

WEICON Green Tube Flex

310 M F1X



strong adhesion | universally applicable | isocyanate-free

WEICON Flex 310 M F1X is an elastic adhesive and sealant based on MS polymer. The grey adhesive is very strong and universally suitable for permanently fixing almost all materials to a variety of surfaces. Thanks to the very high initial adhesion, bonding is possible on vertical surfaces and even overhead, both indoors and outdoors. For example, Flex 310 M F1X can be used to bond metals, many plastics, ceramics, wood, glass and stone to each other.

The permanently elastic adhesive can be painted over "wet on wet", is sandable, weather-resistant, moisture-resistant, ageing-resistant, mould-resistant and UV-resistant. It is briefly (up to 30 minutes) resistant to temperatures up to 180°C and can be powder-coated after a curing time of four days.

The adhesive and sealant is free of silicone, isocyanates, halogens and solvents and is non-corrosive.

Flex 310 M F1X can be used for fixing skirting boards, acoustic panels, strips, frames, panels, boards, tiles, stones and EPDM foil.

It can be used in drywall and interior construction, metal construction, tank and apparatus construction, container construction, ventilation and air conditioning technology, trade fair and shop construction, yacht and boat building and wherever silicones or products containing silicone are not suitable.

Eco-friendly packaging – same strong performance!

Green Tube, the sustainable packaging: the tip and lid are made from 100% recycled plastic, and the cartridge body is made entirely of cardboard. This means lower CO₂ emissions and reduced plastic use compared to conventional cartridges – all without compromising on performance!

Technical Data

Base	1-C. MS polymer
Colour	grey
Can be painted	only "wet on wet" within 3 h at the latest
Cure type	moisture-curing
Texture	pasty
Stability/run-off	1 mm
Density	1,5 g/cm ³
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity
Processing temperature	+5 °C to +40 °C
Curing speed	in the first 24 h
Skin-over time	10 min.
Gap bridging up to max.	10 mm
Max. sealing joint width	30 mm
Tensile strength	DIN EN ISO 527-2
Elongation at break (tensile)	DIN EN ISO 527-2
Shear strength according to DIN EN 1465	
Galvanized steel	1,5 N/mm ²
Aluminium sandblasted	1,6 N/mm ²
Stainless steel V2A sandblasted	1,5 N/mm ²
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	1,5 N/mm ²
Tear resistance	DIN 53515 / ASTM D 1002
Volume change	DIN 52451
Hardness (Shore A)	DIN ISO 7619-1
E-modulus (tensile)	DIN EN ISO 527-2
Temperature resistance	-40°C to +90°C (30 min. +180 °C)
Building material class	DIN 4102
Minimum shelf life	at room temperature
Approvals / Guidelines	
MIL-Spec	complies with
	MIL-A-101A

Surface Pre-Treatment

The surfaces must be clean and free of grease. Many surface contaminants, such as oil, grease, dust and dirt, can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend the use of WEICON Cleaner Spray S.

WEICON Sealant and Adhesive Remover is suitable for removing old paint residues or adhesive residues. Most materials can be bonded to each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer) or of WEICON Activating Cleaner. Mechanical surface pre-treatment, e.g. by grinding or sandblasting, can also significantly improve adhesion.

Application

Application methods

Cartridge gun for 310 ml cartridges, compressed air gun – we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems.

Remove the lid and cartridge tip. Then carefully cut open the foil bag directly below the clip. Put the lid back on and screw

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON Green Tube Flex

310 M F1X

on the tip. Cut the tip of the cartridge to the desired joint width. The cartridge can now be processed with the cartridge gun.

Joining the components

To ensure optimum wetting, the bonded parts must be joined before the first skin has formed on the adhesive (skin formation time).

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

10101992	Clip Nozzle Green Tube, 1 PCE, transparent
10025241	V-Joint Nozzle, 1 PCE
10033114	Compressed Air Cartridge Gun, 1 PCE
10020751	Cartridge Gun Special, 1 PCE
10000441	Cartridge Gun, 1 PCE
10024313	Surface Cleaner, 400 ml, transparent
10000147	Cleaner Spray S, 500 ml, transparent
10062859	Activating Cleaner, 400 ml, transparent

Available sizes

10104253	WEICON Green Tube Flex 310 M F1X, 280 ml (plastic bag), grey
10104458	WEICON Green Tube Flex 310 M F1X, 280 Set, grey

Conversion table

(°C x 1.8) + 32 = °F	Nm x 8.851 = lb·in
mm/25.4 = inch	Nm x 0.738 = lb·ft
µm/25.4 = mil	Nm x 141.62 = oz·in
N x 0.225 = lb	mPa·s = cP
N/mm ² x 145 = psi	N/cm x 0.571 = lb/in
MPa x 145 = psi	kV/mm x 25.4 = V/mil

To the product detail page:



Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.