SAFETY DATA SHEET

1K Primer G

SECTION 1: Identification of the substance/mixture and of the company/ undertaking

1.1 Product identifier

Product name : 1K Primer G
UFI : UJV1-C0GS-P00Q-Y8DQ
Product code : 2000115
Color : Black.
Product type : Liquid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Adhesives

Uses advised against	Reason
Not applicable.	

1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG
Königsberger Str. 255,
48157 Münster, Germany
phone:+49 251 93220,
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Flam. Liq. 2, H225
Eye Irrit. 2, H319
STOT SE 3, H336
Aquatic Chronic 2, H411

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

SECTION 2: Hazards identification

Hazard pictograms :

Signal word : Danger

Hazard statements : H225 - Highly flammable liquid and vapor.
H319 - Causes serious eye irritation.
H336 - May cause drowsiness or dizziness.
H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements

General : P101 - If medical advice is needed, have product container or label at hand.
P102 - Keep out of reach of children.

Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 - Avoid breathing vapor.
P264 - Wash hands thoroughly after handling.
P271 - Use only outdoors or in a well-ventilated area.
P273 - Avoid release to the environment.
P280 - Wear eye or face protection.

Response : P391 - Collect spillage.
P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : P405 - Store locked up.
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal : P501 - Dispose of waste according to applicable legislation.

Hazardous ingredients : ethyl acetate
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane

Supplemental label elements : Repeated exposure may cause skin dryness or cracking.
Contains rosin. May produce an allergic reaction.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles : Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII : This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification : None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures : Mixture

SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
ethyl acetate	EC: 205-500-4 CAS: 141-78-6 Index: 607-022-00-5	≥25 - ≤50	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane	EC: 926-605-8	≥25 - ≤50	Flam. Liq. 2, H225 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411 EUH066	-	[1]
acetone	EC: 200-662-2 CAS: 67-64-1 Index: 606-001-00-8	≥5 - ≤10	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336 EUH066	-	[1] [2]
rosin	EC: 232-475-7 CAS: 8050-09-7 Index: 650-015-00-7	≥0.3 - <1	Skin Sens. 1, H317	-	[1] [2]
2,6-di-tert-butyl-p-cresol	EC: 204-881-4 CAS: 128-37-0	≥0.3 - ≤1	Aquatic Chronic 1, H410	M [Chronic] = 1	[1] [2]
Zinc oxide	EC: 215-222-5 CAS: 1314-13-2	≥0.3 - ≤1	Aquatic Acute 1, H400 Aquatic Chronic 1, H410 **See Section 16 for the full text of the H statements declared above.**	M [Acute] = 1 M [Chronic] = 1	[1]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

[1] Substance classified with a health or environmental hazard
[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Skin contact : Wash skin thoroughly with soap and water or use recognized skin cleanser. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.

SECTION 4: First aid measures

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
dryness
cracking

Ingestion : No specific data.

4.3 Indication of any immediate medical attention and special treatment needed

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use dry chemical, CO_2, water spray (fog) or foam.

Unsuitable extinguishing media : Do not use water jet.

5.2 Special hazards arising from the substance or mixture

Hazards from the substance or mixture : Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide

5.3 Advice for firefighters

SECTION 5: Firefighting measures

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections : See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment.

SECTION 7: Handling and storage

Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Seveso Directive - Reporting thresholds

Danger criteria

Category	Notification and MAPP threshold	Safety report threshold
P5c E2	5000 tonne 200 tonne	50000 tonne 500 tonne

7.3 Specific end use(s)

Recommendations : Not available.

Industrial sector specific solutions : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
ethyl acetate	**DFG MAC-values list (Germany, 7/2022).** TWA: 200 ppm 8 hours. PEAK: 400 ppm, 4 times per shift, 15 minutes. TWA: 750 mg/m³ 8 hours. PEAK: 1500 mg/m³, 4 times per shift, 15 minutes. **TRGS 900 OEL (Germany, 4/2023).** TWA: 730 mg/m³ 8 hours. PEAK: 1460 mg/m³ 15 minutes. TWA: 200 ppm 8 hours. PEAK: 400 ppm 15 minutes.
acetone	**DFG MAC-values list (Germany, 7/2022).** TWA: 500 ppm 8 hours. PEAK: 1000 ppm, 4 times per shift, 15 minutes. TWA: 1200 mg/m³ 8 hours. PEAK: 2400 mg/m³, 4 times per shift, 15 minutes. **TRGS 900 OEL (Germany, 4/2023).** TWA: 1200 mg/m³ 8 hours. PEAK: 2400 mg/m³ 15 minutes. TWA: 500 ppm 8 hours. PEAK: 1000 ppm 15 minutes.

SECTION 8: Exposure controls/personal protection

rosin	**DFG MAC-values list (Germany, 7/2022). Skin sensitizer.**
2,6-di-tert-butyl-p-cresol	**DFG MAC-values list (Germany, 7/2022).** TWA: 10 mg/m³ 8 hours. Form: inhalable fraction PEAK: 40 mg/m³, 4 times per shift, 15 minutes. Form: inhalable fraction **TRGS 900 OEL (Germany, 4/2023).** TWA: 10 mg/m³ 8 hours. Form: inhalable fraction PEAK: 40 mg/m³ 15 minutes. Form: inhalable fraction

Biological exposure indices

Product/ingredient name	Exposure indices
acetone	**DFG BEI-values list (Germany, 7/2022)** BEI: 50 mg/l, acetone [in urine]. Sampling time: end of exposure or end of shift. **TRGS 903 - BEI Values (Germany, 2/2022)** BEI: 80 mg/l, acetone [in urine]. Sampling time: end of exposure or end of shift.
2,6-di-tert-butyl-p-cresol	**DFG BEI-values list (Germany, 7/2022)** BEI: 7 µg/l, Butylated hydroxytoluene acid (after hydrolysis) [in urine]. Sampling time: end of exposure or end of shift.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
ethyl acetate	DNEL	Long term Oral	4.5 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	37 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	63 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	367 mg/m³	General population	Local
	DNEL	Long term Inhalation	367 mg/m³	General population	Systemic
	DNEL	Short term Inhalation	734 mg/m³	General population	Local
	DNEL	Short term Inhalation	734 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	734 mg/m³	Workers	Local
	DNEL	Long term Inhalation	734 mg/m³	Workers	Systemic

SECTION 8: Exposure controls/personal protection

	DNEL	Short term Inhalation	1468 mg/m³	Workers	Local
	DNEL	Short term Inhalation	1468 mg/m³	Workers	Systemic
acetone	DNEL	Long term Oral	62 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	62 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	186 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	200 mg/m³	General population	Systemic
	DNEL	Long term Inhalation	1210 mg/m³	Workers	Systemic
	DNEL	Short term Inhalation	2420 mg/m³	Workers	Local
rosin	DNEL	Long term Oral	1.0655 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	1.0655 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	2.131 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	10 mg/m³	Workers	Local
2,6-di-tert-butyl-p-cresol	DNEL	Long term Oral	0.25 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	0.25 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.435 mg/m³	General population	Systemic
	DNEL	Long term Dermal	0.5 mg/kg bw/day	Workers	Systemic
	DNEL	Long term Inhalation	1.76 mg/m³	Workers	Systemic

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Individual protection measures

SECTION 8: Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves. Refer to European Standard EN 1149 for further information on material and design requirements and test methods.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state : Liquid.

Color : Black.

Odor : Characteristic.

Odor threshold : Not available.

Melting point/freezing point : Not available.

Initial boiling point and boiling range : 56°C (132.8°F)

Flammability : May form explosive mixtures with air.

Lower and upper explosion limit : Lower: 1.2%
Upper: 11.5%

Flash point :

SECTION 9: Physical and chemical properties

	Closed cup			Open cup		
Ingredient name	**°C**	**°F**	**Method**	**°C**	**°F**	**Method**
acetone	-20	-4				
ethyl acetate	-4	24.8				
2,6-di-tert-butyl-p-cresol				126.67	260	
rosin	187	368.6				

Auto-ignition temperature :

Ingredient name	°C	°F	Method
ethyl acetate	426.67	800	
acetone	465	869	

Decomposition temperature : Not available.

pH : Not applicable.

Viscosity : Dynamic: 1000 mPa·s

Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure : 10.4 kPa (78 mm Hg)

Relative density : Not available.

Density : 0.86 g/cm³ [20°C (68°F)]

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

9.2.1 Information with regard to physical hazard classes

Explosive properties : Not available.

Oxidizing properties : Not available.

9.2.2 Other safety characteristics

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

10.5 Incompatible materials : Reactive or incompatible with the following materials: oxidizing materials

10.6 Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
1K Primer G	LD50 Oral	Rat	12705 mg/kg	-
ethyl acetate	LC50 Inhalation Vapor	Rat	29.3 mg/l	4 hours
	LD50 Dermal	Rabbit	>20000 mg/kg	-
	LD50 Oral	Rat	5620 mg/kg	-
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane	LC50 Inhalation Vapor	Rat	259354 mg/l	4 hours
	LD50 Dermal	Rat	3350 mg/kg	-
	LD50 Oral	Rat	16750 mg/kg	-
acetone	LC50 Inhalation Vapor	Rat	76 mg/l	4 hours
	LD50 Dermal	Rabbit	20000 mg/kg	-
	LD50 Oral	Rat	5800 mg/kg	-
rosin	LD50 Dermal	Rat	2001 mg/kg	-
	LD50 Oral	Rat	2800 mg/kg	-
2,6-di-tert-butyl-p-cresol	LD50 Dermal	Rat	2001 mg/kg	-
	LD50 Oral	Rat	2931 mg/kg	-
Zinc oxide	LC50 Inhalation Vapor	Rat	5.7 mg/l	4 hours
	LD50 Dermal	Rat	>2000 mg/kg	-
	LD50 Oral	Rat	>5000 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
1K Primer G	12705	N/A	N/A	N/A	N/A
ethyl acetate	5620	N/A	N/A	29.3	N/A
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane	16750	3350	N/A	259354	N/A
acetone	5800	20000	N/A	76	N/A
rosin	2800	2001	N/A	N/A	N/A
2,6-di-tert-butyl-p-cresol	2931	2001	N/A	N/A	N/A

Irritation/Corrosion

SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
acetone	Eyes - Mild irritant	Human	-	186300 ppm	-
	Eyes - Mild irritant	Rabbit	-	10 uL	-
	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Eyes - Severe irritant	Rabbit	-	20 mg	-
	Skin - Mild irritant	Rabbit	-	395 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
2,6-di-tert-butyl-p-cresol	Eyes - Moderate irritant	Rabbit	-	24 hours 100 mg	-
	Skin - Mild irritant	Human	-	48 hours 500 mg	-
	Skin - Moderate irritant	Rabbit	-	48 hours 500 mg	-

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
ethyl acetate	Category 3	-	Narcotic effects
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane	Category 3	-	Narcotic effects
acetone	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Hydrocarbons, C6-C7, isoalkanes, cyclics, <5% n-hexane	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.

SECTION 11: Toxicological information

Skin contact : Defatting to the skin. May cause skin dryness and irritation.

Ingestion : Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : Adverse symptoms may include the following:
nausea or vomiting
headache
drowsiness/fatigue
dizziness/vertigo
unconsciousness

Skin contact : Adverse symptoms may include the following:
irritation
dryness
cracking

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

Conclusion/Summary : Not available.

General : Prolonged or repeated contact can defat the skin and lead to irritation, cracking and/or dermatitis.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Monitoring and observation procedures CAS-Nr. 128-37-0

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
ethyl acetate	Acute EC50 2500000 µg/l Fresh water	Algae - *Selenastrum sp.*	96 hours
	Acute LC50 750000 µg/l Fresh water	Crustaceans - *Gammarus pulex*	48 hours
	Acute LC50 154000 µg/l Fresh water	Daphnia - *Daphnia cucullata*	48 hours
	Acute LC50 212500 µg/l Fresh water	Fish - *Heteropneustes fossilis*	96 hours
	Chronic NOEC 2.4 mg/l Fresh water	Daphnia - *Daphnia magna*	21 days
	Chronic NOEC 75.6 mg/l Fresh water	Fish - *Pimephales promelas* - Embryo	32 days
acetone	Acute EC50 20.565 mg/l Marine water	Algae - *Ulva pertusa*	96 hours
	Acute LC50 4.42589 ml/L Marine water	Crustaceans - *Acartia tonsa* - Copepodid	48 hours
	Acute LC50 10000 µg/l Fresh water	Daphnia - *Daphnia magna*	48 hours
	Acute LC50 5600 ppm Fresh water	Fish - *Poecilia reticulata*	96 hours
	Chronic NOEC 4.95 mg/l Marine water	Algae - *Ulva pertusa*	96 hours
	Chronic NOEC 0.016 ml/L Fresh water	Crustaceans - *Daphniidae*	21 days
	Chronic NOEC 0.1 ml/L Fresh water	Daphnia - *Daphnia magna* - Neonate	21 days
	Chronic NOEC 5 µg/l Marine water	Fish - *Gasterosteus aculeatus* - Larvae	42 days
2,6-di-tert-butyl-p-cresol	Acute EC50 1440 µg/l Fresh water	Daphnia - *Daphnia pulex* - Neonate	48 hours

Conclusion/Summary : Not available.

12.2 Persistence and degradability

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
ethyl acetate	0.68	30	Low
acetone	-0.23	-	Low
rosin	1.9 to 7.7	-	High
2,6-di-tert-butyl-p-cresol	5.1	330 to 1800	High

12.4 Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

SECTION 12: Ecological information

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
08 04 09*	waste adhesives and sealants containing organic solvents or other hazardous substances

Packaging

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)	
Can	15 01 10*	packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1133	UN1133	UN1133	UN1133
14.2 UN proper shipping name	ADHESIVES (ethyl acetate, acetone)	ADHESIVES	ADHESIVES (ethyl acetate, acetone)	Adhesives (ethyl acetate, acetone)
14.3 Transport hazard class(es)	3 	3 	3 	3 
14.4 Packing group	II	II	II	II

SECTION 14: Transport information

14.5 Environmental hazards	Yes.	Yes.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

ADR/RID : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Hazard identification number 33
Limited quantity 5 L
Special provisions 640C
Tunnel code (D/E)
ADR Classification Code: F1

ADN : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Special provisions 640C

IMDG : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.
Emergency schedules F-E, S-D

IATA : The environmentally hazardous substance mark may appear if required by other transportation regulations.
Quantity limitation Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341.
Special provisions A3

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Product/ingredient name	%	Designation [Usage]
1K Primer G	≥90	3

Labeling : Not applicable.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Listed

SECTION 15: Regulatory information

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is controlled under the Seveso Directive.

Danger criteria

Category
P5c E2

VOC content : 72.25%

VOC (g/L) : 621.3g/l

National regulations

Product/ingredient name	List name	Name on list	Classification	Notes
acetone 2,6-di-tert-butyl-p-cresol	DFG MAC-values list DFG MAC-values list	Acetone 3,5-Di-tert-butyl-4-hydroxytoluene; 2,6-Di-tert-butyl-p-cresol	RE2 K4	- -

Storage class (TRGS 510) : 3

Hazardous incident ordinance

This product is controlled under the Germany Hazardous Incident Ordinance.

Danger criteria

Category	Reference number
P5c E2	1.2.5.3 1.3.2

Hazard class for water : 2

Technical instruction on air quality control : TA-Luft Number 5.2.5: 55-100%
TA-Luft Class I - Number 5.2.5: 0-0.5%

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

SECTION 15: Regulatory information

Not listed.

Inventory list

Australia	:	Not determined.
Canada	:	Not determined.
China	:	Not determined.
Eurasian Economic Union	:	**Russian Federation inventory**: Not determined.
Japan	:	**Japan inventory (CSCL)**: Not determined. **Japan inventory (ISHL)**: Not determined.
New Zealand	:	Not determined.
Philippines	:	Not determined.
Republic of Korea	:	Not determined.
Taiwan	:	Not determined.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	Not determined.
Viet Nam	:	Not determined.

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

Indicates information that has changed from previously issued version.

Abbreviations and acronyms : ATE = Acute Toxicity Estimate
CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
DMEL = Derived Minimal Effect Level
DNEL = Derived No Effect Level
EUH statement = CLP-specific Hazard statement
N/A = Not available
PBT = Persistent, Bioaccumulative and Toxic
PNEC = Predicted No Effect Concentration
RRN = REACH Registration Number
SGG = Segregation Group
vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Flam. Liq. 2, H225	Expert judgment
Eye Irrit. 2, H319	Calculation method
STOT SE 3, H336	Calculation method
Aquatic Chronic 2, H411	Calculation method

Full text of abbreviated H statements

H225	Highly flammable liquid and vapor.
H304	May be fatal if swallowed and enters airways.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.
H411	Toxic to aquatic life with long lasting effects.
EUH066	Repeated exposure may cause skin dryness or cracking.

Full text of classifications [CLP/GHS]

SECTION 16: Other information

Aquatic Acute 1	AQUATIC HAZARD (ACUTE) - Category 1
Aquatic Chronic 1	AQUATIC HAZARD (LONG-TERM) - Category 1
Aquatic Chronic 2	AQUATIC HAZARD (LONG-TERM) - Category 2
Asp. Tox. 1	ASPIRATION HAZARD - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 2	FLAMMABLE LIQUIDS - Category 2
Skin Sens. 1	SKIN SENSITIZATION - Category 1
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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