETHYLPIPERAZINE; 1-(2-AMINOETHYL)PIPERAZIN; 2-(Piperazin-1-yl)ethylamine; 1-Aminoethylpiperazine; PIPERAZINE, N-AMINOETHYL-	≥0.5 - ≤1.5	CAS: 140-31-8	
3-aminopropyltriethoxysilane	1-Propanamine, 3-(triethoxysilyl)-; aminopropyltriethoxysilane; 3-(Triethoxysilyl) propylamine; gamma-Aminopropyltriethoxysilane; 1-Propanamine, 3-triethoxysilyl-; γ-Aminopropyltriethoxysilane; Aminoalkylalkoxysilane [alkyl (C1-3), alkoxy (C1-2)]; 1-Propylamine, 3-(triethoxysilyl)-; 3-(Triethoxysilyl)-1-propanamine; UC-A 1100; NUCA 1100	≥0.5 - ≤1.5	CAS: 919-30-2	
benzyl alcohol	Benzenemethanol; .alpha.-Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α-hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha-Hydroxytoluene	≥0.5 - ≤1.5	CAS: 100-51-6	
3-aminomethyl-3,5,5-trimethylcyclohexylamine	Cyclohexanemethanamine, 5-amino-1,3,3-trimethyl-; Isophorone diamine; 3-(Aminomethyl)-3,5,5-trimethylcyclohexan-1-amine; 5-Amino-1,3,3-trimethylcyclohexanemethanamine; 1-amino-3-aminomethyl-3,5,5-trimethylcyclohexane; 1,3,3-trimethyl-1-aminomethyl-5-aminocyclohexane; 1-amino-3-aminomethyl-3,3,5-trimethylcyclohexane; 5-amino-1,3,3-trimethylcyclohexanemethylamine;	≥0.1 - ≤1	CAS: 2855-13-2	

Section 3. Composition/information on ingredients

Orange, sweet, ext.	<p>Aminomethyl-5 trimethyl-3,5,5 cyclohexylamine; 3-Aminomethyl-3,5,5-trimethyl cyclohexylamine and preparations containing it; 3-(aminomethyl)-3,5,5-trimethylcyclohexylamine</p> <p>Orange, sweet, extract; Sweet orange, peel, tincture; Oils, orange; orange, sweet; Orange peel, sweet, extract (Citrus Sinensis (L.) Osbeck); Blood orange oil (Citrus sinensis (L.) Osbeck 'Blood orange'); Citrus sinensis (L.) Osbeck 'Blood orange' oil; Sweet orange peel tincture; CITRUS AURANTIUM DULCIS PEEL EXTRACT; CITRUS AURANTIUM DULCIS SEED EXTRACT; CITRUS AURANTIUM DULCIS FLOWER EXTRACT</p>	≥0.1 - ≤1	CAS: 8028-48-6	
Reaction mass of (1-phenylethyl) phenols and bis-(1-phenylethyl) phenols		≥0.1 - ≤1	-	

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First-aid measures

Ingestion : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye damage.
Inhalation : No known significant effects or critical hazards.
Skin contact : Causes severe burns. May cause an allergic skin reaction.
Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
 pain
 watering
 redness

Inhalation : Adverse symptoms may include the following:
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Skin contact : Adverse symptoms may include the following:
 pain or irritation
 redness
 blistering may occur
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Ingestion : Adverse symptoms may include the following:
 stomach pains
 reduced fetal weight
 increase in fetal deaths
 skeletal malformations

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
 carbon dioxide
 carbon monoxide
 nitrogen oxides
 halogenated compounds
 metal oxide/oxides

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

Section 7. Handling and storage

Precautions for safe handling

Section 7. Handling and storage

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
crystalline silica, respirable powder	<p>CA Saskatchewan Provincial (Canada, 4/2021) TWA 8 hours: 0.05 mg/m³. Form: respirable fraction.</p> <p>CA British Columbia Provincial (Canada, 3/2025) [silica, crystalline - alpha quartz and cristobalite] Carc 2A, Carc 1. TWA 8 hours: 0.025 mg/m³. Form: respirable.</p> <p>CA Ontario Provincial (Canada, 6/2019) [Silica, Crystalline (Quartz/Tripoli)] TWA 8 hours: 0.1 mg/m³. Form: respirable particulate matter.</p> <p>CA Quebec Provincial (Canada, 2/2024) [Silica Crystalline -Quartz] C2. TWAEV 8 hours: 0.1 mg/m³. Form: respirable aerosol fraction.</p> <p>CA Alberta Provincial (Canada, 3/2023) A2. OEL 8 hours: 0.025 mg/m³. Form: respirable particulate.</p>
benzyl alcohol	<p>OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.</p>
benzyl alcohol	<p>OARS WEEL (United States, 9/2024) TWA 8 hours: 10 ppm.</p>

Biological exposure indices

No exposure indices known.

Section 8. Exposure controls/personal protection

- Appropriate engineering controls** : If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
- Individual protection measures**
- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

- Physical state** : Liquid. [Paste.]
- Color** : Yellow. [Light]
- Odor** : Characteristic.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : Not available.
- Flash point** : Closed cup: >100°C (>212°F)

Section 9. Physical and chemical properties

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
Orange, sweet, ext.	1.4	0.19				
octamethylcyclotetrasiloxane	0.99008	0.13				
decamethylcyclopentasiloxane	0.25	0.033				
2,4,6-tris(dimethylaminomethyl)phenol	0.056	0.0075	EU A.4			
benzyl alcohol	0.05	0.0067				
benzyl alcohol	0.05	0.0067				
2-piperazin-1-ylethylamine	0.039	0.0052				
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.01178	0.0016	OECD 104			
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.01178	0.0016	OECD 104			
m-phenylenebis(methylamine)	0.0052	0.00069	OECD 104			
propylidynetrimethanol	0	0				

Relative vapor density : Not available.

Relative density : Not available.

Density : 1.4 g/cm³ [20°C (68°F)]

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature :

Ingredient name	°C	°F	Method
Orange, sweet, ext.	235	455	EU A.15
2-piperazin-1-ylethylamine	>300	>572	
decamethylcyclopentasiloxane	372	701.6	ASTM E 659-78
2,4,6-tris(dimethylaminomethyl)phenol	382	719.6	EU A.15
octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659
benzyl alcohol	436	816.8	
benzyl alcohol	436	816.8	
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	526	978.8	

Decomposition temperature : Not available.

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C (104°F)): Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name

benzyl alcohol

Result

Rat - Oral - LD50

1230 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Excitement Behavioral - Coma

Mouse - Oral - LD50

1360 mg/kg

Rabbit - Oral - LD50

1040 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity)

Mouse - Oral - LD50

1360 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Ataxia Lung, Thorax, or Respiration - Respiratory depression

Rat - Oral - LD50

1660 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Ataxia Lung, Thorax, or Respiration - Respiratory depression

Rabbit - Oral - LD50

1040 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Ataxia Lung, Thorax, or Respiration - Respiratory depression

Rabbit - Dermal - LD50

2000 mg/kg

Rat - Oral - LD50

1.5 ml/kg

Rat - Oral - LD50

1.57 g/kg

Toxic effects: Gastrointestinal - Hypermotility, diarrhea Kidney, Ureter, and Bladder - Changes in tubules (including acute renal failure, acute tubular necrosis)

Rabbit - Dermal - LD50

4.29 g/kg

Toxic effects: Gastrointestinal - Ulceration or bleeding from stomach Kidney, Ureter, and Bladder - Other changes Skin After topical exposure - Primary irritation

3-aminopropyltriethoxysilane

Section 11. Toxicological information

benzyl alcohol

Rat - Oral - LD50

1230 mg/kg

Toxic effects: Behavioral - Somnolence (general depressed activity) Behavioral - Excitement Behavioral - Coma**Rabbit - Dermal - LD50**

2000 mg/kg

Conclusion/Summary [Product] : Not available.**Skin corrosion/irritation****Product/ingredient name**

benzyl alcohol

Result**Man - Skin - Mild irritant**Duration of treatment/exposure: 48 hoursAmount/concentration applied: 16 mg**Pig - Skin - Moderate irritant**Amount/concentration applied: 100 %**Rabbit - Skin - Moderate irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 100 mg

2-piperazin-1-ylethylamine

Rabbit - Skin - Severe irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 5 mg

3-aminopropyltriethoxysilane

Rabbit - Skin - Severe irritantDuration of treatment/exposure: 24 hoursAmount/concentration applied: 5 mg

benzyl alcohol

Man - Skin - Mild irritantDuration of treatment/exposure: 48 hoursAmount/concentration applied: 16 mg**Pig - Skin - Moderate irritant**Amount/concentration applied: 100 %**Rabbit - Skin - Moderate irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 100 mg**Conclusion/Summary [Product]** : Not available.**Serious eye damage/eye irritation****Product/ingredient name**

2-piperazin-1-ylethylamine

Result**Rabbit - Eyes - Moderate irritant**Duration of treatment/exposure: 24 hoursAmount/concentration applied: 20 mg**Conclusion/Summary [Product]** : Not available.**Respiratory corrosion/irritation**

Not available.

Conclusion/Summary [Product] : Not available.**Respiratory or skin sensitization**

Not available.

Skin**Conclusion/Summary [Product]** : Not available.

Section 11. Toxicological information

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
crystalline silica, respirable powder	1	Known to be a human carcinogen.	A2

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
crystalline silica, respirable powder	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) (inhalation) - Category 1
2-piperazin-1-ylethylamine	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1

Aspiration hazard

Product/ingredient name	Result
Orange, sweet, ext.	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Section 11. Toxicological information

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
reduced fetal weight
increase in fetal deaths
skeletal malformations
- Ingestion** : Adverse symptoms may include the following:
stomach pains
reduced fetal weight
increase in fetal deaths
skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)

Section 11. Toxicological information

WEICON WAL06 Epoxy Hardener	7346.0	14491.7	N/A	909.1	380.7
3-aminomethyl-3,5,5-trimethylcyclohexylamine	500	1100	N/A	N/A	N/A
benzyl alcohol	1200	N/A	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	500	N/A	N/A	N/A	N/A
2-piperazin-1-ylethylamine	500	300	N/A	N/A	N/A
3-aminopropyltriethoxysilane	N/A	4290	N/A	11	N/A
benzyl alcohol	1620	N/A	N/A	N/A	4.178
3-aminomethyl-3,5,5-trimethylcyclohexylamine	1030	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name

benzyl alcohol

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Juvenile (Fledgling, Hatchling, Weanling)

Age: 4 to 8 weeks; Size: 1.1 to 3.1 cm

460 mg/l [96 hours]

Effect: Mortality

Acute - LC50 - Fresh water

Fish - Bluegill - *Lepomis macrochirus*

10 ppm [96 hours]

Effect: Mortality

2-piperazin-1-ylethylamine

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas*

Age: 31 days; Size: 21 mm; Weight: 0.147 g

2190 mg/l [96 hours]

Effect: Mortality

benzyl alcohol

Acute - LC50 - Fresh water

Fish - Bluegill - *Lepomis macrochirus*

10 ppm [96 hours]

Effect: Mortality

3-aminomethyl-
3,5,5-trimethylcyclohexylamine

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna*

Age: <24 hours

17.4 mg/l [48 hours]

Effect: Intoxication

Conclusion/Summary [Product] : Not available.

Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

Bioaccumulative potential

Section 12. Ecological information

Product/ingredient name	LogP _{ow}	BCF	Potential
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	-	4.77	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
benzyl alcohol	0.87	-	Low
2,4,6-tris(dimethylaminomethyl)phenol	0.219	-	Low
2-piperazin-1-ylethylamine	-1.48	-	Low
3-aminopropyltriethoxysilane	1.7	3.4 [OECD 305 C]	Low
benzyl alcohol	0.87	-	Low
3-aminomethyl-3,5,5-trimethylcyclohexylamine	0.99	-	Low
Orange, sweet, ext.	2.78 to 4.88	1.502 to 2.597	Low

Mobility in soil

Soil/Water partition coefficient : Not available.

Other adverse effects

No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN3082	Not available.	UN1760	UN1760
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine), Fatty acids, tall-oil, reaction products with	Not available.	CORROSIVE LIQUID, N.O.S. (4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine), 3-aminomethyl-3,5,5-trimethylcyclohexylamine)	CORROSIVE LIQUID, N.O.S. (4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine), 3-aminomethyl-3,5,5-trimethylcyclohexylamine)

Section 14. Transport information

	bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine)			
Transport hazard class(es)	9  	Not available.	8  	8 
Packing group	III	-	II	II
Environmental hazards	Yes.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI : None of the components are listed.

CEPA Toxic substances : None of the components are listed.

VOC content : 2.7 %

VOC (g/L) : 37.83

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined.

Section 15. Regulatory information

Canada	: Not determined.
China	: Not determined.
Eurasian Economic Union	: Russian Federation inventory : Not determined.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

History

Date of printing	: 2/2/2026
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Version	: 2

Key to abbreviations

: ATE = Acute Toxicity Estimate
: BCF = Bioconcentration Factor
: DOT = Department of Transportation
: GHS = Globally Harmonized System of Classification and Labelling of Chemicals
: HPR = Hazardous Products Regulations
: IATA = International Air Transport Association
: IBC = Intermediate Bulk Container
: IMDG = International Maritime Dangerous Goods
: IMO = International Maritime Organization
: LogPow = logarithm of the octanol/water partition coefficient
: MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
: N/A = Not available
: SGG = Segregation Group
: TDG = Transportation of Dangerous Goods
: UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION - Category 1B	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1A	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

References : Not available.

✔ Indicates information that has changed from previously issued version.

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