

# SAFETY DATA SHEET



according to Workplace Safety and Health Regulations Singapore  
Easy-Mix RK-7300 Structural Acrylic Adhesive Hardener

## Section 1. Identification

**Product identifier** : Easy-Mix RK-7300 Structural Acrylic Adhesive Hardener  
**Product code** : 105692

### Relevant identified uses of the substance or mixture and uses advised against

Hardener for resins.

**Supplier's details** : WEICON GmbH & Co. KG  
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Germany  
Phone: +49 251 93220  
Fax: +49(0)251 / 9322 - 244  
Internet: www.weicon.de

**e-mail address of person responsible for this SDS** : msds@weicon.de

**Emergency telephone number** : EMERGENCY CONTACT – UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)  
TRANSPORT EMERGENCY CONTACT - UK, UAE, South Africa (24h): Tel: ++44 1865 407333 (English)

## Section 2. Hazards identification

**Classification of the substance or mixture** : SKIN CORROSION/IRRITATION - Category 2  
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A  
SKIN SENSITIZATION - Category 1  
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3

### GHS label elements, including precautionary statements

**Hazard pictograms** :



**Signal word** : Warning

**Hazard statements** : H315 - Causes skin irritation.  
H317 - May cause an allergic skin reaction.  
H319 - Causes serious eye irritation.  
H335 - May cause respiratory irritation.

### Precautionary statements

**Prevention** : P280 - Wear protective gloves. Wear eye or face protection.  
P271 - Use only outdoors or in a well-ventilated area.  
P261 - Avoid breathing vapor.  
P264 - Wash thoroughly after handling.

**Response** : P304 + P312 - IF INHALED: Call a POISON CENTER or doctor if you feel unwell.  
P362 + P364 - Take off contaminated clothing and wash it before reuse.  
P302 + P352 - IF ON SKIN: Wash with plenty of water.  
P333 + P313 - If skin irritation or rash occurs: Get medical advice or attention.  
P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P337 + P313 - If eye irritation persists: Get medical advice or attention.

**Storage** : P405 - Store locked up.  
P403 + P233 - Store in a well-ventilated place. Keep container tightly closed.

## Section 2. Hazards identification

**Disposal** : P501 - Dispose of waste according to applicable legislation.

**Other hazards which do not result in classification** : None known.

## Section 3. Composition/information on ingredients

**Substance/mixture** : Mixture

Ingredient name	%	CAS number
benzyl methacrylate	≥25 - ≤50	2495-37-6
2-ethylhexyl methacrylate	≤10	688-84-6
Triethylborane-1,3-diaminopropane Complex	<3	148861-07-8
methyl methacrylate [stable]	<1	80-62-6

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

**Chemical formula** : Not applicable.

## Section 4. First aid measures

### Description of necessary first aid measures

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. Get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention. If necessary, call a poison center or physician. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

### Most important symptoms/effects, acute and delayed

#### Potential acute health effects

- Eye contact** : Causes serious eye irritation.
- Inhalation** : May cause respiratory irritation.
- Skin contact** : Causes skin irritation. May cause an allergic skin reaction.

## Section 4. First aid measures

**Ingestion** : No known significant effects or critical hazards.

### Over-exposure signs/symptoms

**Eye contact** : Adverse symptoms may include the following:  
pain or irritation  
watering  
redness

**Inhalation** : Adverse symptoms may include the following:  
respiratory tract irritation  
coughing

**Skin contact** : Adverse symptoms may include the following:  
irritation  
redness

**Ingestion** : No specific data.

### Indication of immediate medical attention and special treatment needed, if necessary

**Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.

**Specific treatments** : No specific treatment.

**Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

## Section 5. Fire-fighting measures

### Extinguishing media

**Suitable extinguishing media** : Use an extinguishing agent suitable for the surrounding fire.

**Unsuitable extinguishing media** : None known.

**Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide

**Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## Section 6. Accidental release measures

### Personal precautions, protective equipment and emergency procedures

**For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

## Section 6. Accidental release measures

**For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

### Methods and materials for containment and cleaning up

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

## Section 7. Handling and storage

### Precautions for safe handling

**Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Use only with adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

**Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.

**Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Store locked up. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination. See Section 10 for incompatible materials before handling or use.

## Section 8. Exposure controls/personal protection

### Control parameters

#### Occupational exposure limits

Ingredient name	Exposure limits
methyl methacrylate [stable]	<b>Workplace Safety and Health Act (Singapore, 2/2006).</b> PEL (long term): 100 ppm 8 hours. PEL (long term): 410 mg/m <sup>3</sup> 8 hours.

**Appropriate engineering controls** : Use only with adequate ventilation. If user operations generate dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

**Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## Section 8. Exposure controls/personal protection

### Individual protection measures

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
- Skin protection**
- Hand protection** : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. Recommended : 1 - 4 hours (breakthrough time): nitrile rubber ; 4 - 8 hours (breakthrough time): Viton®/butyl rubber
- Body protection** : Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Other skin protection** : Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
- Respiratory protection** : Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use. Recommended : organic vapor (Type AX) and particulate filter

## Section 9. Physical and chemical properties

### Appearance

- Physical state** : Liquid.
- Color** : Colorless.
- Odor** : Sharp.
- Odor threshold** : Not available.
- pH** : Not applicable.
- Melting point/freezing point** : Not available.
- Boiling point, initial boiling point, and boiling range** : Not available.
- Flash point** : Closed cup: >100°C (>212°F)
- Evaporation rate** : Not available.
- Flammability** : Not available.
- Lower and upper explosion limit/flammability limit** : Not available.
- Vapor pressure** :

Ingredient name	Vapor Pressure at 20 °C			Vapor pressure at 50 °C		
	mm Hg	kPa	Method	mm Hg	kPa	Method
methyl methacrylate [stable]	27.75	3.7				
2-ethylhexyl methacrylate	0.05	0.0067	OECD 104			
benzyl methacrylate	0.02	0.0027				

- Relative vapor density** : Not available.

## Section 9. Physical and chemical properties

<b>Relative density</b>	: Not available.
<b>Density</b>	: 1 g/cm <sup>3</sup> [20°C (68°F)]
<b>Solubility(ies)</b>	: Not available.
<b>Solubility in water</b>	: Not available.
<b>Miscible with water</b>	: No.
<b>Partition coefficient: n-octanol/water</b>	: Not applicable.
<b>Auto-ignition temperature</b>	: Not applicable.
<b>Decomposition temperature</b>	: Not available.
<b>Viscosity</b>	: Kinematic (room temperature): 25000 mm <sup>2</sup> /s (25000 cSt) Kinematic (40°C (104°F)): >40 mm <sup>2</sup> /s (>40 cSt)
<b>Flow time (ISO 2431)</b>	: Not available.
<b><u>Particle characteristics</u></b>	
<b>Median particle size</b>	: Not applicable.

## Section 10. Stability and reactivity

<b>Reactivity</b>	: No specific test data related to reactivity available for this product or its ingredients.
<b>Chemical stability</b>	: The product is stable.
<b>Possibility of hazardous reactions</b>	: Under normal conditions of storage and use, hazardous reactions will not occur.
<b>Conditions to avoid</b>	: No specific data.
<b>Incompatible materials</b>	: No specific data.
<b>Hazardous decomposition products</b>	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
<b>SADT</b>	: Not available.

## Section 11. Toxicological information

### Information on toxicological effects

#### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
methyl methacrylate [stable]	LD50 Dermal	Rabbit	>5 g/kg	-
	LD50 Oral	Rat	7872 mg/kg	-

#### Irritation/Corrosion

Not available.

#### Sensitization

Not available.

#### Mutagenicity

Not available.

#### Carcinogenicity

Not available.

#### Reproductive toxicity

## Section 11. Toxicological information

Not available.

### Teratogenicity

Not available.

### Specific target organ toxicity (single exposure)

Name	Category	Route of exposure	Target organs
benzyl methacrylate	Category 3	-	Respiratory tract irritation
methyl methacrylate [stable]	Category 3	-	Respiratory tract irritation

### Specific target organ toxicity (repeated exposure)

Not available.

### Aspiration hazard

Not available.

**Information on the likely routes of exposure** : Not available.

### Potential acute health effects

**Eye contact** : Causes serious eye irritation.  
**Inhalation** : May cause respiratory irritation.  
**Skin contact** : Causes skin irritation. May cause an allergic skin reaction.  
**Ingestion** : No known significant effects or critical hazards.

### Symptoms related to the physical, chemical and toxicological characteristics

**Eye contact** : Adverse symptoms may include the following:  
 pain or irritation  
 watering  
 redness  
**Inhalation** : Adverse symptoms may include the following:  
 respiratory tract irritation  
 coughing  
**Skin contact** : Adverse symptoms may include the following:  
 irritation  
 redness  
**Ingestion** : No specific data.

### Delayed and immediate effects and also chronic effects from short and long term exposure

#### Short term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

#### Long term exposure

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

### Potential chronic health effects

Not available.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.  
**Carcinogenicity** : No known significant effects or critical hazards.

## Section 11. Toxicological information

<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.

### Numerical measures of toxicity

#### Acute toxicity estimates

Product/ingredient name	Oral (mg/kg)	Dermal (mg/kg)	Inhalation (gases) (ppm)	Inhalation (vapors) (mg/l)	Inhalation (dusts and mists) (mg/l)
Easy-Mix RK-7300 Structural Acrylic Adhesive Hardener	N/A	62857.1	N/A	N/A	N/A
Triethylborane-1,3-diaminopropane Complex methyl methacrylate [stable]	N/A 7872	1100 N/A	N/A N/A	N/A N/A	N/A N/A

#### Acute toxicity estimates

Route	ATE value
Dermal	62857.14 mg/kg

## Section 12. Ecological information

### Toxicity

Product/ingredient name	Result	Species	Exposure
benzyl methacrylate	Acute LC50 4670 µg/l Fresh water	Fish - Pimephales promelas - Juvenile (Fledgling, Hatchling, Weanling)	96 hours
methyl methacrylate [stable]	Acute LC50 130000 µg/l Fresh water	Fish - Pimephales promelas - Adult	96 hours

### Persistence/degradability

Not available.

### Bioaccumulative potential

Product/ingredient name	LogP <sub>ow</sub>	BCF	Potential
benzyl methacrylate	2.53	-	low
2-ethylhexyl methacrylate	4.95	37	low
methyl methacrylate [stable]	1.38	-	low

### Mobility in soil

**Soil/water partition coefficient (K<sub>oc</sub>)** : Not available.

**Other adverse effects** : No known significant effects or critical hazards.



## Section 13. Disposal considerations

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

## Section 14. Transport information

	UN	IMDG	IATA	ADR/RID
UN number	Not available.	Not available.	Not available.	Not available.
UN proper shipping name	Not available.	Not available.	Not available.	Not available.
Transport hazard class(es)	Not available.	Not available.	Not available.	Not available.
Packing group	-	-	-	-
Environmental hazards	No.	No.	No.	No.

### Additional information

**Special precautions for user** : **Transport within user's premises:** always transport in closed containers that are upright and secure. Ensure that persons transporting the product know what to do in the event of an accident or spillage.

**Transport in bulk according to IMO instruments** : Not available.

## Section 15. Regulatory information

### Singapore - hazardous chemicals under government control

None.

### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

Not listed.

#### Montreal Protocol

Not listed.

#### Stockholm Convention on Persistent Organic Pollutants

Not listed.

#### Rotterdam Convention on Prior Informed Consent (PIC)

Not listed.

#### UNECE Aarhus Protocol on POPs and Heavy Metals

Not listed.

## Section 15. Regulatory information

### Inventory list

<b>Australia</b>	: Not determined.
<b>Canada</b>	: Not determined.
<b>China</b>	: Not determined.
<b>Eurasian Economic Union</b>	: <b>Russian Federation inventory:</b> Not determined.
<b>Japan</b>	: <b>Japan inventory (CSCL):</b> Not determined. <b>Japan inventory (ISHL):</b> Not determined.
<b>New Zealand</b>	: Not determined.
<b>Philippines</b>	: Not determined.
<b>Republic of Korea</b>	: Not determined.
<b>Taiwan</b>	: Not determined.
<b>Thailand</b>	: Not determined.
<b>Turkey</b>	: Not determined.
<b>United States</b>	: Not determined.
<b>Viet Nam</b>	: Not determined.

## Section 16. Other information

### History

<b>Date of printing</b>	: 5/14/2023
<b>Date of issue/Date of revision</b>	: 5/4/2023
<b>Date of previous issue</b>	: 10/20/2022
<b>Version</b>	: 1.04

<b>Key to abbreviations</b>	: ATE = Acute Toxicity Estimate BCF = Bioconcentration Factor GHS = Globally Harmonized System of Classification and Labelling of Chemicals IATA = International Air Transport Association IBC = Intermediate Bulk Container IMDG = International Maritime Dangerous Goods LogPow = logarithm of the octanol/water partition coefficient MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution) N/A = Not available SGG = Segregation Group UN = United Nations
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### Procedure used to derive the classification

Classification	Justification
SKIN CORROSION/IRRITATION - Category 2	Calculation method
SERIOUS EYE DAMAGE/ EYE IRRITATION - Category 2A	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method
SPECIFIC TARGET ORGAN TOXICITY (SINGLE EXPOSURE) (Respiratory tract irritation) - Category 3	Calculation method

**References** : Not available.

☑ Indicates information that has changed from previously issued version.

### Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.