SAFETY DATA SHEET



According to Work Health and Safety (WHS) Australia

Assembly Adhesive

Section 1. Identification

Product identifier : Assembly Adhesive

Product code : 165000

Relevant identified uses of the substance or mixture and uses advised against

Adhesives-Sealants

: WEICON GmbH & Co. KG Supplier's details

> Königsberger Str. 25, 48157 Münster, Germany phone:+49 251 93220, email: info@weicon.de, URL: www.weicon.de

e-mail address of person responsible for this SDS

: msds@weicon.de

National contact

WEICON Australia Pty. Ltd

1/55-65 Christensen Road, Stapylton QLD 4207

Phone: +61 493473383 E-Mail: info@weicon.com.au website: www.weicon.com.au

Emergency telephone

number

: National Poison Information Center: Tel: 131126

TRANSPORT / EMERGENCY CONTACT (24h): Tel: +61 2 8014 4558 (English) TRANSPORT / EMERGENCY CONTACT (24h): Tel.: 1800 074 234 (English)

Section 2. Hazard(s) identification

Classification of the

substance or mixture

: FLAMMABLE LIQUIDS - Category 2

SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) -

Category 3

GHS label elements

Hazard pictograms





Signal word : DANGER

Hazard statements : H225 - Highly flammable liquid and vapor.

H336 - May cause drowsiness or dizziness.

Precautionary statements

Prevention : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P261 - Avoid breathing vapor.

P271 - Use only outdoors or in a well-ventilated area.

: P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. Response

Storage : P405 - Store locked up.

P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

: P501 - Dispose of waste according to applicable legislation. **Disposal**

Supplemental label

elements

: Not applicable.

Other hazards which do not : None known.

result in classification

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Section 3. Composition and ingredient information

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number	Classification
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	<10	-	FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION/IRRITATION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1
Acetic acid, butyl estern -butyl acetate	<10	123-86-4	FLAMMABLE LIQUIDS - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 Repeated exposure may cause skin dryness or cracking.
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	≤10	-	ASPIRATION HAZARD - Category 1
butanone	<10	78-93-3	FLAMMABLE LIQUIDS - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 Repeated exposure may cause skin dryness or cracking.
Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, aromatics (2-30 %)	≤10	-	ASPIRATION HAZARD - Category 1

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

The total concentration of ingredients in this product, reported or not in this section, is 100%.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention if irritation occurs.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or

waistband.

Skin contact Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse.

Clean shoes thoroughly before reuse.

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Section 4. First aid measures

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact: No known significant effects or critical hazards.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact: No known significant effects or critical hazards.

Ingestion: Can cause central nervous system (CNS) depression.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness No specific data

Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. If it

is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person

providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use dry chemical, CO₂, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may

burst, with the risk of a subsequent explosion.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

Hazchem code : •3Y

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and wellventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials

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Section 7. Handling and storage

before handling or use.

Section 8. Exposure controls and personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits	
Acetic acid, butyl estern -butyl acetate	Safe Work Australia (Australia, 10/2022). STEL: 950 mg/m³ 15 minutes. STEL: 200 ppm 15 minutes. TWA: 713 mg/m³ 8 hours. TWA: 150 ppm 8 hours.	
butanone	Safe Work Australia (Australia, 10/2022). STEL: 890 mg/m³ 15 minutes. STEL: 300 ppm 15 minutes. TWA: 445 mg/m³ 8 hours. TWA: 150 ppm 8 hours.	

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III; 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

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Section 8. Exposure controls and personal protection

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.
Color : Beige.

Odor : Characteristic.
Odor threshold : Not available.

pH : Not applicable.

Melting point : Not available.

Boiling point, initial boiling : 80°C (176°F)

point, and boiling range

Flash point : Closed cup: -12°C (10.4°F)

Fire point : 220°C (428°F)

Evaporation rate : Not available.

Flammability : Highly flammable in the presence of the following materials or conditions: open

flames, sparks and static discharge and heat.

Lower and upper explosion limit/flammability limit

: Lower: 0.9% Upper: 8%

Vapor pressure : 6 kPa (45.004 mm Hg)

Relative vapor density : Not available.
Relative density : Not available.

Density : 1.1 g/cm³ [20°C (68°F)]

Solubility(ies) :

Not available.

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n- : Not applicable.

octanol/water

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Viscosity : Dynamic: 200000 mPa·s (200000 cP)

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld,

braze, solder, drill, grind or expose containers to heat or sources of ignition.

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Section 10. Stability and reactivity

Incompatible materials

: Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
Acetic acid, butyl estern - butyl acetate	LC50 Inhalation Vapor	Rat - Male, Female	>21 mg/l	4 hours
	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-
butanone	LD50 Dermal	Rabbit	6480 mg/kg	-
	LD50 Oral	Rat	2737 mg/kg	-

Acute toxicity estimates

	ATE value
Not available.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
butanone	Skin - Mild irritant	Rabbit	-	24 hours 14 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	Category 3	-	Narcotic effects
Acetic acid, butyl estern -butyl acetate	Category 3	-	Narcotic effects
butanone	Category 3	-	Respiratory tract irritation
	Category 3		Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Section 11. Toxicological information

Aspiration hazard

Name	Result
	ASPIRATION HAZARD - Category 1 ASPIRATION HAZARD - Category 1
Hydrocarbons, C14-C18, n-alkanes, isoalkanes, cyclics, aromatics (2-30 %)	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contact : No known significant effects or critical hazards.

Inhalation : Can cause central nervous system (CNS) depression. May cause drowsiness or

dizziness.

Skin contact: No known significant effects or critical hazards.

Ingestion: Can cause central nervous system (CNS) depression.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : No specific data.

Inhalation : Adverse symptoms may include the following:

nausea or vomiting

headache

drowsiness/fatigue dizziness/vertigo unconsciousness No specific data.

Skin contact: No specific data.Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.
 Developmental effects : No known significant effects or critical hazards.
 Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Acetic acid, butyl estern -butyl acetate butanone	10768 2737	N/A 6480	N/A N/A		N/A N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
Acetic acid, butyl estern - butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - <i>Danio rerio</i>	96 hours
	Acute LC50 100 ppm Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 18000 µg/l Fresh water	Fish - Pimephales promelas	96 hours
butanone	Acute EC50 >500000 µg/l Marine water	Algae - Skeletonema costatum	96 hours
	Acute EC50 5091000 μg/l Fresh water	Daphnia - <i>Daphnia magna</i> - Larvae	48 hours
	Acute LC50 3220000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Acetic acid, butyl estern - butyl acetate	2.3	-	Low
butanone	0.3	-	Low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or

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Section 13. Disposal considerations

grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	ADG	ADR/RID	IMDG	IATA
UN number	UN1133	UN1133	UN1133	UN1133
UN proper shipping name	ADHESIVES	ADHESIVES	ADHESIVES	Adhesives
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.

Additional information

IMDG

ADG : Hazchem code •3Y

Special provisions 223

ADR/RID : Limited quantity 5 L

Tunnel code (E)

ADR Classification Code: F1 : Emergency schedules F-E, S-D

Special provisions 223, 955

IATA : Quantity limitation Passenger and Cargo Aircraft: 60 L. Packaging instructions:

355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities -

Passenger Aircraft: 10 L. Packaging instructions: Y344.

Special provisions A3

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

Standard for the Uniform Scheduling of Medicines and Poisons

Not regulated.

Model Work Health and Safety Regulations - Scheduled Substances

No listed substance

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

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Section 15. Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : Not determined.
Canada : Not determined.
China : Not determined.

Eurasian Economic Union: Russian Federation inventory: Not determined.

Japan : Japan inventory (CSCL): Not determined.

Japan inventory (ISHL): Not determined.

New Zealand : Not determined. **Philippines** : Not determined. Republic of Korea : Not determined. **Taiwan** : Not determined. **Thailand** : Not determined. Turkey : Not determined. **United States** : Not determined. **Viet Nam** : Not determined.

Section 16. Any other relevant information

History

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Key to abbreviations : ADG = Australian Dangerous Goods

ADR = The European Agreement concerning the International Carriage of

Dangerous Goods by Road ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group

SUSMP = Standard Uniform Schedule of Medicine and Poisons

UN = United Nations

Procedure used to derive the classification

Classification	Justification
, ,	On basis of test data Calculation method

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Any other relevant information

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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