

SAFETY DATA SHEET



Rust remover gel

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Product name : Rust remover gel
UFI : HMN1-C0KM-V00M-DM6G
Product code : 2000086
Color : Blue.
Product type : Liquid.

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses
Not available.

Uses advised against	Reason
Not applicable.	

1.3 Details of the supplier of the safety data sheet

WEICON GmbH & Co. KG
Königsberger Str. 25,
48157 Münster, Germany
phone: +49 251 93220,
Fax: +49 251 9322244
email: info@weicon.de,
URL: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

1.4 Emergency telephone number

National advisory body/Poison Center

Telephone number : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Product definition : Mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Met. Corr. 1, H290
Skin Corr. 1, H314
Eye Dam. 1, H318
STOT SE 3, H335

The product is classified as hazardous according to Regulation (EC) 1272/2008 as amended.

See Section 16 for the full text of the H statements declared above.

See Section 11 for more detailed information on health effects and symptoms.

2.2 Label elements

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SECTION 2: Hazards identification

Hazard pictograms :



Signal word :

Danger

Hazard statements :

H290 - May be corrosive to metals.
H314 - Causes severe skin burns and eye damage.
H335 - May cause respiratory irritation.

Precautionary statements

Prevention :

P280 - Wear protective gloves, protective clothing and eye or face protection.
P234 - Keep only in original packaging.
P271 - Use only outdoors or in a well-ventilated area.
P261 - Avoid breathing vapor.

Response :

P390 - Absorb spillage to prevent material damage.
P304 + P310 - IF INHALED: Immediately call a POISON CENTER or doctor.
P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting.
P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor.
P363 - Wash contaminated clothing before reuse.
P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.

Storage :

P405 - Store locked up.
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

Disposal :

P501 - Dispose of waste according to applicable legislation.

Hazardous ingredients :

citric acid
glycolic acid
orthophosphoric acid

Supplemental label elements :

Corrosive to the respiratory tract.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

: Not applicable.

2.3 Other hazards

Product meets the criteria for PBT or vPvB according to Regulation (EC) No. 1907/2006, Annex XIII

: This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

Other hazards which do not result in classification

: None known.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

: Mixture

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SECTION 3: Composition/information on ingredients

Product/ingredient name	Identifiers	%	Classification	Specific Conc. Limits, M-factors and ATEs	Type
citric acid	REACH #: 01-2119457026-42 EC: 201-069-1 CAS: 77-92-9 Index: 607-750-00-3	≥10 - ≤25	Eye Irrit. 2, H319 STOT SE 3, H335	-	[1] [2]
glycolic acid	EC: 201-180-5 CAS: 79-14-1	≥3 - ≤5	Acute Tox. 4, H332 Skin Corr. 1B, H314 Eye Dam. 1, H318 EUH071	ATE [Inhalation (vapours)] = 11 mg/l	[1]
Phosphoric acid	REACH #: 01-2119485924-24 EC: 231-633-2 CAS: 7664-38-2	≥3 - ≤5	Skin Corr. 1B, H314 Eye Dam. 1, H318	-	[1] [2]
Oxirane, 2-methyl-, polymer with oxirane, mono [2-(6,6-dimethylbicyclo [3.1.1]hept-2-en-2-yl)ethyl] ether	CAS: 174955-61-4	≥1 - ≤3	Acute Tox. 4, H302 Eye Irrit. 2, H319	ATE [Oral] = 500 mg/kg	[1]
Alcohols, C12-14, ethoxylated propoxylated	CAS: 68439-51-0	≥1 - ≤3	Aquatic Chronic 3, H412	-	[1]
formic acid	REACH #: 01-2119491174-37 EC: 200-579-1 CAS: 64-18-6	<0.1	Flam. Liq. 3, H226 Acute Tox. 4, H302 Acute Tox. 3, H331 Skin Corr. 1A, H314 Eye Dam. 1, H318 EUH071 See Section 16 for the full text of the H statements declared above.	ATE [Oral] = 730 mg/kg ATE [Inhalation (dusts and mists)] = 0.5 mg/l	[1] [2]

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment, are PBTs, vPvBs or Substances of equivalent concern, or have been assigned a workplace exposure limit and hence require reporting in this section.

[1] Substance classified with a health or environmental hazard

[2] Substance with a workplace exposure limit

Occupational exposure limits, if available, are listed in Section 8.

SECTION 4: First aid measures

4.1 Description of first aid measures

- Eye contact** : Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
- Inhalation** : Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

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SECTION 4: First aid measures

- Skin contact** : Get medical attention immediately. Call a poison center or physician. Wash contaminated skin with soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

4.2 Most important symptoms and effects, both acute and delayed

Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness
- Inhalation** : Adverse symptoms may include the following:
respiratory tract irritation
coughing
- Skin contact** : Adverse symptoms may include the following:
pain or irritation
redness
blistering may occur
- Ingestion** : Adverse symptoms may include the following:
stomach pains

4.3 Indication of any immediate medical attention and special treatment needed

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.
- Unsuitable extinguishing media** : None known.

5.2 Special hazards arising from the substance or mixture

- Hazards from the substance or mixture** : In a fire or if heated, a pressure increase will occur and the container may burst.

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SECTION 5: Firefighting measures

Hazardous combustion products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
phosphorus oxides

5.3 Advice for firefighters

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. Clothing for fire-fighters (including helmets, protective boots and gloves) conforming to European standard EN 469 will provide a basic level of protection for chemical incidents.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

6.2 Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

6.3 Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Absorb spillage to prevent material damage. Dispose of via a licensed waste disposal contractor.

Large spill : Stop leak if without risk. Move containers from spill area. Absorb spillage to prevent material damage. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations. The spilled material may be neutralized with sodium carbonate, sodium bicarbonate or sodium hydroxide. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product.

6.4 Reference to other sections

: See Section 1 for emergency contact information.
See Section 8 for information on appropriate personal protective equipment.
See Section 13 for additional waste treatment information.

SECTION 7: Handling and storage

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

7.1 Precautions for safe handling

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SECTION 7: Handling and storage

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Keep away from alkalis. Empty containers retain product residue and can be hazardous. Do not reuse container. Absorb spillage to prevent material damage.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

7.2 Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store in a corrosion resistant container with a resistant inner liner. Store locked up. Separate from alkalis. Keep away from metals. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

7.3 Specific end use(s)

- Recommendations** : Not available.
- Industrial sector specific solutions** : Not available.

SECTION 8: Exposure controls/personal protection

The information in this section contains generic advice and guidance. Information is provided based on typical anticipated uses of the product. Additional measures might be required for bulk handling or other uses that could significantly increase worker exposure or environmental releases.

8.1 Control parameters

Occupational exposure limits

Product/ingredient name	Exposure limit values
citric acid	DFG MAC-values list (Germany, 7/2022). PEAK: 4 mg/m ³ , 4 times per shift, 15 minutes. Form: inhalable fraction TWA: 2 mg/m ³ 8 hours. Form: inhalable fraction TRGS 900 OEL (Germany, 4/2023). PEAK: 4 mg/m ³ 15 minutes. Form: inhalable fraction TWA: 2 mg/m ³ 8 hours. Form: inhalable fraction
Phosphoric acid	DFG MAC-values list (Germany, 7/2022). TWA: 2 mg/m ³ 8 hours. Form: inhalable fraction PEAK: 4 mg/m ³ , 4 times per shift, 15 minutes. Form: inhalable fraction TRGS 900 OEL (Germany, 4/2023). TWA: 2 mg/m ³ 8 hours. Form: inhalable fraction PEAK: 4 mg/m ³ 15 minutes. Form: inhalable fraction
formic acid	DFG MAC-values list (Germany, 7/2022). TWA: 5 ppm 8 hours. PEAK: 10 ppm, 4 times per shift, 15 minutes. TWA: 9.5 mg/m ³ 8 hours. PEAK: 19 mg/m ³ , 4 times per shift, 15 minutes. TRGS 900 OEL (Germany, 4/2023). TWA: 9.5 mg/m ³ 8 hours. PEAK: 19 mg/m ³ 15 minutes. TWA: 5 ppm 8 hours.

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SECTION 8: Exposure controls/personal protection

PEAK: 10 ppm 15 minutes.

Biological exposure indices

No exposure indices known.

Recommended monitoring procedures : Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy) European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents) European Standard EN 482 (Workplace atmospheres - General requirements for the performance of procedures for the measurement of chemical agents) Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

DNELs/DMELs

Product/ingredient name	Type	Exposure	Value	Population	Effects
glycolic acid	DNEL	Long term Oral	0.75 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	1.53 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	2.3 mg/m ³	General population	Local
	DNEL	Short term Inhalation	2.3 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	2.6 mg/m ³	General population	Systemic
	DNEL	Short term Inhalation	9.2 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	9.2 mg/m ³	Workers	Systemic
	DNEL	Long term Inhalation	10.56 mg/m ³	Workers	Systemic
	DNEL	Long term Dermal	28.85 mg/kg bw/day	General population	Systemic
	DNEL	Long term Dermal	57.69 mg/kg bw/day	Workers	Systemic
Phosphoric acid	DNEL	Long term Oral	0.1 mg/kg bw/day	General population	Systemic
	DNEL	Long term Inhalation	0.36 mg/m ³	General population	Local
	DNEL	Long term Inhalation	1 mg/m ³	Workers	Local
	DNEL	Short term Inhalation	2 mg/m ³	Workers	Local
	DNEL	Long term Inhalation	4.57 mg/m ³	General population	Systemic
	DNEL	Long term Inhalation	10.7 mg/m ³	Workers	Systemic

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SECTION 8: Exposure controls/personal protection

formic acid	DNEL	Long term Inhalation	3 mg/m ³	General population	Local
	DNEL	Long term Inhalation	9.5 mg/m ³	Workers	Local

PNECs

No PNECs available.

8.2 Exposure controls

Appropriate engineering controls : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Individual protection measures

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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SECTION 9: Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

9.1 Information on basic physical and chemical properties

Appearance

Physical state	: Liquid.
Color	: Blue.
Odor	: Characteristic.
Odor threshold	: Not available.
Melting point/freezing point	: Not available.
Initial boiling point and boiling range	: Not available.
Flammability	: Not available.
Lower and upper explosion limit	: Not available.
Flash point	:

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
formic acid	49.5	121.1	DIN EN ISO 13736			
citric acid	100	212				

Auto-ignition temperature :

Ingredient name	°C	°F	Method
formic acid	434	813.2	
citric acid	1010	1850	

Decomposition temperature : Not available.

pH : 2 [Conc. (% w/w): 100%]

Viscosity : Not available.
Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/ water : Not applicable.

Vapor pressure :

Ingredient name	Vapor Pressure at 20°C			Vapor pressure at 50°C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
formic acid	32.03522	4.3	EU A.4			
orthophosphoric acid	0.03	0.004				
glycolic acid	0.0031	0.00041	OECD 104			
citric acid	0.000000017	0.0000000023				

Relative density : Not available.

Density : 1.1 g/cm³

Vapor density : Not available.

Particle characteristics

Median particle size : Not applicable.

9.2.1 Information with regard to physical hazard classes

Explosive properties : Not available.

Oxidizing properties : Not available.

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SECTION 9: Physical and chemical properties

9.2.2 Other safety characteristics

SECTION 10: Stability and reactivity

10.1 Reactivity : No specific test data related to reactivity available for this product or its ingredients.

10.2 Chemical stability : The product is stable.

10.3 Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

10.4 Conditions to avoid : No specific data.

10.5 Incompatible materials : Attacks many metals producing extremely flammable hydrogen gas which can form explosive mixtures with air.
Reactive or incompatible with the following materials:
alkalis
metals

10.6 Hazardous decomposition products : Reactive or incompatible with the following materials: oxidizing materials and reducing materials.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
citric acid	LD50 Oral	Rat	3 g/kg	-
glycolic acid	LC50 Inhalation Dusts and mists	Rat	3600 mg/m ³	4 hours
	LD50 Oral	Rat	1938 mg/kg	-
orthophosphoric acid	LD50 Oral	Rat	1.25 g/kg	-
formic acid	LC50 Inhalation Vapor	Rat	7400 mg/m ³	4 hours
	LD50 Oral	Rat	730 mg/kg	-

Conclusion/Summary : Not available.

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Rust remover gel	25000	N/A	N/A	275.0	N/A
citric acid	3000	N/A	N/A	N/A	N/A
glycolic acid	N/A	N/A	N/A	11	N/A
Oxirane, 2-methyl-, polymer with oxirane, mono[2-(6,6-dimethylbicyclo[3.1.1]hept-2-en-2-yl)ethyl] ether	500	N/A	N/A	N/A	N/A
formic acid	730	N/A	N/A	N/A	0.5

Irritation/Corrosion

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SECTION 11: Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
citric acid	Eyes - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-
glycolic acid	Skin - Moderate irritant	Rabbit	-	0.5 MI	-
	Eyes - Severe irritant	Rabbit	-	2 mg	-
formic acid	Skin - Severe irritant	Rabbit	-	0.5 MI	-
	Eyes - Severe irritant	Rabbit	-	122 mg	-
	Skin - Mild irritant	Rabbit	-	610 mg	-

Conclusion/Summary : Not available.

Sensitization

Conclusion/Summary : Not available.

Mutagenicity

Conclusion/Summary : Not available.

Carcinogenicity

Conclusion/Summary : Not available.

Reproductive toxicity

Conclusion/Summary : Not available.

Teratogenicity

Conclusion/Summary : Not available.

Specific target organ toxicity (single exposure)

Product/ingredient name	Category	Route of exposure	Target organs
citric acid	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Potential acute health effects

- Eye contact** : Causes serious eye damage.
- Inhalation** : Corrosive to the respiratory tract. Causes burns.
- Skin contact** : Causes severe burns.
- Ingestion** : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

- Eye contact** : Adverse symptoms may include the following:
pain
watering
redness

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SECTION 11: Toxicological information

Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion	: Adverse symptoms may include the following: stomach pains

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Long term exposure

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.

Potential chronic health effects

Not available.

Conclusion/Summary	: Not available.
General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

11.2 Information on other hazards

11.2.1 Endocrine disrupting properties

Not available.

11.2.2 Other information

Not available.

SECTION 12: Ecological information

12.1 Toxicity

Product/ingredient name	Result	Species	Exposure
citric acid	Acute LC50 160000 µg/l Marine water	Crustaceans - <i>Carcinus maenas</i> - Adult	48 hours
Phosphoric acid	Acute LC50 89 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute LC50 60 ppm Fresh water	Fish - <i>Lepomis macrochirus</i>	96 hours
formic acid	Acute EC50 151200 µg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Larvae	48 hours
	Acute LC50 80000 to 90000 µg/l Marine water	Crustaceans - <i>Carcinus maenas</i> - Adult	48 hours

Conclusion/Summary	: Not available.
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12.2 Persistence and degradability

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SECTION 12: Ecological information

Conclusion/Summary : Not available.

12.3 Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
citric acid	-1.8	-	Low
glycolic acid	<0.3	-	Low
formic acid	-2.3	-	Low

12.4 Mobility in soil

Soil/water partition coefficient (K_{oc}) : Not available.

Mobility : Not available.

12.5 Results of PBT and vPvB assessment

This mixture does not contain any substances that are assessed to be a PBT or a vPvB.

12.6 Endocrine disrupting properties

Not available.

12.7 Other adverse effects

No known significant effects or critical hazards.

SECTION 13: Disposal considerations

The information in this section contains generic advice and guidance. The list of Identified Uses in Section 1 should be consulted for any available use-specific information provided in the Exposure Scenario(s).

13.1 Waste treatment methods

Product

Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction.

Hazardous waste : Yes.

European waste catalogue (EWC)

Waste code	Waste designation
13 02 06*	synthetic engine, gear and lubricating oils

Packaging





Methods of disposal : The generation of waste should be avoided or minimized wherever possible. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible.

Type of packaging	European waste catalogue (EWC)
Can	15 01 10* packaging containing residues of or contaminated by hazardous substances

Special precautions : This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

	ADR/RID	ADN	IMDG	IATA
14.1 UN number or ID number	UN1760	UN1760	UN1760	UN1760
14.2 UN proper shipping name	CORROSIVE LIQUID, N.O.S. (glycolic acid, Phosphoric acid)	CORROSIVE LIQUID, N.O.S. (glycolic acid, Phosphoric acid)	CORROSIVE LIQUID, N.O.S. (glycolic acid, Phosphoric acid)	Corrosive liquid, n.o.s. (glycolic acid, Phosphoric acid)
14.3 Transport hazard class(es)	8 	8 	8 	8 
14.4 Packing group	III	III	III	III
14.5 Environmental hazards	No.	No.	No.	No.

Additional information

- ADR/RID** : **Hazard identification number** 80
Limited quantity 5 L
Special provisions 274
Tunnel code (E)
ADR Classification Code: C9
- ADN** : **Special provisions** 274
- IMDG** : **Emergency schedules** F-A, S-B
Special provisions 223, 274
IMDG Code Segregation group SGG1 - Acids
- IATA** : **Quantity limitation** Passenger and Cargo Aircraft: 5 L. Packaging instructions: 852. Cargo Aircraft Only: 60 L. Packaging instructions: 856. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y841.
Special provisions A3, A803

14.6 Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

14.7 Maritime transport in bulk according to IMO instruments : Not available.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU Regulation (EC) No. 1907/2006 (REACH)

Annex XIV - List of substances subject to authorization

Annex XIV

None of the components are listed.

Substances of very high concern

None of the components are listed.

Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Rust remover gel

SECTION 15: Regulatory information

Product/ingredient name	%	Designation [Usage]
Rust remover gel	≥90	3

Labeling : Not applicable.

Other EU regulations

Industrial emissions (integrated pollution prevention and control) - Air : Not listed

Industrial emissions (integrated pollution prevention and control) - Water : Not listed

Explosive precursors : Not applicable.

Ozone depleting substances (1005/2009/EU)

Not listed.

Prior Informed Consent (PIC) (649/2012/EU)

Not listed.

Persistent Organic Pollutants

Not listed.

Seveso Directive

This product is not controlled under the Seveso Directive.

Annex VIIA - Labelling for Contents

Identification

non-ionic surfactants
amphoteric surfactants

Concentration

less than 5%
less than 5%

National regulations

Storage class (TRGS 510) : 8B

Hazardous incident ordinance

This product is not controlled under the Germany Hazardous Incident Ordinance.

Hazard class for water : 1

Technical instruction on air quality control : TA-Luft Class I - Number 5.2.5: 20-25%
TA-Luft Number 5.2.5: 2-11%

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined.

Canada : Not determined.

Rust remover gel

SECTION 15: Regulatory information

China	: Not determined.
Eurasian Economic Union	: Russian Federation inventory : Not determined.
Japan	: Japan inventory (CSCL) : Not determined. Japan inventory (ISHL) : Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

15.2 Chemical Safety Assessment : This product contains substances for which Chemical Safety Assessments are still required.

SECTION 16: Other information

✔ Indicates information that has changed from previously issued version.

Abbreviations and acronyms :

- ATE = Acute Toxicity Estimate
- CLP = Classification, Labelling and Packaging Regulation [Regulation (EC) No. 1272/2008]
- DMEL = Derived Minimal Effect Level
- DNEL = Derived No Effect Level
- EUH statement = CLP-specific Hazard statement
- N/A = Not available
- PBT = Persistent, Bioaccumulative and Toxic
- PNEC = Predicted No Effect Concentration
- RRN = REACH Registration Number
- SGG = Segregation Group
- vPvB = Very Persistent and Very Bioaccumulative

Procedure used to derive the classification according to Regulation (EC) No. 1272/2008 [CLP/GHS]

Classification	Justification
Met. Corr. 1, H290 Skin Corr. 1, H314 Eye Dam. 1, H318 STOT SE 3, H335	Expert judgment On basis of test data On basis of test data Calculation method

Full text of abbreviated H statements

H226	Flammable liquid and vapor.
H290	May be corrosive to metals.
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H331	Toxic if inhaled.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.
EUH071	Corrosive to the respiratory tract.

Full text of classifications [CLP/GHS]

Rust remover gel

SECTION 16: Other information

Acute Tox. 3	ACUTE TOXICITY - Category 3
Acute Tox. 4	ACUTE TOXICITY - Category 4
Aquatic Chronic 3	AQUATIC HAZARD (LONG-TERM) - Category 3
Eye Dam. 1	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 1
Eye Irrit. 2	SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2
Flam. Liq. 3	FLAMMABLE LIQUIDS - Category 3
Met. Corr. 1	CORROSIVE TO METALS - Category 1
Skin Corr. 1	SKIN CORROSION/IRRITATION - Category 1
Skin Corr. 1A	SKIN CORROSION/IRRITATION - Category 1A
Skin Corr. 1B	SKIN CORROSION/IRRITATION - Category 1B
STOT SE 3	SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) - Category 3

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Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.