SAFETY DATA SHEET



Easy-Mix S 50 Epoxy Adhesive Resin

Section 1. Identification

GHS product identifier	: Easy-Mix S 50 Epoxy Adhesive Resin
Product code	: 106501
Product type	: Liquid.

Relevant identified uses of the substance or mixture and uses advised against

Königsberger Str. 255,

Identified uses			
Epoxy resins			
Uses advised against		Reason	
Not applicable.			
Supplier's details	: WEICON GmbH & Co. KG		

Emergency telephone number	: +1 202 464 2554 / TRANSPORT EMERGENCY CONTACT - USA (24h): Tel: +1 202 464 2554
e-mail address of person responsible for this SDS	: msds@weicon.de
	48157 Münster, Germany phone:+49 251 93220, email: info@weicon.de, URL: www.weicon.de

Section 2. Hazards identification

OSHA/HCS status	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

GHS label elements

Hazard pictograms



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Signal word	: Warning				
Hazard statements	H317 - M	auses skin irritation. ay cause an allergic skin re auses serious eye irritation			
Precautionary statements					
Prevention	P264 - W	oid breathing vapor. ash hands thoroughly after ear protective gloves. Wea		tion.	
Response		364 - Take off contaminate ash contaminated clothing	5	it before reuse.	
Storage	: Not applie	cable.			
Disposal		spose of contents and contational regulations.	ainer in accordance	with all local, regional, nation	onal
Hazards not otherwise classified	: None kno	wn.			
Date of issue/Date of revision	: 6/25/2025	Date of previous issue	: 6/15/2025	Version : 1.4	1/12

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	%	CAS number
bis-[4-(2,3-epoxipropoxi)phenyl]propane	≥50 - ≤75	1675-54-3
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	≥25 - ≤50	9003-36-5
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	≤10	3101-60-8
Phenol, polymer with formaldehyde, glycidyl ether	≤10	28064-14-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health	effects
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/	<u>symptoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.

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Section 4. First aid measures

Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

-	-
Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co	ont	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 6. Accidental release measures

Section 7. Handling and storage

Precautions for safe handling	1
Protective measures	: Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	: Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
bis-[4-(2,3-epoxipropoxi)phenyl]propane	None.
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	None.
p-tert-butylphenyl 1-(2,3-epoxy)propyl ether	None.
Phenol, polymer with formaldehyde, glycidyl ether	None.

Biological exposure indices

No exposure indices known.

Appropriate engineering controls	:	Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment

will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III ; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Colorless to light yellow.
Odor	: Bland.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.

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Flash point

Ingredient name	Closed cup			Open cup		
	°C	°F	Method	°C	°F	Method
bis-[4-(2,3-epoxipropoxi)phenyl] propane				79	174.2	
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	>93	>199.4	EU A.9			
Phenol, polymer with formaldehyde, glycidyl ether	120	248				
p-tert-butylphenyl 1-(2,3-epoxy) propyl ether				143.3	289.9	
oration rate	: Not avai	lable.		•	•	•
mability	: Not avai	lable.				

Section 9. Physical and chemical properties

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Lower and upper explosion : Not available. limit/flammability limit

Vapor pressure

		Vapor Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method	
Formaldehyde, oligomeric reaction products with 1-chloro 2,3-epoxypropane and phenol	- 0.62	0.083	EU A.4				
p-tert-butylphenyl 1-(2,3-epoxy) propyl ether) 0.00019	0.000025					
Relative vapor density	: Not availa	ble.					
Relative density	: Not availa	ble.					
Density	: 1.15 g/cm	.15 g/cm³ [20°C (68°F)]					
Solubility(ies)	:						
Not available.							
olubility in water	: Not availa	ble.					
liscible with water	: No.						
Partition coefficient: n- octanol/water	: Not applic	able.					
Auto-ignition temperature	: Not applic	able.					
ecomposition temperature	: Not availa	ble.					
/iscosity	: Not availa	ble.					
low time (ISO 2431)	: Not availa	Not available.					
Particle characteristics							
Median particle size	: Not applic	able.					

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Acute toxicity estimates

Not available.

Irritation/Corrosion

Section 11. Toxicological information

Product/ingredient name	Result	Species	Score	Exposure	Observation
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	Skin - Mild irritant	Rabbit	-	24 hours 500 uL	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	OSHA	IARC	NTP
bis-[4-(2,3-epoxipropoxi) phenyl]propane	-	3	-

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely : Not available. routes of exposure

Potential acute health effects

Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

<u>Delayed and immediate effects and also chronic effects from short and long term exposure</u> <u>Short term exposure</u>

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Section 11. Toxicological information

Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
<u>Long term exposure</u>	
Potential immediate effects	: Not available.
Potential delayed effects	: Not available.
Potential chronic health eff	<u>ects</u>
Not available.	
General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Section 12. Ecological information

Toxicity

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	Low

Mobility in soil

Soil/water partition : Not available. coefficient (K_{oc})

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

	The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains
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Section 13. Disposal considerations

and sewers.

Section 14. Transport information

	DOT Classification Not available. Not available.	TDG Classification UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4-	Mexico Classification UN3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE,	IMDG UN3082 ENVIRONMENTALLY HAZARDOUS	IATA UN3082 ENVIRONMENTALLY HAZARDOUS
UN proper		ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE,	ENVIRONMENTALLY HAZARDOUS	ENVIRONMENTALLY HAZARDOUS
	Not available.	HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	HAZARDOUS SUBSTANCE,	HAZARDOUS	HAZARDOUS
		(2,3-epoxipropoxi) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	LIQUID, N.O.S. (bis-[4- (2,3-epoxipropoxi) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	SUBSTANCE, LIQUID, N.O.S. (bis-[4- (2,3-epoxipropoxi) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	SUBSTANCE, LIQUID, N.O.S. (bis-[4- (2,3-epoxipropoxi)) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)
Transport hazard class(es)	Not available.	9	9	9	9
Packing group	-	Ш	111	Ш	Ш
Environmental hazards	No.	Yes.	Yes.	Yes.	Yes.

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail. **Mexico Classification** : The environmentally hazardous substance mark is not required when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$. IMDG : This product is not regulated as a dangerous good when transported in sizes of $\leq 5 L$ or \leq 5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. : This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ΙΑΤΑ ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8. Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage. Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

U.S. Federal regulations	: TSCA 8(a) CDR Exempt/Partial exemption: Not determined
Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)	: Not listed
Clean Air Act Section 602 Class I Substances	: Not listed
Clean Air Act Section 602 Class II Substances	: Not listed
DEA List I Chemicals (Precursor Chemicals)	: Not listed
DEA List II Chemicals (Essential Chemicals)	: Not listed
<u>SARA 302/304</u>	
Composition/information	on ingredients
No products were found.	

SARA 304 RQ	: Not applicable.
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SARA 311/312

Classification	:	SKIN IRRITATION - Category 2
		EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
		ORIN OLINOITIZATION - Calegory T

Composition/information on ingredients

Name	%	Classification
bis-[4-(2,3-epoxipropoxi)phenyl] propane	≥50 - ≤75	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	≥25 - ≤50	SKIN IRRITATION - Category 2 SKIN SENSITIZATION - Category 1
p-tert-butylphenyl 1-(2,3-epoxy) propyl ether	≤10	SKIN SENSITIZATION - Category 1
Phenol, polymer with formaldehyde, glycidyl ether	≤10	SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1

State regulations

Massachusetts	: None of the components are listed.
New York	: None of the components are listed.
New Jersey	: None of the components are listed.
Pennsylvania	: None of the components are listed.
<u>California Prop. 65</u>	

This product does not require a Safe Harbor warning under California Prop. 65.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Section 15. Regulatory information

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

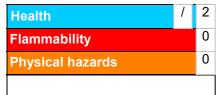
UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list		
Australia	:	All components are listed or exempted.
Canada	:	All components are listed or exempted.
China	:	All components are listed or exempted.
Eurasian Economic Union	:	Russian Federation inventory: All components are listed or exempted.
Japan	:	Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	:	All components are listed or exempted.
Philippines	:	All components are listed or exempted.
Republic of Korea	:	All components are listed or exempted.
Taiwan	:	All components are listed or exempted.
Thailand	:	Not determined.
Turkey	:	Not determined.
United States	:	All components are active or exempted.
Viet Nam	:	All components are listed or exempted.

Section 16. Other information

Hazardous Material Information System (U.S.A.)



Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification			Justification		
EYE IRRITATION - Catego	KIN IRRITATION - Category 2 /E IRRITATION - Category 2A KIN SENSITIZATION - Category 1		Calculation method Calculation method Calculation method		
History					
Date of printing	: 7/3/2025				
Date of issue/Date of revision	: 6/25/2025				
Date of issue/Date of revision	: 6/25/2025	Date of previous issue	: 6/15/2025	Version : 1.4	11/12

Section 16. Other information

Date of previous issue	: 6/15/2025
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Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
D . (- N1-6

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.