SAFETY DATA SHEET



according to WHMIS 2015 and ANSI Z400.1-2010

Assembly Adhesive

Section 1. Identification

Product identifier : Assembly Adhesive

Product code : 165000

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesives-Sealants

Supplier's details : WEICON GmbH & Co. KG

Königsberger Str. 255

48157 Münster

Germany

Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de

e-mail address of person responsible for this SDS

: msds@weicon.de

National contact

WEICON Canada Inc. 20 Steckle Place, Unit 20 Kitchener, Ontario N2E 2C3, CA

www.weicon.ca

E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254

Emergency telephone : +1 866 928 0789 (24h - Toll free)

number TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture

: FLAMMABLE LIQUIDS - Category 2 CARCINOGENICITY - Category 2

GHS label elements

Hazard pictograms :





Signal word : Danger

Hazard statements: H225 - Highly flammable liquid and vapor.
H351 - Suspected of causing cancer.

Precautionary statements

Prevention: P201 - Obtain special instructions before use.

P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

Response : P308 + P313 - IF exposed or concerned: Get medical advice or attention.

P303 + P361 + P353 - IF ON SKIN (or hair): Take off immediately all contaminated

clothing. Rinse skin with water.

Storage : P405 - Store locked up.

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 1/12

Section 2. Hazard identification

Disposal: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	% (w/w)	CAS number
rmethylpentan-2-one	≥5 - ≤10	108-10-1
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	≥5 - ≤10	-
n-butyl acetate	≥5 - ≤10	123-86-4
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	≥5 - ≤10	-

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or

waistband.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash

clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. If material has been

swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open

airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 Ingestion
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : No specific data.

Inhalation : No specific data.

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 2/12

Section 4. First-aid measures

Skin contact: No specific data.Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician

: Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments

: No specific treatment.

Protection of first-aiders

: No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use dry chemical, CO2, water spray (fog) or foam.

Unsuitable extinguishing

media

: Do not use water jet.

Specific hazards arising from the chemical

: Highly flammable liquid and vapor. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion.

• Decompos

Hazardous thermal decomposition products

 Decomposition products may include the following materials: carbon dioxide

carbon monoxide

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure

mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is

inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any

information in Section 8 on suitable and unsuitable materials. See also the

information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused

environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 3/12

Section 6. Accidental release measures

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Avoid exposure obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Do not enter storage areas and confined spaces unless adequately ventilated. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Take precautionary measures against electrostatic discharges. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene

Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store in a segregated and approved area. Store in original container protected from direct sunlight in a dry, cool and wellventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Separate from oxidizing materials. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
✓ methylpentan-2-one	CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 205 mg/m³ 8 hours. 8 hrs OEL: 50 ppm 8 hours. 15 min OEL: 75 ppm 15 minutes. 15 min OEL: 307 mg/m³ 15 minutes. CA British Columbia Provincial (Canada, 6/2021). TWA: 20 ppm 8 hours. STEL: 75 ppm 15 minutes. CA Ontario Provincial (Canada, 6/2019). TWA: 20 ppm 8 hours. STEL: 75 ppm 15 minutes. CA Quebec Provincial (Canada, 6/2021). TWAEV: 20 ppm 8 hours. STEV: 75 ppm 15 minutes. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 75 ppm 15 minutes. TWA: 50 ppm 8 hours.

Date of issue/Date of revision : 10/19/2022 : 8/17/2022 Version : 1.01 Date of previous issue

Section 8. Exposure controls/personal protection

n-butyl acetate

CA Alberta Provincial (Canada, 6/2018).

15 min OEL: 200 ppm 15 minutes. 15 min OEL: 950 mg/m³ 15 minutes. 8 hrs OEL: 150 ppm 8 hours. 8 hrs OEL: 713 mg/m³ 8 hours.

CA Saskatchewan Provincial (Canada, 7/2013).

STEL: 200 ppm 15 minutes. TWA: 150 ppm 8 hours.

CA Ontario Provincial (Canada, 6/2019).

[butyl acetates, all isomers] STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.

CA British Columbia Provincial (Canada, 6/2021). [butyl acetate, all isomers]

STEL: 150 ppm 15 minutes. TWA: 50 ppm 8 hours.

CA Quebec Provincial (Canada, 6/2021).

[butyl acetates]

STEV: 150 ppm 15 minutes. TWAEV: 50 ppm 8 hours.

Appropriate engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: 1 - 4 hours (breakthrough time): nitrile rubber; 4 - 8 hours (breakthrough time): Viton®/butyl rubber

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 5/12

Section 8. Exposure controls/personal protection

Other skin protection : Appropriate footwear and any additional skin protection measures should be

selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a

appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

<u>Appearance</u>

Physical state : Liquid.
Color : Beige.

Odor : Characteristic.
Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point, initial boiling : 80°C (176°F)

point, and boiling range

: 60 C (176 F)

Flash point : Closed cup: -12°C (10.4°F)

Fire point : 220°C (428°F)

Evaporation rate : Not available.

Flammability : Highly flammable in the presence of the following materials or conditions: open

flames, sparks and static discharge and heat.

Lower and upper explosion limit/flammability limit : Lower: 0.9% Upper: 8%

Vapor pressure : 6 kPa (45.004 mm Hg)

Relative vapor density : Not available.
Relative density : Not available.

Density : 1.1 g/cm³ [20°C (68°F)]

Solubility(ies) :

Not available.

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n- : Not

octanol/water

: Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Viscosity : Dynamic: 200000 mPa·s (200000 cP)

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 6/12

Section 10. Stability and reactivity

Conditions to avoid

: Avoid all possible sources of ignition (spark or flame). Do not pressurize, cut, weld, braze, solder, drill, grind or expose containers to heat or sources of ignition.

Incompatible materials

: Reactive or incompatible with the following materials:

oxidizing materials

Hazardous decomposition products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
✓-methylpentan-2-one	LD50 Oral	Rat	2080 mg/kg	-
n-butyl acetate	LD50 Dermal	Rabbit	>17600 mg/kg	-
	LD50 Oral	Rat	10768 mg/kg	-

Acute toxicity estimates

Route

Inhalation (vapors)

176 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
	Eyes - Moderate irritant	Rabbit	-	24 hours 100 uL	-
	Eyes - Severe irritant	Rabbit	-	40 mg	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
rmethylpentan-2-one	2B	-	A3

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Date of issue/Date of revision: 10/19/2022Date of previous issue: 8/17/2022Version: 1.017/12

Section 11. Toxicological information

Name		Route of exposure	Target organs
rmethylpentan-2-one	Category 3	-	Narcotic effects
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	Category 3	-	Narcotic effects
n-butyl acetate	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Name	Result
Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	ASPIRATION HAZARD - Category 1
Hydrocarbons, C11-C14, n-alkanes, isoalkanes, cyclics, aromatics (2-25%)	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

Potential acute health effects

Eye contact
 Inhalation
 No known significant effects or critical hazards.
 Skin contact
 No known significant effects or critical hazards.
 Ingestion
 No known significant effects or critical hazards.

: Not available.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: No specific data.Inhalation: No specific data.Skin contact: No specific data.Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General: No known significant effects or critical hazards.

Carcinogenicity : Suspected of causing cancer. Risk of cancer depends on duration and level of

exposure.

Mutagenicity
 Teratogenicity
 No known significant effects or critical hazards.
 Developmental effects
 No known significant effects or critical hazards.
 Fertility effects
 No known significant effects or critical hazards.

Date of issue/Date of revision: 10/19/2022Date of previous issue: 8/17/2022Version: 1.018/12

Section 11. Toxicological information

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
ssembly Adhesive	N/A	N/A	N/A	176	N/A
4-methylpentan-2-one	2080	N/A	N/A	11	N/A
n-butyl acetate	10768	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
	Acute LC50 505000 μg/l Fresh water	Fish - Pimephales promelas	96 hours
	Chronic NOEC 78 mg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 168 mg/l Fresh water	Fish - Pimephales promelas - Embryo	33 days
n-butyl acetate	Acute LC50 32 mg/l Marine water	Crustaceans - Artemia salina	48 hours
	Acute LC50 62000 µg/l Fresh water	Fish - Danio rerio	96 hours
	Acute LC50 100000 μg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 185000 μg/l Marine water	Fish - Menidia beryllina	96 hours
	Acute LC50 18000 μg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogP _{ow}	BCF	Potential
	1.9	-	low
n-butyl acetate	2.3	-	low

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Date of issue/Date of revision: 10/19/2022Date of previous issue: 8/17/2022Version: 1.019/12

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Vapor from product residues may create a highly flammable or explosive atmosphere inside the container. Do not cut, weld or grind used containers unless they have been cleaned thoroughly internally. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1133	UN1133	UN1133	UN1133
UN proper shipping name	ADHESIVES	Adhesives	ADHESIVES	Adhesives
Transport hazard class(es)	3	3	3	3
Packing group	III	III	III	III
Environmental hazards	No.	No.	No.	No.

Additional information

TDG Classification : Product classified as per the following sections of the Transportation of Dangerous

Goods Regulations: 2.18-2.19 (Class 3).

Explosive Limit and Limited Quantity Index 5 Passenger Carrying Road or Rail Index 60

DOT Classification : Limited quantity Yes.

> Packaging instruction Exceptions: 150. Non-bulk: 173. Bulk: 242. Quantity limitation Passenger aircraft/rail: 60 L. Cargo aircraft: 220 L.

Special provisions B1, B52, IB3, T2, TP1

: Emergency schedules F-E, S-D **IMDG**

Special provisions 223, 955

IATA Quantity limitation Passenger and Cargo Aircraft: 60 L. Packaging instructions:

355. Cargo Aircraft Only: 220 L. Packaging instructions: 366. Limited Quantities -

Passenger Aircraft: 10 L. Packaging instructions: Y344.

Special provisions A3

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Date of issue/Date of revision : 10/19/2022 : 8/17/2022 Version : 1.01 10/12 Date of previous issue

Section 15. Regulatory information

Canadian lists

Canadian NPRI : The following components are listed: methyl isobutyl ketone; butyl acetate (all

isomers)

CEPA Toxic substances: None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Eurasian Economic Union : Russian Federation inventory: Not determined.

Japan : Japan inventory (CSCL): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

New Zealand : Not determined.
Philippines : Not determined.
Republic of Korea : Not determined.
Taiwan : Not determined.
Thailand : Not determined.

Turkey: All components are listed or exempted.

United States : Not determined.
Viet Nam : Not determined.

Section 16. Other information

<u>History</u>

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revision

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HPR = Hazardous Products Regulations IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 11/12

Section 16. Other information

UN = United Nations

Procedure used to derive the classification

Classification	Justification
,	On basis of test data Calculation method

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

Date of issue/Date of revision : 10/19/2022 Date of previous issue : 8/17/2022 Version : 1.01 12/12