

SAFETY DATA SHEET



Easy-Mix RK-7200 Structural Acrylic Adhesive Resin

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Easy-Mix RK-7200 Structural Acrylic Adhesive Resin
UFI : 8P50-K0A8-000U-GY EY
Product code : 105641
Color : Colorless.
Product description : Adhesives
Product type : Liquid.
Other means of identification : Not available.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesives

Uses advised against

Not applicable.

1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG
Königsberger Str. 255,
48157 Münster, Germany
phone:+49 251 93220,
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226

Skin Irrit. 2, H315

Eye Irrit. 2, H319

Skin Sens. 1, H317

STOT SE 3, H335

Aquatic Chronic 3, H412

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

SECTION 2: Hazards identification

2.2 Label elements

Hazard pictograms



Signal word

: Warning

Hazard statements

: H226 - Flammable liquid and vapor.
H315 - Causes skin irritation.
H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.
H335 - May cause respiratory irritation.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements

General

: P101 - If medical advice is needed, have product container or label at hand.
P102 - Keep out of reach of children.

Prevention

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 - Avoid breathing vapor.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear protective gloves. Wear eye or face protection.

Response

: P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage

: P405 - Store locked up.
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal

: P501 - Dispose of waste according to applicable legislation.

Hazardous ingredients

: methyl methacrylate; 2-hydroxyethyl methacrylate; α,α -dimethylbenzyl hydroperoxide and 1,4-dihydroxybenzene

Supplemental label elements

: Not applicable.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

Special packaging requirements

Containers to be fitted with child-resistant fastenings

: Not applicable.

Tactile warning of danger

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
methyl methacrylate	REACH #: 01-2119452498-28 EC: 201-297-1 CAS: 80-62-6 Index: 607-035-00-6	≥25 - ≤50	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335	-	[1] [2]
2-hydroxyethyl methacrylate	REACH #: 01-2119490169-29 EC: 212-782-2 CAS: 868-77-9 Index: 607-124-00-X	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1] [2]
α,α-dimethylbenzyl hydroperoxide	REACH #: 01-2119475796-19 EC: 201-254-7 CAS: 80-15-9 Index: 617-002-00-8	≥1 - <3	Org. Perox. E, H242 Acute Tox. 4, H302 Acute Tox. 4, H312 Acute Tox. 3, H331 Skin Corr. 1B, H314 Eye Dam. 1, H318 STOT SE 3, H335 STOT RE 2, H373 Aquatic Chronic 2, H411	ATE [Oral] = 800 mg/kg ATE [Dermal] = 1100 mg/kg ATE [Inhalation (gases)] = 700 ppm Skin Corr. 1B, H314: C ≥ 10% Skin Irrit. 2, H315: 3% ≤ C < 10% Eye Dam. 1, H318: C ≥ 3% Eye Irrit. 2, H319: 1% ≤ C < 3% STOT SE 3, H335: C ≥ 1% STOT RE 2, H373: C ≥ 3%	[1]
propylidynetrimethyl trimethacrylate	EC: 221-950-4 CAS: 3290-92-4	≥1 - ≤3	Aquatic Chronic 2, H411	-	[1]
1,4-dihydroxybenzene	REACH #: 01-2119524016-51 EC: 204-617-8 CAS: 123-31-9 Index: 604-005-00-4	≥0.3 - <1	Acute Tox. 4, H302 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Carc. 2, H351 Aquatic Acute 1, H400 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 302 mg/kg M [Acute] = 10	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

Type

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain or irritation
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
irritation
redness
- Ingestion** : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is harmful to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonnes	50000 tonnes

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
methyl methacrylate	<p>DFG MAC-values list (Germany, 7/2024) Develop C. Skin sensitizer.</p> <p>TWA 8 hours: 50 ml/m³. PEAK 15 minutes: 100 ppm 4 times per shift [Interval: 1 hour]. TWA 8 hours: 210 mg/m³. PEAK 15 minutes: 420 mg/m³ 4 times per shift [Interval: 1 hour]. PEAK 15 minutes: 100 ml/m³ 4 times per shift [Interval: 1 hour].</p> <p>TRGS 900 OEL (Germany, 3/2025)</p> <p>TWA 8 hours: 210 mg/m³. PEAK 15 minutes: 420 mg/m³. TWA 8 hours: 50 ppm. PEAK 15 minutes: 100 ppm.</p> <p>EU OEL (Europe, 1/2022)</p> <p>TWA 8 hours: 50 ppm. STEL 15 minutes: 100 ppm.</p>
2-hydroxyethyl methacrylate	DFG MAC-values list (Germany, 7/2024) Skin sensitizer.
1,4-dihydroxybenzene	DFG MAC-values list (Germany, 7/2024) Carc 2, Muta 3A. Absorbed through skin , Skin sensitizer.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name

methyl methacrylate

Result

DNEL - General population - Short term - Dermal

1.5 mg/cm²
Effects: Local

DNEL - General population - Long term - Dermal

1.5 mg/cm²
Effects: Local

DNEL - Workers - Short term - Dermal

1.5 mg/cm²
Effects: Local

DNEL - Workers - Long term - Dermal

1.5 mg/cm²
Effects: Local

DNEL - General population - Long term - Oral

8.2 mg/kg bw/day
Effects: Systemic

SECTION 8: Exposure controls/personal protection

DNEL - General population - Long term - Dermal
8.2 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Dermal
13.67 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
74.3 mg/m³
Effects: Systemic

DNEL - General population - Long term - Inhalation
104 mg/m³
Effects: Local

DNEL - General population - Short term - Inhalation
208 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation
208 mg/m³
Effects: Local

DNEL - Workers - Long term - Inhalation
348.4 mg/m³
Effects: Systemic

DNEL - Workers - Short term - Inhalation
416 mg/m³
Effects: Local

2-hydroxyethyl methacrylate

DNEL - General population - Long term - Oral
0.83 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Dermal
0.83 mg/kg bw/day
Effects: Systemic

DNEL - Workers - Long term - Dermal
1.39 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Inhalation
1.45 mg/m³
Effects: Systemic

DNEL - Workers - Long term - Inhalation
4.9 mg/m³
Effects: Systemic

α,α-dimethylbenzyl hydroperoxide

DNEL - Workers - Long term - Inhalation
6 mg/m³
Effects: Systemic

propylidynetrimethyl trimethacrylate

DNEL - General population - Long term - Oral
1.5 mg/kg bw/day
Effects: Systemic

DNEL - General population - Long term - Dermal
4.67 mg/cm²
Effects: Local

SECTION 8: Exposure controls/personal protection

	DNEL - General population - Long term - Inhalation 5.2 mg/m ³ <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Dermal 9.33 mg/cm ² <u>Effects</u> : Local
	DNEL - General population - Long term - Dermal 15 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Inhalation 29.6 mg/m ³ <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Dermal 42 mg/kg bw/day <u>Effects</u> : Systemic
1,4-dihydroxybenzene	DNEL - General population - Long term - Oral 0.6 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - General population - Long term - Inhalation 1.05 mg/m ³ <u>Effects</u> : Systemic
	DNEL - General population - Long term - Dermal 1.66 mg/kg bw/day <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Inhalation 2.1 mg/m ³ <u>Effects</u> : Systemic
	DNEL - Workers - Long term - Dermal 3.33 mg/kg bw/day <u>Effects</u> : Systemic

PNECs

Not available.

8.2 Exposure controls

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

SECTION 8: Exposure controls/personal protection

- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Characteristic.
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : >35°C (>95°F)
- Flammability** : Not available.
- Lower and upper explosion limit** : Lower: 2.1%
- Flash point** : Closed cup: 23°C (73.4°F)
- Auto-ignition temperature** : 430°C (806°F)
- Decomposition temperature** : Not available.
- pH** : Not applicable.

SECTION 9: Physical and chemical properties

Viscosity : Dynamic (room temperature): Not available.
Kinematic (room temperature): Not available.
Kinematic (40°C): Not available.

Solubility :
Not available.

Solubility in water : Not available.

**Partition coefficient n-octanol/
water (log Pow)** : Not applicable.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
methyl methacrylate	27.75236	3.7				
2-hydroxyethyl methacrylate	0.06001	0.008	OECD 104			
propylidynetrimethyl trimethacrylate	0.000026	0.0000035	OECD 104			
1,4-dihydroxybenzene	0.00002	0.0000027				
α,α-dimethylbenzyl hydroperoxide	0	0				

Relative density : Not available.

Density : 1.2 g/cm³

Relative vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

9.2 Other information

9.2.1 Information with regard to physical hazard classes

Explosive properties : Not available.

Oxidizing properties : Not available.

9.2.2 Other safety characteristics

Miscible with water : No.

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials:
oxidizing materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name

methyl methacrylate

Result

Rat - Oral - LD50

7872 mg/kg

Toxic effects: Behavioral - Muscle weakness Behavioral - Coma Lung, Thorax, or Respiration - Respiratory depression

Rabbit - Dermal - LD50

>5 g/kg

Toxic effects: Skin After systemic exposure - Dermatitis, other

2-hydroxyethyl methacrylate

Rat - Oral - LD50

5050 mg/kg

Toxic effects: Behavioral - Coma

α,α-dimethylbenzyl hydroperoxide

Rat - Dermal - LD50

500 mg/kg

Toxic effects: Behavioral - Convulsions or effect on seizure threshold Kidney, Ureter, and Bladder - Hematuria

Rat - Oral - LD50

800 mg/kg

Rat - Inhalation - LC50 Gas.

220 ppm [4 hours]

Toxic effects: Lung, Thorax, or Respiration - Dyspnea

1,4-dihydroxybenzene

Rat - Oral - LD50

302 mg/kg

Conclusion/Summary [Product] : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Easy-Mix RK-7200 Structural Acrylic Adhesive Resin	41025.6	56410.3	35897.4	N/A	N/A
methyl methacrylate	7872	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	5050	N/A	N/A	N/A	N/A
α,α-dimethylbenzyl hydroperoxide	800	1100	700	N/A	N/A
1,4-dihydroxybenzene	302	N/A	N/A	N/A	N/A

Skin corrosion/irritation

Product/ingredient name

α,α-dimethylbenzyl hydroperoxide

Result

Rabbit - Skin - Mild irritant

Amount/concentration applied: 500 mg

propylidynetrimethyl trimethacrylate

Rabbit - Skin - Mild irritant

Amount/concentration applied: 500 mg

1,4-dihydroxybenzene

Human - Skin - Mild irritant

Amount/concentration applied: 2 %

Human - Skin - Severe irritant

Amount/concentration applied: 5 %

SECTION 11: Toxicological information

Human - Skin - Mild irritant

Duration of treatment/exposure: 24 hours

Amount/concentration applied: 2 %

Human - Skin - Moderate irritant

Duration of treatment/exposure: 48 hours

Amount/concentration applied: 4 %

Mouse - Skin - Mild irritant

Duration of treatment/exposure: 48 hours

Amount/concentration applied: 10 %

Conclusion/Summary [Product] : Not available.

Serious eye damage/eye irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory corrosion/irritation

Not available.

Conclusion/Summary [Product] : Not available.

Respiratory or skin sensitization

Not available.

Skin

Conclusion/Summary [Product] : Not available.

Respiratory

Conclusion/Summary [Product] : Not available.

Germ cell mutagenicity

Not available.

Conclusion/Summary [Product] : Not available.

Carcinogenicity

Not available.

Conclusion/Summary [Product] : Not available.

Reproductive toxicity

Not available.

Conclusion/Summary [Product] : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name

methyl methacrylate
 α,α -dimethylbenzyl hydroperoxide

Result

STOT SE 3, H335 (Respiratory tract irritation)
STOT SE 3, H335 (Respiratory tract irritation)

SECTION 11: Toxicological information

Specific target organ toxicity (repeated exposure)

Product/ingredient name	Result
α,α -dimethylbenzyl hydroperoxide	STOT RE 2, H373

Aspiration hazard

Not available.

Information on the likely routes of exposure

Not available.

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary [Product] : Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Reproductive toxicity : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name

methyl methacrylate

Result

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Adult
130 mg/l [96 hours]
Effect: Mortality

2-hydroxyethyl methacrylate

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Juvenile (Fledgling, Hatchling, Weanling)
Age: 28 to 34 days; Size: 20.9 mm; Weight: 0.134 g
227 mg/l [96 hours]
Effect: Mortality

α,α -dimethylbenzyl hydroperoxide

Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Larvae
Age: <24 hours
12.7 mg/l [96 hours]
Effect: Mortality

1,4-dihydroxybenzene

Acute - LC50 - Fresh water

Fish - Rainbow trout, donaldson trout - *Oncorhynchus mykiss*
Size: 3.5 cm; Weight: 0.5 g
44 μ g/l [96 hours]
Effect: Mortality

Acute - EC50 - Fresh water

Daphnia - Water flea - *Daphnia magna* - Larvae
130 μ g/l [48 hours]
Effect: Intoxication

Acute - IC50 - Fresh water

Algae - Green algae - *Scenedesmus quadricauda*
0.25 mg/l [3 days]
Effect: Population

Conclusion/Summary [Product] : Not available.

12.2 Persistence and degradability

Not available.

Conclusion/Summary [Product] : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
methyl methacrylate	1.38	-	Low
2-hydroxyethyl methacrylate	0.42	-	Low
α,α -dimethylbenzyl hydroperoxide	1.6	9	Low
propylidynetrimethyl trimethacrylate	2.749	-	Low
1,4-dihydroxybenzene	0.59	3.162	Low

12.4 Mobility in soil

Soil/Water partition coefficient

SECTION 12: Ecological information

Product/ingredient name	logKoc	Koc
methyl methacrylate	1.2	16.6906
2-hydroxyethyl methacrylate	1.3	20.9282
α,α -dimethylbenzyl hydroperoxide	1.7	46.6217
propylidynetrimethyl trimethacrylate	2.2	163.499
1,4-dihydroxybenzene	1.6	43.2501

Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
methyl methacrylate	No	No	No	No	No	No	No
2-hydroxyethyl methacrylate	No	No	No	No	No	No	No
α,α -dimethylbenzyl hydroperoxide	No	No	No	No	No	No	No
propylidynetrimethyl trimethacrylate	No	No	No	No	No	No	No
1,4-dihydroxybenzene	No	No	No	No	No	No	No

Mobility : Not available.

Conclusion/Summary : The product does not meet the criteria to be considered as a PMT or vPvM.

12.5 Results of PBT and vPvB assessment

Regulation (EC) No. 1907/2006 [REACH]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
methyl methacrylate	No	N/A	N/A	No	N/A	N/A	N/A
2-hydroxyethyl methacrylate	No	N/A	N/A	No	N/A	N/A	N/A
α,α -dimethylbenzyl hydroperoxide	No	N/A	No	Yes	No	N/A	No
propylidynetrimethyl trimethacrylate	No	N/A	N/A	No	N/A	N/A	N/A
1,4-dihydroxybenzene	No	N/A	No	No	No	N/A	No

Regulation (EC) No. 1272/2008 [CLP]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
methyl methacrylate	No	No	No	No	No	No	No
2-hydroxyethyl methacrylate	No	No	No	No	No	No	No
α,α -dimethylbenzyl hydroperoxide	No	No	No	No	No	No	No
propylidynetrimethyl trimethacrylate	No	No	No	No	No	No	No
1,4-dihydroxybenzene	No	No	No	No	No	No	No

Conclusion/Summary : The product does not meet the criteria to be considered as a PBT or vPvB.

Regulation (EC) No. 1272/2008 [CLP]

12.6 Endocrine disrupting properties

Not available.

Conclusion/Summary [Product] : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Can	15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1133	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES	Adhesives
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	Yes.	No.	No.

Additional information

SECTION 14: Transport information

- ADR/RID** : **Limited quantity** 5 L
Tunnel code (E)
Remarks containing flammable liquid (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C not more than 110 kPa)
ADR Classification Code: F1
- ADN** : The product is only regulated as an environmentally hazardous substance when transported in tank vessels.
- IMDG** : **Emergency schedules** F-E, S-D
Special provisions 223, 955
Viscous liquid exception This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 60 L. Packaging instructions: 355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities - Passenger Aircraft: 10 L. Packaging instructions: Y344.
Special provisions A3

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed above the relevant limit.

Substances of very high concern

None of the components are listed above the relevant limit.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
Easy-Mix RK-7200 Structural Acrylic Adhesive Resin	≥90	3

Labeling : Not applicable.

Synthetic polymer microparticles - Designation 78

Generic identity of polymer(s) : Not applicable.

Total percentage of synthetic polymer microparticles : Not applicable.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

SECTION 15: Regulatory information

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Explosive precursors : Not applicable.

Ozone depleting substances (EU 2024/590)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
methyl methacrylate	DFG MAC-values list	-	Develop C	-
1,4-dihydroxybenzene	DFG MAC-values list	-	Carc 2, Muta 3A	-

Storage class (TRGS 510) : 3

Hazardous incident ordinance

This product is controlled under the Germany Hazardous Incident Ordinance.

Danger criteria

Category	Reference number
P5c	1.2.5.3

Hazard class for water : 1

Technical instruction on air quality control (TA Luft)

Number [Class]	Description	%
5.2.5	Organic substances	64.4
5.2.5 [I]	Organic substances	42.5

AOX : The product does not contain organically bound halogens which could lead to an AOX value in waste water.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

SECTION 15: Regulatory information

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL) : All components are listed or exempted. Japan inventory (ISHL) : Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate B = Bioaccumulative BCF = Bioconcentration Factor CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization M = Mobile N/A = Not available P = Persistent PBT = Persistent, Bioaccumulative and Toxic PMT = Persistent, Mobile and Toxic PNEC = Predicted No Effect Concentration RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail RRN = REACH Registration Number SGG = Segregation Group T = Toxic vB = Very Bioaccumulative vM = Very Mobile vP = Very Persistent vPvB = Very Persistent and Very Bioaccumulative vPvM = Very Persistent and Very Mobile
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Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Easy-Mix RK-7200 Structural Acrylic Adhesive Resin

SECTION 16: Other information

Classification	Justification
Flam. Liq. 3, H226 Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 3, H412	On basis of test data Calculation method Calculation method Calculation method Calculation method Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H242	Heating may cause a fire.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.

Full text of classifications [CLP/GHS]

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Carc. 2	CARCINOGENICITY - Category 2
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Muta. 2	GERM CELL MUTAGENICITY - Category 2
Org. Perox. E	ORGANIC PEROXIDES - Type E
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT RE 2	SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 2
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.