

## MINIMUM SHELF LIFE

(from date of delivery)

Product	Months	Storage temperature	
<b>2-Component Adhesives and Sealants</b>			
<b>Plastic Metal</b>			
WEICON A; B; Ceramic HC 220; HT 111; WR; WR2; HP; Ceramic BL; ST; BR; TI; UW; HB 300; Ceramic W; WAL 04; WAL 06; WP; GL-S; Casting Resin MS 1000; Epoxy Resin Putty; Balancing Putty	36	Room temperature	●
C; CBC; F; F2; SF; WL; GL; Pipe Repair-Kit; Fire Safe; Food Grade, Anti-Static; Anti-Stick; Casting Resin Plus 90	24	Room temperature	●
<b>Repair Kits</b>			
Belt Repair-Kit, Belt Repair-Kit SF	6	Room temperature	●
Pipe Repair-Kit	24	Room temperature	●
Emergency Repair Kits	see individual products		●
Repair Tapes	24	Room temperature	●
<b>Repair Sticks</b>			
Repair Stick (all types)	24	Room temperature	●
<b>Epoxy Adhesives</b>			
Epoxy Minute Adhesive / Set; Aluminium Minute Adhesive / Set; Epoxy Minute Adhesive yellow / Set; Easy-Mix S 50; Easy-Mix N 50; Easy-Mix N 5000; Easy-Mix HT 250; Easy-Mix S 50 yellow; Easy-Mix Metal	18	Room temperature	●
Fast-Metal Minute Adhesive / Set	12	Room temperature	●
Easy-Mix HT 180	24	Room temperature	●
<b>Polyurethane Systems</b>			
Urethane 45; 60; 80; 85; 85 SF; 90 SF	12	Room temperature Air humidity <70 %	●
Easy-Mix PU 90; Easy-Mix PU 240	18	Room temperature Air humidity <70 %	●
Easy-Mix PU Crystal	12	Room temperature Air humidity <70 %	●
Primer G	6	Room temperature Air humidity <70 %	●
<b>Structural Acrylic Adhesives</b>			
RK-1300; RK-1500 Adhesive	12	Room temperature	●
	24	+2°C to +7°C	
Activator for RK-1300 & RK-1500	6	Room temperature	●
	12	+2°C to +7°C	
RK-1300, RK-1500 complete package	6	Room temperature	●
	12	+2°C to +7°C	
RK-7000; RK-7100; RK-7100 black	12	Room temperature	●
	3	Room temperature	
Easy-Mix RK-7200	6	+2°C to +7°C	●
	6	Room temperature	
Easy-Mix RK-7300	6	Room temperature	●
Plastic-Bond / Set	12	Room temperature	●
Easy-Mix PE-PP 45	3	Room temperature	●
	6	+2°C to +7°C	
Easy-Mix PE-PP 50 / Set	3	Room temperature	●
	12	+2°C to +7°C	

\*Storage conditions::

● = must be stored refrigerated    ● = should be stored refrigerated    ● = does not need to be stored refrigerated

Product	Months	Storage temperature	
<b>1-Component Adhesives and Sealants</b>			
<b>WEICONLOCK</b>			
WEICONLOCK (all types with the following exceptions)	24	Room temperature	●
WEICONLOCK® SI 303-31 Pipe and thread sealing	12	Room temperature	●
Gasket Maker	12	Room temperature	●
Plast-o-Seal®	24	Room temperature	●
Thread Sealing Cord DF 175	unlimited	Room temperature	●
Threadlocking Varnish	12	Room temperature	●
<b>Contact Cyanoacrylate Adhesives</b>			
WEICON Contact Cyanoacrylate Adhesives (all types with the following exceptions)	9	Room temperature	●
	12	+2°C to +7°C	
O-Ring Bonding Set	9	Room temperature	●
	12	+2°C to +7°C	
Contact-Filler Set transparent and black	9	Room temperature	●
	12	+2°C to +7°C	
Contact-Filler transparent and black	unlimited	Room temperature	●
<b>Elastic Adhesives</b>			
WEICON Silicones (all types with the following exceptions)	12	Room temperature	●
Silicone A	15	Room temperature	●
WEICON MS Polymers (all types with the following exceptions)	12	Room temperature	●
Flex 310 M® ProSeal	18	Room temperature	●
Flex 310 M® FireSeal	18	Room temperature	●
Flex 310 PU	12	Room temperature	●
Fast-Bond Assembly Adhesive	12	Room temperature	●
<b>Mounting Tape</b>			
Mounting Tape Grey; transparent	12	Room temperature	●
<b>Rubber-Metal Adhesives</b>			
GMK 2410; 2510	12	Room temperature	●
Assembly Adhesive	12	Room temperature	●
<b>Technical Sprays</b>			
WEICON Sprays (all types with the following exceptions)	24	Room temperature	●
Adhesive Spray; removable, extra strong	12	Room temperature	●

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<b>Technical Liquids</b>			
WEICON Technical Liquids (all types except the following)	24	Room temperature	
All WEICON metal colours	12	Room temperature	
Cleaner M; Adhesive Spray technical liquid	12	Room temperature	
<b>Anti-Seize Assembly Pastes</b>			
WEICON Anti-Seize (all types and containers)	24	Room temperature	
<b>High-Performance Greases</b>			
WEICON Allround Lubricant (all types and containers)	24	Room temperature	
WEICON Silicone Grease	24	Room temperature	
<b>Surface Pre-Treatment</b>			
Activator F	24	Room temperature	
CA-Activator; CA-Activator AC; CA-Activator PS	12	Room temperature	
Primer M 100; Primer K 200	12	Room temperature	
Primer S 300; Primer P 400; Primer E 500	6	Room temperature	
Primer E 73	12	Room temperature	
Contact Primer for Polyolefins	12	Room temperature	
Activating Cleaner	24	Room temperature	
<b>Release Agents</b>			
Mould Release Agent Liquid F 1000; P 500	24	Room temperature	
<b>Auxiliary Materials</b>			
Colour Paste Black	12	Room temperature	
CA-Remover	12	Room temperature	
Smoothing Agent	24	Room temperature	

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