SAFETY DATA SHEET



according to Workplace Safety and Health Regulations Singapore

Contact VM 2000 Cyanoacrylate Adhesive

Section 1. Identification

Product identifier	:	Contact VM 2000 Cyanoacrylate Adhesive
Product code	:	124000

Relevant identified uses of the substance or mixture and uses advised against

Adhesives

Supplier's details	: WEICON GmbH & Co. KG Königsberger Str. 255 48157 Münster Germany Phone: +49 251 93220 Fax: +49(0)251 / 9322 - 244 Internet: www.weicon.de
e-mail address of person responsible for this SDS	: msds@weicon.de
Emergency telephone number	 EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English) TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

Section 2. Hazards identification

Classification of the substance or mixture	: SKIN CORROSION/IRRITATION - Category 2 SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract
	irritation) - Category 3 AQUATIC HAZARD (LONG-TERM) - Category 2

GHS label elements, including precautionary statements

Hazard pictograms	
Signal word	: Warning
Hazard statements	 H315 - Causes skin irritation. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H411 - Toxic to aquatic life with long lasting effects.
Precautionary statements	
Prevention	 P280 - Wear protective gloves. Wear eye or face protection. P271 - Use only outdoors or in a well-ventilated area. P273 - Avoid release to the environment. P261 - Avoid breathing vapor. P264 - Wash thoroughly after handling.
Response	 P391 - Collect spillage. P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell. P362 + P364 - Take off contaminated clothing and wash it before reuse. P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P337 + P313 - If eye irritation persists: Get medical advice or attention.
Storage	: P405 - Store locked up. P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.
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Section 2. Hazards identification

Disposal

: P501 - Dispose of waste according to applicable legislation.

Other hazards which do not : None known. result in classification

Section 3. Composition/information on ingredients

Substance/mixture

ure : Mixture

Ingredient name	%	CAS number
ethyl 2-cyanoacrylate	≥90	7085-85-0
1,4-dihydroxybenzene	<1	123-31-9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula

: Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact	: Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
Inhalation	: Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Skin contact	: Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Continue to rinse for at least 10 minutes. Get medical attention. Wash clothing before reuse. Clean shoes thoroughly before reuse.
Ingestion	: Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects				
Eye contact	: Causes serious eye irritation.			
Inhalation	: May cause respiratory irritation.			
Skin contact	: Causes skin irritation.			
Ingestion	: No known significant effects or critical hazards.			
Over-exposure signs/symptoms				

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Section 4. First aid measures

Eye contact	: Adverse symptoms may include the following: pain or irritation watering redness
Inhalation	: Adverse symptoms may include the following: respiratory tract irritation coughing
Skin contact	: Adverse symptoms may include the following: irritation redness
Ingestion	: No specific data.
Indication of immediate mee	lical attention and special treatment needed, if necessary
Notes to physician	: In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.
Specific treatments	: No specific treatment.
Protection of first-aiders	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media	
Suitable extinguishing media	: Use an extinguishing agent suitable for the surrounding fire.
Unsuitable extinguishing media	: None known.
Specific hazards arising from the chemical	In a fire or if heated, a pressure increase will occur and the container may burst. This material is toxic to aquatic life with long lasting effects. Fire water contaminated with this material must be contained and prevented from being discharged to any waterway, sewer or drain.
Hazardous thermal decomposition products	: Decomposition products may include the following materials: carbon dioxide carbon monoxide nitrogen oxides
Special protective actions for fire-fighters	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
Special protective equipment for fire-fighters	 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel	:	Evacuate su entering. D mist. Provid	hall be taken involving a urrounding areas. Kee to not touch or walk thro de adequate ventilation . Put on appropriate pe	o unnecessary and unp ough spilled material. <i>A</i> . Wear appropriate res	rotected pers Avoid breathin spirator when	onnel fro g vapor	or
For emergency responders	:	information	ed clothing is required to in Section 8 on suitable in "For non-emergency	e and unsuitable materi			
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Section 6. Accidental release measures

Environmental precautions	: Avoid dispersal of spilled material and runoff and contact with soil, waterways,
	drains and sewers. Inform the relevant authorities if the product has caused
	environmental pollution (sewers, waterways, soil or air). Water polluting material.
	May be harmful to the environment if released in large quantities. Collect spillage.

Methods and materials for containment and cleaning up

Small spill: Stop leak if without risk. Move containers from spill area. Dilute with water and mop
up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry
material and place in an appropriate waste disposal container. Dispose of via a
licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures	:	Put on appropriate personal protective equipment (see Section 8). Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing vapor or mist. Avoid release to the environment. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
Advice on general occupational hygiene	:	Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
Conditions for safe storage, including any incompatibilities	:	Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limitsACGIH TLV (United States, 1/2021). Skin sensitizer. Inhalation sensitizer. TWA: 0.2 ppm 8 hours. STEL: 1 ppm 15 minutes.		
ethyl 2-cyanoacrylate			
1,4-dihydroxybenzene	Workplace Safety and Health Act (Singapore, 2/2006). PEL (long term): 2 mg/m ³ 8 hours.		

Appropriate engineering controls	:	Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.
Environmental exposure controls	:	Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

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Section 8. Exposure controls/personal protection

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Individual protection measure	<u>s</u>
Hygiene measures	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
Eye/face protection	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
Skin protection	
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
Body protection	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Other skin protection	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
Respiratory protection	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

Section 9. Physical and chemical properties

<u>Appearance</u>		
Physical state	: Liquid.	
Color	Colorless.	
Odor	Characteristic.	
Odor threshold	Not available.	
рН	Not applicable.	
Melting point/freezing point	Not available.	
Boiling point, initial boiling point, and boiling range	: >150°C (>302°F)	
Flash point	: Closed cup: >85°C (>185°F)	
Fire point	: >100°C (>212°F)	
Evaporation rate	Not available.	
Flammability	Not available.	
Lower and upper explosion limit/flammability limit	Not available.	
Vapor pressure	: 0.0053 kPa (0.03975 mm Hg) [50°C (122°F)]	
Relative vapor density	Not available.	
Relative density	Not available.	
Density	: 1.04 g/cm³ [20°C (68°F)]	
Solubility(ies)		
Not available.		
Solubility in water	Not applicable.	

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Section 9. Physical and chemical properties

Partition coefficient: n-
octanol/water: Not applicable.

Auto-ignition temperature :						
Ingredient name		°C	°F	Method		
ethyl 2-cyanoacrylate		480	896	EU A.15		
1,4-dihydroxybenzene		515	959			
Decomposition temperat	ure : Not availa	e : Not available.				
Viscosity	: Dynamic:	: Dynamic: 1500 mPa⋅s (1500 cP)				
Flow time (ISO 2431)	: Not availa	: Not available.				
Particle characteristics						
Median particle size	: Not applic	able.				

Section 10. Stability and reactivity

Reactivity	: No specific test data related to reactivity available for this product or its ingredients.	
Chemical stability	: The product is stable.	
Possibility of hazardous reactions	: Hazardous reactions or instability may occur under certain conditions of storage or use.	
Conditions to avoid	: No specific data.	
Incompatible materials	: No specific data.	
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.	
SADT	: Not available.	

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
ethyl 2-cyanoacrylate	LC50 Inhalation Vapor	Rat	21110 mg/m ³	1 hours
1,4-dihydroxybenzene	LD50 Oral	Rat	302 mg/kg	-

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
ethyl 2-cyanoacrylate	Skin - Mild irritant	Rabbit	-	0.5 g	-
	Skin - Mild irritant	Rabbit	-	24 hours 500	-
1,4-dihydroxybenzene	Skin - Mild irritant	Human	-	uL 2 %	-
	Skin - Severe irritant	Human	-	5 %	-

Conclusion/Summary

Skin

: Irritating to skin.

Eyes

- : Irritating to eyes.
- : May cause respiratory irritation.
- Respiratory Sensitization
- Not available.
- **Mutagenicity**

Section 11. Toxicological information

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name				Category	Route of exposure	Target	organs
ethyl 2-cyanoacrylate				Category 3	-	Respiration Respiration	atory trac n
Specific target organ toxici	ty (repeated exp	<u>osure)</u>				
Not available.							
Aspiration hazard Not available.							
nformation on the likely outes of exposure	:	Not available					
Potential acute health effects	<u>s</u>						
Eye contact	:	Causes serio	ous eye irritatio	on.			
Inhalation	:	May cause re	espiratory irrita	ation.			
Skin contact	:	Causes skin	irritation.				
Ingestion	:	No known sig	gnificant effec	ts or critical ha	izards.		
Symptoms related to the phy	ysic	cal, chemical	and toxicolo	gical characte	eristics		
Eye contact	:	Adverse sym pain or irritati watering redness		clude the follo	wing:		
Inhalation	:	Adverse sym respiratory tra coughing		clude the follo	wing:		
Skin contact	:	Adverse sym irritation redness	ptoms may in	clude the follo	wing:		
Ingestion	:	No specific d	ata.				
Delayed and immediate effect	<u>cts</u>	and also chro	onic effects f	rom short and	<u>d long term expos</u>	ure	
Short term exposure							
Potential immediate effects	:	Not available					
Potential delayed effects	:	Not available					
Long term exposure							
Potential immediate effects	:	Not available					
Potential delayed effects	:	Not available					
Potential chronic health eff Not available.	ect	<u>s</u>					
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Section 11. Toxicological information

General	: No known significant effects or critical hazards.
Carcinogenicity	: No known significant effects or critical hazards.
Mutagenicity	: No known significant effects or critical hazards.
Teratogenicity	: No known significant effects or critical hazards.
Developmental effects	: No known significant effects or critical hazards.
Fertility effects	: No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/ kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	(vapors)	Inhalation (dusts and mists) (mg/l)
1,4-dihydroxybenzene	302	N/A	N/A	N/A	N/A

Acute toxicity estimates

	ATE value
Not available.	

Section 12. Ecological information

Toxicity

Product/ingredient name	Result	Species	Exposure
1,4-dihydroxybenzene	Acute EC50 130 µg/l Fresh water	Daphnia - Daphnia magna - Larvae	48 hours
	Acute LC50 44 µg/l Fresh water	Fish - Oncorhynchus mykiss	96 hours

Persistence/degradability

Not available.

Bioaccumulative potential

Product/ingredient name	LogPow	BCF	Potential
1,4-dihydroxybenzene	0.59	3.162	low

Mobility in soil

Soil/water partition : Not available. coefficient (K_{oc})

Other adverse effects

: No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods	: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its
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Section 13. Disposal considerations

container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID
UN number	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

Transport in bulk according : Not available. to IMO instruments

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

Ingredient name	Status
Cyanides Excluding Ferrocyanides, Ferricyanides, Acetonitrile, Acrylonitrile, Butyronitrile, 2-Dimethylaminoacetonitrile, Isobutyronitrile, Methacrylonitrile, Propionitrile.	Listed

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

- Australia : All components are listed or exempted.
- Canada : Not determined.

Special precautions for user : Transport within user's premises: always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Section 15. Regulatory information

China	: All components are listed or exempted.
Eurasian Economic Union	: Russian Federation inventory: All components are listed or exempted.
Japan	: Japan inventory (CSCL): All components are listed or exempted. Japan inventory (ISHL): Not determined.
New Zealand	: All components are listed or exempted.
Philippines	: All components are listed or exempted.
Republic of Korea	: All components are listed or exempted.
Taiwan	: All components are listed or exempted.
Thailand	: All components are listed or exempted.
Turkey	: All components are listed or exempted.
United States	: All components are active or exempted.
Viet Nam	: All components are listed or exempted.

Section 16. Other information

History	
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Key to abbreviations	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = International Air Transport Association IBC = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract	Calculation method
irritation) - Category 3	
AQUATIC HAZARD (LONG-TERM) - Category 2	Calculation method

References : Not available.

✓ Indicates information that has changed from previously issued version.

Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the abovenamed supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.