SAFETY DATA SHEET



WEICON Pool Repair Hardener

Product identifier	cation
	: WEICON Pool Repair Hardener
Product code	: 2000044
<u>Relevant identified uses of t</u>	the substance or mixture and uses advised against
Identified uses	
Hardener for resins.	
Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 25, 48157 Münster, Germany phone: +49 251 93220, Fax: +49 251 9322244 email: info@weicon.de, URL: www.weicon.de
e-mail address of person responsible for this SDS	: msds@weicon.de
National contact	
WEICON Canada Inc. 20 Steckle Place, Unit 20 Kitchener, Ontario N2E 2C3, 0 www.weicon.ca E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254	CA
Emergency telephone number	: +1 866 928 0789 (24h - Toll free) TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)
Section 2. Hazard	identification
	identification : SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
Classification of the	: SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2
Classification of the substance or mixture	: SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2
Classification of the substance or mixture <u>GHS label elements</u>	: SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2
Classification of the substance or mixture <u>GHS label elements</u> Hazard pictograms	 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1 :

Section 2. Hazard identification

Prevention: ▶201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and under P260 - Do not breathe vapor. P264 - Wash thoroughly after handling.	stood.
P260 - Do not breathe vapor.	ette ett
I I I I I I I I I I I I I I I I I I I	
P270 - Do not eat, drink or smoke when using this product.	
P280 - Wear protective gloves, protective clothing and eye or face protection	on.
 Response : P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for set minutes. Remove contact lenses, if present and easy to do. Continue rinsin 	l CENTER on. everal
Immediately call a POISON CENTER or doctor. Storage : P405 - Store locked up.	
Disposal : P501 - Dispose of waste according to applicable legislation.	

Section 3. Composition/information on ingredients

Substance/mixture	:	Mixture
Other means of	:	Not available.
identification		

Ingredient name	Synonyms	% (w/w)	CAS number
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl- 4-oxo-4-[[2-(1-piperazinyl)ethyl] amino]butyl-terminated	2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl- 4-oxo-4-[[2-(1-piperazinyl)ethyl] amino]butyl terminated; Pentanoic acid, 4,4'-azobis[4-cyano-, polymer with 1,3-butadiene, 1-piperazineethanamine and 2-propenenitrile; 2-Propenenitrile polymer with 1,3-butadiene, 1-cyano- 1-methyl-4-oxo-4-[[2-(1-piperazinyl) ethyl]amino]butyl-terminated; BUTADIENE ACRYLONITRILE COPOLYMER; 2-Propenenitril Polymer mit 1,3-butadiene, 1-cyano- 1-methyl-4-oxo-4-[[2-(1-piperazinyl) ethyl]amino]butyl-terminiert	≥30 - ≤60	68683-29-4
crystalline silica, respirable powder	alpha-quartz; Silica, crystalline (quartz); Silica, Crystalline Quartz; SILICA, CRYSTALLINE, QUARTZ; Silica-Crystalline, Quartz; Silica - Crystalline Quartz; Silica-Crystalline : Quartz; Silica, crystalline - quartz	≥30 - ≤60	14808-60-7
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis (methylamine)	phenol, 4,4'-(1-methylethylidene)bis-, polymer with 1,3-benzenedimethanamine and 2- (chloromethyl)oxirane; 1,3-benzenedimethanamine, polymer with (chloromethyl)oxirane and 4,4'-(1-methylethylidene)bis	≥5 - ≤10	113930-69-1
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Section 3. Composition/information on ingredients

Section 3. Composi	tion/information on ingred	dients		
	[phenol]; Phenol, 4,4'- (1-methylethylidene)bis-, polymer with 1,3-benzenedimethanamine and (chloromethyl)oxirane; Phenol, 4,4'- (1-methylethylidene)bis-, oligomeric reaction products with 2- (chloromethyl)oxirane, reaction products with 1,3-benzenedimethanamine; 4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropan, reaction products with m-phenylenebis(methylamine)			
titanium dioxide	Titanium oxide; Titanium oxide (TiO2); CI 77891; Titanium peroxide; Rutile; C.I. Pigment White 6; titanium dioxide coated with isopropoxytitanium triisostearate, containing by weight 1,5 % or more but not more than 2,5 % of isopropoxytitanium triisostearate; glass flakes (CAS RN 65997-17-3): — of a thickness of 0,3 µm or more but not more than 10 µm, and — coated with titanium dioxide (CAS RN 13463-67-7) or iron oxide (CAS RN 18282- 10-5); titanium dioxide, other than those of heading 3206 11 00; C.I. 77891; E 171; titanium(IV) oxide, other than those of heading 3206 11 00	≥1 - ≤5	13463-67-7	
benzyl alcohol	Benzenemethanol; .alpha Hydroxytoluene; Phenylcarbinol; Phenylmethanol; E 1519; α- hydroxytoluene; Phenylmethyl alcohol; toluenol, alpha-; (hydroxymethyl)benzene; BENZENECARBINOL; alpha- Hydroxytoluene	≥1 - ≤5	100-51-6	
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	Cyclohexanemethanamine, 5-amino- 1,3,3-trimethyl-; Isophorone diamine; 3-(Aminomethyl) -3,5,5-trimethylcyclohexan-1-amine; 5-Amino- 1,3,3-trimethylcyclohexanemethanamine; 1-amino-3-aminomethyl- 3,5,5-trimethylcyclohexane; Aminomethyl-5 trimethyl-3,5,5 cyclohexylamine; 3-Aminomethyl- 3,5,5-trimethyl cyclohexylamine (Isophoronediamine) and preparations containing it; CYCLOHEXANE, 5-AMINO- 1-AMINOMETHYL-1,3,3- TRIMETHYL-; 3-METHYL- 3,5,5-TRIMETHYL-; 3-METHYL- 3,5,5-TRIMETHYL-; 3,5,5-trimethyl- 2-cyclohexen-1-on; 3,3,5-Trimethyl- 4,6-diamino-2-enecyclohexanone	≥1 - ≤5	2855-13-2	
2,4,6-tris(dimethylaminomethyl)	Phenol, 2,4,6-tris[(dimethylamino)	≥1 - ≤5	90-72-2	
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Section 3. Composition/information on ingredients

Section 3. Composition/information on ingredients			
phenol	methyl]-; Phenol, 2,4,6-tris (dimethylaminomethyl)-; 2,4,6-tris((dimethylamino)methyl)phenol; Phenol, 2,4,6-tris{(dimethylamino) methyl}-; 2,4,6-Tris[(dimethylamino) methyl]phenol; 2,4,6-Tri (dimethylaminomethyl)phenol; 2,4,6-Tris(N,N-dimethylaminomethyl) phenol; 2,4,6-Tridimethylaminomethylphenol; TRIS (2,4,6-DIMETHYLAMINOMONOMETHYL) PHENOL; TRIS (2,4,6-DIMETHYLAMINOMETHYL) PHENOL; TRIS[(DIMETHYLAMINO) METHYL]PHENOL, 2,4,6-		
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	Polycondensation products of N1, N1'-(ethane-1,2-diyl)di(ethane- 1,2-diamine) / [addition products of (chloromethyl)oxirane and 4,4'- (propane-2,2-diyl)diphenol] / tall oil fatty acid / N1,N1-bis(2-aminoethyl) ethane-1,2-diamine / N1-[2- (piperazin-1-yl)ethyl]ethane- 1,2-diamine / 2,2'-(piperazine- 1,4-diyl)di(ethan-1-amine) / [(methylphenoxy)methyl]oxirane; Fatty acids, tall-oil reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	≥1 - ≤5	186321-96-0
2-piperazin-1-ylethylamine	1-Piperazineethanamine; 1- (2-Aminoethyl)piperazine; N- (Aminoethyl)piperazine; 2- (1-Piperazinyl) ethylamine; Piperazine, 1-(2-aminoethyl)-; 1- (2-AMINOETHYL)-PIPERAZINE; N- AMINOETHYL)PIPERAZINE; 1- (2-AMINOETHYL)PIPERAZIN; 2- (Piperazin-1-yl)ethylamine; 1-Aminoethylpiperazine; PIPERAZINE, N-AMINOETHYL-	≥1 - ≤5	140-31-8
3-aminopropyltriethoxysilane	1-Propanamine, 3-(triethoxysilyl)-; aminopropyltriethoxysilane; 3- (Triethoxysilyl) propylamine; gamma- Aminopropyltriethoxysilane; 1-Propanamine, 3-triethoxysilyl-; γ- Aminopropyltriethoxysilane; Aminoalkylalkoxysilane [alkyl (C1-3), alkoxy (C1-2)]; 1-Propylamine, 3- (triethoxysilyl)-; 3-(Triethoxysilyl) -1-propanamine; UC-A 1100; NUCA 1100	≥1 - ≤5	919-30-2
Orange, sweet, ext.	EXTRACT, ORANGE, SWEET; Orange, sweet, extract; Sweet orange, peel, tincture; orange, sweet; Orange peel, sweet, extract (Citrus Sinensis (L.) Osbeck); Blood orange oil (Citrus sinensis (L.) Osbeck 'Blood orange'); Citrus sinensis (L.)	≥0.1 - ≤1	8028-48-6
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Section 3. Composition/information on ingredients

	Osbeck 'Blood orange' oil; Sweet orange peel tincture; CITRUS AURANTIUM DULCIS PEEL EXTRACT; CITRUS AURANTIUM DULCIS SEED EXTRACT; CITRUS AURANTIUM DULCIS FLOWER EXTRACT			
Phenol, styrenated	Styrenated phenol; Phenol modified styrene and styrene homologues; Styrenated phenols; Antioxidant SP; Mono (or di or tri)-(alpha- methylbenzyl) phenol; Phenol, derivatives (general), styrenated	≥0.1 - ≤1	61788-44-1	

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necess	ary first aid measures
Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important sympt	toms/effects, acute and delayed

Potential acute health effects Eye contact : Causes serious eye damage. Inhalation : No known significant effects or critical hazards. Date of issue/Date of revision : 4/1/2025 Date of previous issue : 2/19/2025 Version : 1.3 5/17

Section 4. First-aid measures

Skin contact	: Causes severe burns. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/sym</u>	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain watering redness
Inhalation	: Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing the resumption is a support of the person provided by the set of the person is a support of the person provided by the set of the person before remembers and the set of the person provided by the set of the person person provided by the set of the person provided by the person person provided by the person p

thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

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Section 5. Fire-fighting measures

: 4/1/2025

Extinguishing media Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

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Section 5. Fire-fighting measures

Special protective	: Fire-fighters
equipment for fire-fighters	breathing ap
	mode.

re-fighters should wear appropriate protective equipment and self-contained eathing apparatus (SCBA) with a full face-piece operated in positive pressure ode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop
up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
material and place in an appropriate waste disposal container. Dispose of via a
licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
crystalline silica, respirable powder	CA British Columbia Provincial (Canada, 6/2021). [Silica, Crystalline - alpha quartz and Cristobalite] TWA: 0.025 mg/m ³ 8 hours. Form: Respirable CA Quebec Provincial (Canada, 6/2021). [Silica Crystalline -Quartz] TWAEV: 0.1 mg/m ³ 8 hours. Form: Respirable dust. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 0.025 mg/m ³ 8 hours. Form: Respirable particulate CA Ontario Provincial (Canada, 6/2019). [Silica, Crystalline (Quartz/Tripoli)] TWA: 0.1 mg/m ³ 8 hours. Form: Respirable particulate matter. CA Saskatchewan Provincial (Canada, 7/2013). TWA: 0.05 mg/m ³ 8 hours. Form:
titanium dioxide	 CA British Columbia Provincial (Canada, 6/2021). TWA: 10 mg/m³ 8 hours. Form: Total dust TWA: 3 mg/m³ 8 hours. Form: respirable fraction CA Quebec Provincial (Canada, 6/2021). TWAEV: 10 mg/m³ 8 hours. Form: Total dust. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 10 mg/m³ 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 10 mg/m³ 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 20 mg/m³ 15 minutes. TWA: 10 mg/m³ 8 hours.
benzyl alcohol	OARS WEEL (United States, 1/2021). TWA: 10 ppm 8 hours.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	:	If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

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Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state	: Liquid.
Color	: Yellow. [Light]
Odor	: Characteristic.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Closed cup: >100°C (>212°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.
Vapor pressure	:

Section 9. Physical and chemical properties and safety characteristics

	Vapor Pressure at 2		sure at 20°C		Va	apor pressu	ure at 50°C
Ingredient name	mm Hg	kPa	Method	m	m Hg	kPa	Method
Orange, sweet, ext.	1.4	0.19					
octamethylcyclotetrasiloxane	0.99	0.13					
decamethylcyclopentasiloxane	0.25	0.033					
2,4,6-tris(dimethylaminomethyl) phenol	0.06	0.008	EU A.4				
benzyl alcohol	0.05	0.0067					
2-piperazin-1-ylethylamine	0.039	0.0052					
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	0.01	0.0013	OECD 104				
m-phenylenebis(methylamine)	0.01	0.0013	OECD 104				
propylidynetrimethanol	0	0					
Relative vapor density	: Not ava	ailable.					
Relative density	: Not ava	ailable.					
Density	: 1.4 g/c	m³ [20°C (6	8°F)]				
olubility(ies)	:						
Not available.							
olubility in water	: Not ava	ailable.					
Partition coefficient: n- octanol/water	: Not ap	olicable.					
Auto-ignition temperature	:						
Ingredient name		°C	°F			thod	
Orange, sweet, ext.		235	4	55	EU	A.15	
2-piperazin-1-ylethylamine		>300	>	572	•		
decamethylcyclopentasiloxane		372	7	01.6	AST	M E 659-78	
2,4,6-tris(dimethylaminomethyl)phenol		382	7	19.6	EU .	A.15	
octamethylcyclotetrasiloxane		384 to 3	87 73	23.2 to 728.6	AST	M E 659	
benzyl alcohol		436	8	16.8			
4,4'-Isopropylidenediphenol, oligo products with 1-chloro-2,3-epoxyp products with m-phenylenebis(me	ropane, reactio	526 n	9	78.8			

Median particle size: Not applicable.

Section 10. Stability and reactivityReactivity: No specific test data related to reactivity available for this product or its ingredients.Chemical stability: The product is stable.Possibility of hazardous
reactions: Under normal conditions of storage and use, hazardous reactions will not occur.

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Section 10. Stability and reactivity

Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal cond should not be prod

dous decomposition: Under normal conditions of storage and use, hazardous decomposition products
should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
benzyl alcohol	LD50 Dermal	Rabbit	2000 mg/kg	-
	LD50 Oral	Mouse	1360 mg/kg	-
	LD50 Oral	Mouse	1360 mg/kg	-
	LD50 Oral	Rabbit	1040 mg/kg	-
	LD50 Oral	Rabbit	1040 mg/kg	-
	LD50 Oral	Rat	1.5 mL/kg	-
	LD50 Oral	Rat	1230 mg/kg	-
	LD50 Oral	Rat	1660 mg/kg	-
3-aminopropyltriethoxysilane	LD50 Dermal	Rabbit	4.29 g/kg	-
	LD50 Oral	Rat	1.57 g/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 ug l	-
benzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 mg	-
	Skin - Moderate irritant	Pig	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-
2-piperazin-1-ylethylamine	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-
3-aminopropyltriethoxysilane	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Section 11. Toxicological information

Classification

Product/ingredient name	IARC	NTP	ACGIH
crystalline silica, respirable powder	1	Known to be a human carcinogen.	A2
titanium dioxide	2B	-	A4

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Product/ingredient name		Route of exposure	Target organs
crystalline silica, respirable powder	Category 1	inhalation	-
2-piperazin-1-ylethylamine	Category 1	-	-

Aspiration hazard

Product/ingredient name	Result		
Orange, sweet, ext.	ASPIRATION HAZARD - Category 1		

Information on the likely routes of exposure	:	Not available.
Potential acute health effects	5	
Eye contact	:	Causes serious eye damage.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes severe burns. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the phy	<u>/sic</u>	cal, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain watering redness
Inhalation	:	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact	:	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion	:	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Section 11. Toxicological information

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Long term exposure	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	fects
Not available.	
General	 Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
WEICON WAL06 Epoxy Hardener	5287.2	13334.9	N/A	886.1	46.7
benzyl alcohol	500	N/A	N/A	N/A	1.5
3-aminomethyl-3,5,5-trimethylcyclohexylamine	500	1100	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	500	N/A	N/A	N/A	N/A
2-piperazin-1-ylethylamine	500	300	N/A	N/A	N/A
3-aminopropyltriethoxysilane	N/A	4290	N/A	11	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute EC50 19.3 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 27.8 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute EC50 35.306 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 3 mg/l Fresh water	Crustaceans - <i>Ceriodaphnia dubia</i> - Neonate	48 hours
	Acute LC50 13.4 mg/l Fresh water	Crustaceans - <i>Ceriodaphnia dubia</i> - Neonate	48 hours
	Acute LC50 11 mg/l Fresh water	Crustaceans - <i>Ceriodaphnia dubia</i> - Neonate	48 hours
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Section 12. Ecological information

	Acute LC50 3.6 mg/l Fresh water	Crustaceans - <i>Ceriodaphnia dubia</i> - Neonate	48 hours	
	Acute LC50 15.9 mg/l Fresh water	Crustaceans - <i>Ceriodaphnia dubia</i> - Neonate	48 hours	
	Acute LC50 6.5 mg/l Fresh water	Daphnia - <i>Daphnia pulex -</i> Neonate	48 hours	
	Acute LC50 13 mg/l Fresh water	Daphnia - <i>Daphnia pulex -</i> Neonate	48 hours	
	Acute LC50 >1000000 μg/l Marine water	Fish - <i>Fundulus heteroclitus</i>	96 hours	
	Acute LC50 >1000 mg/l Fresh water	Fish - Pimephales promelas	96 hours	
benzyl alcohol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours	
	Acute LC50 15000 µg/l Marine water	Fish - <i>Menidia beryllina</i>	96 hours	
	Acute LC50 460000 μg/l Fresh water	Fish - <i>Pimephales promelas</i> - Juvenile (Fledgling, Hatchling, Weanling)	96 hours	
2-piperazin-1-ylethylamine	Acute LC50 2190000 µg/l Fresh water	Fish - Pimephales promelas	96 hours	

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4,4'-Isopropylidenediphenol,	-	4.77	Low
oligomeric reaction products			
with 1-chloro-			
2,3-epoxypropane, reaction			
products with m-			
phenylenebis(methylamine)			
benzyl alcohol	0.87	-	Low
j.	0.99	-	Low
3,5,5-trimethylcyclohexylamine			
_, .,	0.219	-	Low
(dimethylaminomethyl)phenol			
2-piperazin-1-ylethylamine	-1.48	-	Low
3-aminopropyltriethoxysilane	1.7	3.4	Low
Orange, sweet, ext.	2.78 to 4.88	1.502 to 2.597	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	ΙΑΤΑ
UN number	UN3082	Not available.	UN1760	UN1760
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m-phenylenebis (methylamine), Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine)	Not available.	CORROSIVE LIQUID, N.O.S. (4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m-phenylenebis (methylamine), 3-aminomethyl- 3,5,5-trimethylcyclohexylamine)	CORROSIVE LIQUID, N.O.S. (4,4'- Isopropylidenedipheno oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m-phenylenebis (methylamine), 3-aminomethyl- 3,5,5-trimethylcyclohexylamine
Transport hazard class(es)	9	Not available.	8	8
Packing group	111	-	11	П
Environmental hazards	Yes.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.
Additional inform	ation		•	
TDG Classification	Goods Re Non-bulk	egulations: 2.43-2.45 (Cla	ving sections of the Trans ass 9), 2.7 (Marine polluta are not regulated as dan	nt mark).
IMDG	: The marin	ne pollutant mark is not r	equired when transported	in sizes of ≤5 L or ≤5 kg

- The marine pollutant mark is not required when transported in sizes of ≤ 5 L or ≤ 5 kg. 2
- The environmentally hazardous substance mark may appear if required by other 2 transportation regulations.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Canadian lists

<u>Canadian lists</u>	
Canadian NPRI	: None of the components are listed.
CEPA Toxic substances	: None of the components are listed.
International regulations	
<u>Chemical Weapon Convent</u>	ion List Schedules I, II & III Chemicals
Not listed.	
Montreal Protocol	
Not listed.	
Stackholm Convention on I	Paraiatant Organia Ballutanta
Not listed.	Persistent Organic Pollutants
Not listed.	
Rotterdam Convention on F	Prior Informed Consent (PIC)
Not listed.	
UNECE Aarhus Protocol on	POPs and Heavy Metals
Not listed.	
Inventory list	
Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
	r Hot dotominiou.
Eurasian Economic Union	: Russian Federation inventory: All components are listed or exempted.
Eurasian Economic Union Japan	
	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined.
Japan	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
Japan New Zealand	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined. All components are listed or exempted.
Japan New Zealand Philippines	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined. All components are listed or exempted. Not determined.
Japan New Zealand Philippines Republic of Korea	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined. All components are listed or exempted. Not determined. Not determined.
Japan New Zealand Philippines Republic of Korea Taiwan	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined. All components are listed or exempted. Not determined. All components are listed or exempted.
Japan New Zealand Philippines Republic of Korea Taiwan Thailand	 Russian Federation inventory: All components are listed or exempted. Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined. All components are listed or exempted. Not determined. Not determined. All components are listed or exempted. Not determined. Not determined. Not determined. Not determined.

Section 16. Other information

<u>History</u>	
Date of printing	: 4/2/2025
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Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods

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Section 16. Other information

LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION - Category 1B	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1A	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

References

: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.