

Flex 310 M® Super-Tack MS-Polymer



High initial strength

WEICON Flex 310 M Super-Tack is very strong, paintable “wet-on-wet”, sandable, weather-resistant, resistant to UV rays and free of silicone, isocyanate, halogens and solvents, and non-corrosive. Flex 310 M Super-Tack is a strong, elastic adhesive based on MS polymer. Both the very high initial strength and the fast development of adhesive strength enable bondings even on vertical surfaces. It is suitable for the bonding of metals, many plastics, ceramics, wood, glass and stone. It replaces screws, pegs, rivets and other common fixings. The adhesive and sealant can be used for drywall and interior work, in metal construction, tank and apparatus engineering, ventilation and air conditioning systems, in yacht and boat constructions, exhibition construction and shopfitting, and in all applications where silicones or products containing silicones are not suitable.

Technical Data

Base	1-C. MS polymer
Texture	pasty
Can be painted	only “wet into the wet” within 3 h at the latest
Cure type	moisture-curing
Stability/run-off	ASTM D 2202
Density	1.62 g/cm ³
Curing condition	from +5°C to +40°C and 30% to 95% rel. air air humidity
Processing temperature	+5°C to +35°C
Curing speed	in the first 24 h
Skin-over time	10 min.
Gap bridging up to max.	10 mm
Max. sealing joint width	30 mm
Tensile strength	ISO 37 / S3A
Tensile strength of the pure adhesive and sealant	1,9 N/mm ²
Elongation at break (tensile)	DIN 53504/ASTM D412
Medium lap shear strength (DIN EN 1465/ASTM D 1002)	1,5 N/mm ²
Tear resistance	DIN 53515 / ASTM D 1002
Volume change	DIN 52451
Hardness (Shore A)	DIN ISO 7619
Temperature resistance	-40°C to +90°C
Building material class	DIN 4102
Minimum shelf life	at room temperature
12 mon.	
Approvals / Guidelines	
ISSA Code	75.634.34/35
IMPA Code	815275/76
MIL-Spec	complies with
MIL-A-101A	

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON

Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive

residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a

bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Application

Application methods Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems. Joining the components In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Ageing

The test specimens were artificially aged according to DIN ISO 21194, Annex A, to assess their long-term durability.

After artificial ageing, Flex 310 M Super-Tack with Primer K 200 achieved grade 2 in the bead peel test on aluminium.

Grade 2 means: 75 % to 95 % cohesive failure.

After artificial ageing, Flex 310 M Super-Tack with Primer K 200 or Activating Cleaner achieved grade 2 in the bead peel test on stainless steel (V2A).

Grade 2 means: 75 % to 95 % cohesive failure.

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE
- 10101992 Clip Nozzle Green Tube, 1 PCE, transparent

Available sizes

- 10023929 Flex 310 M® Super-Tack MS-Polymer, 290 ml, grey

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