

# WEICONLOCK® AN 306-40 Retaining Cylindrical Assemblies



Retaining cylindrical assemblies | high-temperature-resistant | slow cure

- medium viscosity
- high strength
- hard to disassemble

## Technical Data

|  |                           |
|--|---------------------------|
| Colour   | green                     |
| Fluorescent  | yes                       |
| For thread connections up to                                 | M 20 R 3/4"               |
| Viscosity  | 600 nt mPa·s              |
| Gap bridging up to max.                                      | 0,15 mm                   |
| Breakaway torque   | 20 - 30 Nm                |
| Prevail torque   | 30 - 40 Nm                |
| Shear strength N/mm <sup>2</sup> (DIN 54452)                 | 15 - 30 N/mm <sup>2</sup> |
| Handling strength (35 % strength)                            | 240 min.                  |
| Final strength (100 % strength)                              | 24 h                      |
| Temperature resistance                                       | -60°C to +200°C           |
| Minimum shelf life   | at room temperature       |
| Compressive strength (free cutting steel / grub screw = 8.8) | 24 mon.                   |
| M 3x6  | max.                      |
| M 4x6  | max.                      |
| M 5x8  | max.                      |
| M 6x10   | max.                      |
| M 8x12   | max.                      |
| M 10x16  | max.                      |

## Approvals / Guidelines

|           |                                       |
|-----------|---------------------------------------|
| ISSA Code | 53.402.44                             |
| MIL-Spec  | complies with MIL-A-46106 MIL-A-46146 |

# Retaining Cylindrical Assemblies

## Surface Pre-Treatment

Clean surfaces to be sealed.

## Application

WEICONLOCK is applied evenly straight from the Pen with the help of the dosing tip; avoid direct contact between dosing tip/metal. In the case of pressed joints and larger parts to be joined, both surfaces should always be wetted thinly and evenly. Join parts swiftly. For sliding seats, twist parts against each other when joining for optimum spreading of the adhesive. Bonded parts should not be moved until handling strength is reached. Do not pour any WEICONLOCK back into the bottle that has already come into contact with metal. Even extremely small metal particles cause the adhesive to cure inside the bottle. Therefore, in serial production, the use of dosing devices is recommended.

## Storage

Store WEICONLOCK in the unopened original container at room temperature. Avoid sources of heat and direct sunlight. The air inside the packaging helps maintain storage stability.

## Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.

## Accessories

|          |                            |
|----------|----------------------------|
| 10021433 | Activator F, 200 ml, green |
| 10001256 | Dosing Tip, 1 PCE          |

## Available sizes

|          |   |
|----------|---|
| 10020049 | WEICONLOCK® AN 306-40 Retaining Cylindrical Assemblies, 20 ml, green  |
| 10017890 | WEICONLOCK® AN 306-40 Retaining Cylindrical Assemblies, 50 ml, green  |
| 10020031 | WEICONLOCK® AN 306-40 Retaining Cylindrical Assemblies, 200 ml, green |

To the product detail page:



## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON Middle East L.L.C.  
United Arab Emirates  
phone +971 4 880 25 05  
info@weicon.ae

WEICON Inc.  
Canada  
phone +1 877 620 8889  
info@weicon.ca

WEICON Czech Republic s.r.o.  
Czech Republic  
phone +42 (0) 417 533 013  
info@weicon.cz

WEICON Ibérica S.L.  
Spain  
phone +34 (0) 914 7997 34  
info@weicon.es

WEICON GmbH & Co. KG  
(Headquarters) Germany  
phone +49 (0) 551 9322 0  
info@weicon.de

WEICON Italia S.r.l.  
Italy  
phone +39 (0) 010 2924 871  
info@weicon.it

WEICON Romania SRL  
Romania  
phone +40 (0) 3 65 730 763  
office@weicon.com

WEICON SA (Pty) Ltd  
South Africa  
phone +27 (0) 21 709 0088  
info@weicon.co.za

WEICON South East Asia Pte Ltd  
Singapore  
Phone (+65) 6710 7671  
info@weicon.com.sg

WEICON Kimya Sanayi Tic. Ltd. Şti.  
Türkiye  
phone +90 (0) 212 465 33 65  
info@weicon.com.tr