

# WEICON Natural Stone Adhesive



fast | strong adhesion | for indoor & outdoor use

WEICON Natural Stone Adhesive is a strong adhesive for fixing natural stone, stone and ceramics. Thanks to its very high initial adhesion and rapid build-up of adhesive strength, bonding is even possible on vertical surfaces such as walls. The stone adhesive is suitable for many indoor and outdoor applications. It is frost-proof, has a high temperature resistance of -40°C to +90°C as well as high weather and UV resistance. The Natural Stone Adhesive hardens quickly and has a very high final strength. After curing, the adhesive can be sanded and remains elastic to compensate for movements. The stone adhesive is silicone-free, isocyanate-free, halogen-free and solvent-free.

It can be used in a wide variety of applications, e.g. for bonding window sills, tiles, skirting boards, decorative mouldings or stair treads. WEICON Natural Stone Adhesive adheres very well to a wide variety of materials, such as wood, wood-based materials, plastics, metals, glass and mineral substrates. It is available in grey and white.

## Technical Data

Base	1-C. MS polymer
Texture	pasty
Can be painted	only "wet on wet" within 3 h at the latest
Cure type	moisture-curing
Stability/run-off	ASTM D 2202
Density	1,62 g/cm <sup>3</sup>
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity
Processing temperature	+5 °C to +35 °C
Curing speed	in the first 24 h
Skin-over time	10 min.
Gap bridging up to max.	10 mm
Max. sealing joint width	30 mm
Tensile strength	ISO 37 / S3A
Elongation at break (tensile)	DIN 53504/ASTM D 412
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	1,5 N/mm <sup>2</sup>
Tear resistance	DIN 53515 / ASTM D 1002
Volume change	DIN 52451
Hardness (Shore A)	DIN ISO 7619
Temperature resistance	-40 °C to +90 °C
Building material class	DIN 4102
Minimum shelf life	at room temperature
Approvals / Guidelines	
MIL-Spec	complies with
MIL-A-101A	

## Surface Pre-Treatment

The surfaces must be clean and free of grease. Many surface contaminants, such as oil, grease, dust and dirt, can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend the use of WEICON Cleaner Spray S.

WEICON Sealant and Adhesive Remover is suitable for removing old paint residues or adhesive residues. Most materials can be bonded to each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer) or of WEICON Activating Cleaner. Mechanical surface pre-treatment, e.g. by grinding or sandblasting, can also significantly improve adhesion.

## Application

### Application methods

Cartridge gun for 310 ml cartridges, compressed air gun – we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems.

### Joining the components

To ensure optimum wetting, the bonded parts must be joined before the first skin has formed on the adhesive (skin-over time).

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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# WEICON Natural Stone Adhesive

## Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

## Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE
- 10024313 Surface Cleaner, 400 ml, transparent
- 10000147 Cleaner Spray S, 500 ml, transparent
- 10062859 Activating Cleaner, 400 ml, transparent
- 10101992 Clip Nozzle Green Tube, 1 PCE, transparent

## Available sizes

- 10105018 WEICON Natural Stone Adhesive, 280 ml (Green Tube), grey
- 10105025 WEICON Natural Stone Adhesive, 280 ml (Green Tube), white
- 10105016 WEICON Natural Stone Adhesive, 280 ml (plastic bag), grey
- 10105023 WEICON Natural Stone Adhesive, 280 ml (plastic bag), white
- 10105021 WEICON Natural Stone Adhesive, 280 ml (Set), grey
- 10105028 WEICON Natural Stone Adhesive, 280 ml (Set), white

## Conversion table

$(^{\circ}\text{C} \times 1.8) + 32 = ^{\circ}\text{F}$	$\text{Nm} \times 8.851 = \text{lb}\cdot\text{in}$
$\text{mm}/25.4 = \text{inch}$	$\text{Nm} \times 0.738 = \text{lb}\cdot\text{ft}$
$\mu\text{m}/25.4 = \text{mil}$	$\text{Nm} \times 141.62 = \text{oz}\cdot\text{in}$
$\text{N} \times 0.225 = \text{lb}$	$\text{mPa}\cdot\text{s} = \text{cP}$
$\text{N/mm}^2 \times 145 = \text{psi}$	$\text{N/cm} \times 0.571 = \text{lb/in}$
$\text{MPa} \times 145 = \text{psi}$	$\text{kV/mm} \times 25.4 = \text{V/mil}$

To the product detail page:



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