SAFETY DATA SHEET



according to WHMIS 2015 and ANSI Z400.1-2010

Contact GEL

Section 1. Identification

Product identifier	: Contact GEL
Product code	: 125001

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesives

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany
	Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de
e-mail address of person	: msds@weicon.de

e-mail address of person responsible for this SDS

National contact

WEICON Canada Inc. 20 Steckle Place, Unit 20 Kitchener, Ontario N2E 2C3, CA www.weicon.ca E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254

Emergency telephone	: +1 866 928 0789 (24h - Toll free)
number	TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture	: SKIN IRRITATION - Category 2 EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1 CARCINOGENICITY - Category 2 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3
GHS label elements	
Hazard pictograms	
Signal word	: Warning
Hazard statements	 H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H351 - Suspected of causing cancer.
Precautionary statements	

Section 2. Hazard identification

Prevention	: P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood.
	P280 - Wear protective gloves, protective clothing and eye or face protection. P271 - Use only outdoors or in a well-ventilated area. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.
Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P312 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	 P405 - Store locked up. P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture

: Mixture

Ingredient name	% (w/w)	CAS number
ethyl 2-cyanoacrylate	≥80	7085-85-0
1,4-dihydroxybenzene	≥0.1 - ≤1	123-31-9

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary f	rst aid measures
Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Section 4. First-aid measures

Section 4. First-a	
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
Most important symptoms/	effects, acute and delayed
Potential acute health effe	<u>cts</u>
Eye contact	: Causes serious eye irritation.
Inhalation	: May cause respiratory irritation.
Skin contact	: Causes skin irritation. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Over-exposure signs/sym	<u>otoms</u>
Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate me	dical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

<u>Extinguishing media</u>	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident i there is a fire. No action shall be taken involving any personal risk or without suitable training.	f
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode. 	

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
Methods and materials for co		ainment and cleaning up

Small snill Stop leak if without risk. Move containers from spill area. Dilute with water and mon

Sinan Spin	. Stop leak it without risk. Move containers north spill area. Dilute with water and mop
	up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
	material and place in an appropriate waste disposal container. Dispose of via a
	licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

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Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
ethyl 2-cyanoacrylate 1,4-dihydroxybenzene	 CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 0.2 ppm 8 hours. 8 hrs OEL: 1 mg/m³ 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 0.2 ppm 8 hours. CA Quebec Provincial (Canada, 6/2021). [Cyanides] Absorbed through skin. STEV: 10 ppm, (as CN) 15 minutes. STEV: 11 mg/m³, (as CN) 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 0.6 ppm 15 minutes. TWA: 0.2 ppm 8 hours. CA British Columbia Provincial (Canada, 6/2021). [Cyanoacrylates, ethyl and methyl] Skin sensitizer. Inhalation sensitizer. TWA: 0.2 ppm 8 hours. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 2 mg/m³ 8 hours. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 2 mg/m³ 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 1 mg/m³ 8 hours. CA Quebec Provincial (Canada, 6/2019). TWA: 1 mg/m³ 8 hours. CA Quebec Provincial (Canada, 6/2021). Skin sensitizer. TWA: 2 mg/m³ 8 hours. CA Quebec Provincial (Canada, 6/2021). Skin sensitizer. TWA: 1 mg/m³ 8 hours. CA Quebec Provincial (Canada, 6/2021). Skin sensitizer. TWA: 2 mg/m³ 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 4 mg/m³ 15 minutes. TWA: 2 mg/m³ 8 hours.
Appropriate engineering controls	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
ndividual protection meas	lres
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before

Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

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Section 8. Exposure controls/personal protection

Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

Appearance									
Physical state	:	Liquid.							
Color	:	Colorless.							
Odor	:	Characteris	stic.						
Odor threshold	:	Not availab	ole.						
рН	:	Not applica	able.						
Melting point/freezing point	:	Not availab	ole.						
Boiling point, initial boiling point, and boiling range	:	>150°C (>3	302°F)						
Flash point	:	Closed cup	o: >85°C (>	>185°F)					
Fire point	:	>100°C (>2	212°F)						
Evaporation rate	:	Not availab	ole.						
Flammability	:	Not availab	ole.						
Lower and upper explosion limit/flammability limit	:	Not availab	ole.						
Vapor pressure	:	0.0053 kPa	a (0.03975	mm Hg) [50°	°C (122°F)]				
Relative vapor density	:	Not availab	ole.						
Relative density	:	Not availab	ole.						
Density	:	1.04 g/cm ³	[20°C (68	°F)]					
Solubility(ies)		:							
Not available.									
Solubility in water	:	Not applica	able.						
Partition coefficient: n- octanol/water	:	Not applica	able.						
Auto-ignition temperature	:								
Ingredient name			°C	°F		Method			
ethyl 2-cyanoacrylate			480	896		EU A.15			
1,4-dihydroxybenzene			515	959					
Decomposition temperature	:	Not availab	ole.						
Viscosity	:	Dynamic: 6	60 mPa·s (60 cP)					
Flow time (ISO 2431)	:	Not availab	ole.	-					
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Section 9. Physical and chemical properties

Particle characteristics

Median particle size

ze : Not applicable.

Section 10. Stabil	y and reactivity	
Reactivity	: No specific test data related to reactivity available for this product or its ingredier	nts.
Chemical stability	: The product is stable.	
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage use.	or
Conditions to avoid	: No specific data.	
Incompatible materials	: No specific data.	
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.	3

Section 11. Toxicological information

Information on toxicological effects

Acute to	xicity
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Product/ingredient name	Result	Species	Dose	Exposure
ethyl 2-cyanoacrylate	LC50 Inhalation Vapor	Rat	21110 mg/m ³	1 hours
1,4-dihydroxybenzene	LD50 Oral	Rat	302 mg/kg	-

Acute toxicity estimates

	ATE value
Not available.	

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ethyl 2-cyanoacrylate	Skin - Mild irritant	Rabbit	-	0.5 g	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 uL	-
1,4-dihydroxybenzene	Skin - Mild irritant	Human	-	2 %	-
	Skin - Severe irritant	Human	-	5 %	-

Conclusion/Summary

Skin Eyes : Irritating to skin.

: May cause respiratory irritation.

- : Irritating to eyes.
- Respiratory

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Section 11. Toxicological information

Product/ingredient name	IARC	NTP	ACGIH
1,4-dihydroxybenzene	3	-	A3

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	J	Route of exposure	Target organs
ethyl 2-cyanoacrylate	Category 3		Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure	:	Not available.
Potential acute health effects		
Eye contact	:	Causes serious eye irritation.
Inhalation	:	May cause respiratory irritation.
Skin contact	:	Causes skin irritation. May cause an allergic skin reaction.
Ingestion	:	No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

<u>Short term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Long term exposure		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health effe	ect	<u>s</u>
Not available.		

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Section 11. Toxicological information

General	: Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.	
Carcinogenicity	: Suspected of causing cancer. Risk of cancer depends on duration and level of exposure.	
Mutagenicity	: No known significant effects or critical hazards.	
Teratogenicity	: No known significant effects or critical hazards.	
Developmental effects	: No known significant effects or critical hazards.	
Fertility effects	: No known significant effects or critical hazards.	

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	(gases)	(vapors)	Inhalation (dusts and mists) (mg/l)
1,4-dihydroxybenzene	302	N/A	N/A	N/A	N/A

Section 12. Ecological information

<u>Toxicity</u>			
Product/ingredient name	Result	Species	Exposure
1,4-dihydroxybenzene	Acute EC50 130 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 44 μg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,4-dihydroxybenzene	0.59	3.162	low

Mobility in soil

Soil/water partition: Not available.coefficient (Koc)

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and

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Section 13. Disposal considerations

runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	Not available.	UN3082	Not available.	Not available.
UN proper shipping name	Not available.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (1,4-dihydroxybenzene)	Not available.	Not available.
Transport hazard class(es)	Not available.	9	Not available.	Not available.
Packing group	-	Ш	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

DOT Classification	:	Reportable quantity 19802 lbs / 8990.1 kg [2283.6 gal / 8644.3 L]. The classification of the product is due solely to the presence of one or more US DOT-listed 'Hazardous substances' that are subject to reportable quantity requirements and only applies to shipments of packages greater than, or equal to, the product reportable quantity. Package sizes less than the product reportable quantity are not regulated as hazardous materials.
Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according to IMO instruments	:	Not available.

Section 15. Regulatory information

Canadian lists

Canadian NPRI	: The following components are listed: Cyanides (ionic)		
CEPA Toxic substances	: None of the components are listed.		
International regulations			
Chemical Weapon Convention List Schedules I, II & III Chemicals			

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC) Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals Not listed.

Section 15. Regulatory information

: All components are listed or exempted.
: Not determined.
: All components are listed or exempted.
: Russian Federation inventory: All components are listed or exempted.
 Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
: All components are listed or exempted.
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: All components are listed or exempted.
: All components are active or exempted.
: All components are listed or exempted.

Section 16. Other information

<u>History</u>	
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Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
Dracadura usad ta dariya t	ha alaccitication

Procedure used to derive the classification

Classification	Justification
SKIN IRRITATION - Category 2	Calculation method
EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
CARCINOGENICITY - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract	Calculation method
irritation) - Category 3	

References

: Not available.

Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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