SAFETY DATA SHEET



according to WHMIS 2015 and ANSI Z400.1-2010

CA-Primer for Polyolefines

Section 1. Identification

Product identifier	: CA-Primer for Polyolefines
Product code	: 124500

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesion promotor

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster
	Germany
	Phone: +49 251 93220
	Fax: +49(0)251 / 9322 - 244
	Internet: www.weicon.de
e-mail address of person	: msds@weicon.de

e-mail address of person responsible for this SDS

National contact

WEICON Canada Inc. 20 Steckle Place, Unit 20 Kitchener, Ontario N2E 2C3, CA www.weicon.ca E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254

Emergency telephone	: +1 866 928 0789 (24h - Toll free)
number	TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture	: FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1
	ASPIRATION HAZARD - Category 1

GHS label elements

Hazard pictograms



Signal word	: Danger	
Hazard statements	 H225 - Highly flammable liquid and vapor. H304 - May be fatal if swallowed and enters airways. H314 - Causes severe skin burns and eye damage. H336 - May cause drowsiness or dizziness. 	

Precautionary statements

Section 2. Hazard identification

Prevention	 P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. P271 - Use only outdoors or in a well-ventilated area. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.
Response	 P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	 P405 - Store locked up. P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
Maphtha (petroleum), hydrotreated light	≥80	64742-49-0
1,8-diazabicyclo[5.4.0]undec-7-ene	≥1 - ≤5	6674-22-2

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Date of issue/Date of revision	: 10/19/2022 Date of previous issue : 9/16/2021 Version : 1.03 2/12

Section 4. First-aid measures

Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Aspiration hazard if swallowed. Can enter lungs and cause damage. Do not induce vomiting. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
	oms/effects, acute and delayed
Potential acute healt	n effects
Eye contact	: Causes serious eye damage.
Inhalation	 Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
Skin contact	: Causes severe burns.
Ingestion	: Can cause central nervous system (CNS) depression. May be fatal if swallowed and enters airways.
<u>Over-exposure signs</u>	/symptoms
Eye contact	: Adverse symptoms may include the following: pain watering redness

	redness
Inhalation	Adverse symptoms may include the following: nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
Skin contact :	Adverse symptoms may include the following: pain or irritation redness blistering may occur
Ingestion :	Adverse symptoms may include the following: stomach pains nausea or vomiting

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use dry chemical, CO ₂ , water spray (fog) or foam.
Unsuitable extinguishing media	: Do not use water jet.
Specific hazards arising from the chemical	: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities.
Methods and materials for co	nt	ainment and cleaning up
Small spill	:	Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	: Put on appropriate personal protective equipment (see Section 8). Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not swallow. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use
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Section 7. Handling and storage

	explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	Do not store above the following temperature: 25°C (77°F). Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters	
Occupational exposure lin None.	<u>nits</u>
Appropriate engineering controls	: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection measured	ures
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber

Section 8. Exposure controls/personal protection

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Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

<u>Appearance</u>	
Physical state	: Liquid.
Color	: Colorless. [Light]
Odor	: Characteristic. [Strong]
Odor threshold	: Not available.
рН	: Not applicable.
Melting point/freezing point	: Not available.
Boiling point, initial boiling point, and boiling range	: >80°C (>176°F)
Flash point	: Closed cup: -4°C (24.8°F)
Fire point	: >200°C (>392°F)
Evaporation rate	: Not available.
Flammability	: Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge and heat.
Lower and upper explosion limit/flammability limit	: Lower: 1% Upper: 6.7%
Vapor pressure	:

Vapo		apor Pres	or Pressure at 20°C			Vapor pressure at 50°C		
Ingredient name	mm Hg	kPa	Method	l m	nm Hg	kPa	Method	
Maphtha (petroleum), hydrotreated light	42.15	5.6	OECD 10	4 35	57.48	47.7	OECD 104	
Relative vapor density	: Not ava	ilable.						
Relative density	: Not ava	ilable.						
Density	: 0.7 g/cr	n³ [15°C (5	9°F)]					
Solubility(ies) Not available.	:							
Solubility in water	: Not available.							
Miscible with water	: No.							
Partition coefficient: n- octanol/water	: Not applicable.							
Auto-ignition temperature	:							
Ingredient name		°C		°F	M	ethod		

				Method	
Maphtha (petroleum), hydrotreated light		280 to 470	536 to 878	DIN EN 14522	
•		(40°C (104°F)):	<20.5 mm²/s (<20).5 cSt)	

Section 9. Physical and chemical properties

Particle characteristics

Median particle size

: Not applicable.

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.
Chemical stability	: The product is stable.
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage or use.
Conditions to avoid	: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.
Incompatible materials	: Reactive or incompatible with the following materials: oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Acute toxicity estimates

ſ	Route	ATE value
Ī	Oral	5000 mg/kg

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
Naphtha (petroleum), hydrotreated light	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Section 11. Toxicological information

Name		Result		
Naphtha (petroleum), hydro	otreated light	ASPIRATION HAZARD - Category 1		
nformation on the likely outes of exposure	: Not available.			
Potential acute health effect	ts			
Eye contact	: Causes serious eye dama	age.		
Inhalation	-	us system (CNS) depression. May cause drowsiness or		
Skin contact	: Causes severe burns.			
Ingestion	: Can cause central nervou and enters airways.	us system (CNS) depression. May be fatal if swallowed		
Symptoms related to the pl	hysical, chemical and toxicolo	ogical characteristics		
Eye contact	: Adverse symptoms may i pain watering redness	nclude the following:		
Inhalation	: Adverse symptoms may i nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness	nclude the following:		
Skin contact	: Adverse symptoms may i pain or irritation redness blistering may occur	nclude the following:		
Ingestion	: Adverse symptoms may in stomach pains nausea or vomiting	nclude the following:		
Delaved and immediate effe	ects and also chronic effects	from short and long term exposure		
Short term exposure				
Potential immediate effects	: Not available.			
Potential delayed effects	Not available.			
Long term exposure				
Potential immediate effects	: Not available.			
Potential delayed effects	: Not available.			
Potential chronic health e	ffects			
Not available.				
General	: No known significant effe	cts or critical hazards.		
Carcinogenicity	: No known significant effe	: No known significant effects or critical hazards.		
Mutagenicity	: No known significant effe	: No known significant effects or critical hazards.		
Teratogenicity	: No known significant effe	cts or critical hazards.		
Developmental effects	: No known significant effects or critical hazards.			
Fertility effects	: No known significant effe			
Numerical measures of tox	icity			

Numerical measures of toxicity Acute toxicity estimates

Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	(gases)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
CA-Primer for Polyolefines	5000	N/A	N/A	N/A	N/A
1,8-diazabicyclo[5.4.0]undec-7-ene	100	N/A	N/A	N/A	N/A

Section 12. Ecological information

<u>Toxicity</u>

Not available.

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Naphtha (petroleum), hydrotreated light	2.2 to 5.2	10 to 2500	high
1,8-diazabicyclo[5.4.0]undec- 7-ene	1.38	<3.6	low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	ΙΑΤΑ
UN number	UN1206	UN1206	UN1206	UN1206
UN proper shipping name	HEPTANES	Heptanes	HEPTANES	Heptanes
Transport hazard class(es)		3		3
Packing group	11	11	11	11
Environmental hazards	Yes.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

TDG Classification	 Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.18-2.19 (Class 3), 2.7 (Marine pollutant mark). The marine pollutant mark is not required when transported by road or rail. <u>Explosive Limit and Limited Quantity Index</u> 1 <u>Passenger Carrying Road or Rail Index</u> 5
DOT Classification	 Limited quantity Yes. <u>Packaging instruction</u> Exceptions: 150. Non-bulk: 202. Bulk: 242. <u>Quantity limitation</u> Passenger aircraft/rail: 5 L. Cargo aircraft: 60 L. <u>Special provisions</u> IB2, T4, TP2
IMDG	: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. Emergency schedules F-E, S-D
ΙΑΤΑ	 The environmentally hazardous substance mark may appear if required by other transportation regulations. <u>Quantity limitation</u> Passenger and Cargo Aircraft: 5 L. Packaging instructions: 353. Cargo Aircraft Only: 60 L. Packaging instructions: 364. Limited Quantities - Passenger Aircraft: 1 L. Packaging instructions: Y341.
Special precautions for user	: Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Canadian lists

Canadian NPRI	: None of the components are listed.
CEPA Toxic substances	: None of the components are listed.
International regulations	

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Section 15. Regulatory information

Rotterdam Convention on Prior Informed Consent (PIC) Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list	
Australia	: All components are listed or exempted.
Canada	: All components are listed or exempted.
China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory: All components are listed or exempted.
Japan	 Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: Not determined.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History	
<u>History</u>	
Date of printing	: 12/23/2022
Date of issue/Date of	: 10/19/2022
revision	
Date of previous issue	: 9/16/2021
Version	: 1.03
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE LIQUIDS - Category 2 SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3 ASPIRATION HAZARD - Category 1	On basis of test data Calculation method Calculation method Calculation method Calculation method

References

: Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.