SAFETY DATA SHEET



according to WHMIS 2015 and ANSI Z400.1-2010

WEICON HB 300 Epoxy Resin

Section 1. Identification

Product identifier	:	WEICON HB 300 Epoxy Resin
Product code	:	104501

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Epoxy resins

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de
e-mail address of person	: msds@weicon.de

e-mail address of person responsible for this SDS

National contact

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Emergency telephone	: +1 866 928 0789 (24h - Toll free)
number	TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	: H315 - Causes skin irritation.
Hazaru statements	
	H317 - May cause an allergic skin reaction.
	H319 - Causes serious eye irritation.
	H351 - Suspected of causing cancer.
	H372 - Causes damage to organs through prolonged or repeated exposure.
Precautionary statements	

Section 2. Hazard identification

Prevention	 P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P405 - Store locked up.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	≥30 - ≤60	25068-38-6
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	≥10 - ≤30	9003-36-5
nickel	≥1 - ≤5	7440-02-0

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact	 Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First-aid measures

Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/e	ffects, acute and delayed
Potential acute health effect	<u>its</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
<u>Over-exposure signs/symp</u>	<u>toms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate med	lical attention and special treatment needed, if necessary
Notes to physician	 Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation Wash contaminated clothing thoroughly with water before removing it, or wear

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Date of issue/Date of revision	: 10/19/2022 Date of previous issue : 9/16/2021 Version : 1.02 3/12

Section 5. Fire-fighting measures

Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containment and cleaning up		

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop
up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
material and place in an appropriate waste disposal container. Dispose of via a
licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
prickel	CA Saskatchewan Provincial (Canada, 7/2013). STEL: 3 mg/m ³ 15 minutes. Form: Inhalable fraction TWA: 1.5 mg/m ³ 8 hours. Form: Inhalable fraction CA Ontario Provincial (Canada, 6/2019). TWA: 1 mg/m ³ 8 hours. Form: Inhalable particulate matter. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 1.5 mg/m ³ 8 hours. CA British Columbia Provincial (Canada, 6/2021). [Nickel - Elemental, Soluble inorganic compounds] TWA: 0.05 mg/m ³ , (as Ni) 8 hours.
Appropriate engineering controls	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	res
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Section 8. Exposure controls/personal protection

Respiratory protection

: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Gray.
Odor	: Characteristic.
Odor threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: Not available.
Flash point	: Closed cup: >100°C (>212°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.

2

Vapor pressure

	V	apor Pres	sure at 20°C	\	/apor pres	sure at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	0.62	0.083	EU A.4			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)	0	0	EU A.4			
Relative vapor density	: Not ava	ailable.			•	
Relative density	: Not ava	ailable.				
Density	: 2.2 to 2	2.3 g/cm³ [2	20°C (68°F)]			
Solubility(ies)	:					
Not available.						
Solubility in water	: Not ava	ailable.				
Viscible with water	: No.					
Partition coefficient: n- octanol/water	: Not app	olicable.				
Auto-ignition temperature	: Not app	olicable.				
Decomposition temperature	: Not ava	ailable.				
/iscosity	: Dynam	ic: 240000	00 mPa·s (240000)00 cP)		
Flow time (ISO 2431)	: Not ava	ailable.				
Particle characteristics						
Median particle size	: Not app	olicable.				

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Acute toxicity estimates

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
nickel	2B	Reasonably anticipated to be a human carcinogen.	A5

Reproductive toxicity

Not available.

<u>Teratogenicity</u>

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
nickel	Category 1	-	-

Aspiration hazard

Not available.

Section 11. Toxicological information

Information on the likely routes of exposure	:	Not available.
Potential acute health effects	5	
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.
Symptoms related to the phy	sic	cal, chemical and toxicological characteristics
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
<u>Delayed and immediate effec</u> <u>Short term exposure</u> Potential immediate		and also chronic effects from short and long term exposure Not available.
effects		
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
General	:	Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to v low levels.
Carcinogenicity	:	Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects		No known significant effects or critical hazards.
Fertility effects	:	No known significant effects or critical hazards.
-		-

Numerical measures of toxicity

Acute toxicity estimates

N/A

very

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
nickel	Acute EC50 2 ppm Marine water	Algae - Macrocystis pyrifera - Young	4 days
	Acute EC50 450 μg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 1000 µg/l Marine water	Daphnia - Daphnia magna	48 hours
	Acute IC50 0.31 mg/l Marine water	Crustaceans - Americamysis bahia - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute LC50 47.5 ng/L Fresh water	Fish - Heteropneustes fossilis	96 hours
	Chronic NOEC 100 mg/l Marine water	Algae - Glenodinium halli	72 hours
	Chronic NOEC 3.5 µg/l Fresh water	Fish - Cyprinus carpio	4 weeks

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Feaction product: bisphenol- A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.64 to 3.78 2.7	31 -	low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA	
UN number	UN3082	UN3082	UN3082	UN3082	
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A- (epichlorhydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	Environmentally hazardous substance, liquid, n.o.s.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (reaction product: bisphenol-A- (epichlorhydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	Environmentally hazardous substance, liquid, n.o.s. (reaction product: bisphenol-A- (epichlorhydrin); epoxy resin, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	
Transport hazard class(es)	°	9	9	9	
Packing group	11	111	Ш	Ш	
Environmental hazards	Yes.	Yes.	Yes.	Yes.	
DOT Classificatio	Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail. Explosive Limit and Limited Quantity Index 5 Special provisions 16, 99 ssification : Non-bulk packages of this product are not regulated as hazardous materials in package sizes less than the product reportable quantity, unless transported by inland waterway. The marine pollutant mark is not required when transported on inland waterways in sizes of ≤5 L or ≤5 kg. Reportable quantity 9523.8 lbs / 4323.8 kg [507.66 gal / 1921.7 L]. Package size shipped in quantities less than the product reportable quantity are not subject to t RQ (reportable quantity) transportation requirements. Limited quantity Yes. Packaging instruction Exceptions: 155. Non-bulk: 203. Bulk: 241. Special provisions 8, 146, 173, 335, IB3, T4, TP1, TP29				
IMDG	or ≤5 kg, and 4.1.′ <u>Emerge</u> i	 This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. <u>Emergency schedules</u> F-A, S-F <u>Special provisions</u> 274, 335, 969 			
ΙΑΤΑ	or ≤5 kg, 5.0.2.6.1 Quantity 964. Ca Passeng	 This product is not regulated as a dangerous good when transported in sizes of ≤5 or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8. <u>Quantity limitation</u> Passenger and Cargo Aircraft: 450 L. Packaging instructions: 964. Cargo Aircraft Only: 450 L. Packaging instructions: 964. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y964. <u>Special provisions</u> A97, A158, A197 			
Special precaution	upright a		es: always transport in clo ersons transporting the pr e.		

Section 14. Transport information

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Canadian lists Canadian NPRI

: The following components are listed: nickel (and its compounds)

CEPA Toxic substances

: None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory : All components are listed or exempted.
Japan	: Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: 🕅 components are listed or exempted.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History	
Date of printing	: 12/23/2022
Date of issue/Date of revision	: 10/19/2022
Date of previous issue	: 9/16/2021
Version	: 1.02
Key to abbreviations	 ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient

Date of issue/Date of revision	: 10/19/2022	Date of previous issue	: 9/16/2021	Version : 1.02 11/12
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Section 16. Other information

MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

References

: Not available.

V Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.