SAFETY DATA SHEET



according to 29 CFR 1910.1200 and ANSI standard Z400.1-2010

Flex+bond

Section 1. Identification

GHS product identifier : Flex+bond **Product code** : 133500

Relevant identified uses of the substance or mixture and uses advised against

Adhesives-Sealants

Elasticizer

Supplier's details : WEICON Canada Inc.

20 Steckle Place, Unit 20

Kitchener, Ontario N2E 2C3, CA

www.weicon.ca

E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254

e-mail address of person responsible for this SDS

: msds@weicon.de

Emergency telephone

number

: +1 202 464 2554 / TRANSPORT EMERGENCY CONTACT - USA (24h): Tel: +1 202

464 2554

Section 2. Hazards identification

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard

(29 CFR 1910.1200).

Classification of the substance or mixture

: SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



Signal word : Warning

Hazard statements : H317 - May cause an allergic skin reaction.

Precautionary statements

Prevention : P280 - Wear protective gloves.

P261 - Avoid breathing dust.

Response : P363 - Wash contaminated clothing before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.

Storage : Not applicable.

Disposal : P501 - Dispose of contents and container in accordance with all local, regional, national

and international regulations.

Hazards not otherwise

classified

: None known.

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Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
tranium dioxide	≤3	13463-67-7
N-(3-(trimethoxysilyl)propyl)ethylenediamine	<1	1760-24-3

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If

not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects

persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar,

tie, belt or waistband.

Skin contact: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash

contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean

shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed

and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person.

If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments : No specific treatment.

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Section 4. First aid measures

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media

: None known.

Specific hazards arising from the chemical

: No specific fire or explosion hazard.

Hazardous thermal decomposition products : Decomposition products may include the following materials: metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For nonemergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up : Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Small spill

: Move containers from spill area. Avoid dust generation. Using a vacuum with HEPA filter will reduce dust dispersal. Place spilled material in a designated, labeled waste container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

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Section 7. Handling and storage

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities

Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
tranium dioxide	ACGIH TLV (United States, 1/2021).
	TWA: 10 mg/m³ 8 hours.
	OSHA PEL 1989 (United States, 3/1989).
	TWA: 10 mg/m³ 8 hours. Form: Total dust
	OSHA PEL (United States, 5/2018).
	TWA: 15 mg/m³ 8 hours. Form: Total dust
N-(3-(trimethoxysilyl)propyl)ethylenediamine	None.
methanol	[Air contaminant - Curing]
	ACGIH TLV (United States, 1/2021).
	Absorbed through skin.
	TWA: 200 ppm 8 hours.
	TWA: 262 mg/m ³ 8 hours.
	STEL: 250 ppm 15 minutes.
	STEL: 328 mg/m³ 15 minutes.
	OSHA PEL 1989 (United States, 3/1989).
	Absorbed through skin.
	TWA: 200 ppm 8 hours.
	TWA: 260 mg/m³ 8 hours.
	STEL: 250 ppm 15 minutes.
	STEL: 325 mg/m³ 15 minutes. NIOSH REL (United States, 10/2020).
	Absorbed through skin.
	TWA: 200 ppm 10 hours.
	TWA: 260 mg/m³ 10 hours.
	STEL: 250 ppm 15 minutes.
	STEL: 325 mg/m³ 15 minutes.
	OSHA PEL (United States, 5/2018).
	TWA: 200 ppm 8 hours.
	TWA: 260 mg/m³ 8 hours.

Appropriate engineering controls

: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

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Section 8. Exposure controls/personal protection

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with sideshields.

Skin protection

Hand protection

: Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: 1-4 hours (breakthrough time): nitrile rubber 4-8 hours

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before

handling this product.

(breakthrough time): Viton®/butyl rubber

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

Section 9. Physical and chemical properties

Appearance

Physical state Solid. Color Various

Odor : Characteristic. **Odor threshold** Not available. Not applicable. : Not available. Melting point/freezing point Boiling point, initial boiling : Not available.

point, and boiling range

: Closed cup: 61 to 93.3°C (141.8 to 199.9°F) Flash point

Burning rate : <2.2 mm/s (<0.087 inch/s) **Evaporation rate** : Not available.

Flammability : Not available. Lower and upper explosion : Not applicable.

limit/flammability limit

Vapor pressure : <0 kPa (<0 mm Hg) Relative vapor density Not applicable. Relative density : Not available.

Density : 1.44 g/cm³ [20°C (68°F)]

Solubility(ies)

Not available.

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-: Not applicable.

octanol/water

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Section 9. Physical and chemical properties

Auto-ignition temperature: Not applicable.Decomposition temperature: Not available.Viscosity: Not applicable.Flow time (ISO 2431): Not available.

Particle characteristics

Median particle size : Not available.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials: No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
M-(3-(trimethoxysilyl)propyl) ethylenediamine	LD50 Oral	Rat	2413 mg/kg	-

Acute toxicity estimates

Not available.

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
Manium dioxide	Skin - Mild irritant	Human	-	72 hours 300 ug I	-
N-(3-(trimethoxysilyl)propyl) ethylenediamine	Eyes - Severe irritant	Rabbit	-	15 mg	-
	Skin - Mild irritant	Rabbit	-	500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

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Section 11. Toxicological information

Product/ingredient name	OSHA	IARC	NTP
manium dioxide	-	2B	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.

Skin contact: May cause an allergic skin reaction.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : No specific data.

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to

very low levels.

Carcinogenicity
 Mutagenicity
 No known significant effects or critical hazards.
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

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Section 11. Toxicological information

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
titanium dioxide	Acute EC50 19.3 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute EC50 27.8 mg/l Fresh water	Daphnia - <i>Daphnia magna</i>	48 hours
	Acute EC50 35.306 mg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Neonate	48 hours
	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 13.4 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 11 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 3.6 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 15.9 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - <i>Daphnia pulex</i> - Neonate	48 hours
	Acute LC50 13 mg/l Fresh water	Daphnia - <i>Daphnia pulex</i> - Neonate	48 hours
	Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours
	Acute LC50 >1000 mg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Not available.

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered

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Section 13. Disposal considerations

when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains

Section 14. Transport information

	DOT Classification	TDG Classification	Mexico Classification	IMDG	IATA
UN number	Not available.	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-	-
Environmental hazards	No.	No.	No.	No.	No.

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in the

event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

: TSCA 8(a) CDR Exempt/Partial exemption: Not determined U.S. Federal regulations

Clean Air Act Section 112

(b) Hazardous Air Pollutants (HAPs)

Clean Air Act Section 602

: Not listed

: Not listed

Class I Substances

Clean Air Act Section 602 Class II Substances

: Not listed

DEA List I Chemicals

: Not listed

(Precursor Chemicals)

: Not listed

DEA List II Chemicals (Essential Chemicals)

SARA 302/304

Composition/information on ingredients

No products were found.

SARA 304 RQ : Not applicable.

SARA 311/312

Classification : SKIN SENSITIZATION - Category 1

Composition/information on ingredients

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Section 15. Regulatory information

Name	%	Classification
M-(3-(trimethoxysilyl)propyl) ethylenediamine		SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1

State regulations

Massachusetts : The following components are listed: TITANIUM DIOXIDE

New York : None of the components are listed.

New Jersey : The following components are listed: TITANIUM DIOXIDE Pennsylvania : The following components are listed: TITANIUM OXIDE

California Prop. 65

⚠ WARNING: This product can expose you to Titanium dioxide, which is known to the State of California to cause cancer. For more information go to www.P65Warnings.ca.gov.

Ingredient name	No significant risk level	Maximum acceptable dosage level
Titanium dioxide	-	-

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined. Canada : Not determined.

China : All components are listed or exempted.

Eurasian Economic Union : Russian Federation inventory: Not determined.

Japan : Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted.

Philippines : Not determined. Republic of Korea : Not determined. **Taiwan** : Not determined. **Thailand** : Not determined. **Turkey** : Not determined.

United States : All components are active or exempted.

Viet Nam : Not determined.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

	Classification	Justification
SKIN SEN	NSITIZATION - Category 1	Calculation method

History

Date of printing : 11/28/2023 Date of issue/Date of : 11/21/2023

revision

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Version : 2.06

Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973

as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot quarantee that these are the only hazards that exist.

