

# Flex 310 M<sup>®</sup> Stainless Steel



**For stainless steel, aluminium and non-ferrous metals | ISEGA-certified**

WEICON Flex 310 M Stainless-Steel Adhesive and Sealant is non-corrosive, strong, paintable (wet in wet), sandable, resistant to ageing and UV radiation and is free of silicone, isocyanate, halogens or solvents. The product as an ISEGA certificate and can be used as an adhesive in the food technology. Flex 310 M Stainless Steel is an elastic adhesive based on MS polymer and is suitable for bondings as well as seam and joint sealing on metals, such as stainless steel, aluminium and non-ferrous metals. It can also be used in all application areas where the colour of the adhesive and sealant must match the surface material (e. g. stainless steel, aluminium, etc.). WEICON Flex 310 M Stainless-Steel can be used in metal construction, tank and apparatus engineering, in the food industry, in kitchen and sanitary installations, ventilation and air conditioning systems, and in all applications where silicones or products containing silicones are not suitable.

## Technical Data

Base	1-C. MS polymer	
Cure type	moisture-curing	
Stability/run-off	ASTM D 2202	1.0 mm
Density	1,08 g/cm <sup>3</sup>	
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Processing temperature	+5°C to +30°C	
Curing speed	in the first 24 h	3 mm
Skin-over time	15 min.	
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37 / S3A	3,1 N/mm <sup>2</sup>
Tensile strength of the pure adhesive and sealant	ISO 37	3,1 N/mm <sup>2</sup>
Elongation at break (tensile)	DIN 53504/ASTM D412	280 %
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	2,5 N/mm <sup>2</sup>	
Tear resistance	DIN 53515 / ASTM D 1002	11 kN/m
Volume change	DIN 52451	-1 %
Hardness (Shore A)	DIN ISO 7619	45±5
Temperature resistance	-40°C to +90°C (briefly up to +120°C).	
Building material class	DIN 4102	B 2
Shelf life	12 mon.	

## Approvals / Guidelines

ISSA Code	75.634.33
IMPA Code	815274

## Surface pre-treatment

Surfaces must be clean and free of grease. Many surface soiling, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

## Processing

Application methods Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

## Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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## Storage

When unopened and stored in normal climate (+23°C and 50 % rel. air humidity), WEICON Elastic Adhesives and Sealants have a shelf life of 12 months.

## Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

## Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE

## Available sizes

- 10049091 Flex 310 M<sup>®</sup> Stainless Steel, 310 ml

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