SAFETY DATA SHEET



Copper Paste Spray

Section 1. Identification

Product identifier : Copper Paste Spray

Product code : 272000

Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Aerosol product

Corrosion inhibitor. Lubricating agent

Supplier's details : WEICON GmbH & Co. KG

Königsberger Str. 25, 48157 Münster, Germany phone: +49 251 93220, Fax: +49 251 9322244 email: info@weicon.de, URL: www.weicon.de : msds@weicon.de

e-mail address of person responsible for this SDS

National contact

WEICON Canada Inc. 20 Steckle Place. Unit 20 Kitchener, Ontario N2E 2C3, CA

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Emergency telephone

: +1 866 928 0789 (24h - Toll free)

number

TRANSPORT EMERGENCY CONTACT:+1 866 928 0789 ((24h - Toll free)

Section 2. Hazard identification

Classification of the substance or mixture : FLAMMABLE AEROSOLS - Category 1

GASES UNDER PRESSURE - Compressed gas

SKIN IRRITATION - Category 2

GHS label elements

Hazard pictograms







Signal word : Danger

Hazard statements : H222 - Extremely flammable aerosol.

H280 - Contains gas under pressure; may explode if heated.

H315 - Causes skin irritation.

Precautionary statements

Prevention

: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P211 - Do not spray on an open flame or other ignition source.

P251 - Do not pierce or burn, even after use. P264 - Wash thoroughly after handling.

P280 - Wear protective gloves.

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Section 2. Hazard identification

Response : P362 + P364 - Take off contaminated clothing and wash it before reuse.

P302 + P352 - IF ON SKIN: Wash with plenty of water.

P332 + P313 - If skin irritation occurs: Get medical advice or attention.

Storage : P410 + P403 - Protect from sunlight. Store in a well-ventilated place.

P410 + P412 - Do not expose to temperatures exceeding 50 °C/122 °F.

Disposal : Not applicable.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture
Other means of : Not available.

identification

Ingredient name	Synonyms	% (v/v)	CAS number
Naphtha (petroleum), hydrotreated light	Low boiling point hydrogen treated naphtha; Naphtha, petroleum, hydrotreated light; Hydrotreated light, straight run, petroleum; naphtha (petroleum), hydrotreated light, as light oils; low boiling point hydrogen treated naphtha, as light oils; Hydrotreated light straight run (petroleum); Naphtha (petroleum), hydrotreated light, Low boiling point hydrogen treated naphtha	≥10 - ≤30	64742-49-0
copper	copper flakes; Copper, powder; Copper Fume (as Cu); Copper Dust and mists (as Cu); COPPER DUSTS AND MISTS; Copper metal fumes; Copper metal dusts; Copper, fume; Copper, dusts & mists; Copper concentrate; Copper metal	≥1 - ≤5	7440-50-8

Ranges if listed above for hazardous ingredient(s) are prescribed ranges. The actual concentration(s) or actual concentration range(s) are being withheld as a trade secret.

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Section 4. First-aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen

tight clothing such as a collar, tie, belt or waistband.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash

clothing before reuse. Clean shoes thoroughly before reuse.

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Section 4. First-aid measures

Ingestion

: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments: No specific treatment.

Protection of first-aiders: No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing

media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed.

Hazardous thermal decomposition products

: Decomposition products may include the following materials:

carbon dioxide carbon monoxide metal oxide/oxides

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Section 5. Fire-fighting measures

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters

: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Protect from sunlight. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

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Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
copper	CA Alberta Provincial (Canada, 6/2018). 8 hrs OEL: 1 mg/m³, (as Cu) 8 hours. Form: Dusts and Mists 8 hrs OEL: 0.2 mg/m³ 8 hours. Form: Fume CA British Columbia Provincial (Canada, 6/2021). TWA: 1 mg/m³, (as Cu) 8 hours. Form: Dusts and mists TWA: 0.2 mg/m³, (as Cu) 8 hours. Form: Fume CA Ontario Provincial (Canada, 6/2019). TWA: 0.2 mg/m³, (as Cu) 8 hours. Form: Fume TWA: 1 mg/m³, (as Cu) 8 hours. Form: dust and mists CA Saskatchewan Provincial (Canada, 7/2013). STEL: 0.6 mg/m³, (measured as Cu) 15 minutes. Form: Fume TWA: 0.2 mg/m³, (measured as Cu) 8 hours. Form: dust and mist TWA: 1 mg/m³, (measured as Cu) 15 minutes. Form: dust and mist TWA: 1 mg/m³, (measured as Cu) 8 hours. Form: dust and mist TWA: 1 mg/m³, (measured as Cu) 8 hours. Form: dust and mist TWA: 1 mg/m³, (measured as Cu) 8 hours. Form: dust and mist TWA: 1 mg/m³, (as Cu) 8 hours. Form: dusts & mists TWAEV: 1 mg/m³, (as Cu) 8 hours. Form: dusts & mists TWAEV: 0.2 mg/m³, (as Cu) 8 hours. Form: fume

Biological exposure indices

No exposure indices known.

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period.

Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

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Section 8. Exposure controls/personal protection

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2

Body protection

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be

approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties and safety characteristics

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

Appearance

Physical state : Aerosol. Color : Brownish-red. Odor : Benzene-like. : Not available. Odor threshold рΗ : Not applicable. Melting point/freezing point : Not applicable. Boiling point, initial boiling : Not available.

point, and boiling range

: Closed cup: Not applicable. Flash point Fire point : >250°C (>482°F) : Not available. **Evaporation rate**

Flammability : Highly flammable in the presence of the following materials or conditions: open

flames, sparks and static discharge.

Flammable in the presence of the following materials or conditions: heat.

Lower and upper explosion limit/flammability limit

: Not available.

Vapor pressure : Not available. Relative vapor density : Not available. : Not applicable. Relative density

: 1.1 g/cm³ [20°C (68°F)] Density

Solubility(ies)

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Section 9. Physical and chemical properties and safety characteristics

Not available.

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Heat of combustion : 31.99 kJ/g

Viscosity : Not applicable.

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Aerosol product

Type of aerosol : Spray

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame).

Incompatible materials : No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

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Section 11. Toxicological information

Specific target organ toxicity (single exposure)

Product/ingredient name	J 3 3	Route of exposure	Target organs
Naphtha (petroleum), hydrotreated light	Category 3	-	Narcotic effects

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Product/ingredient name	Result
Naphtha (petroleum), hydrotreated light	ASPIRATION HAZARD - Category 1

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion: No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Reproductive toxicity : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

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Section 11. Toxicological information

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Copper Paste Spray	13750	N/A	N/A	N/A	N/A
copper	500	N/A	N/A	N/A	N/A

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
copper	Acute EC50 1100 μg/l Fresh water	Aquatic plants - Lemna minor	4 days
	Acute EC50 2.1 μg/l Fresh water	Daphnia - <i>Daphnia longispina</i> - Juvenile (Fledgling, Hatchling, Weanling)	48 hours
	Acute IC50 16 μg/l Fresh water	Algae - <i>Chlorella pyrenoidosa</i> - Exponential growth phase	72 hours
	Acute IC50 5.4 mg/l Marine water	Aquatic plants - <i>Plantae</i> - Exponential growth phase	72 hours
	Acute LC50 0.072 μg/l Marine water	Crustaceans - <i>Amphipoda</i> - Adult	48 hours
	Acute LC50 7.56 μg/l Marine water	Fish - <i>Periophthalmus waltoni</i> - Adult	96 hours
	Chronic NOEC 2.5 µg/l Marine water	Algae - <i>Nitzschia closterium</i> - Exponential growth phase	72 hours
	Chronic NOEC 7 mg/l Fresh water	Aquatic plants - Ceratophyllum demersum	3 days
	Chronic NOEC 0.02 mg/l Fresh water	Crustaceans - Cambarus bartonii - Mature	21 days
	Chronic NOEC 2 µg/l Fresh water	Daphnia - Daphnia magna	21 days
	Chronic NOEC 0.8 µg/l Fresh water	Fish - <i>Oreochromis niloticus</i> - Juvenile (Fledgling, Hatchling, Weanling)	6 weeks

Persistence and degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
Naphtha (petroleum), hydrotreated light	2.2 to 5.2	10 to 2500	High

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

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Section 12. Ecological information

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

	TDG Classification	DOT Classification	IMDG	IATA
UN number	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	AEROSOLS	Aerosols	AEROSOLS	Aerosols, flammable
Transport hazard class(es)	2.1	2.1	2.1	2.1
Packing group	-	-	-	-
Environmental hazards	Yes.	No.	Yes.	Yes. The environmentally hazardous substance mark is not required.

Additional information

TDG Classification

: Product classified as per the following sections of the Transportation of Dangerous Goods Regulations: 2.13-2.17 (Class 2), 2.7 (Marine pollutant mark).

The marine pollutant mark is not required when transported by road or rail.

Explosive Limit and Limited Quantity Index 1 Passenger Carrying Road or Rail Index 75

Special provisions 80, 107

DOT Classification

: Limited quantity Yes.

Packaging instruction Exceptions: 306. Non-bulk: None. Bulk: None. Quantity limitation Passenger aircraft/rail: 75 kg. Cargo aircraft: 150 kg.

Special provisions N82

IMDG The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.

Emergency schedules F-D, S-U

Special provisions 63, 190, 277, 327, 344, 381, 959

IATA The environmentally hazardous substance mark may appear if required by other transportation regulations.

Quantity limitation Passenger and Cargo Aircraft: 75 kg. Packaging instructions: 203. Cargo Aircraft Only: 150 kg. Packaging instructions: 203. Limited Quantities -

Passenger Aircraft: 30 kg. Packaging instructions: Y203.

Special provisions A145, A167, A802

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

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Section 14. Transport information

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

Canadian lists

Canadian NPRI : The following components are listed: propane; butane (all isomers); copper (and its

compounds)

CEPA Toxic substances: None of the components are listed.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Eurasian Economic Union: Russian Federation inventory: All components are listed or exempted.

Japan: **Japan inventory (CSCL)**: All components are listed or exempted.

Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted. **Philippines** : All components are listed or exempted. Republic of Korea : All components are listed or exempted. **Taiwan** : All components are listed or exempted. **Thailand** : All components are listed or exempted. Turkev : All components are listed or exempted. **United States** : All components are active or exempted. **Viet Nam** : All components are listed or exempted.

Section 16. Other information

<u>History</u>

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Section 16. Other information

Key to abbreviations

: ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

HPR = Hazardous Products Regulations IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
FLAMMABLE AEROSOLS - Category 1 GASES UNDER PRESSURE - Compressed gas SKIN IRRITATION - Category 2	On basis of test data On basis of test data Calculation method

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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