

# SAFETY DATA SHEET



according to Workplace Safety and Health Regulations Singapore  
Alu Grinding Protection Spray

## Section 1. Identification

**Product identifier** : Alu Grinding Protection Spray  
**Product code** : 114510

### Relevant identified uses of the substance or mixture and uses advised against

Aerosol product

**Supplier's details** : WEICON GmbH & Co. KG  
Königsberger Str. 25,  
48157 Münster, Germany  
phone: +49 251 93220,  
Fax: +49 251 932244  
email: info@weicon.de,  
URL: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

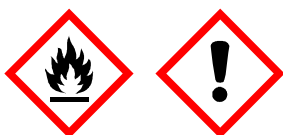
**Emergency telephone number** : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

## Section 2. Hazards identification

**Classification of the substance or mixture** : AEROSOLS - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3

### GHS label elements, including precautionary statements

**Hazard pictograms** :



**Signal word** : Danger

**Hazard statements** : H222, H229 - Extremely flammable aerosol. Pressurized container: may burst if heated.  
H336 - May cause drowsiness or dizziness.

### Precautionary statements

**Prevention** : P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.  
P211 - Do not spray on an open flame or other ignition source.  
P251 - Do not pierce or burn, even after use.  
P261 - Avoid breathing dust or mist.  
P271 - Use only outdoors or in a well-ventilated area.

**Response** : P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.

**Storage** : P405 - Store locked up.  
P410 + P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.  
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

**Disposal** : P501 - Dispose of waste according to applicable legislation.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
pentane	≥50 - ≤75	109-66-0

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention if irritation occurs.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Flush contaminated skin with plenty of water. Remove contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention. If necessary, call a poison center or physician. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : No known significant effects or critical hazards.
- Inhalation** : Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
- Skin contact** : No known significant effects or critical hazards.
- Ingestion** : Can cause central nervous system (CNS) depression.

#### Over-exposure signs/symptoms

- Eye contact** : Adverse symptoms may include the following:  
irritation  
redness
- Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing  
nausea or vomiting  
headache  
drowsiness/fatigue  
dizziness/vertigo  
unconsciousness

## Section 4. First aid measures

<b>Skin contact</b>	: No specific data.
<b>Ingestion</b>	: No specific data.

### **Indication of immediate medical attention and special treatment needed, if necessary**

<b>Notes to physician</b>	: Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
<b>Specific treatments</b>	: No specific treatment.
<b>Protection of first-aiders</b>	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### **Extinguishing media**

<b>Suitable extinguishing media</b>	: Use an extinguishing agent suitable for the surrounding fire.
<b>Unsuitable extinguishing media</b>	: None known.

<b>Specific hazards arising from the chemical</b>	: Extremely flammable aerosol. Runoff to sewer may create fire or explosion hazard. In a fire or if heated, a pressure increase will occur and the container may burst, with the risk of a subsequent explosion. Gas may accumulate in low or confined areas or travel a considerable distance to a source of ignition and flash back, causing fire or explosion. Bursting aerosol containers may be propelled from a fire at high speed.
<b>Hazardous thermal decomposition products</b>	: Decomposition products may include the following materials: carbon dioxide carbon monoxide
<b>Special protective actions for fire-fighters</b>	: Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training. Move containers from fire area if this can be done without risk. Use water spray to keep fire-exposed containers cool.
<b>Special protective equipment for fire-fighters</b>	: Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### **Personal precautions, protective equipment and emergency procedures**

<b>For non-emergency personnel</b>	: No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. In the case of aerosols being ruptured, care should be taken due to the rapid escape of the pressurized contents and propellant. If a large number of containers are ruptured, treat as a bulk material spillage according to the instructions in the clean-up section. Do not touch or walk through spilled material. Shut off all ignition sources. No flares, smoking or flames in hazard area. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.
<b>For emergency responders</b>	: If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

<b>Environmental precautions</b>	: Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).
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## Section 6. Accidental release measures

### Methods and materials for containment and cleaning up

- Small spill** : Stop leak if without risk. Move containers from spill area. Use spark-proof tools and explosion-proof equipment. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

## Section 7. Handling and storage

### Precautions for safe handling

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Pressurized container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use. Do not ingest. Avoid contact with eyes, skin and clothing. Avoid breathing gas. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Store and use away from heat, sparks, open flame or any other ignition source. Use explosion-proof electrical (ventilating, lighting and material handling) equipment. Use only non-sparking tools. Empty containers retain product residue and can be hazardous.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store away from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Eliminate all ignition sources. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
pentane	<b>Workplace Safety and Health Act (Singapore, 2/2006).</b> PEL (long term): 600 ppm 8 hours. PEL (long term): 1770 mg/m <sup>3</sup> 8 hours. PEL (short term): 2210 mg/m <sup>3</sup> 15 minutes. PEL (short term): 750 ppm 15 minutes.

- Appropriate engineering controls** : Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits. The engineering controls also need to keep gas, vapor or dust concentrations below any lower explosive limits. Use explosion-proof ventilation equipment.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

### Individual protection measures

## Section 8. Exposure controls/personal protection

<b>Hygiene measures</b>	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
<b>Eye/face protection</b>	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: safety glasses with side-shields.
<b><u>Skin protection</u></b>	
<b>Hand protection</b>	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): Protective gloves made of nitrile rubber (material thickness of 0,4 mm); EN 374-5 Cat. III 4 - 8 hours (breakthrough time): Protective gloves made of Viton®/ butyl rubber (material thickness of 0,7 mm); EN388 Cat.II / EN374 Cat.III / EN374-2
<b>Body protection</b>	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product. When there is a risk of ignition from static electricity, wear anti-static protective clothing. For the greatest protection from static discharges, clothing should include anti-static overalls, boots and gloves.
<b>Other skin protection</b>	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

## Section 9. Physical and chemical properties

### Appearance

<b>Physical state</b>	: Aerosol.
<b>Color</b>	: Grayish-white. [Transparent]
<b>Odor</b>	: Not available.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: Not applicable.
<b>Melting point/freezing point</b>	: Not applicable.
<b>Boiling point, initial boiling point, and boiling range</b>	: Not available.
<b>Flash point</b>	: Open cup: Not applicable.
<b>Evaporation rate</b>	: Not available.
<b>Flammability</b>	: Extremely flammable in the presence of the following materials or conditions: open flames, sparks and static discharge. Highly flammable in the presence of the following materials or conditions: heat.
<b>Lower and upper explosion limit/flammability limit</b>	: Lower: 1.4% Upper: 10.9%
<b>Vapor pressure</b>	: 830 kPa (6225.5 mm Hg)
<b>Relative vapor density</b>	: Not available.
<b>Relative density</b>	: Not applicable.
<b>Density</b>	: 0.61 g/cm <sup>3</sup> [20°C (68°F)]
<b>Solubility(ies)</b>	:

## Section 9. Physical and chemical properties

Not available.

**Solubility in water** : Not available.

**Miscible with water** : No.

**Partition coefficient: n-octanol/water** : Not applicable.

**Auto-ignition temperature** : Not available.

**Decomposition temperature** : Not available.

**Heat of combustion** : 44.13 kJ/g

**Viscosity** : Not applicable.

**Flow time (ISO 2431)** : Not available.

### Particle characteristics

**Median particle size** : Not applicable.

### Aerosol product

**Type of aerosol** : Spray

## Section 10. Stability and reactivity

**Reactivity** : No specific test data related to reactivity available for this product or its ingredients.

**Chemical stability** : The product is stable.

**Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.

**Conditions to avoid** : Avoid all possible sources of ignition (spark or flame).

**Incompatible materials** : No specific data.

**Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**SADT** : Not available.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
pentane	LC50 Inhalation Vapor	Rat	364 g/m <sup>3</sup>	4 hours

#### Irritation/Corrosion

Not available.

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

Not available.

#### Teratogenicity

## Section 11. Toxicological information

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
pentane	Category 3	-	Narcotic effects

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Name	Result
pentane	ASPIRATION HAZARD - Category 1

Information on the likely routes of exposure : Not available.

### Potential acute health effects

<b>Eye contact</b>	: No known significant effects or critical hazards.
<b>Inhalation</b>	: Can cause central nervous system (CNS) depression. May cause drowsiness or dizziness.
<b>Skin contact</b>	: No known significant effects or critical hazards.
<b>Ingestion</b>	: Can cause central nervous system (CNS) depression.

### Symptoms related to the physical, chemical and toxicological characteristics

<b>Eye contact</b>	: Adverse symptoms may include the following: irritation redness
<b>Inhalation</b>	: Adverse symptoms may include the following: respiratory tract irritation coughing nausea or vomiting headache drowsiness/fatigue dizziness/vertigo unconsciousness
<b>Skin contact</b>	: No specific data.
<b>Ingestion</b>	: No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

#### Long term exposure

<b>Potential immediate effects</b>	: Not available.
<b>Potential delayed effects</b>	: Not available.

### Potential chronic health effects

Not available.

<b>General</b>	: No known significant effects or critical hazards.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.

## Section 11. Toxicological information

**Teratogenicity** : No known significant effects or critical hazards.  
**Developmental effects** : No known significant effects or critical hazards.  
**Fertility effects** : No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
pentane	N/A	N/A	N/A	364	N/A

#### Acute toxicity estimates

	ATE value
Not available.	

## Section 12. Ecological information

### Toxicity

Not available.

### Persistence/degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
pentane	3.45	171	Low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.







**Other adverse effects** : No known significant effects or critical hazards.

## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Empty containers or liners may retain some product residues. Do not puncture or incinerate container.



## Section 14. Transport information

	UN	IMDG	IATA	ADR/RID
UN number	UN1950	UN1950	UN1950	UN1950
UN proper shipping name	AEROSOLS	AEROSOLS (pentane, propane)	Aerosols, flammable (pentane, propane)	AEROSOLS (pentane, propane)
Transport hazard class(es)	2.1 	2.1  	2.1 	2  
Packing group	-	-	-	-
Environmental hazards	Yes. The environmentally hazardous substance mark is not required.	Yes.	Yes. The environmentally hazardous substance mark is not required.	Yes.

### Additional information

- UN** : **Special provisions** 63, 190, 277, 327, 344, 381
- IMDG** : The marine pollutant mark is not required when transported in sizes of ≤5 L or ≤5 kg.  
**Emergency schedules** F-D, S-U  
**Special provisions** 63, 190, 277, 327, 344, 381, 959
- IATA** : The environmentally hazardous substance mark may appear if required by other transportation regulations.  
**Quantity limitation** Passenger and Cargo Aircraft: 75 kg. Packaging instructions: 203. Cargo Aircraft Only: 150 kg. Packaging instructions: 203. Limited Quantities - Passenger Aircraft: 30 kg. Packaging instructions: Y203.  
**Special provisions** A145, A167, A802
- ADR/RID** : The environmentally hazardous substance mark is not required when transported in sizes of ≤5 L or ≤5 kg.  
**Limited quantity** 1 L  
**Special provisions** 190, 327, 625, 344  
**Tunnel code** (D)  
**ADR Classification Code:** 5F

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Singapore - hazardous chemicals under government control

None.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

## Section 15. Regulatory information

### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

### Inventory list

<b>Australia</b>	: All components are listed or exempted.
<b>Canada</b>	: All components are listed or exempted.
<b>China</b>	: All components are listed or exempted.
<b>Eurasian Economic Union</b>	: <b>Russian Federation inventory</b> : All components are listed or exempted.
<b>Japan</b>	: <b>Japan inventory (CSCL)</b> : All components are listed or exempted. <b>Japan inventory (ISHL)</b> : All components are listed or exempted.
<b>New Zealand</b>	: All components are listed or exempted.
<b>Philippines</b>	: All components are listed or exempted.
<b>Republic of Korea</b>	: All components are listed or exempted.
<b>Taiwan</b>	: All components are listed or exempted.
<b>Thailand</b>	: All components are listed or exempted.
<b>Turkey</b>	: All components are listed or exempted.
<b>United States</b>	: All components are active or exempted.
<b>Viet Nam</b>	: All components are listed or exempted.

## Section 16. Other information

### History

<b>Date of printing</b>	: 5/15/2025
<b>Date of issue/Date of revision</b>	: 5/12/2025
<b>Date of previous issue</b>	: 4/1/2025
<b>Version</b>	: 3.4
<b>Key to abbreviations</b>	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations

### Procedure used to derive the classification

Classification	Justification
AEROSOLS - Category 1 SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Narcotic effects) - Category 3	On basis of test data Calculation method

**References** : Not available.

Indicates information that has changed from previously issued version.

### Notice to reader

## Section 16. Other information

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.