

## O-Ring Bonding Set and Accessories for CA

# CA-Activator Spray



### Heptane-based curing accelerator for WEICON Contact Cyanoacrylate Adhesives

The activator speeds up the curing process of WEICON Contact Cyanoacrylate Adhesives.

When applied to absorbing surfaces, e.g. wood or foam etc., and all chemically-treated surfaces, e.g. zinc galvanized metals etc., the activator's effectiveness lasts approx. one minute.

On non-absorbent surfaces, the activator's effectiveness lasts up to approx. 12 hours.

Use is recommendable with: highly viscous WEICON Contact types, large thickness of the adhesive layer, absorbing and porous surfaces, passive materials (alkaline surfaces, like for example zinc coated metal parts), disadvantageous environmental conditions (low temperatures, low air humidity < 30%).

#### Characteristics

Silicone-free	yes
Minimum shelf life	at room temperature

yes

12 mon.

#### Processing

Processing temperature	+10 °C to +30 °C
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#### Approvals / Guidelines

MIL-Spec	complies with	MIL-T-83523
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#### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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