



# NEW PRODUCTS

**2024**

**Anti-Seize  
Ceramic Paste  
metal-free**



[www.weicon.com](http://www.weicon.com)

V 1.24



Management System  
ISO 9001:2015  
ISO 14001:2015  
[www.tuv.com](http://www.tuv.com)  
ID 9108636595



# STRONG SALES SUPPORT



At any time!



Help with questions regarding customs and shipment

Whether nationally or internationally – we always help in **100%** of the cases.

Low complaint rate

Our rate is below **0.1%**.

Certificates

**120+** test reports and certificates

Diversity of languages

**22** languages in Münster. 30 languages worldwide.

Trade partners

**1200+** Trade partners worldwide

High product availability

We are proud of a product availability of **99%**.

Branches

**9** branches  
Germany (headquarters)


- Dubai
- Canada
- Türkiye
- Spain
- Romania
- South Africa
- Singapore
- Czech Republic
- Italy

Area Sales Managers

**28** national employees. 45 international employees.



# FAST AND INDIVIDUAL SERVICE



Your personal contact person



Laboratory service

500+ tests are performed in our company each year



IFAM Trained specialists

135+ trained specialists in adhesive technology are at your disposal



Visits to customers of the trading partners



Individual product trainings

At your premises, with us in Münster or online.


150+ adhesives in our range of products. We help you to find the right solution.



Bonding tests and selection of adhesives



Technical data sheets



Label service



Product data service



WhatsApp Service



Sustainability is also an important issue for us. Find out more



We are happy to advise you!



WhatsApp Service



Do you need help?



Scan now!

# WEICON PRODUCTION

Our WEICON Production plant is located in Schwalmtal on the Lower Rhine. The focus there is on research and development in order to offer our customers customised products. To this end, we have been cooperating with various universities and research institutes for years and are constantly expanding our product portfolio.



Customisation of products according to individual requirements.



250+ Formulas for a wide range of chemical products.



Collaboration with universities and research institutions.



Customised



## Speciality products for the industrial sector

Our Schwalmtal plant produces special chemical products such as two-component epoxy resin systems for coating, wear protection and repair work. We develop casting compounds and adhesive systems, such as impact-resistant adhesives and adhesives with approvals for use in the food sector. In total, we have more than 250 formulations that have been developed for a wide variety of chemical products.

Our special products from WEICON Production are used in many areas of industry, such as mechanical engineering, waste water technology, the chemical industry, the marine sector, the paper industry and power stations.

“Thanks to our WEICON Production site in Schwalmtal, we have been able to considerably expand our range of special adhesive systems. This enables us to respond even more closely to the individual wishes and requirements of our customers and to offer them adhesives that meet their needs precisely,” says Ralph Weidling.

“The option of customising adhesives to our customers’ specific applications is in high demand and is the perfect addition to our extensive range of services,” adds Ann-Katrin Weidling.

## WEICON EPOXY RESIN SYSTEMS

## PLASTIC METAL

WL

- ▶ surface coating
- ▶ ceramic-filled
- ▶ sprayable
- ▶ long processing time

The WEICON WL epoxy resin system is used to coat surfaces that are subject to stresses. It is liquid, spreadable, brushable (can be applied with a brush), has a high adhesive strength especially on stainless steel, is ceramic-filled and resistant to chemicals.

Owing to its long pot life, WEICON WL can be used for applications with higher ambient temperatures or for larger surfaces.

WEICON WL is well suited for a system build-up in combination with other plastic metal types.

For example, the 2-component epoxy resin can be used as a primer when lining pump casings made of stainless steel that are subject to heavy loads. The surface coating can be used in machine and plant construction, in apparatus engineering and in many other areas of industry.

- ▶ 0,2 kg ▶ 0,5 kg ▶ 2 kg
- 10067876 10067882 10067887

Brush 60 short, flat,  
Plastic Metal

10068373



#### Technical Data WEICON WL

##### Characteristics

|         |         |
|---------|---------|
| Base    | epoxy   |
| Filler  | ceramic |
| Texture | liquid  |
| Colour  | white   |

##### Processing

|                                    |                        |
|------------------------------------|------------------------|
| Processing temperature             | +15 °C to +40 °C       |
| Component temperature              | > 3 °C above dew point |
| Relative air humidity              | max. 85 %              |
| Mixing ratio by weight             | 100:22                 |
| Mixing ratio by volume             | 100:46                 |
| Viscosity of the mixture at +25 °C | approx. 7.000 mPa·s    |
| Density of the mixture             | 1,7 g/cm <sup>3</sup>  |
| Consumption Layer thickness 1,0 mm | 1,7 kg/m <sup>2</sup>  |
| Max. layer thickness per step      | 20 mm                  |

##### Curing

|  |                 |
|--|-----------------|
| Pot life at 20 °C, 500 g batch         | approx. 70 min. |
| Additional layer after (35 % strength) | 8 h             |
| Working strength after (80 % strength) | 18 h            |
| Final strength (100 % strength)        | 36 h            |
| Shrinkage                              | 0,04 %          |

##### Mechanical properties after curing

|   |                             |
|---|-----------------------------|
| -measured after curing at 24 h RT + 24 h 60 °C            |                             |
| Tensile strength  | 35 MPa                      |
| Elongation at break (tensile)                             | 2,2 %                       |
| E-modulus (tensile)                                       | 2400-2700 MPa               |
| Compressive strength                                      | 67 MPa                      |
| Bending strength  | 39 MPa                      |
| Hardness (Shore D)  | 80±3                        |
| Adhesive strength   | 15 MPa                      |
| Taber Test DIN ISO 9352 (H18, 2 x 1,0 kg, 1000 rotations) | 0,9 g/ 0,43 cm <sup>3</sup> |

Lap shear strength material thicken. 1,5 mm DIN EN 1465

|                                 |        |
|---------------------------------|--------|
| Steel 1.0338 sandblasted        | 14 MPa |
| Stainless steel V2A sandblasted | 20 MPa |
| Aluminium sandblasted           | 9 MPa  |
| Galvanized steel                | 4 MPa  |

##### Thermal parameters

|  |                   |
|--|-------------------|
| Temperature resistance                     | -35 °C to +120 °C |
| Tg after curing at room temperature (DSC)  | approx. 45 °C     |
| Tg after tempering (at 120 °C) (DSC)       | approx. 45 °C     |
| Heat deflection resistance DIN EN ISO 75-2 | 44 °C             |
| Thermal conductivity DIN EN ISO 22007-4    | 0,87 W/m·K        |
| Heat capacity DIN EN ISO 22007-4           | 1,4 kJ/KG·K       |

##### Electrical parameters

|                             |                             |
|-----------------------------|-----------------------------|
| Resistance DIN EN 62631-3-1 | 7,84 · 10 <sup>16</sup> Ω·m |
| magnetic                    | no                          |

WEICON EPOXY RESIN SYSTEMS

**PLASTIC METAL**

**ANTI-STATIC**

WEICON Anti-Static is a liquid, antistatic 2-component epoxy resin system with a high content of fine ceramic fillers. It is used to protect surfaces against wear and corrosion. By combining high-strength particles with a viscoplastic polymer matrix, the system offers a high level of wear protection. It has good chemical resistance and high abrasion resistance. The coating adheres very well even under vibration and elongation on a wide variety of surfaces and does not drip. The wear protection system is free of tar and solvents and cures almost without shrinkage. Anti-Static is suitable for coating a wide variety of parts, such as rollers, pumps, chutes, conveyors, lifting screws, separators, hoppers, propellers, fans, and heat exchangers.

WEICON Anti-Static is suitable in combination with one of the other WEICON Plastic Metal types for a system build-up as an antistatic surface finish.

- ▶ 0,2 kg    ▶ 0,5 kg    ▶ 2 kg
- 10062957    10062958    10062959

- ▶ wear protection system
- ▶ high chemical resistance
- ▶ antistatic

**ANTI-STICK**

WEICON Anti-Stick is a liquid, grey 2-component epoxy resin system with mineral fillers for the protection of heavily stressed surfaces against aggressive chemicals, corrosion and mechanical wear. It has been specially developed for processing with a low-pressure system. Anti-Stick contains special additives that create an anti-stick effect. The wear protection system has good chemical and thermal resistance. It is free of solvents and cures with almost no shrinkage. Anti-Stick is applied directly to the parts by sandblasting after thorough preparation of the surface. The coating adheres very well to various surface materials and is suitable for a wide variety of parts, such as pipelines, pumps and exhaust systems. In any case, preliminary tests under practical conditions are recommended, especially if the parts are additionally exposed to increased temperature or mechanical stress.

WEICON Anti-Stick is suitable on its own or in combination with one of the other WEICON Plastic Metal types for a system build-up as an anti-stick coating.

- ▶ 0,2 kg    ▶ 0,5 kg    ▶ 2 kg
- 10062938    10062940    10062941

- ▶ wear protection
- ▶ sprayable
- ▶ anti-stick effect



# FOOD GRADE

WEICON Food Grade is a flowable 2-component epoxy resin system with a high content of fine mineral fillers. The coating system has been approved by the Ruhr District Institute of Hygiene for contact with aqueous and fatty foodstuffs up to 70 °C. It is used both to protect surfaces against wear and corrosion and as an adhesive. The coating is easy to apply and adheres to a wide variety of surfaces even under mechanical stress. The wear protection has very good chemical resistance and is suitable for coating a wide variety of parts, such as pumps, conveyor systems, lifting screws, hoppers, tanks, and pipes.

WEICON Food Grade is suitable on its own or in combination with one of the other WEICON Plastic Metal types for a system build-up.

▶ 0,2 kg 10062864   ▶ 0,5 kg 10062869   ▶ 2 kg 10062875



- ▶ wear protection
- ▶ corrosion protection
- ▶ foodstuffs approval

# FIRE SAFE

WEICON Fire Safe is a white, flame-retardant, trowelable 2-component adhesive. It is suitable for fire protection applications and is used to attach wear protection ceramics or steel parts to a wide variety of surface materials, such as metal, concrete, or similar. The adhesive system shows very high adhesive strength, is hardflexible after curing and has been modified to be impact-resistant. Even under the most extreme conditions, the adhesive does not become brittle. It shows good wear protection properties in particle erosion, has good chemical resistance and is solvent-free. Fire Safe contains additives that cause self-extinguishing within a few seconds. It was tested in accordance with DIN EN ISO 340 at the DMT in Dortmund and passed the test successfully.

▶ 0,2 kg 10062919   ▶ 0,5 kg 10062920   ▶ 1 kg 10062921

- ▶ flame-retardant
- ▶ strong adhesion
- ▶ trowelable

## Technical Data

### Characteristics

|         | WEICON Fire Safe | WEICON Food Grade | WEICON Anti-Static | WEICON Anti-Stick |
|---------|------------------|-------------------|--------------------|-------------------|
| Base    | epoxy            | epoxy             | epoxy              | epoxy             |
| Filler  | mineral          | mineral           | aluminium oxide    | mineral           |
| Texture | pasty            | flowable          | liquid             | liquid            |
| Colour  | white            | white             | black              | grey              |

### Processing

|                                    |                        |                       |                       |                       |
|------------------------------------|------------------------|-----------------------|-----------------------|-----------------------|
| Processing temperature             | +15 °C to +40 °C       | +15 °C to +40 °C      | +15 °C to +40 °C      | +15 °C to +40 °C      |
| Component temperature              | > 3 °C above dew point | >3 °C above dew point | >3 °C above dew point | >3 °C above dew point |
| Relative air humidity              | max. 85 %              | < 85 %                | max. 85 %             | max. 85 %             |
| Mixing ratio by weight             | 100 : 67               | 100 : 18              | 100 : 32              | 100 : 45              |
| Mixing ratio by volume             | 100 : 77               | 100 : 34              | 100 : 54              | 100 : 61              |
| Viscosity of the mixture at +25 °C | 60.000 mPa·s           | 35.000-40.000 mPa·s   | 15.000-20.000 mPa·s   | 15.000-20.000 mPa·s   |
| Density of the mixture             | 1,6 g/cm <sup>3</sup>  | 1,7 g/cm <sup>3</sup> | 1,5 g/cm <sup>3</sup> | 1,5 g/cm <sup>3</sup> |
| Consumption Layer thickness 1,0 mm | 1,6 kg/m <sup>2</sup>  | 1,7 kg/m <sup>2</sup> | 1,5 kg/m <sup>2</sup> | 1,5 kg/m <sup>2</sup> |
| Max. layer thickness per step      | 20 mm                  | 10 mm                 | 10 mm                 | 10 mm                 |

### Curing

|  |         |         |         |                 |
|--|---------|---------|---------|-----------------|
| Pot life at 20 °C, 500 g batch         | 30 min. | 30 min. | 30 min. | approx. 30 min. |
| Additional layer after (35 % strength) | 5 h     | 5 h     | 6 h     | 5 h             |
| Working strength after (80 % strength) | 8 h     | 8 h     | 12 h    | 8 h             |
| Final strength (100 % strength)        | 24 h    | 24 h    | 36 h    | 24 h            |
| Shrinkage                              | 0,31 %  | 0,28 %  | 0,09 %  | 0,22 %          |

### Mechanical properties after curing

|   |                             |                             |                             |                             |
|---|-----------------------------|-----------------------------|-----------------------------|-----------------------------|
| -measured after curing at 24 h RT + 24 h 60 °C          |                             |                             |                             |                             |
| Tensile strength  | 32 MPa                      | 46 MPa                      | 39 MPa                      | 54 MPa                      |
| Elongation at break (tensile)                           | 5,0 %                       | 0,9 %                       | 1,8 %                       | 1,0 %                       |
| E-modulus (tensile)                                     | 2.400-2.600 MPa             | 5.300-5.700 MPa             | 2.200-2.500 MPa             | 4.500-5.000 MPa             |
| Compressive strength                                    | 110 MPa                     | 95 MPa                      | 52 MPa                      | 118 MPa                     |
| Bending strength  | 52 MPa                      | 71 MPa                      | 48 MPa                      | 76 MPa                      |
| Hardness (Shore D)                                      | 78 ±3                       | 86±3                        | 83±3                        | 87±3                        |
| Adhesive strength                                       | 21,7 MPa                    | 19,4 MPa                    | 19,6 MPa                    | 22,2 MPa                    |
| Taber Test DIN ISO 9352 (H18, 1,0 kg, 1000 Umdr.)       | 0,3 g / 0,2 cm <sup>3</sup> | 1,3 g / 0,8 cm <sup>3</sup> | 0,4 g / 0,3 cm <sup>3</sup> | 0,5 g / 0,3 cm <sup>3</sup> |
| Lap shear strength material thicken. 1,5 mm DIN EN 1465 |                             |                             |                             |                             |
| Steel 1.0338 sandblasted                                | 22 MPa                      | 19 MPa                      | 24 MPa                      | 17 MPa                      |
| Stainless steel V2A sandblasted                         | 26 MPa                      | 23 MPa                      | 27 MPa                      | 19 MPa                      |
| Aluminium sandblasted                                   | 14 MPa                      | 9 MPa                       | 14 MPa                      | 10 MPa                      |
| Galvanized steel  | 7 MPa                       | 7 MPa                       | 6 MPa                       | 6 MPa                       |

### Thermal parameters

|  |                   |                   |                   |                   |
|--|-------------------|-------------------|-------------------|-------------------|
| Temperature resistance                     | -35 °C to +120 °C | -35 °C to +120 °C | -35 °C to +120 °C | -35 °C to +120 °C |
| Tg after curing at room temperature (DSC)  | approx. 50 °C     | 52 °C             | 49 °C             | 56 °C             |
| Tg after tempering (at 120 °C) (DSC)       | 90 °C             | 69 °C             | 63 °C             | 60 °C             |
| Heat deflection resistance DIN EN ISO 75-2 | 79 °C             | 65 °C             | 39 °C             | 65 °C             |
| Thermal conductivity DIN EN ISO 22007-4    | 0,579 W/m·K       | 0,632 W/m·K       | 0,573 W/m·K       | 0,684 W/m·K       |
| Heat capacity DIN EN ISO 22007-4           | 1,399 J/(g·K)     | 1,185 J/(g·K)     | 1,378 J/(g·K)     | 0,1255 J/(g·K)    |

### Electrical parameters

|                             |                             |                             |                            |                             |
|-----------------------------|-----------------------------|-----------------------------|----------------------------|-----------------------------|
| Resistance DIN EN 62631-3-1 | 8,85 · 10 <sup>10</sup> Ω·m | 2,94 · 10 <sup>14</sup> Ω·m | 2,32 · 10 <sup>7</sup> Ω·m | 7,17 · 10 <sup>14</sup> Ω·m |
| magnetic                    | no                          | no                          | no                         | no                          |

UNIVERSALLY  
APPLICABLE



# FLEX 310 M<sup>®</sup> HYBRID

**universally applicable, strong and flexible adhesive and sealant**

Universally applicable, permanently elastic, fast-curing and strong 1-component SMP-based adhesive and sealant. Neutral cross-linking, absolutely weather-resistant, odourless and very low emission: free of silicone, isocyanate and solvents.

WEICON Flex 310 M Hybrid adheres very well even to powder-coated, galvanised, anodised, chromated as well as hot-dip galvanised surfaces. Range of adhesion: metal, plastics, natural stone, concrete, masonry, plaster, wooden floors, glass and much more.

The adhesive and sealant can be used in industrial areas, such as in tank and apparatus construction, in car body, container and vehicle construction, in pipeline and fittings construction, in the energy and electrical industries, in insulation technology and in plastics technology.

In addition, WEICON Flex 310 M Hybrid has a high mould resistance and is compatible with natural stone. This means that the sealant can be used in many areas, such as in the sanitary sector or in the construction industry.



310 ml  
10067875  
grey

**Technical Data** Flex 310 M Hybrid

|   |   |
|---|---|
| Base  | 1 K-MS polymer  |
| Colour  | grey  |
| Cure type   | moisture-curing                                       |
| Texture   | pasty   |
| Stability/run-off                                   | ≤ 3 mm  |
| Density (+20°C) DIN 51757                           | 1,5 g/cm <sup>3</sup>                                 |
| Curing condition                                    | from +5 °C to +40 °C and 30% to 95% rel. air humidity |
| Processing temperature                              | +5 °C to +40 °C                                       |
| Curing speed in the first 24 h                      | 2 - 3 mm  |
| Skin-over time                                      | 10 min.   |
| Gap bridging up to max.                             | 5 mm  |
| Max. sealing joint width                            | 40 mm   |
| Tensile strength ISO 37                             | 1,3 N/mm <sup>2</sup>                                 |
| Elongation at break (tensile) DIN 53504/ASTM D412   | 500 %   |
| Medium lap shear strength (DIN EN 1465/ASTM D 1002) | 1,4 N/mm <sup>2</sup>                                 |
| Movement absorption max.                            | 20 %  |
| Hardness (Shore A) DIN 53505                        | 32  |
| Temperature resistance                              | -40 °C to +90 °C                                      |
| Building material class EN 13501-1                  | E   |
| Shelf life  | 12 mon.   |



# FLEX 310 M® HT 220+

Fast-curing, elastic, high temperature resistant 1-component SMP-based adhesive and sealant for tolerance-bridging joints. Viscoplastic, very fast strength build-up, good initial adhesion, moisture-curing, neutral cross-linking. In the cured state, Flex 310 M HT 220+ can be loaded once for approx. 30 minutes with temperatures up to +220 °C and permanently up to +90 °C. Adheres to a wide variety of surfaces. Free from solvents, halogen, silicone and isocyanate. High resistance to weathering and ageing. Good resistance to water, aliphatic solvents, oils, greases, diluted inorganic acids and alkalis.

The high temperature resistance makes it possible to bond and seal components, which will be thermal-coated (powder-coated) afterwards.

WEICON Flex 310 M HT 220+ can be used in metal construction, tank and apparatus engineering, in ventilation and air conditioning systems, in car body, container, wagon and vehicle construction.

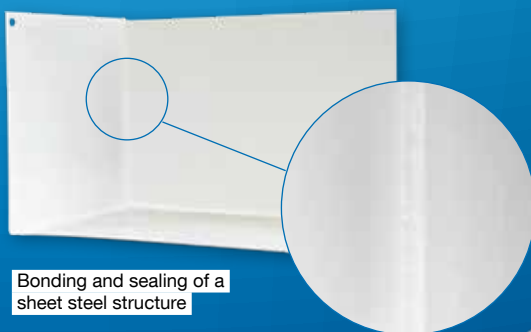


## Technical Data Flex 310 M HT 220+

|   |   |
|---|---|
| Base  | 1 K-MS polymer  |
| Colour  | grey  |
| Cure type   | moisture-curing                                       |
| Texture   | pasty   |
| Stability/run-off                                   | <1 mm   |
| Density (+20 °C) DIN 51757                          | 1,50 g/cm <sup>3</sup>                                |
| Curing condition                                    | +5 °C to +40 °C and 30 % to 95 % rel. air humidity    |
| Processing temperature                              | +5 °C to +40 °C                                       |
| Curing speed in the first 24 h                      | 2-3 mm  |
| Skin-over time                                      | 10 min.   |
| Tensile strength DIN EN ISO 527 / 5A                | 3,4 N/mm <sup>2</sup>                                 |
| Elongation at break (tensile) DIN EN ISO 527 / 5A   | 160 %   |
| Medium lap shear strength (DIN EN 1465/ASTM D 1002) | 1,6 N/mm <sup>2</sup>                                 |
| Hardness (Shore A) DIN ISO 7619                     | 57  |
| Temperature resistance                              | -40 °C to +90 °C (120 min. +200 °C / 30 min. +220 °C) |
| Shelf life  | 12 mon.   |

▶ 290 ml  
10067865  
grey

- ▶ high temperature resistant up to +220 °C
- ▶ ideal for powdercoating



Bonding and sealing of a sheet steel structure

# CORRO-PROTECTION MAGENTA



## Corrosion protection of metal parts for indoor storages

WEICON Corro-Protection is a transparent protective film approved by the German TÜV. It permanently preserves tools and precision components with a dry and waxy layer.

WEICON Corro Protection can be used as safe corrosion protection for bare, unpainted metal parts, for the indoor storage of work-pieces, as corrosion protection during overseas transport and for the conservation of tools and precision components.

### Technical Data Corro-Protection magenta

|   |                    |
|---|--------------------|
| Odour                                     | solvent            |
| Specific properties                       | based on wax       |
| Silicone-free                             | yes                |
| Consumption per 1.5 crosswise application | ~ 2 m <sup>2</sup> |
| Temperature resistance                    | -20 °C to +80 °C   |
| Shelf life                                | 24 mon.            |



▶ 400 ml

10053034  
magenta



WEICON  
CORRO-PROTECTION

THE STRIKING MAGENTA COLOUR OF CORRO-PROTECTION FACILITATES THE VISUAL INSPECTION OF THE PROTECTIVE FILM.

# CA-ACTIVATOR SPRAY PS

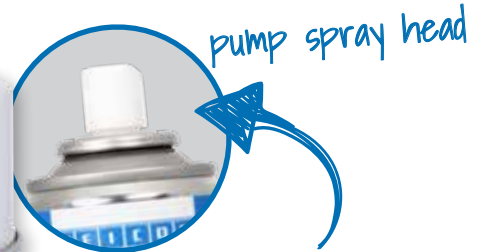
## heptane-based curing accelerator for WEICON Cyanoacrylate Adhesives with pump spray head

The CA-Activator Spray PS accelerates the curing of WEICON Contact Cyanoacrylate Adhesives. It can be applied both before and after the bonding process. The activator enables a quick fixation; however, it can also be used to allow excess adhesive to cure.

When applied to absorbent and porous surfaces, such as wood, foam etc., and all chemically treated surfaces, such as electrogalvanised metal etc., the activator's effectiveness lasts approx. one minute. On non-absorbent surfaces, the activator's effectiveness lasts up to approx. 12 hours.

The pump spray head ensures that the surfaces to be bonded are wetted evenly and precisely with the activator.

Use is recommendable with highly viscous WEICON Contact types, large layer thicknesses, absorbent and porous surfaces, passive materials (alkaline surfaces, e.g. galvanised metal parts) and unfavourable environmental conditions (low temperatures, too low humidity < 30 %).



▶ No material is wasted thanks to precise dispensation



Nonfood Compounds  
Program Listed P1  
Registration 169119

▶ 150 ml  
10067893

### Technical Data CA-Activator PS

#### Characteristics

Base  
Silicone-free

Ethyl  
yes

#### Processing

Processing temperature

+10 °C to +30 °C

#### Approvals / Guidelines

MIL-Spec comply with

MIL-A-46050C Type IA or IIA

- ▶ metal-free
- ▶ long-lasting protection against corrosion, seizure and wear

# ANTI-SEIZE CERAMIC PASTE

WEICON Anti-Seize Ceramic Paste is a metal- and silicone-free synthetic high-performance assembly paste for universal use. The ceramic paste is resistant to high temperatures, has an exceptionally good release effect and is neutral to materials. The paste contains no free metals and is compatible with stainless steel and other nickel alloys. WEICON Anti-Seize Ceramic Paste is especially suitable when metal-containing pastes can cause electrolytic reactions, when nickel-containing products should or may not be used for health reasons and when dark metal-containing products should or may not be used for visual reasons.

It provides excellent release, protection and lubrication even at high temperatures and high pressure. The paste offers very good protection against corrosion, wear and extreme weather conditions. The assembly paste can be used on bolts, screws, stud bolts, pipe connections, nuts, mechanical seals, etc. Typical areas of application are chemical plants, oil refineries, power stations, paper mills, steelworks and foundries as well as the shipping industry.

- ▶ 120 g
  - ▶ 450 g
  - ▶ 1 kg
- 10067867 10067869 10000208



## Technical Data Anti-Seize Ceramic Paste

|  |  |
|--|--|
| Base   | Polyalphaolefin                            |
| Colour   | white                                      |
| Specific properties                                      | free from calcium hydroxide                |
| Density  | 1,2 g/ml                                   |
| Silicone-free  | yes  |
| Four ball weld test property load DIN 51350              | 7.000 N                                    |
| Four ball weld test weld load DIN 51350                  | 7.500 N                                    |
| Four ball weld test calotte value DIN 51350 (1min/1000N) | 0,6 mm                                     |
| Cone penetration DIN ISO 2137                            | approx. 247                                |
| Water resistance DIN 51807                               | 1 - 90                                     |
| Salt spray test DIN 50021/DIN 53167                      | > 500 h                                    |
| Electrical resistance ASTM D 257                         | $2,9 \cdot 10^{11} \Omega \cdot \text{cm}$ |
| Sulphur content DIN 51400                                | 6 %  |
| Temperature resistance                                   | -40 °C to 1.400 °C                         |

## Friction values

|  |      |
|--|------|
| Friction values steel-blank (M10   10.9)             |      |
| Total friction coefficient                           | 0,15 |
| Friction coefficients threads                        | 0,17 |
| Friction coefficient head                            | 0,14 |
| Friction value V4A (M10   A4 70)                     |      |
| Total friction coefficient                           | 0,17 |
| Friction coefficients threads                        | 0,16 |
| Friction coefficient head                            | 0,18 |
| Friction value steel electro-galvanized (M10   10.9) |      |
| Total friction coefficient                           | 0,10 |
| Friction coefficient threads                         | 0,11 |
| Friction coefficient head                            | 0,09 |

Our products

**NOW AVAILABLE IN**

**BLACK**



**WEICON Pipe Repair-Kit**

- 5/15**  
▶ 5 cm x 1,5 m  
**10067737**  
black
- 5/35**  
▶ 5 cm x 3,5 m  
**10067741**  
black
- 10/35**  
▶ 10 cm x 3,5 m  
**10067743**  
black



**Repair-Tapes**

- ▶ 5 cm x 1,5 m  
**10067707**  
black
- ▶ 5 cm x 3,5 m  
**10067709**  
black
- ▶ 10 cm x 3,5 m  
**10067711**  
black



**Speed-Flex®**

- ▶ 310 ml  
**10019652**  
black

**Brush 35 short, flat,  
Plastic Metal**

**Brush 60 short, flat,  
Plastic Metal**

**Brush 35 long, Adhesive**

**Natural bristles 24 mm, for flowable materials**

Especially suitable for processing the easy-to-spread WEICON epoxy resin systems. The material can be worked into various surfaces very easily with a brush. The brush is available in 35 mm and 60 mm widths.

**Natural bristles 46 mm, for viscous materials**

Especially suitable for applying liquid and flowable WEICON products. The material can be applied evenly and over a large area with a brush.



10059417



10068373



10065455

# FLAT AND ROUND CABLE STRIPPER

### Additional feature

- ▶ feature to create eyelet

### Grip zones

- ▶ grip zones for non-slip and ergonomically shaped handle

### High performance

- ▶ for all common flat cables up to a width of 18 mm

### Universal

- ▶ for all common round cables up to a diameter of 13 mm
- ▶ for circular and longitudinal cuts

### Space saving

- ▶ precise work even in very narrow spaces, such as in junction boxes or cable ducts

### Precision and efficiency

- ▶ blade depth comfortably adjustable from 0-3 mm thanks to lockable adjusting screw (in steps of 0.1 mm)

### Stripping function

- ▶ stripping function integrated in the housing (from 0.5 to 6 mm<sup>2</sup>)

up to 18 mm  
**Flat cable**  
Round cable  
from 6-13 Ø mm



Note: Working with WEICON Stripping Tools is only permitted on zero-potential, non-current-carrying cables and conductors.

| mm  | g   | mm <sup>2</sup>      | Flat cables | Round cables | Art.-No. |
|-----|-----|----------------------|-------------|--------------|----------|
| 160 | 125 | 0.5-6<br>(20-10 AWG) | 18 mm       | 6-13 Ømm     | 10068090 |

**WIRE STRIPPER**

**NO. 5 SOLAR PRO**



**Side cutter**

- ▶ powerful integrated side cutter up to 3 mm Cu/AL

**Safety**

- ▶ locking mechanism for safe storage
- ▶ space-saving thanks to detent

**High performance**

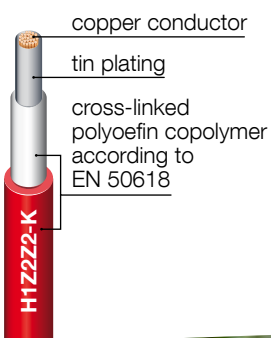
- ▶ modular, exchangeable blades
- ▶ new stripping range from 1.5-10 mm<sup>2</sup> (16-8 AWG)
- ▶ galvanised, hardened blades
- ▶ suitable for all photovoltaic wires e.g. H1Z2Z2-K von 1.5 bis 10 mm<sup>2</sup>

**Design and ergonomics**

- ▶ 2-component handle with "ice crack" design
- ▶ maximum force transmission
- ▶ ergonomic and non-slip
- ▶ excellent grip

**Precision and efficiency**

- ▶ precise working thanks to adjustable length stop
- ▶ extended setting from 5-25 mm
- ▶ smooth-running, wear-resistant mechanism



**Individualisation**

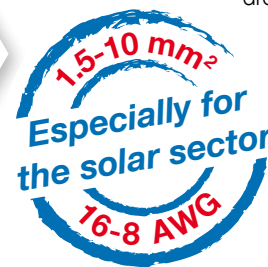
- ▶ optional customisation of the tool with an individual name

**Protection**

- ▶ integrated eyelet for attaching a drop guard



VIDEO



| mm  | g   | mm <sup>2</sup>   | Art.-No. |
|-----|-----|-------------------|----------|
| 160 | 140 | 1,5-10 (16-8 AWG) | 10067897 |

**STRIPPER**

# MINI-SOLAR

## 3 POWERFUL VERSIONS

**Three models**

- ▶ three different versions for three top-performing areas of use
- ▶ for all common solar cables such as H1Z2Z2-K from 1.5 to 16 mm<sup>2</sup>

**Ergonomics**

- ▶ great ergonomics thanks to grip zones
- ▶ non-slip and safe work
- ▶ excellent grasp

**Precision**

- ▶ precise work thanks to easily adjustable length stop from 6 to 28 mm

**Side cutter**

- ▶ powerful integrated side cutter up to 10 mm<sup>2</sup>

**Safety**

- ▶ locking mechanism for safe storage
- ▶ space-saving thanks to locking of stripper



| Article name                       | mm  | g  | mm <sup>2</sup>     | Art.-Nr. |
|------------------------------------|-----|----|---------------------|----------|
| Mini-Solar 1,5/2,5 mm <sup>2</sup> | 125 | 58 | 1,5/2,5 (16/14 AWG) | 10065750 |
| Mini-Solar 4/6 mm <sup>2</sup>     | 125 | 58 | 4/6 (12/10 AWG)     | 10065752 |
| Mini-Solar 10/16 mm <sup>2</sup>   | 125 | 58 | 10/16 (8/6 AWG)     | 10065754 |

**Mini-Solar 1,5/2,5 mm<sup>2</sup>**



**Mini-Solar 4/6 mm<sup>2</sup>**



**Mini-Solar 10/16 mm<sup>2</sup>**



↖ Videos

## WEICON GmbH & Co. KG (Headquarters)

Königsberger Str. 255 · DE-48157 Münster  
P.O. Box 84 60 · DE-48045 Münster  
Germany  
phone +49 (0) 251 9322 0  
WhatsApp + 49 (0) 251 9322 393  
info@weicon.de

## WEICON Production GmbH

Vogelsrather Weg 25 · DE-41366 Schwalmatal  
Germany  
phone +49 (0) 2163 4998 079  
production@weicon.de

## WEICON Middle East L.L.C.

Jebel Ali Ind Area 1  
P.O. Box 118 216 · Dubai  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

## WEICON Inc.

20 Steckle Place · Unit 20  
Kitchener · Ontario N2E 2C3 · Canada  
phone +1 877 620 8889  
info@weicon.ca

## WEICON Kimya Sanayi Tic. Ltd. Şti.

Orhan Gazi Mahallesi 16. Yol Sokak No: 6  
34538 Hadimköy-Esenyurt · Istanbul  
Türkiye  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr

## WEICON Romania SRL

Str. Podului Nr. 1  
547176 Budiu Mic (Targu Mures) · Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com

## WEICON SA (Pty) Ltd

Unit No. D1 · Enterprise Village  
Capricorn Drive · Capricorn Park  
Muizenberg 7945 (Cape Town) · South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

## WEICON South East Asia Pte Ltd

7 Soon Lee Street  
#01-11 iSPACE · Singapore 627608  
Phone (+65) 6710 7671  
info@weicon.com.sg

## WEICON Czech Republic s.r.o.

Teplická 305  
CZ-417 61 Teplice-Bystřany  
Česká republika  
phone +42 (0) 417 533 013  
info@weicon.cz

## WEICON Ibérica S.L.

Av. de Somosierra 18, Nave 6  
San Sebastián de los Reyes  
28703 Madrid · Spain  
phone +34 (0) 914 7997 34  
info@weicon.es

## WEICON Italia S.r.L.

Via Gelasio Adamoli, 35  
16141 Genova · Italy  
phone +39 010 2924 871  
info@weicon.it

[www.weicon.com](http://www.weicon.com)



# SOLAR SPECIAL TOOLS



Distributed by:

## New Products 2024

Art.-No. 10100269