

Miscibility of WEICON Allround Lubricant with other greases

The best results when using WEICON Allround Lubricant high-performance greases can only be achieved after complete removal of all grease residues. In practice, however, complete removal of such grease residues is sometimes impossible. In these cases, it is necessary to test whether the WEICON product intended for use is generally compatible with the grease still present. This test must be carried out on the basis of the two main components of the grease (base oil and thickener). Both main components must be miscible (compatible).

Miscibility of base oils

Base oil	Mineral oil (AL-M, AL-W, AL-F, AL-T)	Polyalphaolefins (AL-H)	Ester	Polyglycol	Silicone (methyl)	Silicone (phenyl)	Polyphenyl ether	Perfluoro- polyether oil
Mineral oil (AL-M, AL-W, AL-F, AL-T)	---	++	++	0	0	+	0	0
Polyalphaolefins (AL-H)	++	---	++	0	0	0	0	0
Ester	++	++	---	++	0	++	++	0
Polyglycol	0	0	++	---	0	0	0	0
Silicone (methyl)	0	0	0	0	---	+	0	0
Silicone (phenyl)	+	0	++	0	+	---	++	0
Polyphenyl ether	0	0	++	0	0	++	---	0
Perfluoropolyether oil	0	0	0	0	0	0	0	---

++ = miscible + = limited resistance 0 = not miscible

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Miscibility of thickeners

Thickener	Ca soap (anhydrous) (AL-W)	Ca-complex soap	Li soap (AL-F)	Li-com- plex soap	Li/Ca soap (AL-M)	Na soap	Gels*	Ba-com- plex soap	Al-complex soap (AL-H, AL-T)	Polyurea
Ca soap (anhydrous) (AL-W)	---	++	++	++	++	0	++	++	0	++
Ca-complex soap	++	---	++	++	++	0	++	++	0	++
Li soap (AL-F)	++	++	---	++	++	0	++	++	0	++
Li-complex soap	++	++	++	---	++	0	0	++	++	0
Li/Ca soap (AL-M)	++	++	++	++	---	0	++	++	0	++
Na soap	0	0	0	0	0	---	++	++	0	++
Gels*	++	++	++	0	++	++	---	++	0	++
Ba-complex soap	++	++	++	++	++	++	++	---	++	++
Al-complex soap (AL-H, AL-T)	0	0	0	++	0	0	0	++	---	++
Polyurea	++	++	++	0	++	++	++	++	++	---

++ = miscible 0 = not miscible

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