

MINIMUM SHELF LIFE

(from date of delivery)

| Product | Months | Storage temperature | |
|--|-------------------------|--|---|
| 2-Component Adhesives and Sealants | | | |
| Plastic Metal | | | |
| WEICON A; B; Ceramic HC 220; HT 111; WR; WR2; HP; Ceramic BL; ST; BR; TI; UW; HB 300; Ceramic W; WAL 04; WAL 06; WP; GL-S; Casting Resin MS 1000; Epoxy Resin Putty; Balancing Putty | 36 | Room temperature | ● |
| C; CBC; F; F2; SF; WL; GL; Pipe Repair-Kit; Fire Safe; Food Grade, Anti-Static; Anti-Stick; Casting Resin Plus 90 | 24 | Room temperature | ● |
| Repair Kits | | | |
| Belt Repair-Kit, Belt Repair-Kit SF | 6 | Room temperature | ● |
| Pipe Repair-Kit | 24 | Room temperature | ● |
| Emergency Repair Kits | see individual products | | ● |
| Repair Tapes | 24 | Room temperature | ● |
| Repair Sticks | | | |
| Repair Stick (all types) | 24 | Room temperature | ● |
| Epoxy Adhesives | | | |
| Epoxy Minute Adhesive / Set; Aluminium Minute Adhesive / Set; Epoxy Minute Adhesive yellow / Set; Easy-Mix S 50; Easy-Mix N 50; Easy-Mix N 5000; Easy-Mix HT 250; Easy-Mix S 50 yellow; Easy-Mix Metal | 18 | Room temperature | ● |
| Fast-Metal Minute Adhesive / Set | 12 | Room temperature | ● |
| Easy-Mix HT 180 | 24 | Room temperature | ● |
| Polyurethane Systems | | | |
| Urethane 45; 60; 80; 85; 85 SF; 90 SF | 6 | Room temperature Air humidity <70 % | ● |
| Easy-Mix PU 90; Easy-Mix PU 240 | 18 | Room temperature Air humidity <70 % | ● |
| Easy-Mix PU Crystal | 12 | Room temperature Air humidity <70 % | ● |
| Primer G | 6 | Room temperature Air humidity <70 % | ● |
| Structural Acrylic Adhesives | | | |
| RK-1300; RK-1500 Adhesive | 12 | Room temperature | ● |
| | 24 | +2°C to +7°C | |
| Activator for RK-1300 & RK-1500 | 6 | Room temperature | ● |
| | 12 | +2°C to +7°C | |
| RK-1300, RK-1500 complete package | 6 | Room temperature | ● |
| | 12 | +2°C to +7°C | |
| RK-7000; RK-7100; RK-7100 black | 12 | Room temperature | ● |
| | 3 | Room temperature | |
| Easy-Mix RK-7200 | 6 | +2°C to +7°C | ● |
| | 6 | Room temperature | |
| Easy-Mix RK-7300 | 6 | Room temperature | ● |
| Plastic-Bond / Set | 12 | Room temperature | ● |
| Easy-Mix PE-PP 45 | 3 | Room temperature | ● |
| | 6 | +2°C to +7°C | |
| Easy-Mix PE-PP 50 / Set | 3 | Room temperature | ● |
| | 12 | +2°C to +7°C | |

*Storage conditions::



● = must be stored refrigerated

● = should be stored refrigerated

● = does not need to be stored refrigerated

| Product | Months | Storage temperature | |
|--|-----------|---------------------|---|
| 1-Component Adhesives and Sealants | | | |
| WEICONLOCK | | | |
| WEICONLOCK (all types with the following exceptions) | 24 | Room temperature | ● |
| WEICONLOCK® SI 303-31 Pipe and thread sealing | 12 | Room temperature | ● |
| Gasket Maker | 12 | Room temperature | ● |
| Plast-o-Seal® | 24 | Room temperature | ● |
| Thread Sealing Cord DF 175 | unlimited | Room temperature | ● |
| Threadlocking Varnish | 12 | Room temperature | ● |
| Contact Cyanoacrylate Adhesives | | | |
| WEICON Contact Cyanoacrylate Adhesives (all types with the following exceptions) | 9 | Room temperature | ● |
| | 12 | +2°C to +7°C | |
| O-Ring Bonding Set | 9 | Room temperature | ● |
| | 12 | +2°C to +7°C | |
| Contact-Filler Set transparent and black | 9 | Room temperature | ● |
| | 12 | +2°C to +7°C | |
| Contact-Filler transparent and black | unlimited | Room temperature | ● |
| Elastic Adhesives | | | |
| WEICON Silicones (all types with the following exceptions) | 12 | Room temperature | ● |
| Silicone A | 15 | Room temperature | ● |
| WEICON MS Polymers (all types with the following exceptions) | 12 | Room temperature | ● |
| Flex 310 M® ProSeal | 18 | Room temperature | ● |
| Flex 310 M® FireSeal | 18 | Room temperature | ● |
| Flex 310 PU | 12 | Room temperature | ● |
| Fast-Bond Assembly Adhesive | 12 | Room temperature | ● |
| Mounting Tape | | | |
| Mounting Tape Grey; transparent | 12 | Room temperature | ● |
| Rubber-Metal Adhesives | | | |
| GMK 2410; 2510 | 12 | Room temperature | ● |
| Assembly Adhesive | 12 | Room temperature | ● |
| Technical Sprays | | | |
| WEICON Sprays (all types with the following exceptions) | 24 | Room temperature | ● |
| Adhesive Spray; removable, extra strong | 12 | Room temperature | ● |

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| Product | Months | Storage temperature | |
|---|--------|---------------------|--|
| Technical Liquids | | | |
| WEICON Technical Liquids (all types except the following) | 24 | Room temperature | |
| All WEICON metal colours | 12 | Room temperature | |
| Cleaner M; Adhesive Spray technical liquid | 12 | Room temperature | |
| Anti-Seize Assembly Pastes | | | |
| WEICON Anti-Seize (all types and containers) | 24 | Room temperature | |
| High-Performance Greases | | | |
| WEICON Allround Lubricant (all types and containers) | 24 | Room temperature | |
| WEICON Silicone Grease | 24 | Room temperature | |
| Surface Pre-Treatment | | | |
| Activator F | 24 | Room temperature | |
| CA-Activator; CA-Activator AC; CA-Activator PS | 12 | Room temperature | |
| Primer M 100; Primer K 200 | 12 | Room temperature | |
| Primer S 300; Primer P 400; Primer E 500 | 6 | Room temperature | |
| Primer E 73 | 12 | Room temperature | |
| Contact Primer for Polyolefins | 12 | Room temperature | |
| Activating Cleaner | 24 | Room temperature | |
| Release Agents | | | |
| Mould Release Agent Liquid F 1000; P 500 | 24 | Room temperature | |
| Auxiliary Materials | | | |
| Colour Paste Black | 12 | Room temperature | |
| CA-Remover | 12 | Room temperature | |
| Smoothing Agent | 24 | Room temperature | |

Date: 23/07/2024

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