

Anaerobic Adhesives and Sealants

Activator F



Reduction of curing time

Pre-treatment with WEICON Activator F can significantly reduce the curing time. The activator is recommended for use on all passive surfaces, as well as in conditions with low ambient temperatures (+10 °C / +50 °F and below) and large bond gaps. On non-metallic surfaces, the activator is essential to enable the curing of WEICONLOCK.

Technical Data

Colour	green	
Viscosity	1 - 2 mPa·s	
Gap bridging up to max.	depending on product	0,5 mm
Minimum shelf life	at room temperature	24 mon.

Approvals / Guidelines

IMPA Code	450825	
MIL-Spec	complies with	MIL-S-22473E

Surface Pre-Treatment

For best results, the parts to be assembled should be degreased and cleaned, e.g. with WEICON Surface Cleaner (roughen the surfaces, if required). WEICONLOCK can also be used on uncleaned surfaces, e.g. screws in their delivery condition. However, the cleaner the surface, the better the results achieved.

Processing

Spray WEICONLOCK Activator F onto one side of the cleaned bonding surface or apply with a brush (liquid agent in the container). For larger gaps and/or rough, porous surfaces, application on both sides is necessary. Allow Activator F to flash off for approx. 2 minutes at room temperature (+20°C).

After activation, the parts should be bonded promptly. Recontamination of the surfaces before bonding should be avoided. Do not mix the activator and adhesive in liquid state.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes

10021433	Activator F, 200 ml, green
10055677	Activator F, 60 ml, green
10068395	Activator F, 1 L, green

To the product detail page:



Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz

WEICON GmbH & Co. KG
(Headquarters) Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON South East Asia Pte Ltd
Singapore
Phone (+65) 6710 7671
info@weicon.com.sg

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON Italia S.r.l.
Italy
phone +39 (0) 010 2924 871
info@weicon.it

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON Kimya Sanayi Tic. Ltd. Şti.
Türkiye
phone +90 (0) 212 465 33 65
info@weicon.com.tr