

Activator F



Reduction of curing time

Pre-treatment with WEICON Activator F can significantly reduce the curing time. The activator is recommended for use on all passive surfaces, as well as in conditions with low ambient temperatures (+10 °C / +50 °F and below) and large bond gaps. On non-metallic surfaces, the activator is essential to enable the curing of WEICONLOCK.

Technical Data

Colour		green
Viscosity		1 - 2 mPa·s
Gap bridging up to max.	depending on product	0,5 mm
Minimum shelf life	at room temperature	24 mon.

Approvals / Guidelines

IMPA Code		450825
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Surface Pre-Treatment

For best results, the parts to be assembled should be degreased and cleaned, e.g. with WEICON Surface Cleaner (roughen the surfaces, if required). WEICONLOCK can also be used on uncleaned surfaces, e.g. screws in their delivery condition. However, the cleaner the surface, the better the results achieved.

Application

Spray WEICONLOCK Activator F onto one side of the cleaned bonding surface or apply with a brush (liquid agent in the container). For larger gaps and/or rough, porous surfaces, application on both sides is necessary. Allow Activator F to flash off for approx. 2 minutes at room temperature (+20°C).

After activation, the parts should be bonded promptly. Recontamination of the surfaces before bonding should be avoided. Do not mix the activator and adhesive in liquid state.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Available sizes

- 10021433 Activator F, 200 ml, green
- 10068395 Activator F, 1 L, green

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Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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