SAFETY DATA SHEET

according to Workplace Safety and Health Regulations Singapore

Urethane 85 Hardener

Section 1. Identification

Product identifier : Urethane 85 Hardener

Product code : 108012

Relevant identified uses of the substance or mixture and uses advised against

Hardener for resins.

Supplier's details : WEICON GmbH & Co. KG
Königsberger Str. 255
48157 Münster
Germany
Phone: +49 251 93220
Fax: +49(0)251 / 9322 - 244
Internet: www.weicon.de

e-mail address of person responsible for this SDS : msds@weicon.de

Emergency telephone number : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

Section 2. Hazards identification

Classification of the substance or mixture : SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A
SKIN SENSITIZATION - Category 1

GHS label elements, including precautionary statements

Hazard pictograms :

Signal word : Warning

Hazard statements : H317 - May cause an allergic skin reaction.
H319 - Causes serious eye irritation.

Precautionary statements

Prevention : P280 - Wear protective gloves. Wear eye or face protection.
P261 - Avoid breathing vapor.
P264 - Wash thoroughly after handling.

Response : P362 + P364 - Take off contaminated clothing and wash it before reuse.
P302 + P352 - IF ON SKIN: Wash with plenty of water.
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P337 + P313 - If eye irritation persists: Get medical advice or attention.

Storage : Not applicable.

Disposal : P501 - Dispose of waste according to applicable legislation.

Other hazards which do not result in classification : None known.

Section 3. Composition/information on ingredients

Substance/mixture : Mixture

Ingredient name	%	CAS number
Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-hydroxy-, polymer with 2,4-diisocyanato-1-methylbenzene	≥90	37273-56-6
2-methoxy-1-methylethyl acetate	≤3	108-65-6
4-isocyanatosulphonyltoluene	<1	4083-64-1
hexahydro-4-methylphthalic anhydride	<1	19438-60-9
toluene-2,4-di-isocyanate	<0.5	584-84-9

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

Occupational exposure limits, if available, are listed in Section 8.

Chemical formula : Not applicable.

Section 4. First aid measures

Description of necessary first aid measures

Eye contact : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.

Inhalation : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband. In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Skin contact : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.

Ingestion : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

Most important symptoms/effects, acute and delayed

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Over-exposure signs/symptoms

Section 4. First aid measures

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Indication of immediate medical attention and special treatment needed, if necessary

Notes to physician : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

Specific treatments : No specific treatment.

Protection of first-aiders : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

Section 5. Fire-fighting measures

Extinguishing media

Suitable extinguishing media : Use an extinguishing agent suitable for the surrounding fire.

Unsuitable extinguishing media : None known.

Specific hazards arising from the chemical : In a fire or if heated, a pressure increase will occur and the container may burst.

Hazardous thermal decomposition products : Decomposition products may include the following materials:
carbon dioxide
carbon monoxide
nitrogen oxides
Hydrogen cyanide (HCN).

Special protective actions for fire-fighters : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

Special protective equipment for fire-fighters : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

Section 6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

For non-emergency personnel : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

For emergency responders : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

Section 6. Accidental release measures

Environmental precautions : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

Methods and materials for containment and cleaning up

Small spill : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

Section 7. Handling and storage

Precautions for safe handling

Protective measures : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

Advice on general occupational hygiene : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

Conditions for safe storage, including any incompatibilities : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

Section 8. Exposure controls/personal protection

Control parameters

Occupational exposure limits

Ingredient name	Exposure limits
toluene-2,4-di-isocyanate	**Workplace Safety and Health Act (Singapore, 2/2006).** PEL (long term): 0.005 ppm 8 hours. PEL (long term): 0.036 mg/m³ 8 hours. PEL (short term): 0.14 mg/m³ 15 minutes. PEL (short term): 0.02 ppm 15 minutes.

Appropriate engineering controls : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.

Environmental exposure controls : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

Individual protection measures

Section 8. Exposure controls/personal protection

Hygiene measures : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.

Eye/face protection : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.

Skin protection

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : ; Viton® , Butyl rubber gloves.

Body protection : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Other skin protection : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory protection : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : inorganic gases/vapors filter (Type B)

Section 9. Physical and chemical properties

Appearance

Physical state : Liquid.

Color : White.

Odor : Odorless.

Odor threshold : Not available.

pH : Not applicable.

Melting point/freezing point : Not available.

Boiling point, initial boiling point, and boiling range : Not available.

Flash point : Closed cup: 190°C (374°F)

Evaporation rate : Not available.

Flammability : Not available.

Lower and upper explosion limit/flammability limit : Not available.

Vapor pressure :

	Vapor Pressure at 20˚C			Vapor pressure at 50˚C		
Ingredient name	**mm Hg**	**kPa**	**Method**	**mm Hg**	**kPa**	**Method**
2-methoxy-1-methylethyl acetate	2.7	0.36	OECD 104			
octamethylcyclotetrasiloxane	0.99	0.13				
decamethylcyclopentasiloxane	0.25	0.033				
toluene-2,4-di-isocyanate	0.01	0.0013	EU A.4			
4-isocyanatosulphonyltoluene	0	0				

Section 9. Physical and chemical properties

hexahydro-4-methylphthalic anhydride	0	0				
p-toluene sulfonyl chloride	0	0				

Relative vapor density : Not available.

Relative density : Not available.

Density : 1.1 g/cm³ [20°C (68°F)]

Solubility(ies) :

Not available.

Solubility in water : Not available.

Partition coefficient: n-octanol/water : Not applicable.

Auto-ignition temperature :

Ingredient name	°C	°F	Method
2-methoxy-1-methylethyl acetate	333	631.4	DIN 51794
decamethylcyclopentasiloxane	372	701.6	ASTM E 659-78
octamethylcyclotetrasiloxane	384 to 387	723.2 to 728.6	ASTM E 659
toluene-2,4-di-isocyanate	620	1148	

Decomposition temperature : Not available.

Viscosity : Dynamic: 7000 mPa·s (7000 cP)

Flow time (ISO 2431) : Not available.

Particle characteristics

Median particle size : Not applicable.

Section 10. Stability and reactivity

Reactivity : No specific test data related to reactivity available for this product or its ingredients.

Chemical stability : The product is stable.

Possibility of hazardous reactions : Under normal conditions of storage and use, hazardous reactions will not occur.

Conditions to avoid : No specific data.

Incompatible materials : No specific data.

Hazardous decomposition products : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SADT : Not available.

Section 11. Toxicological information

Information on toxicological effects

Acute toxicity

Section 11. Toxicological information

Product/ingredient name	Result	Species	Dose	Exposure
Poly[oxy(methyl-1,2-ethanediyl)], α-hydro-ω-hydroxy-, polymer with 2,4-diisocyanato-1-methylbenzene	LC50 Inhalation Dusts and mists	Rat	3.82 mg/l	4 hours
4-isocyanatosulphonyltoluene	LD50 Oral	Rat	2234 mg/kg	-
toluene-2,4-di-isocyanate	LC50 Inhalation Gas.	Rat	14 ppm	4 hours
	LC50 Inhalation Vapor	Rat	0.47 mg/l	1 hours
	LC50 Inhalation Vapor	Rat - Male, Female	0.107 mg/l	4 hours

Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
4-isocyanatosulphonyltoluene	Eyes - Moderate irritant	Rabbit	-	100 uL	-
	Skin - Mild irritant	Rabbit	-	24 hours 500 uL	-
toluene-2,4-di-isocyanate	Eyes - Severe irritant	Rabbit	-	100 mg	-
	Skin - Moderate irritant	Rabbit	-	24 hours 500 mg	-
	Skin - Moderate irritant	Rat	-	8 hours 12 mg	-
	Skin - Severe irritant	Rabbit	-	500 mg	-

Sensitization

Not available.

Mutagenicity

Not available.

Carcinogenicity

Not available.

Reproductive toxicity

Not available.

Teratogenicity

Not available.

Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
2-methoxy-1-methylethyl acetate	Category 3	-	Narcotic effects
4-isocyanatosulphonyltoluene	Category 3	-	Respiratory tract irritation
toluene-2,4-di-isocyanate	Category 3	-	Respiratory tract irritation

Specific target organ toxicity (repeated exposure)

Not available.

Aspiration hazard

Not available.

Information on the likely routes of exposure : Not available.

Section 11. Toxicological information

Potential acute health effects

Eye contact : Causes serious eye irritation.

Inhalation : No known significant effects or critical hazards.

Skin contact : May cause an allergic skin reaction.

Ingestion : No known significant effects or critical hazards.

Symptoms related to the physical, chemical and toxicological characteristics

Eye contact : Adverse symptoms may include the following:
pain or irritation
watering
redness

Inhalation : No specific data.

Skin contact : Adverse symptoms may include the following:
irritation
redness

Ingestion : No specific data.

Delayed and immediate effects and also chronic effects from short and long term exposure

Short term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Long term exposure

Potential immediate effects : Not available.

Potential delayed effects : Not available.

Potential chronic health effects

Not available.

General : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

Carcinogenicity : No known significant effects or critical hazards.

Mutagenicity : No known significant effects or critical hazards.

Teratogenicity : No known significant effects or critical hazards.

Developmental effects : No known significant effects or critical hazards.

Fertility effects : No known significant effects or critical hazards.

Numerical measures of toxicity

Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Urethane 85 Hardener	N/A	N/A	24369.1	121.8	N/A
4-isocyanatosulphonyltoluene	2234	N/A	N/A	N/A	N/A
toluene-2,4-di-isocyanate	N/A	N/A	100	0.5	N/A

Acute toxicity estimates

Route	
Inhalation (gases)	24369.14 ppm
Inhalation (vapors)	121.85 mg/l

Section 11. Toxicological information

Section 12. Ecological information

Toxicity

Not available.

Persistence/degradability

Not available.

Bioaccumulative potential

Product/ingredient name	$LogP_{ow}$	BCF	Potential
2-methoxy-1-methylethyl acetate	1.2	-	low
hexahydro-4-methylphthalic anhydride	2.09	-	low
toluene-2,4-di-isocyanate	3.43	-	low

Mobility in soil

Soil/water partition coefficient (K_{OC}) : Not available.

Other adverse effects : No known significant effects or critical hazards.

Section 13. Disposal considerations

Disposal methods : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Section 14. Transport information

	UN	IMDG	IATA	ADR/RID
UN number	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

Additional information

Section 14. Transport information

Special precautions for user : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

Transport in bulk according to IMO instruments : Not available.

Section 15. Regulatory information

Singapore - hazardous chemicals under government control

None.

International regulations

Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

Montreal Protocol

Not listed.

Stockholm Convention on Persistent Organic Pollutants

Not listed.

Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

Inventory list

Australia	: Not determined.
Canada	: All components are listed or exempted.
China	: Not determined.
Eurasian Economic Union	: **Russian Federation inventory**: All components are listed or exempted.
Japan	: **Japan inventory (CSCL)**: Not determined. **Japan inventory (ISHL)**: Not determined.
New Zealand	: Not determined.
Philippines	: Not determined.
Republic of Korea	: Not determined.
Taiwan	: All components are listed or exempted.
Thailand	: Not determined.
Turkey	: Not determined.
United States	: Not determined.
Viet Nam	: Not determined.

Section 16. Other information

History

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Section 16. Other information

Key to abbreviations : ATE = Acute Toxicity Estimate
BCF = Bioconcentration Factor
GHS = Globally Harmonized System of Classification and Labelling of Chemicals
IATA = International Air Transport Association
IBC = Intermediate Bulk Container
IMDG = International Maritime Dangerous Goods
LogPow = logarithm of the octanol/water partition coefficient
MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
N/A = Not available
SGG = Segregation Group
UN = United Nations

Procedure used to derive the classification

Classification	Justification
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A SKIN SENSITIZATION - Category 1	Calculation method Calculation method

References : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

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