SAFETY DATA SHEET



according to Workplace Safety and Health Regulations Singapore

Copper Paste Spray

Section 1. Identification

Product identifier : Copper Paste Spray

Product code : 272000

Relevant identified uses of the substance or mixture and uses advised against

Aerosol product

Corrosion inhibitor.Lubricating agent

Supplier's details : WEICON GmbH & Co. KG

Königsberger Str. 25, 48157 Münster, Germany phone: +49 251 93220, Fax: +49 251 9322244 email: info@weicon.de, URL: www.weicon.de

e-mail address of person responsible for this SDS

: msds@weicon.de

Emergency telephone

number

: EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333

(English)

TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44

1865 407333 (English)

Section 2. Hazards identification

Classification of the

substance or mixture

: AEROSOLS - Category 1

SKIN CORROSION/IRRITATION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1

GHS label elements, including precautionary statements

Hazard pictograms :







Signal word : Danger

Hazard statements : H222, H229 - Extremely flammable aerosol. Pressurized container: may burst if

heated.

H315 - Causes skin irritation. H400 - Very toxic to aquatic life.

Precautionary statements

Prevention: P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition

sources. No smoking.

P211 - Do not spray on an open flame or other ignition source.

P251 - Do not pierce or burn, even after use. P264 - Wash thoroughly after handling. P273 - Avoid release to the environment.

P280 - Wear protective gloves.

Response : P391 - Collect spillage.

P362 + P364 - Take off contaminated clothing and wash it before reuse.

Storage : P410 + P412 - Protect from sunlight. Do not expose to temperatures exceeding 50

°C/122 °F.

Disposal : P501 - Dispose of waste according to applicable legislation.

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Section 2. Hazards identification

Other hazards which do not : None known.

result in classification

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

| Ingredient name | % | CAS number |
|---|-----------|------------|
| Naphtha (petroleum), hydrotreated light | ≥10 - <20 | 64742-49-0 |
| copper | ≤3.1 | 7440-50-8 |

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower

eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10

minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing.

If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen

tight clothing such as a collar, tie, belt or waistband.

Skin contact: Flush contaminated skin with plenty of water. Remove contaminated clothing and

shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash

clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion: Wash out mouth with water. Remove dentures if any. If material has been

swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such

as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion: No known significant effects or critical hazards.

Over-exposure signs/symptoms

Eye contact : Adverse symptoms may include the following:

pain or irritation

watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

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Section 4. First aid measures

Skin contact : Adverse symptoms may include the following:

> irritation redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : Treat symptomatically. Contact poison treatment specialist immediately if large

quantities have been ingested or inhaled.

Specific treatments No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It

may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media

: Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing

media

: None known.

Specific hazards arising from the chemical

: Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed. This material is very toxic to aquatic life. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.

Hazardous thermal decomposition products : Decomposition products may include the following materials:

carbon dioxide carbon monoxide metal oxide/oxides

Special protective actions for fire-fighters

: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.

Special protective equipment for fire-fighters Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel

: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders:

If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

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Section 6. Accidental release measures

Environmental precautions

: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air). Water polluting material. May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill

: Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures

: Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.

Advice on general occupational hygiene

: Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

including any incompatibilities

Conditions for safe storage, : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

| Ingredient name | Exposure limits | |
|-----------------|---|--|
| copper | Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 1 mg/m³, (Cu) 8 hours. Form: Dusts and Mists PEL (long term): 0.2 mg/m³ 8 hours. Form: Fume | |

Appropriate engineering controls

: Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.

Environmental exposure controls

Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

Individual protection measures

Hygiene measures

: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection

: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended: 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III /

EN374-2

Body protection

: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.

Other skin protection

Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection

Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended: organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

Appearance

Physical state : Aerosol.

Color : Brownish-red. Odor : Benzene-like. : Not available. **Odor threshold** : Not applicable. Melting point/freezing point : Not applicable. : Not available.

Boiling point, initial boiling point, and boiling range

: Closed cup: Not applicable.

Flash point : >250°C (>482°F) Fire point **Evaporation rate** : Not available.

Flammability : Highly flammable in the presence of the following materials or conditions: open

flames, sparks and static discharge.

Flammable in the presence of the following materials or conditions: heat.

Lower and upper explosion

limit/flammability limit

: Not available.

: Not available. Vapor pressure : Not available. Relative vapor density

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Section 9. Physical and chemical properties

Relative density : Not applicable.

Density : 1.1 g/cm³ [20°C (68°F)]

Solubility(ies) :

Not available.

Solubility in water : Not available.

Miscible with water : No.

Partition coefficient: n-

octanol/water

: Not applicable.

Auto-ignition temperature : Not applicable.

Decomposition temperature : Not available.

Heat of combustion : 31.99 kJ/g

Viscosity : Not applicable.

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size

: Not applicable.

Aerosol product

Type of aerosol : Spray

Section 10. Stability and reactivity

Reactivity: No specific test data related to reactivity available for this product or its ingredients.

Chemical stability: The product is stable.

Possibility of hazardous

reactions

: Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : Avoid all possible sources of ignition (spark or flame).

Incompatible materials: No specific data.

Hazardous decomposition

products

: Under normal conditions of storage and use, hazardous decomposition products

should not be produced.

SADT: Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Not available.

Irritation/Corrosion

Not available.

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

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Section 11. Toxicological information

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

| Name | Category | Route of exposure | Target organs |
|---|------------|-------------------|------------------|
| Naphtha (petroleum), hydrotreated light | Category 3 | - | Narcotic effects |

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

| Name | Result |
|---|--------------------------------|
| Naphtha (petroleum), hydrotreated light | ASPIRATION HAZARD - Category 1 |

Information on the likely

routes of exposure

: Not available.

Potential acute health effects

Eye contactInhalationNo known significant effects or critical hazards.No known significant effects or critical hazards.

Skin contact: Causes skin irritation.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact: Adverse symptoms may include the following:

pain or irritation watering redness

Inhalation : Adverse symptoms may include the following:

respiratory tract irritation

coughing

Skin contact: Adverse symptoms may include the following:

irritation redness

Ingestion: No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Long term exposure

Potential immediate : Not available.

effects

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : No known significant effects or critical hazards.
 Carcinogenicity : No known significant effects or critical hazards.
 Mutagenicity : No known significant effects or critical hazards.
 Teratogenicity : No known significant effects or critical hazards.

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Section 11. Toxicological information

Developmental effects : No ki

: No known significant effects or critical hazards.

Fertility effects: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

| Product/ingredient name | Oral (mg/ kg) | Dermal (mg/kg) | Inhalation (gases) (ppm) | Inhalation (vapors) (mg/l) | Inhalation (dusts and mists) (mg/l) |
|---------------------------|------------------|-------------------|--------------------------------|----------------------------------|--|
| Copper Paste Spray copper | 2083.3 500 | N/A N/A | | N/A N/A | N/A N/A |

Acute toxicity estimates

| Route | ATE value |
|-------|---------------|
| Oral | 2083.33 mg/kg |

Section 12. Ecological information

Toxicity

| Product/ingredient name | Result | Species | Exposure |
|-------------------------|------------------------------------|---|----------|
| copper | Acute EC50 1100 μg/l Fresh water | Aquatic plants - Lemna minor | 4 days |
| | Acute EC50 2.1 μg/l Fresh water | Daphnia - <i>Daphnia longispina</i> - Juvenile (Fledgling, Hatchling, Weanling) | 48 hours |
| | Acute IC50 16 μg/l Fresh water | Algae - Chlorella pyrenoidosa - Exponential growth phase | 72 hours |
| | Acute IC50 5.4 mg/l Marine water | Aquatic plants - <i>Plantae</i> - Exponential growth phase | 72 hours |
| | Acute LC50 0.072 μg/l Marine water | Crustaceans - <i>Amphipoda</i> - Adult | 48 hours |
| | Acute LC50 7.56 µg/l Marine water | Fish - <i>Periophthalmus waltoni</i> - Adult | 96 hours |
| | Chronic NOEC 2.5 µg/l Marine water | Algae - <i>Nitzschia closterium</i> - Exponential growth phase | 72 hours |
| | Chronic NOEC 7 mg/l Fresh water | Aquatic plants - Ceratophyllum demersum | 3 days |
| | Chronic NOEC 0.02 mg/l Fresh water | Crustaceans - Cambarus bartonii - Mature | 21 days |
| | Chronic NOEC 2 µg/l Fresh water | Daphnia - Daphnia magna | 21 days |
| | Chronic NOEC 0.8 µg/l Fresh water | Fish - <i>Oreochromis niloticus</i> - Juvenile (Fledgling, Hatchling, Weanling) | 6 weeks |

Persistence/degradability

Not available.

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Section 12. Ecological information

Bioaccumulative potential

| Product/ingredient name | LogP _{ow} | BCF | Potential |
|--|--------------------|------------|-----------|
| Naphtha (petroleum), hydrotreated light | 2.2 to 5.2 | 10 to 2500 | High |

Mobility in soil

Soil/water partition coefficient (Koc)

: Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.

Section 14. Transport information

| | UN | IMDG | IATA | ADR/RID |
|----------------------------|--|----------|--|----------|
| UN number | UN1950 | UN1950 | UN1950 | UN1950 |
| UN proper shipping name | AEROSOLS | AEROSOLS | Aerosols, flammable | AEROSOLS |
| Transport hazard class(es) | 2.1 | 2.1 | 2.1 | 2 |
| Packing group | - | - | - | - |
| Environmental hazards | Yes. The environmentally hazardous substance mark is not required. | Yes. | Yes. The environmentally hazardous substance mark is not required. | Yes. |

Additional information

UN

: **Special provisions** 63, 190, 277, 327, 344, 381

IMDG

: The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg. <u>Emergency schedules</u> F-D, S-U

Special provisions 63, 190, 277, 327, 344, 381, 959

IATA

: The environmentally hazardous substance mark may appear if required by other transportation regulations.

Quantity limitation Passenger and Cargo Aircraft: 75 kg. Packaging instructions: 203. Cargo Aircraft Only: 150 kg. Packaging instructions: 203. Limited Quantities -

Passenger Aircraft: 30 kg. Packaging instructions: Y203.

Special provisions A145, A167, A802

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Section 14. Transport information

ADR/RID : The environmentally hazardous substance mark is not required when transported in

sizes of ≤5 L or ≤5 kg. Limited quantity 1 L

Special provisions 190, 327, 625, 344

Tunnel code (D)

ADR Classification Code: 5F

Special precautions for user : Transport within user's premises: always transport in closed containers that are

upright and secure. Ensure that persons transporting the product know what to do in

the event of an accident or spillage.

Transport in bulk according : Not available.

to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia : All components are listed or exempted.

Canada : All components are listed or exempted.

China : All components are listed or exempted.

Eurasian Economic Union: Russian Federation inventory: All components are listed or exempted.

Japan : Japan inventory (CSCL): All components are listed or exempted.

Japan inventory (ISHL): Not determined.

New Zealand : All components are listed or exempted. **Philippines** : All components are listed or exempted. Republic of Korea : All components are listed or exempted. **Taiwan** : All components are listed or exempted. **Thailand** : All components are listed or exempted. **Turkey** : All components are listed or exempted. **United States** : All components are active or exempted. **Viet Nam** : All components are listed or exempted.

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Section 16. Other information

History

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Key to abbreviations : ATE = Acute Toxicity Estimate

BCF = Bioconcentration Factor

GHS = Globally Harmonized System of Classification and Labelling of Chemicals

IATA = International Air Transport Association

IBC = Intermediate Bulk Container

IMDG = International Maritime Dangerous Goods

LogPow = logarithm of the octanol/water partition coefficient

MARPOL = International Convention for the Prevention of Pollution From Ships,

1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)

N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

| Classification | Justification |
|--|---|
| AEROSOLS - Category 1 SKIN CORROSION/IRRITATION - Category 2 AQUATIC HAZARD (ACUTE) - Category 1 | On basis of test data Calculation method Calculation method |

References : Not available.

▼ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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