SAFETY DATA SHEET



according to WHMIS 2015 and ANSI Z400.1-2010

WEICON TB-Flex F Epoxy Hardener

Section 1. Identification

Product identifier	:	WEICON TB-Flex F Epoxy Hardener
Product code	:	170012

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Hardener for resins.

Supplier's details	:	WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany Phone: +49 251 93220
		Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de
e-mail address of person	:	msds@weicon.de

e-mail address of person responsible for this SDS

National contact

WEICON Canada Inc. 20 Steckle Place, Unit 20 Kitchener, Ontario N2E 2C3, CA www.weicon.ca E-mail: info@weicon.ca Telephone: +1-519-896-5252 Telefax: +1-519-896-5254

Emergency telephone	: +1 866 928 0789 (24h - Toll free)
number	TRANSPORT EMERGENCY CONTACT :+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture	: SKIN CORROSION - Category 1B SERIOUS EYE DAMAGE - Category 1 SKIN SENSITIZATION - Category 1A TOXIC TO REPRODUCTION - Category 2 SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1
GHS label elements	
Hazard pictograms	
Signal word	: Danger
Hazard statements	 H314 - Causes severe skin burns and eye damage. H317 - May cause an allergic skin reaction. H361 - Suspected of damaging fertility or the unborn child. H372 - Causes damage to organs through prolonged or repeated exposure.
Precautionary statements	

Section 2. Hazard identification

Prevention	 P201 - Obtain special instructions before use. P202 - Do not handle until all safety precautions have been read and understood. P280 - Wear protective gloves, protective clothing and eye or face protection. P260 - Do not breathe vapor. P270 - Do not eat, drink or smoke when using this product. P264 - Wash thoroughly after handling.
Response	 P308 + P313 - IF exposed or concerned: Get medical advice or attention. P304 + P340, P310 - IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER or doctor. P301 + P310, P330, P331 - IF SWALLOWED: Immediately call a POISON CENTER or doctor. Rinse mouth. Do NOT induce vomiting. P303 + P361 + P353, P310 - IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Immediately call a POISON CENTER or doctor. P363 - Wash contaminated clothing before reuse. P302 + P352 - IF ON SKIN: Wash with plenty of water. P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention. P305 + P351 + P338, P310 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor.
Storage	: P405 - Store locked up.
Disposal	: P501 - Dispose of waste according to applicable legislation.

Section 3. Composition/information on ingredients

Substance/mixture :

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: Mixture
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Ingredient name	% (w/w)	CAS number
Quartz	≥30 - ≤60	14808-60-7
2-Propenenitrile, polymer with 1,3-butadiene, 1-cyano-1-methyl- 4-oxo-4-[[2-(1-piperazinyl)ethyl]amino]butyl-terminated	≥10 - ≤30	68683-29-4
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m-phenylenebis(methylamine)	≥10 - ≤30	113930-69-1
benzyl alcohol	≥1 - ≤5	100-51-6
3-aminomethyl-3,5,5-trimethylcyclohexylamine	≥1 - ≤5	2855-13-2
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	≥1 - ≤5	186321-96-0
2,4,6-tris(dimethylaminomethyl)phenol	≥1 - ≤5	90-72-2
titanium dioxide	≥1 - ≤5	13463-67-7
3-aminopropyltriethoxysilane	≥1 - ≤5	919-30-2
2-piperazin-1-ylethylamine	≥0.1 - ≤1	140-31-8
Orange, sweet, ext.	≥0.1 - ≤1	8028-48-6
Phenol, styrenated	≥0.1 - ≤1	61788-44-1

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

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Section 4. First-aid measures

Description of necessary first aid measures

Eye contact	: Get medical attention immediately. Call a poison center or physician. Immediately
	flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician.
Inhalation	: Get medical attention immediately. Call a poison center or physician. Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Get medical attention immediately. Call a poison center or physician. Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Chemical burns must be treated promptly by a physician. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Get medical attention immediately. Call a poison center or physician. Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Chemical burns must be treated promptly by a physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects	
Eye contact :	Causes serious eye damage.
Inhalation :	No known significant effects or critical hazards.
Skin contact :	Causes severe burns. May cause an allergic skin reaction.
Ingestion :	No known significant effects or critical hazards.
Over-exposure signs/symptor	<u>ns</u>
Eye contact :	Adverse symptoms may include the following: pain watering redness
Inhalation :	Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations
Skin contact :	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations

Section 4. First-aid measures

Ingestion	: Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations	
Indication of immediate me	al attention and special treatment needed, if necessary	
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delay. The exposed person may need to be kept under medical surveillance for 48 hou	
Specific treatments	: No specific treatment.	
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.	e

See toxicological information (Section 11)

Section 5. Fire-fighting measures

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Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	: In a fire or if heated, a pressure increase will occur and the container may burst.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides halogenated compounds metal oxide/oxides
Special protective actions for fire-fighters	 Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protec	tiv	re equipment and emergency procedures
For non-emergency personnel	:	No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
For emergency responders	:	If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
Environmental precautions	:	Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

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Section 6. Accidental release measures

Methods and materials for containment and cleaning up

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Small spill
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: Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling **Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Avoid exposure - obtain special instructions before use. Avoid exposure during pregnancy. Do not handle until all safety precautions have been read and understood. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. If during normal use the material presents a respiratory hazard, use only with adequate ventilation or wear appropriate respirator. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container. Eating, drinking and smoking should be prohibited in areas where this material is Advice on general occupational hygiene handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures. **Conditions for safe storage**, : Store in accordance with local regulations. Store in original container protected including any from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container incompatibilities tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
penzyl alcohol	OARS WEEL (United States, 1/2021). TWA: 10 ppm 8 hours.
titanium dioxide	 CA British Columbia Provincial (Canada, 6/2021). TWA: 10 mg/m³ 8 hours. Form: Total dust TWA: 3 mg/m³ 8 hours. Form: respirable fraction CA Quebec Provincial (Canada, 6/2021). TWAEV: 10 mg/m³ 8 hours. Form: Total dust. CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 10 mg/m³ 8 hours. CA Ontario Provincial (Canada, 6/2019). TWA: 10 mg/m³ 8 hours. CA Saskatchewan Provincial (Canada, 7/2013). STEL: 20 mg/m³ 15 minutes. TWA: 10 mg/m³ 8 hours.

Section 8. Exposure controls/personal protection

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Appropriate engineering controls	: If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.
Individual protection meas	ures
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles and/or face shield. If inhalation hazards exist, a full-face respirator may be required instead.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
Body protection	 Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	 Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	:	Liquid.
Color	:	Grayish-white.
Odor	:	Characteristic.
Odor threshold	:	Not available.
рН	:	Not applicable.
Melting point/freezing point	:	Not available.
Boiling point, initial boiling point, and boiling range	:	Not available.
Flash point	:	

Section 9. Physical and chemical properties

		Closed cup			Open cup		
Ingredient name	°C	°F	Method	°C	°F	Method	
Orange, sweet, ext.	50	122					
octamethylcyclotetrasiloxane	56	132.8					
decamethylcyclopentasiloxane				82.7	180.9	ASTM D 3828-87	
3-aminopropyltriethoxysilane	93	199.4	DIN 51758				
3-aminopropyltriethoxysilane	93	199.4	DIN 51758				
2-piperazin-1-ylethylamine				99	210.2	ISO 2719	
benzyl alcohol	100.56	213					
3-aminomethyl- 3,5,5-trimethylcyclohexylamine				110	230		
2,4,6-tris(dimethylaminomethyl) phenol	115	239	Pensky-Martens				
Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine	>110	>230					
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with m- phenylenebis(methylamine)	128	262.4					
m-phenylenebis(methylamine)				134	273.2		
propylidynetrimethanol	172	341.6					

Flammability

: Not available.

: NOL availabl

:

Lower and upper explosion : Not available. limit/flammability limit

Vapor pressure

	V	apor Press	sure at 20°C	\ \	/apor pres	sure at 50°C
Ingredient name	mm Hg	kPa	Method	mm Hg	kPa	Method
Orange, sweet, ext.	1.4	0.19				
octamethylcyclotetrasiloxane	0.99	0.13				
decamethylcyclopentasiloxane	0.25	0.033				
2,4,6-tris(dimethylaminomethyl) phenol	0.06	0.008	EU A.4			
2,4,6-tris(dimethylaminomethyl) phenol	0.06	0.008	EU A.4			
benzyl alcohol	0.05	0.0067				
2-piperazin-1-ylethylamine	0.04	0.0053				
3-aminomethyl- 3,5,5-trimethylcyclohexylamine	0.01	0.0013	OECD 104			
m-phenylenebis(methylamine)	0.01	0.0013	OECD 104			
propylidynetrimethanol	0	0				
elative vapor density	: Not ava	ailable.	·	·	-	
elative density	: Not ava	ailable.				
ensity	: 1.4 g/c	m³ [21°C (6	9.8°F)]			
olubility(ies)	:					

Not available.

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Section 9. Physical and chemical properties

Solubility in water	: Not available.
Partition coefficient: n- octanol/water	: Not applicable.
Auto-ignition temperature	:

Auto-ignition temperature

Ingredient name		°C	°F	Method	
Orange, sweet, ext.		235	455	EU A.15	
2-piperazin-1-ylethylamine		>300	>5/2		
decamethylcyclopentasiloxane		372	701.6	ASTM E 659-78	
2,4,6-tris(dimethylaminomethyl)pher	ol	382	719.6	EU A.15	
2,4,6-tris(dimethylaminomethyl)pher	ol	382	719.6	EU A.15	
octamethylcyclotetrasiloxane		384 to 387	723.2 to 728.6	ASTM E 659	
benzyl alcohol		436	816.8		
4,4'-Isopropylidenediphenol, oligome products with 1-chloro-2,3-epoxypro products with m-phenylenebis(methy	pane, reaction	526	978.8		
ecomposition temperature	: Not availa	ıble.			
iscosity	: Not availa	ıble.			
low time (ISO 2431)	: Not availa	ıble.			
article characteristics					
Aedian particle size	: Not applic	able.			

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredie	ents.
Chemical stability	: The product is stable.	
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur	r.
Conditions to avoid	: No specific data.	
Incompatible materials	: No specific data.	
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition product should not be produced.	ts

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure	
benzyl alcohol	LD50 Dermal	Rabbit	2000 mg/kg	-	
	LD50 Oral	Mouse	1360 mg/kg	-	
	LD50 Oral	Mouse	1360 mg/kg	-	
	LD50 Oral	Rabbit	1040 mg/kg	-	
	LD50 Oral	Rabbit	1040 mg/kg	-	
	LD50 Oral	Rat	1.5 mL/kg	-	
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Section 11 Toxicological information

Section 11. I oxico	logical information			
	LD50 Oral	Rat	1230 mg/kg	-
	LD50 Oral	Rat	1660 mg/kg	-
3-aminopropyltriethoxysilane	LD50 Dermal	Rabbit	4.29 g/kg	-
	LD50 Dermal	Rabbit	4 mL/kg	-
	LD50 Oral	Mouse	4 g/kg	-
	LD50 Oral	Mouse	4000 mg/kg	-
	LD50 Oral	Mouse	4000 mg/kg	-
	LD50 Oral	Rat	1.57 g/kg	-
	LD50 Oral	Rat	2.83 g/kg	-
	LD50 Oral	Rat	1780 mg/kg	-
	LD50 Oral	Rat	4000 mg/kg	-
	LD50 Oral	Rat	4000 mg/kg	-
	LDLo Oral	Mouse	4000 mg/kg	-
	LDLo Oral	Rat	4000 mg/kg	-
	TDLo Oral	Mouse	500 mg/kg	-
	TDLo Oral	Rat	500 mg/kg	-

Acute toxicity estimates

Route	
Oral	4683.4 mg/kg
Dermal	32079.32 mg/kg
Inhalation (dusts and mists)	38.1 mg/l

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
penzyl alcohol	Skin - Mild irritant	Man	-	48 hours 16 mg	-
	Skin - Moderate irritant	Pig	-	100 %	-
	Skin - Moderate irritant	Rabbit	-	24 hours 100 mg	-
titanium dioxide	Skin - Mild irritant	Human	-	72 hours 300 ug l	-
3-aminopropyltriethoxysilane	Eyes - Mild irritant	Rabbit	-	100 mg	-
	Eyes - Severe irritant	Rabbit	-	24 hours 750 ug	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-
2-piperazin-1-ylethylamine	Eyes - Moderate irritant	Rabbit	-	24 hours 20 mg	-
	Skin - Severe irritant	Rabbit	-	24 hours 5 mg	-

Section 11. Toxicological information

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Classification

Product/ingredient name	IARC	NTP	ACGIH
Manium dioxide	2B	-	A4

Reproductive toxicity

Not available.

<u>Teratogenicity</u>

Not available.

Specific target organ toxicity (single exposure)

Not available.

Specific target organ toxicity (repeated exposure)

Name	Category	Route of exposure	Target organs
Quartz	Category 1	inhalation	-
2-piperazin-1-ylethylamine	Category 1	-	-

Aspiration hazard

Name	Result		
Orange, sweet, ext.	ASPIRATION HAZARD - Category 1		

Information on the likely routes of exposure	: Not available.
Potential acute health effects	
Eye contact	: Causes serious eye damage.
Inhalation	: No known significant effects or critical hazards.
Skin contact	: Causes severe burns. May cause an allergic skin reaction.
Ingestion	: No known significant effects or critical hazards.
Symptoms related to the phys Eye contact Inhalation	 ical, chemical and toxicological characteristics Adverse symptoms may include the following: pain watering redness Adverse symptoms may include the following: reduced fetal weight increase in fetal deaths skeletal malformations

Section 11. Toxicological information

Skin contact	Adverse symptoms may include the following: pain or irritation redness blistering may occur reduced fetal weight increase in fetal deaths skeletal malformations
Ingestion :	Adverse symptoms may include the following: stomach pains reduced fetal weight increase in fetal deaths skeletal malformations

Delayed and immediate effects and also chronic effects from short and long term exposure Short term exposure Not available

Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
<u>Long term exposure</u>		
Potential immediate effects	:	Not available.
Potential delayed effects	:	Not available.
Potential chronic health eff	ect	<u>s</u>
Not available.		
General	:	Causes damage to organs through prolonged or repeated exposure. Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Carcinogenicity	:	No known significant effects or critical hazards.
Mutagenicity	:	No known significant effects or critical hazards.
Teratogenicity	:	Suspected of damaging the unborn child.
Developmental effects	:	No known significant effects or critical hazards.
Fertility effects	:	Suspected of damaging fertility.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
EICON TB-Flex F Epoxy Hardener	4683.4	32079.3	N/A	N/A	38.1
benzyl alcohol	500	N/A	N/A	N/A	1.5
3-aminomethyl-3,5,5-trimethylcyclohexylamine	500	1100	N/A	N/A	N/A
2,4,6-tris(dimethylaminomethyl)phenol	500	N/A	N/A	N/A	N/A
3-aminopropyltriethoxysilane	500	N/A	N/A	N/A	N/A
2-piperazin-1-ylethylamine	500	300	N/A	N/A	N/A

Section 12. Ecological information

<u>Toxicity</u>

Product/ingredient name	Result	Species	Exposure
penzyl alcohol	Acute LC50 10000 µg/l Fresh water	Fish - Lepomis macrochirus	96 hours
	Acute LC50 15000 µg/l Marine water	Fish - Menidia beryllina	96 hours
	Acute LC50 460000 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
titanium dioxide	Acute EC50 19.3 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 27.8 mg/l Fresh water	Daphnia - Daphnia magna	48 hours
	Acute EC50 35.306 mg/l Fresh water	Daphnia - Daphnia magna - Neonate	48 hours
	Acute LC50 3 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 13.4 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 11 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 3.6 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 15.9 mg/l Fresh water	Crustaceans - Ceriodaphnia dubia - Neonate	48 hours
	Acute LC50 6.5 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 13 mg/l Fresh water	Daphnia - Daphnia pulex - Neonate	48 hours
	Acute LC50 >1000000 μg/l Marine water	Fish - Fundulus heteroclitus	96 hours
	Acute LC50 >1000 mg/l Fresh water	Fish - Pimephales promelas	96 hours
2-piperazin-1-ylethylamine	Acute LC50 2190000 µg/l Fresh water	Fish - Pimephales promelas	96 hours

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m- phenylenebis(methylamine)	-	4.77	low
benzyl alcohol 3-aminomethyl- 3,5,5-trimethylcyclohexylamine	0.87 0.99	-	low low
2,4,6-tris (dimethylaminomethyl)phenol	0.219	-	low
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Section 12. Ecological information

3-aminopropyltriethoxysilane	1.7	3.4	low
2-piperazin-1-ylethylamine	-1.48	-	low
Orange, sweet, ext.	2.78 to 4.88	1.502 to 2.597	low

Mobility in soil

Soil/water partition	: Not available.
coefficient (Koc)	

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	ΙΑΤΑ
UN number	UN3082	Not available.	UN1760	UN1760
UN proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m-phenylenebis (methylamine), Fatty acids, tall-oil, reaction products with bisphenol A, epichlorohydrin, glycidyl tolyl ether and triethylenetetramine)	Not available.	CORROSIVE LIQUID, N.O.S. (4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m-phenylenebis (methylamine), 3-aminomethyl- 3,5,5-trimethylcyclohexylamine)	CORROSIVE LIQUID, N.O.S. (4,4'- Isopropylidenediphenol, oligomeric reaction products with 1-chloro- 2,3-epoxypropane, reaction products with m-phenylenebis (methylamine), 3-aminomethyl- 3,5,5-trimethylcyclohexylamine)
Transport hazard class(es)		Not available.		8
Packing group	111	-	II	11
Environmental hazards	Yes.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

Section 14. Transport information

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TDG Classification	:	Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.43-2.45 (Class 9), 2.7 (Marine pollutant mark). Non-bulk packages of this product are not regulated as dangerous goods when transported by road or rail.
IMDG	:	The marine pollutant mark is not required when transported in sizes of \leq 5 L or \leq 5 kg.
ΙΑΤΑ	:	The environmentally hazardous substance mark may appear if required by other transportation regulations.
Special precautions for user	:	Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.
Transport in bulk according	:	Not available.

to IMO instruments

Section 15. Regulatory information

Canadian lists

Canadian NPRI	:	None of the components are listed.				
CEPA Toxic substances	:	None of the components are listed.				
International regulations						
Chemical Weapon Convention List Schedules I, II & III Chemicals						

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Not determined.
Canada	: Not determined.
China	: Not determined.
Eurasian Economic Union	: Russian Federation inventory: Not determined.
Japan	: Japan inventory (CSCL): Not determined. Japan inventory (ISHL): Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: Not determined.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

<u>History</u>	
Date of printing	: 2/17/2023
Date of issue/Date of revision	: 2/10/2023
Date of previous issue	: 11/23/2022
Version	: 1.01
Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals HPR = Hazardous Products Regulations IATA = International Air Transport Association IBC = Internediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION - Category 1B	Calculation method
SERIOUS EYE DAMAGE - Category 1	Calculation method
SKIN SENSITIZATION - Category 1A	Calculation method
TOXIC TO REPRODUCTION - Category 2	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (REPEATED EXPOSURE) - Category 1	Calculation method

References : Not available.

✓ Indicates information that has changed from previously issued version.

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Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.