SAFETY DATA SHEET



according to WHMIS 2015 and ANSI Z400.1-2010

WEICON Ceramic HC 220 Epoxy Resin

Section 1. Identification

Product identifier	:	WEICON Ceramic HC 220 Epoxy Resin
Product code	:	105232

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Epoxy resins

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster
	Germany
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	Internet: www.weicon.de
e-mail address of person	: msds@weicon.de

e-mail address of person responsible for this SDS

National contact

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Emergency telephone	: +1 866 928 0789 (24h - Toll free)
number	TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1A
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	 H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation.
Precautionary statements	
Prevention	 P280 - Wear protective gloves. Wear eye or face protection. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.

Section 2. Hazard identification

Response	: P362 + P364 - Take off contaminated clothing and wash it before reuse.
	P302 + P352 - IF ON SKIN: Wash with plenty of water.
	P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
	P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes.
	Remove contact lenses, if present and easy to do. Continue rinsing.
	P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: Not applicable.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	% (w/w)	CAS number
✓ormaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	≥10 - ≤30	9003-36-5
bis-[4-(2,3-epoxipropoxi)phenyl]propane	≥10 - ≤30	1675-54-3
4,4'-methylenebis[N,N-bis(2,3-epoxypropyl)aniline]	≥5 - ≤10	28768-32-3
Polyamine amides salts	≥1 - ≤5	-
maleic anhydride	≤0.1	108-31-6

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary f	irst aid measures
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
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Section 4. First-aid measures

Most important symptoms/effects, acute and delayed

Most important symptoms/e	fee	cts, acute and delayed
Potential acute health effec	<u>ts</u>	
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.
<u>Over-exposure signs/symp</u>	ton	<u>15</u>
Eye contact	:	Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	:	No specific data.
Skin contact	:	Adverse symptoms may include the following: irritation redness
Ingestion	:	No specific data.
Indication of immediate medical attention and special treatment needed, if necessary		
Notes to physician	:	In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	:	No specific treatment.
Protection of first-aiders	:	No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tiv	e equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for containment and cleaning up		

Small spill	: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
	material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Precautions for sale handling	1	
Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name Exposure limits				
maleic anhydride			TWA: 0.01 mg/m ³ fraction and vapour. CA Alberta Provinc 8 hrs OEL: 0.1 ppn 8 hrs OEL: 0.4 mg/	^{/m³} 8 hours. ia Provincial (Canada tizer. Inhalation
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Section 8. Exposure controls/personal protection

	CA Quebec Provincial (Canada, 6/2021). Skin sensitizer. TWAEV: 0.25 ppm 8 hours. TWAEV: 1 mg/m ³ 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). Skin sensitizer. STEL: 0.3 ppm 15 minutes. TWA: 0.1 ppm 8 hours.
Appropriate engineering controls	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	ures
Hygiene measures	 Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

Appearance		
Physical state	:	Liquid.
Color	:	Dark grey.
Odor	:	Bland.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point/freezing point	:	Not available.

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Section 9. Physical and chemical properties

Boiling point, initial boiling point, and boiling range	: >200°C (>392°F)
Flash point	: Closed cup: >200°C (>392°F)
Evaporation rate	: Not available.
Flammability	: Not available.
Lower and upper explosion limit/flammability limit	: Not available.

:

Vapor pressure

	V	apor Pres	sure at 20°C	\	/apor pres	sure at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol	0.62	0.083	EU A.4			
maleic anhydride	0.25	0.033				
Relative vapor density	: Not ava	ailable.	·			
Relative density	: Not ava	ailable.				
Density	: 1⁄.8 g/ci	m³ [20°C (6	68°F)]			
Solubility(ies)	:					
Not available.						
Solubility in water	: Not ava	ailable.				
Miscible with water	: No.					
Partition coefficient: n- octanol/water	: Not app	olicable.				
Auto-ignition temperature	: Not app	olicable.				
Decomposition temperature	: Not ava	ailable.				
Viscosity	: Dynam	ic: 153000	mPa·s (153000 cP)		
Flow time (ISO 2431)	: Not ava	ailable.				
Particle characteristics						
Median particle size	: Not app	olicable.				

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.
Conditions to avoid	: No specific data.
Incompatible materials	: No specific data.
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
maleic anhydride	LD50 Dermal	Rabbit	2620 mg/kg	-
	LD50 Oral	Rat	400 mg/kg	-

Acute toxicity estimates

	ATE value
Not available.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
maleic anhydride	Eyes - Severe irritant	Rabbit	-	1 %	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
bis-[4-(2,3-epoxipropoxi)phenyl]propane	3	-	-
maleic anhydride	-	-	A4

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name		Category	Route of exposure	Target organs
maleic an	nydride	Category 1	inhalation	respiratory system

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	No known significant effects or critical hazards.
Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

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Section 11. Toxicological information

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: No specific data.
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate	:	Not available.
effects		
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		
General	:	Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	No known significant effects or critical hazards.
Developmental effects	:	No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
maleic anhydride	400	2620	N/A	N/A	N/A

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
maleic anhydride	Acute LC50 230 ppm Fresh water	Fish - Gambusia affinis - Adult	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Section 12. Ecological information

	.		
Product/ingredient name	LogPow	BCF	Potential
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	2.7	-	low
4,4'-methylenebis[N,N-bis (2,3-epoxypropyl)aniline]	2.12	-	low
maleic anhydride	-2.78	-	low

Mobility in soil

Soil/water partition	:	Not available.
coefficient (Koc)		

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	ΙΑΤΑ
UN number	UN3082	UN3082	UN3082	UN3082
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4- (2,3-epoxipropoxi) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	Environmentally hazardous substance, liquid, n.o.s.	NVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (bis-[4- (2,3-epoxipropoxi) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)	Environmentally hazardous substance, liquid, n.o.s. (bis-[4- (2,3-epoxipropoxi) phenyl]propane, Formaldehyde, oligomeric reaction products with 1-chloro- 2,3-epoxypropane and phenol)
Transport hazard class(es)	9	9	9	9
Packing group	111	111	111	
Environmental hazards	Yes.	Yes.	Yes.	Yes.

Additional information

Section 14. Transport information

	-	
TDG Classification	:	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail. Explosive Limit and Limited Quantity Index 5 Special provisions 16, 99
DOT Classification	:	Non-bulk packages of this product are not regulated as hazardous materials unless transported by inland waterway. This product is not regulated as a hazardous material when transported in sizes of $\leq 5 \text{ L}$ or $\leq 5 \text{ kg}$, provided the packagings meet the general provisions of §§ 173.24 and 173.24a. <u>Limited quantity</u> Yes. <u>Packaging instruction</u> Exceptions: 155. Non-bulk: 203. Bulk: 241. <u>Special provisions</u> 8, 146, 173, 335, IB3, T4, TP1, TP29
IMDG	:	This product is not regulated as a dangerous good when transported in sizes of \leq 5 L or \leq 5 kg, provided the packagings meet the general provisions of 4.1.1.1, 4.1.1.2 and 4.1.1.4 to 4.1.1.8. Emergency schedules F-A, S-F Special provisions 274, 335, 969
ΙΑΤΑ	:	This product is not regulated as a dangerous good when transported in sizes of ≤5 L or ≤5 kg, provided the packagings meet the general provisions of 5.0.2.4.1, 5.0.2.6.1.1 and 5.0.2.8. Quantity limitation Passenger and Cargo Aircraft: 450 L. Packaging instructions: 964. Cargo Aircraft Only: 450 L. Packaging instructions: 964. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y964. Special provisions A97, A158, A197
Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according	:	Not available.

to IMO instruments

Section 15. Regulatory information

Canadian lists	
Canadian NPRI	: None of the components are listed.
CEPA Toxic substances	: None of the components are listed.
International regulations	
Chemical Weapon Conve	ntion List Schedules I, II & III Chemicals
Not listed.	
Montreal Protocol Not listed.	
Stockholm Convention or Not listed.	<u>n Persistent Organic Pollutants</u>
Rotterdam Convention or Not listed.	<u> Prior Informed Consent (PIC)</u>
UNECE Aarhus Protocol of	on POPs and Heavy Metals
Not listed.	
Inventory list	
Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.

Section 15. Regulatory information

Eurasian Economic Union	: Russian Federation inventory: Not determined.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

History	
Data of	

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Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2A	Calculation method Calculation method Calculation method

References

: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.