SAFETY DATA SHEET



according to 29 CFR 1910.1200 and ANSI standard Z400.1-2010

GMK 2510 Contact Activator

Section 1. Identification

GHS product identifier : GMK 2510 Contact Activator

Product code : 162010

Relevant identified uses of the substance or mixture and uses advised against

Adhesives-Sealants Hardener for resins.

Supplier's details : WEICON Canada Inc.

20 Steckle Place, Unit 20

Kitchener, Ontario N2E 2C3, CA

www.weicon.ca

E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254

e-mail address of person responsible for this SDS

: msds@weicon.de

Emergency telephone

number

: +1 202 464 2554 / TRANSPORT EMERGENCY CONTACT - USA (24h): Tel: +1 202

464 2554

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the

substance or mixture

: FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

GHS label elements

Hazard pictograms





Signal word : Danger

Hazard statements : H225 - Highly flammable liquid and vapor.

H319 - Causes serious eye irritation.

H336 - May cause drowsiness or dizziness.

Precautionary statements

Prevention: P280 - Wear protective gloves, protective clothing and eye or face protection.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P271 - Use only outdoors or in a well-ventilated area.

P261 - Avoid breathing vapor.

Response : Not applicable.

Storage: P405 - Store locked up.

Disposal : P501 - Dispose of waste according to applicable legislation.

Hazards not otherwise

classified

: None known.

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Section 3. Composition/information on ingredients

: Mixture Substance/mixture

Ingredient name	%	CAS number
ethyl acetate	≥50 - ≤75	141-78-6
tris(p-isocyanatophenyl) thiophosphate	≥10 - <25	4151-51-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of

inhalation of decomposition products in a fire, symptoms may be delayed. The exposed

person may need to be kept under medical surveillance for 48 hours.

Skin contact : Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean

shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed

and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention

immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt

or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eve contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact : No known significant effects or critical hazards.

Ingestion : Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

> pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact : No specific data. Ingestion : No specific data.

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Section 4. First aid measures

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon dioxide carbon monoxide nitrogen oxides sulfur oxides phosphorus oxides Hydrogen cyanide (HCN).

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

: May explode when heated.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

Remark

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Section 6. Accidental release measures

Methods and materials for containment and cleaning up

Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name Exposure limits	
ethyl acetate	ACGIH TLV (United States, 1/2021). TWA: 400 ppm 8 hours. TWA: 1440 mg/m³ 8 hours. OSHA PEL 1989 (United States, 3/1989). TWA: 400 ppm 8 hours. TWA: 1400 mg/m³ 8 hours. NIOSH REL (United States, 10/2020). TWA: 400 ppm 10 hours. TWA: 1400 mg/m³ 10 hours. OSHA PEL (United States, 5/2018). TWA: 400 ppm 8 hours. TWA: 400 ppm 8 hours.
tris(p-isocyanatophenyl) thiophosphate	None.

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Section 8. Exposure controls/personal protection

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: ; Viton®, Butyl rubber gloves.

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear antistatic protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: inorganic gases/vapors filter (Type B)

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Tan.
Odor : Fruity.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point, initial boiling : 77°C (170.6°F)

point, and boiling range

Flash point : Closed cup: -4°C (24.8°F)

Fire point : 460°C (860°F)

Evaporation rate : Not available.

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Section 9. Physical and chemical properties

Flammability

: Highly flammable in the presence of the following materials or conditions: open flames,

sparks and static discharge.

Flammable in the presence of the following materials or conditions: heat.

May explode when heated.

Lower and upper explosion limit/flammability limit

: Lower: 2.2% Upper: 11.5%

Vapor pressure

: 9.7 kPa (72.756 mm Hg)

Relative vapor density Relative density : Not available.: Not available.

Density

: 1 g/cm³ [20°C (68°F)]

Solubility(ies)

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Not available.

Solubility in water

: Not available.

Miscible with water

: No.

Partition coefficient: n-

. . .

octanol/water

: Not applicable.

Auto-ignition temperature

: Not applicable.: Not available.

Decomposition temperature

: Dynamic (room temperature): 3 mPa·s (3 cP)

Viscosity

Kinematic (40°C (104°F)): <20.5 mm²/s (<20.5 cSt)

Flow time (ISO 2431)

: Not available.

Particle characteristics

Median particle size

: Not applicable.

Section 10. Stability and reactivity

Reactivity

: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability

: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials

: Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethyl acetate	LD50 Oral	Rat	5620 mg/kg	-

Acute toxicity estimates

Route	ATE value
Oral	2500 mg/kg

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Section 11. Toxicological information

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
ethyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

: Not available.

routes of exposure

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness

Skin contact: No known significant effects or critical hazards.

Ingestion: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness

Skin contact : No specific data.

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate

: Not available.

effects

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Section 11. Toxicological information

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
ethyl acetate	Acute EC50 2500000 μg/l Fresh water	Algae - Selenastrum sp.	96 hours
	Acute LC50 750000 μg/l Fresh water	Crustaceans - Gammarus pulex	48 hours
	Acute LC50 154000 μg/l Fresh water	Daphnia - <i>Daphnia cucullata</i>	48 hours
	Acute LC50 212500 μg/l Fresh water	Fish - Heteropneustes fossilis	96 hours
	Chronic NOEC 2400 µg/l Fresh water	Daphnia - <i>Daphnia magna</i>	21 days
	Chronic NOEC 75.6 mg/l Fresh water	Fish - <i>Pimephales promelas</i> - Embryo	32 days

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
ethyl acetate	0.68	30	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

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Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

United States - RCRA Toxic hazardous waste "U" List

Ingredient	CAS#	Status	Reference number
Ethyl acetate (I)	141-78-6	Listed	U112

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	UN1173	UN1173	UN1173	UN1173	UN1173
UN proper shipping name	Ethyl acetate	ETHYL ACETATE	ACETATO DE ETILO	ETHYL ACETATE	Ethyl acetate
Transport hazard class(es)	3	3	3	3	3
Packing group	II	II	II	II	II
Environmental hazards	No.	No.	No.	No.	No.

Additional information

DOT Classification

: Reportable quantity 7407.4 lbs / 3363 kg [888.4 gal / 3363 L]. Package sizes shipped in quantities less than the product reportable quantity are not subject to the RQ

(reportable quantity) transportation requirements.

Limited quantity Yes.

<u>Packaging instruction</u> Exceptions: 150. Non-bulk: 202. Bulk: 242. <u>Quantity limitation</u> Passenger aircraft/rail: 5 L. Cargo aircraft: 60 L.

Special provisions IB2, T4, TP1

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous

Goods Regulations: 2.18-2.19 (Class 3).

Explosive Limit and Limited Quantity In

Explosive Limit and Limited Quantity Index 1 **Passenger Carrying Road or Rail Index** 5

IMDG : <u>Emergency schedules</u> F-E, S-D

IATA: Quantity limitation Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353.

Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger

Aircraft: 1 L. Packaging instructions: Y341.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations : TSCA 8(a) PAIR: tris(p-isocyanatophenyl) thiophosphate; chlorobenzene

TSCA 8(a) CDR Exempt/Partial exemption: Not determined

Clean Water Act (CWA) 307: chlorobenzene Clean Water Act (CWA) 311: chlorobenzene

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602 : Not listed

Class I Substances

Clean Air Act Section 602

Class II Substances

: Not listed

: Listed

DEA List I Chemicals

(Precursor Chemicals)

: Not listed

DEA List II Chemicals

: Not listed

(Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : FLAMMABLE LIQUIDS - Category 2

EYE IRRITATION - Category 2A

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

Composition/information on ingredients

Name	%	Classification
ethyl acetate	≥50 - ≤75	FLAMMABLE LIQUIDS - Category 2 EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3
tris(p-isocyanatophenyl) thiophosphate	≥10 - <25	ACUTE TOXICITY (oral) - Category 4

State regulations

Massachusetts : The following components are listed: ETHYL ACETATE **New York** : The following components are listed: Ethyl acetate **New Jersey** : The following components are listed: ETHYL ACETATE

Pennsylvania : The following components are listed: ACETIC ACID ETHYL ESTER

California Prop. 65

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

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Section 15. Regulatory information

Not listed

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Eurasian Economic Union: Russian Federation inventory: All components are listed or exempted.

Japan : Japan inventory (CSCL): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted.
Philippines : All components are listed or exempted.
Republic of Korea : All components are listed or exempted.
Taiwan : All components are listed or exempted.
Thailand : All components are listed or exempted.

Turkey: Not determined.

United States : All components are active or exempted.Viet Nam : All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2A	On basis of test data Calculation method Calculation method

<u>History</u>

Section 16. Other information

Date of printing : 11/28/2023 Date of issue/Date of : 11/21/2023

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

References: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.



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