

# SAFETY DATA SHEET



Easy-Mix RK-7200 Structural Acrylic Adhesive Hardener

## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

**Product name** : Easy-Mix RK-7200 Structural Acrylic Adhesive Hardener  
**UFI** : JS50-300N-A00C-5A11  
**Product code** : 105642  
**Color** : Colorless.  
**Product description** : Hardener for resins.  
**Product type** : Liquid.  
**Other means of identification** : Not available.

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

#### Identified uses

Hardener for resins.

#### Uses advised against

Not applicable.

### 1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG  
Königsberger Str. 255,  
48157 Münster, Germany  
phone:+49 251 93220,  
email: info@weicon.de,  
URL: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

### 1.4 Emergency telephone number

#### National advisory body/Poison Center

**Telephone number** : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

**Product definition** : Mixture

#### Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 3, H226  
Skin Corr. 1A, H314  
Eye Dam. 1, H318  
Skin Sens. 1, H317  
STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

## SECTION 2: Hazards identification

**Ingredients of unknown toxicity** : 6.4 percent of the mixture consists of component(s) of unknown acute oral toxicity  
6.4 percent of the mixture consists of component(s) of unknown acute dermal toxicity  
6.4 percent of the mixture consists of component(s) of unknown acute inhalation toxicity

**Ingredients of unknown ecotoxicity** : Contains 6.4% of components with unknown hazards to the aquatic environment

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

### 2.2 Label elements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : H226 - Flammable liquid and vapor.  
H314 - Causes severe skin burns and eye damage.  
H317 - May cause an allergic skin reaction.  
H335 - May cause respiratory irritation.

### Precautionary statements

**General** : P101 - If medical advice is needed, have product container or label at hand.  
P102 - Keep out of reach of children.

**Prevention** : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P261 - Avoid breathing vapor.  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves, protective clothing and eye or face protection.

**Response** : P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor.  
P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting.  
P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.  
P363 - Wash contaminated clothing before reuse.  
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

**Storage** : P405 - Store locked up.  
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

**Disposal** : P501 - Dispose of waste according to applicable legislation.

**Hazardous ingredients** : methyl methacrylate; 2-hydroxyethyl methacrylate; methacrylic acid and [R-(R\*,S\*)]-[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphiny] acetic acid, (-)-cinchonidine (1:1) salt

**Supplemental label elements** : Not applicable.

**Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles** : Not applicable.

**Special packaging requirements**

## SECTION 2: Hazards identification

**Containers to be fitted with child-resistant fastenings** : Yes, applicable.

**Tactile warning of danger** : Yes, applicable.

### 2.3 Other hazards

**Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII** : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

**Other hazards which do not result in classification** : None known.

## SECTION 3: Composition/information on ingredients

**3.2 Mixtures** : Mixture

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
methyl methacrylate	REACH #: 01-2119452498-28 EC: 201-297-1 CAS: 80-62-6 Index: 607-035-00-6	≥25 - ≤50	Flam. Liq. 2, H225 Skin Irrit. 2, H315 Skin Sens. 1, H317 STOT SE 3, H335	-	[1] [2]
2-hydroxyethyl methacrylate	REACH #: 01-2119490169-29 EC: 212-782-2 CAS: 868-77-9 Index: 607-124-00-X	≥10 - ≤25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317	-	[1] [2]
methacrylic acid	REACH #: 01-2119463884-26 EC: 201-204-4 CAS: 79-41-4 Index: 607-088-00-5	≥10 - ≤25	Acute Tox. 4, H302 Acute Tox. 4, H312 Skin Corr. 1A, H314 Eye Dam. 1, H318 STOT SE 3, H335	ATE [Oral] = 1060 mg/kg ATE [Dermal] = 1100 mg/kg STOT SE 3, H335: C ≥ 1%	[1] [2]
[R-(R*,S*)]-[[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphinyl] acetic acid, (-)-cinchonidine (1:1) salt	EC: 415-820-8 CAS: 137590-32-0 Index: 015-180-00-6	≥1 - ≤3	Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412  <b>See Section 16 for the full text of the H statements declared above.</b>	-	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

### Type

[1] Substance classified with a physical, health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

### 4.2 Most important symptoms and effects, both acute and delayed

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### 4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
- Specific treatments** : No specific treatment.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

**Suitable extinguishing media** : Use dry chemical, CO<sub>2</sub>, water spray (fog) or foam.

**Unsuitable extinguishing media** : Do not use water jet.

### 5.2 Special hazards arising from the substance or mixture

**Hazards from the substance or mixture** : Flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

**Hazardous combustion products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides  
sulfur oxides  
phosphorus oxides

### 5.3 Advice for firefighters

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

### 6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### 6.3 Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

## SECTION 6: Accidental release measures

- Large spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.
- 6.4 Reference to other sections** : See Section 1 for emergency contact information.  
See Section 8 for information on appropriate personal protective equipment.  
See Section 13 for additional waste treatment information.

## SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 7.1 Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

### 7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

### Seveso Directive - Reporting thresholds

#### Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c	5000 tonnes	50000 tonnes

### 7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

## SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

### 8.1 Control parameters

#### Occupational exposure limits

Product/ingredient name	Exposure limit values
methyl methacrylate	<p><b>DFG MAC-values list (Germany, 7/2024)</b> Develop C. Skin sensitizer.</p> <p>TWA 8 hours: 50 ml/m<sup>3</sup>.</p> <p>PEAK 15 minutes: 100 ppm 4 times per shift [Interval: 1 hour].</p> <p>TWA 8 hours: 210 mg/m<sup>3</sup>.</p> <p>PEAK 15 minutes: 420 mg/m<sup>3</sup> 4 times per shift [Interval: 1 hour].</p> <p>PEAK 15 minutes: 100 ml/m<sup>3</sup> 4 times per shift [Interval: 1 hour].</p> <p><b>TRGS 900 OEL (Germany, 3/2025)</b></p> <p>TWA 8 hours: 210 mg/m<sup>3</sup>.</p> <p>PEAK 15 minutes: 420 mg/m<sup>3</sup>.</p> <p>TWA 8 hours: 50 ppm.</p> <p>PEAK 15 minutes: 100 ppm.</p> <p><b>EU OEL (Europe, 1/2022)</b></p> <p>TWA 8 hours: 50 ppm.</p> <p>STEL 15 minutes: 100 ppm.</p>
2-hydroxyethyl methacrylate methacrylic acid	<p><b>DFG MAC-values list (Germany, 7/2024)</b> Skin sensitizer.</p> <p><b>DFG MAC-values list (Germany, 7/2024)</b> Develop C.</p> <p>TWA 8 hours: 50 ppm.</p> <p>TWA 8 hours: 180 mg/m<sup>3</sup>.</p> <p>PEAK 15 minutes: 360 mg/m<sup>3</sup> 4 times per shift [Interval: 1 hour].</p> <p>PEAK 15 minutes: 100 ppm 4 times per shift [Interval: 1 hour].</p> <p><b>TRGS 900 OEL (Germany, 3/2025)</b></p> <p>PEAK 15 minutes: 360 mg/m<sup>3</sup>.</p> <p>PEAK 15 minutes: 100 ppm.</p> <p>TWA 8 hours: 180 mg/m<sup>3</sup>.</p> <p>TWA 8 hours: 50 ppm.</p>

#### Biological exposure indices

No exposure indices known.

**Recommended monitoring procedures** : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

#### DNELs/DMELs

##### Product/ingredient name

methyl methacrylate

##### Result

**DNEL - General population - Short term - Dermal**

1.5 mg/cm<sup>2</sup>

Effects: Local

**DNEL - General population - Long term - Dermal**

1.5 mg/cm<sup>2</sup>

Effects: Local

**DNEL - Workers - Short term - Dermal**

1.5 mg/cm<sup>2</sup>

Effects: Local

## SECTION 8: Exposure controls/personal protection

### DNEL - Workers - Long term - Dermal

1.5 mg/cm<sup>2</sup>

Effects: Local

### DNEL - General population - Long term - Oral

8.2 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Dermal

8.2 mg/kg bw/day

Effects: Systemic

### DNEL - Workers - Long term - Dermal

13.67 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Inhalation

74.3 mg/m<sup>3</sup>

Effects: Systemic

### DNEL - General population - Long term - Inhalation

104 mg/m<sup>3</sup>

Effects: Local

### DNEL - General population - Short term - Inhalation

208 mg/m<sup>3</sup>

Effects: Local

### DNEL - Workers - Long term - Inhalation

208 mg/m<sup>3</sup>

Effects: Local

### DNEL - Workers - Long term - Inhalation

348.4 mg/m<sup>3</sup>

Effects: Systemic

### DNEL - Workers - Short term - Inhalation

416 mg/m<sup>3</sup>

Effects: Local

2-hydroxyethyl methacrylate

### DNEL - General population - Long term - Oral

0.83 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Dermal

0.83 mg/kg bw/day

Effects: Systemic

### DNEL - Workers - Long term - Dermal

1.39 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Inhalation

1.45 mg/m<sup>3</sup>

Effects: Systemic

### DNEL - Workers - Long term - Inhalation

4.9 mg/m<sup>3</sup>

Effects: Systemic

methacrylic acid

### DNEL - General population - Long term - Dermal

0.23 mg/cm<sup>2</sup>

Effects: Local

## SECTION 8: Exposure controls/personal protection

### DNEL - Workers - Long term - Dermal

0.38 mg/cm<sup>2</sup>

Effects: Local

### DNEL - Workers - Long term - Dermal

4.25 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Dermal

5.35 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Oral

5.35 mg/kg bw/day

Effects: Systemic

### DNEL - General population - Long term - Inhalation

8.8 mg/m<sup>3</sup>

Effects: Local

### DNEL - General population - Long term - Inhalation

11.7 mg/m<sup>3</sup>

Effects: Systemic

### DNEL - Workers - Long term - Inhalation

39.3 mg/m<sup>3</sup>

Effects: Systemic

### DNEL - Workers - Long term - Inhalation

44 mg/m<sup>3</sup>

Effects: Local

### PNECs

Not available.

## 8.2 Exposure controls

### Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

### Individual protection measures

#### Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

#### Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

#### Skin protection

## SECTION 8: Exposure controls/personal protection

- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

### 9.1 Information on basic physical and chemical properties

#### Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Ethereal.
- Odor threshold** : Not available.
- Melting point/freezing point** : Not available.
- Boiling point or initial boiling point and boiling range** : 101°C (213.8°F)
- Flammability** : Not available.
- Lower and upper explosion limit** : Not available.
- Flash point** : Closed cup: 23°C (73.4°F)
- Auto-ignition temperature** :

Ingredient name	°C	°F	Method
methyl methacrylate	400	752	DIN 51794
methacrylic acid	400	752	

- Decomposition temperature** : Not available.
- pH** : Not applicable.
- Viscosity** : Dynamic (room temperature): Not available.  
Kinematic (room temperature): Not available.  
Kinematic (40°C): Not available.

## SECTION 9: Physical and chemical properties

**Solubility** :

Not available.

**Solubility in water** : Not available.

**Partition coefficient n-octanol/  
water (log Pow)** : Not applicable.

**Vapor pressure** :

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
methyl methacrylate	27.75236	3.7				
methacrylic acid	0.72756	0.097				
2-hydroxyethyl methacrylate	0.06001	0.008	OECD 104			

**Relative density** : Not available.

**Density** : 1.2 g/cm<sup>3</sup>

**Relative vapor density** : Not available.

### Particle characteristics

**Median particle size** : Not applicable.

## 9.2 Other information

### 9.2.1 Information with regard to physical hazard classes

**Explosive properties** : Not available.

**Oxidizing properties** : Not available.

### 9.2.2 Other safety characteristics

Not applicable.

## SECTION 10: Stability and reactivity

**10.1 Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**10.2 Chemical stability** : The product is stable.

**10.3 Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**10.4 Conditions to avoid** : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

**10.5 Incompatible materials** : Reactive or incompatible with the following materials:  
oxidizing materials

**10.6 Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Product/ingredient name	Result
-------------------------	--------

## SECTION 11: Toxicological information

methyl methacrylate

### Rat - Oral - LD50

7872 mg/kg

Toxic effects: Behavioral - Muscle weakness Behavioral - Coma Lung, Thorax, or Respiration - Respiratory depression

### Rabbit - Dermal - LD50

>5 g/kg

Toxic effects: Skin After systemic exposure - Dermatitis, other

2-hydroxyethyl methacrylate

### Rat - Oral - LD50

5050 mg/kg

Toxic effects: Behavioral - Coma

methacrylic acid

### Rat - Oral - LD50

1060 mg/kg

### Rabbit - Dermal - LD50

500 mg/kg

**Conclusion/Summary [Product]** : Not available.

### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Easy-Mix RK-7200 Structural Acrylic Adhesive Hardener	5300.0	5500.0	N/A	N/A	N/A
methyl methacrylate	7872	N/A	N/A	N/A	N/A
2-hydroxyethyl methacrylate	5050	N/A	N/A	N/A	N/A
methacrylic acid	1060	1100	N/A	N/A	N/A

### Skin corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

### Serious eye damage/eye irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

### Respiratory corrosion/irritation

Not available.

**Conclusion/Summary [Product]** : Not available.

### Respiratory or skin sensitization

Not available.

### Skin

**Conclusion/Summary [Product]** : Not available.

### Respiratory

**Conclusion/Summary [Product]** : Not available.

## SECTION 11: Toxicological information

### Germ cell mutagenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Carcinogenicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Reproductive toxicity

Not available.

**Conclusion/Summary [Product]** : Not available.

### Specific target organ toxicity (single exposure)

#### **Product/ingredient name**

methyl methacrylate  
methacrylic acid

#### **Result**

STOT SE 3, H335 (Respiratory tract irritation)  
STOT SE 3, H335 (Respiratory tract irritation)

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

### Information on the likely routes of exposure

Not available.

### Potential acute health effects

- Eye contact** : Causes serious eye damage.  
**Inhalation** : May cause respiratory irritation.  
**Skin contact** : Causes severe burns. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:  
pain  
watering  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing
- Skin contact** : Adverse symptoms may include the following:  
pain or irritation  
redness  
blistering may occur
- Ingestion** : Adverse symptoms may include the following:  
stomach pains

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

- Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

## SECTION 11: Toxicological information

### Long term exposure

**Potential immediate effects** : Not available.

**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**Conclusion/Summary [Product]** : Not available.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

### 11.2 Information on other hazards

#### 11.2.1 Endocrine disrupting properties

Not available.

**Conclusion/Summary [Product]** : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

#### 11.2.2 Other information

Not available.

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Product/ingredient name

methyl methacrylate

#### Result

##### Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Adult  
130 mg/l [96 hours]  
Effect: Mortality

2-hydroxyethyl methacrylate

##### Acute - LC50 - Fresh water

Fish - Fathead minnow - *Pimephales promelas* - Juvenile (Fledgling, Hatchling, Weanling)  
Age: 28 to 34 days; Size: 20.9 mm; Weight: 0.134 g  
227 mg/l [96 hours]  
Effect: Mortality

methacrylic acid

##### Chronic - NOEC - Fresh water

Daphnia - Water flea - *Daphnia magna* - Neonate  
Age: <24 hours  
53 mg/l [21 days]  
Effect: Reproduction

**Conclusion/Summary [Product]** : Not available.

### 12.2 Persistence and degradability

Not available.

**Conclusion/Summary [Product]** : Not available.

### 12.3 Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
methyl methacrylate	1.38	-	Low
2-hydroxyethyl methacrylate	0.42	-	Low
methacrylic acid	0.93	-	Low

## SECTION 12: Ecological information

### 12.4 Mobility in soil

#### Soil/Water partition coefficient

Product/ingredient name	logKoc	Koc
methyl methacrylate	1.2	16.6906
2-hydroxyethyl methacrylate	1.3	20.9282
methacrylic acid	1.1	11.6958

#### Results of PMT and vPvM assessment

Product/ingredient name	PMT	P	M	T	vPvM	vP	vM
methyl methacrylate	No	No	No	No	No	No	No
2-hydroxyethyl methacrylate	No	No	No	No	No	No	No
methacrylic acid	No	No	No	No	No	No	No
[R-(R*,S*)]-[[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphinyl] acetic acid, (-)-cinchonidine (1:1) salt	No	No	No	No	No	No	No

**Mobility** : Not available.

**Conclusion/Summary** : The product does not meet the criteria to be considered as a PMT or vPvM.

### 12.5 Results of PBT and vPvB assessment

#### Regulation (EC) No. 1907/2006 [REACH]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
methyl methacrylate	No	N/A	N/A	No	N/A	N/A	N/A
2-hydroxyethyl methacrylate	No	N/A	N/A	No	N/A	N/A	N/A
methacrylic acid	No	N/A	N/A	No	N/A	N/A	N/A
[R-(R*,S*)]-[[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphinyl] acetic acid, (-)-cinchonidine (1:1) salt	No	N/A	N/A	No	N/A	N/A	N/A

#### Regulation (EC) No. 1272/2008 [CLP]

Product/ingredient name	PBT	P	B	T	vPvB	vP	vB
methyl methacrylate	No	No	No	No	No	No	No
2-hydroxyethyl methacrylate	No	No	No	No	No	No	No
methacrylic acid	No	No	No	No	No	No	No
[R-(R*,S*)]-[[2-methyl-1-(1-oxopropoxy)propoxy]-(4-phenylbutyl)phosphinyl] acetic acid, (-)-cinchonidine (1:1) salt	No	No	No	No	No	No	No

**Conclusion/Summary** : The product does not meet the criteria to be considered as a PBT or vPvB.

#### Regulation (EC) No. 1272/2008 [CLP]

### 12.6 Endocrine disrupting properties

Not available.

**Conclusion/Summary [Product]** : The product does not meet the criteria to be considered as having endocrine disrupting properties according to the criteria set out in either Regulation (EC) No. 1907/2006 or Regulation (EC) No 1272/2008.

### 12.7 Other adverse effects

## SECTION 12: Ecological information

No known significant effects or critical hazards.

## SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

### 13.1 Waste treatment methods

#### Product

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

**Hazardous waste** : Yes.

#### European waste catalogue (EWC)

Waste code	Waste designation
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances

#### Packaging

**Methods of disposal** : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Can	15 01 10* packaging containing residues of or contaminated by hazardous substances

**Special precautions** : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1133	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES	Adhesives
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.

#### Additional information

## SECTION 14: Transport information

- ADR/RID** : **Limited quantity** 5 L  
**Tunnel code** (E)  
**Remarks** containing flammable liquid (having a flash-point below 23 °C and viscous according to 2.2.3.1.4) (vapour pressure at 50 °C not more than 110 kPa)  
**ADR Classification Code:** F1
- IMDG** : **Emergency schedules** F-E, S-D  
**Special provisions** 223, 955  
**Viscous liquid exception** This class 3 viscous liquid is not subject to regulation in packagings up to 450 L according to 2.3.2.5.
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 60 L. Packaging instructions: 355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities - Passenger Aircraft: 10 L. Packaging instructions: Y344.  
**Special provisions** A3
- 14.6 Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**14.7 Maritime transport in bulk according to IMO instruments** : Not available.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU Regulation (EC) No. 1907/2006 (REACH)

##### Annex XIV - List of substances subject to authorization

###### Annex XIV

None of the components are listed above the relevant limit.

###### Substances of very high concern

None of the components are listed above the relevant limit.

##### Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
Easy-Mix RK-7200 Structural Acrylic Adhesive Hardener	≥90	3

**Labeling** : Not applicable.

##### Synthetic polymer microparticles - Designation 78

**Generic identity of polymer(s)** :  Not applicable.

**Total percentage of synthetic polymer microparticles** :  Not applicable.

##### Other EU regulations

**Industrial emissions (integrated pollution prevention and control) - Air** : Not listed

**Industrial emissions (integrated pollution prevention and control) - Water** : Not listed

**Explosive precursors** : Not applicable.

## SECTION 15: Regulatory information

### Ozone depleting substances (EU 2024/590)

Not listed.

### Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

### Persistent Organic Pollutants

Not listed.

### Seveso Directive

This product is controlled under the Seveso Directive.

#### Danger criteria

##### Category

P5c

### National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
methyl methacrylate	DFG MAC-values list	-	Develop C	-
methacrylic acid	DFG MAC-values list	-	Develop C	-

**Storage class (TRGS 510) : 3**

### Hazardous incident ordinance

This product is controlled under the Germany Hazardous Incident Ordinance.

#### Danger criteria

##### Category

P5c

##### Reference number

1.2.5.3

**Hazard class for water : 1**

### Technical instruction on air quality control (TA Luft)

Number [Class]	Description	%
5.2.1	Total dust	8.4
5.2.5	Organic substances	80
5.2.5 [I]	Organic substances	60

**AOX** : The product does not contain organically bound halogens which could lead to an AOX value in waste water.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

**Australia** : Not determined.

**Canada** : Not determined.

**China** : Not determined.

**Eurasian Economic Union** : **Russian Federation inventory:** Not determined.

## SECTION 15: Regulatory information

<b>Japan</b>	: <b>Japan inventory (CSCL):</b> Not determined. <b>Japan inventory (ISHL):</b> Not determined.
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: Not determined.
<b>Viet Nam</b>	: All components are listed or exempted.

**15.2 Chemical Safety Assessment** : This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

<b>Abbreviations and acronyms</b>	: ADN = European Provisions concerning the International Carriage of Dangerous Goods by Inland Waterway ADR = The European Agreement concerning the International Carriage of Dangerous Goods by Road ATE = Acute Toxicity Estimate B = Bioaccumulative BCF = Bioconcentration Factor CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008] DMEL = Derived Minimal Effect Level DNEL = Derived No Effect Level EUH statement = CLP-specific Hazard statement IATA = International Air Transport Association IMDG = International Maritime Dangerous Goods IMO = International Maritime Organization M = Mobile N/A = Not available P = Persistent PBT = Persistent, Bioaccumulative and Toxic PMT = Persistent, Mobile and Toxic PNEC = Predicted No Effect Concentration RID = The Regulations concerning the International Carriage of Dangerous Goods by Rail RRN = REACH Registration Number SGG = Segregation Group T = Toxic vB = Very Bioaccumulative vM = Very Mobile vP = Very Persistent vPvB = Very Persistent and Very Bioaccumulative vPvM = Very Persistent and Very Mobile
-----------------------------------	---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------

### Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 3, H226 Skin Corr. 1A, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 STOT SE 3, H335	On basis of test data Calculation method Calculation method Calculation method Calculation method

### Full text of abbreviated H statements

## SECTION 16: Other information

H225	Highly flammable liquid and vapor.
H226	Flammable liquid and vapor.
H302	Harmful if swallowed.
H312	Harmful in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

### Full text of classifications [CLP/GHS]

Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Irrit. 2	SKIN CORROSION/IRRITATION - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

**Date of printing** : 05/02/2026

**Date of issue/ Date of revision** : 29/01/2026

**Date of previous issue** : 04/11/2025

**Version** : 5.6

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.