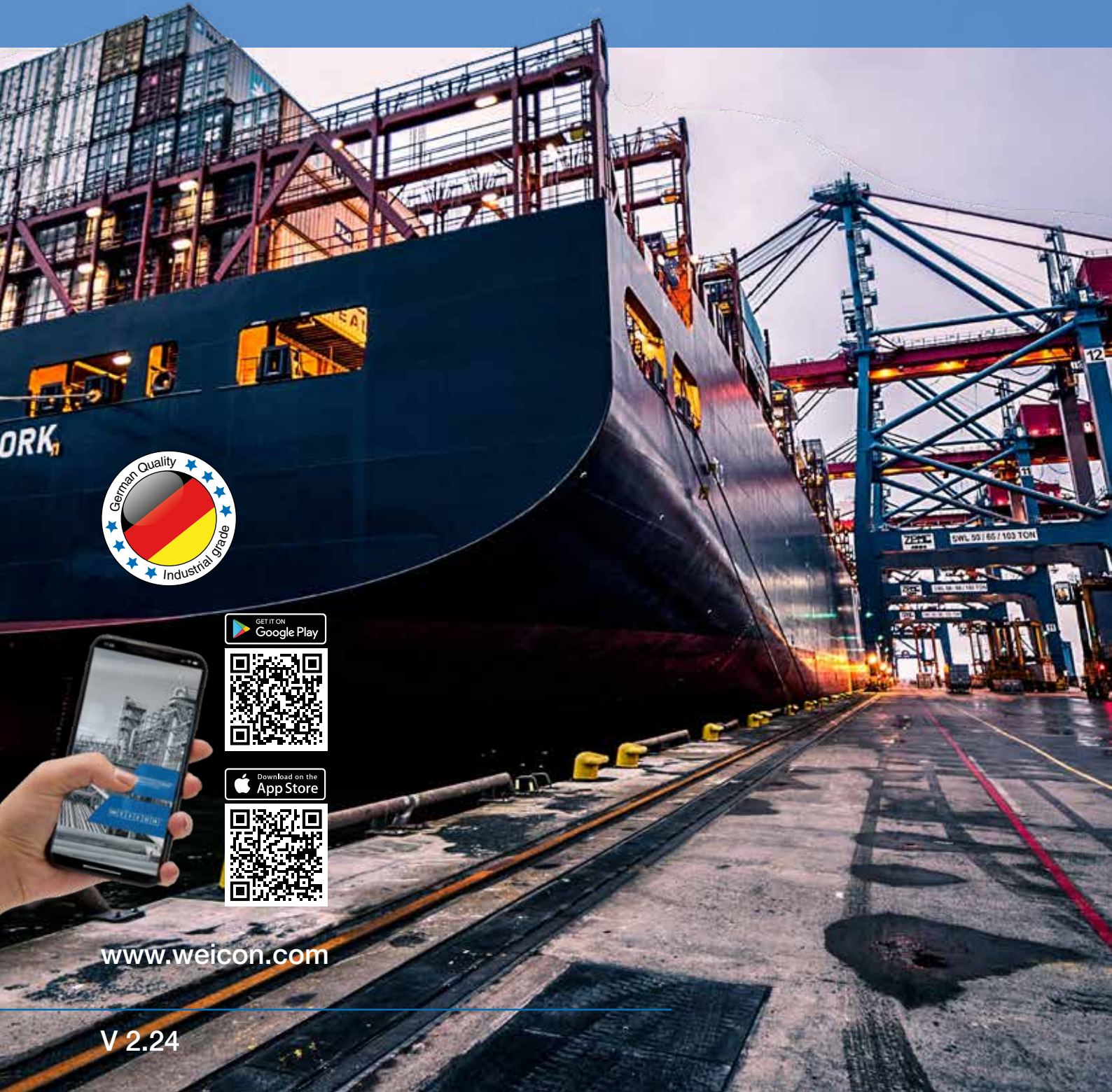


WEICON Solutions for the

MARINE INDUSTRY



www.weicon.com

V 2.24

About us

Since 1947, WEICON has been producing speciality products for the industry in Germany. Our range of products includes special adhesives and sealants, technical sprays and high-performance assembly pastes and greases for all areas of industry - from production over repair up to maintenance. Besides the chemical products, we develop and distribute high-quality stripping tools under the brand WEICON TOOLS.



OUR ASPIRATION



We help you to optimise your processes!

- ✓ Our certified, user-friendly and easy-to-use products ensure resource-friendly and faster work processes for your employees.
- ✓ Free additional equipment facilitates the correct and resource-friendly usage of our products.
- ✓ Ergonomically shaped accessories ensure the correct and safe usage of our products.
- ✓ Thanks to the use of WEICON products, you can service, maintain and repair your machines and components. This saves costs, time and manpower.

OUR SERVICE



We offer individual service!

- ✓ We visit you at your company premises and train your employees on the right usage of our products.
- ✓ More than 135 employees highly trained in the field of adhesive technology are happy to help you with all application questions.
- ✓ In our numerous application videos on YouTube, your employees can watch step-by-step instructions how to use our products correctly anywhere and anytime.
- ✓ Our next day delivery service ensures unobstructed work flows within your company.

We are at your disposal!



CERTIFICATES



American Bureau of Shipping

ABS, is one of the world's leading classification societies for ships, oil platforms and other maritime structures. Approval certificates for WEICON CBC and WEICON HB 300.



IMPA

IMPA (International Marine Purchasing Association) is an advocacy which promotes a close cooperation between buyers and suppliers in the maritime industry. The association has set itself the goal to improve the understanding between buyers and suppliers in the global maritime economy. In the past 37 years, the association has grown significantly and by today counts more than 700 members throughout the world. Many of our products can be found in the ISSA and IMPA catalogue.



ISSA

ISSA (International Shippers & Services Association) is an international association of nearly 2.000 ship suppliers worldwide. Meanwhile, members of ISSA supply more than 500 locations with equipment.



RINA

Certificate on the suitability of WEICON Plastic Metals and WEICON Repair Sticks for applications in the marine sector.



MED

The European Marine Equipment Directive MED is the main set of regulations on the subject of marine equipment. The certification verifies that the products meet fire safety standards tested in an accredited IMO/MED laboratory. Flex 310 M® FireSeal and Flex 310 M® ProSeal.



DNV

Approval certificates for WEICON Plastic Metals A, GL-S, Ceramic BL and SF for repairs on vessels.



DVGW

Test mark certificates for WEICONLOCK Anaerobic Adhesives/Sealants types; WEICONLOCK AN 302-43, AN 302-70, AN 305-72, AN 305-42, AN 305-77, and Thread Sealing Cord DF 175.



ISEGA

Certificates of Conformity for WEICON Ceramic BL, WEICON Flex 310 M® ProSeal, Flex 310 PU, Flex 310 M® Classic, Aqua-Flex, Contact VA 100 and VA 8312 as adhesives in the foodstuff technology.



NSF

Drinking water systems and components NSF/ANSI
Standard 61: Repair-Stick Copper, Steel and Multi-Purpose, Pipe Repair-Kit
Adhesives and Sealants S2: WEICONLOCK AN 305-77
Coatings R2: Zinc Spray and Zinc Spray bright grade



TÜV NORD

Certificates stating the compliance with special quality standards of WEICON Zinc Spray, WEICON Zinc Spray „bright grade“ and WEICON Corro Protection.

Safety approvals of the German TÜV stating that WEICON TOOLS Stripping Tools comply with the federal regulations on technical working equipment.



BAM

BAM tested and safety-related evaluated- according to leaflet M034e “List of nonmetallic materials compatible with oxygen” (DGUV information 213-074) of BG RCI
WEICONLOCK AN 305-77 and Thread Sealing Cord DF 175.



WRAS

WRC-approval for Great Britain. WEICONLOCK AN 305-77, WEICON Thread Sealing Cord DF 175



Hygiene-Institut des Ruhrgebiets

Hygienic assessment in contact with water.

Anaerobic adhesives: WEICONLOCK AN 302-43, AN 302-70, AN 305-72, AN 305-77, AN 306-38

WHERE YOU CAN USE.....

WEICON CBC
Chocking Backing Compound

Specially developed for the shimming and back filling of systems that are difficult to align.

More on page 10



WEICON Ceramic BL

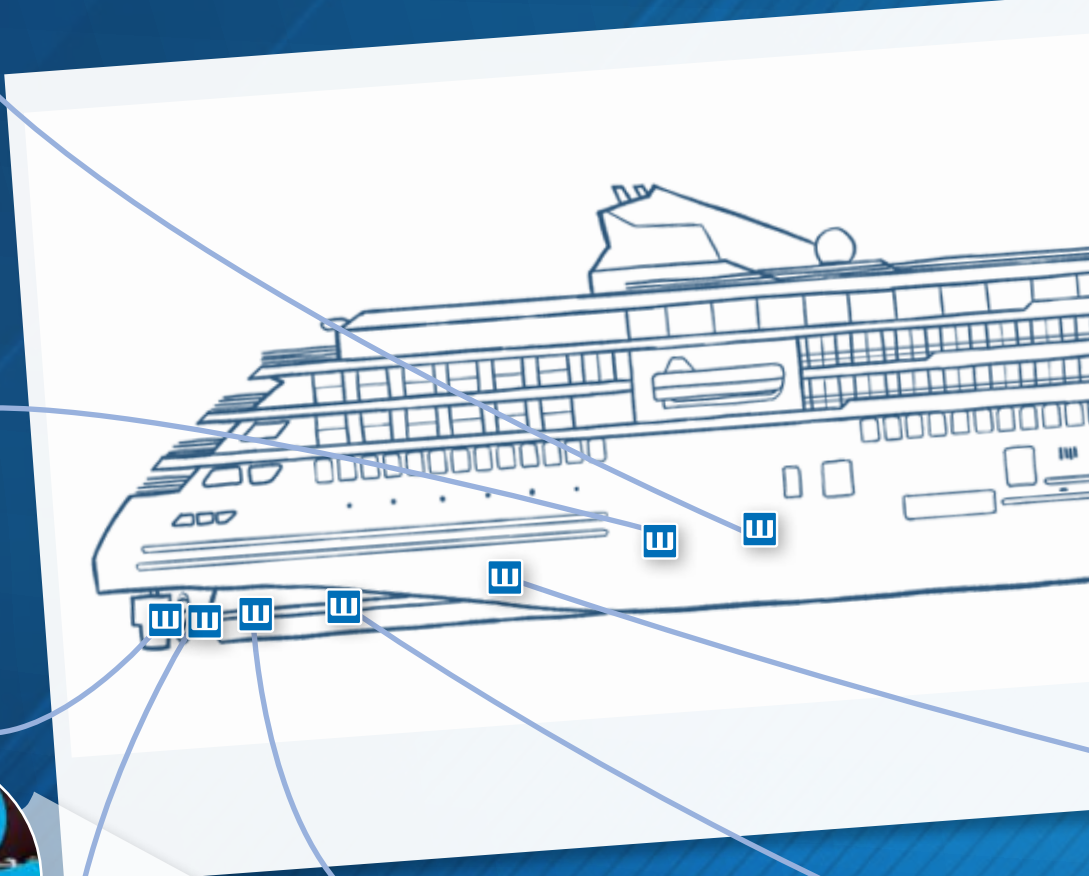
Coating of a butterfly valve.

More on page 8

WEICON Ceramic BL

Coating of ship propellers.

More on page 8



WEICON WR

Repair of a ship propulsion shaft. Repairing and filling the damage caused by cavitation.

More on Page 8



WEICON Ceramic BL

Corrosion protection coating with WEICON Ceramic BL.

More on Page 8



WEICON Urethane 80

Final coating for protection against marine animals.

More on Page 9



WEICON Urethane 85

Repair of a shaft seal ring on a ship propulsion system.

More on page 9



W 44 T®

Combines corrosion protection, water repellency, lubrication, conservation and cleaning in one single product.

More on Page 18

VA 100

WEICON Contact VA 100 is a universal type for the bonding of metals, plastic and rubber.

More on Page 14

WEICON A

Gap compensation on the anchor capstan.

More on Page 6

WEICON HB 300

Sealing of the stabilizer shaft.

More on Page 9

Fast-Metal Minute Adhesive

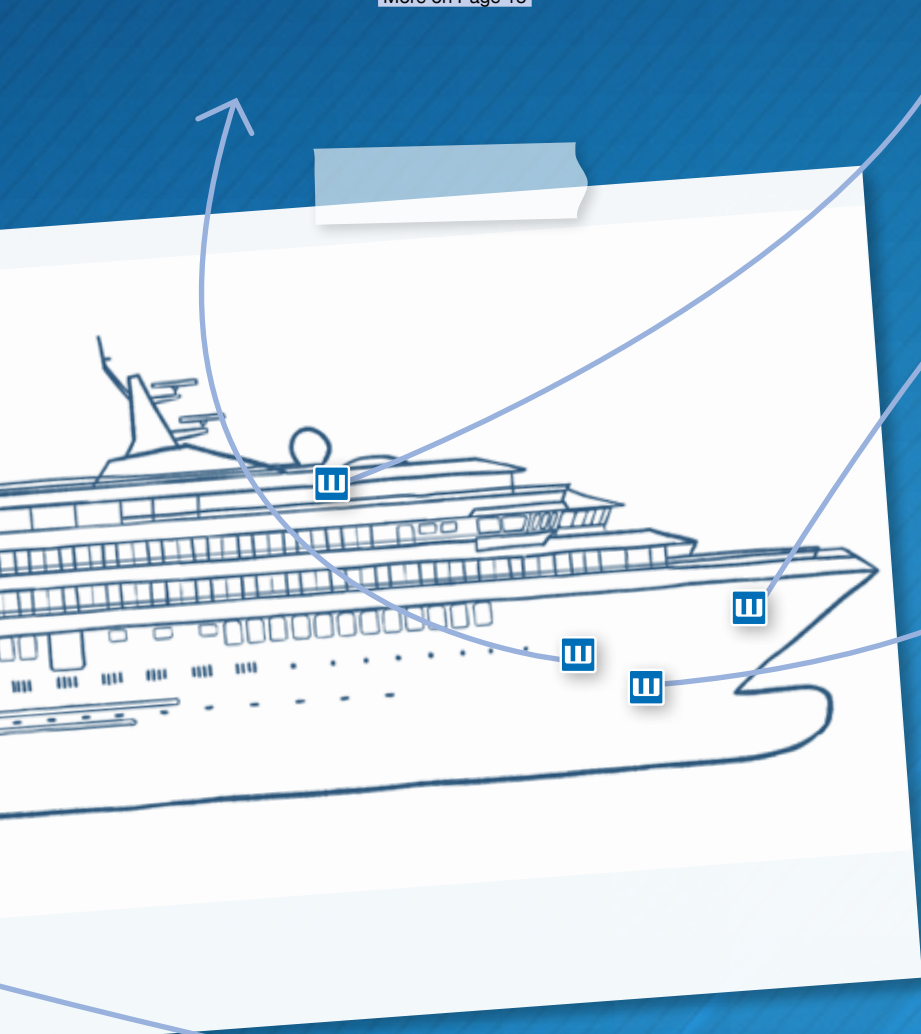
Repair of the cylinder block of a ship engine.

More on Page 10

WEICON BR

Repair of a bronze propeller shaft.

More on Page 6



PLASTIC METAL

WEICON Plastic Metals are 2-component epoxy resin systems. They are ideal for providing fast, cost-effective and durable repairs and coatings to many different types of material.



WEICON UW

For underwater adhesive bonds as well as adjustments and repairs in wet areas. UW has very good adhesive bonding properties.

- ▶ pasty, mineral-filled
- ▶ cures under water as well as on wet and damp surfaces

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10000933 | 75.509.24 | 81 29 35 |
| ▶ 2.0 kg | 10000936 | 75.509.25 | 81 29 36 |

WEICON B



- ▶ viscous
- ▶ steel-filled

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10000020 | 75.509.03 | 81 29 05 |
| ▶ 2.0 kg | 10000023 | 75.509.04 | 81 29 06 |



Repair of a ship propeller
WEICON BR

WEICON BR



For the repair of bronze and red brass parts.

- ▶ pasty, bronze-filled
- ▶ repairing and rebuilding bronze equipment parts and castings

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10012669 | 75.509.05 | 81 29 10 |
| ▶ 2.0 kg | 10012670 | 75.509.06 | 81 29 11 |

WEICON A



WEICON A has a DNV certificate and is particularly suitable for repairs in the maritime industry.

It can be used to eliminate corrosion damage and pitting in tanks, repairs on pipes and castings, as well as the repair of cracks on housings and machine parts.

Gap compensation – anchor capstan, flange connections and any metal connections with a gap.

- ▶ pasty, steel-filled
- ▶ elimination of corrosion damage and pitting
- ▶ certified by DNV

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10000003 | 75.509.01 | 81 29 01 |
| ▶ 2.0 kg | 10000006 | 75.509.02 | 81 29 02 |



Material strengthening with WEICON A – ceramic final coating



WEICON HP

Special product for repairs requiring a particularly strong adhesive bond. For adhesive bonds in repairs with minimal residual vibration and for the repair of stainless steel (cavitation damages).

- ▶ pasty, mineral-filled
- ▶ shock-resistant
- ▶ cures under water as well as on wet and damp surfaces

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 0.5 kg | 10054003 | - | - |
| ▶ 2.0 kg | 10054004 | - | - |

Contour Spatula Flexy

10953020



WEICON SF



RINA

For quick repairs and pipe repairs with fibreglass tape.

WEICON SF is particularly suited for quick repairs and the reconditioning of leaky pipelines, housings and gears, for anchorages, and for the production of fixing devices.

WEICON SF can be used in machine construction, tool construction, model and mould making, the maritime industry and in many other applications.

- ▶ pasty, steel-filled
- ▶ for quick repairs (5 minutes pot-life)
- ▶ certified by DNV

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10000071 | 75.509.13 | 81 29 31 |
| ▶ 2.0 kg | 10000072 | 75.509.14 | 81 29 32 |





PLASTIC METAL



WEICON WR

WEICON WR is suitable for areas where metal parts are subject to heavy wear due to friction.

- ▶ liquid
- ▶ steel-filled
- ▶ wear-resistant

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10000077 | 75.509.15 | 81 29 47 |
| ▶ 2.0 kg | 10000078 | - | 81 29 48 |

WEICON GL-S



The epoxy resin system WEICON GL-S provides high abrasion resistance and serves as wear protection for heavily used surfaces.

- ▶ flowable
- ▶ mineral-filled
- ▶ control layer
- ▶ temperature-resistant up to +180 °C (+356 °F)

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 0.5 kg | 10060362 | - | - |
| ▶ 2.0 kg | 10060363 | - | - |

IN COMBINATION WITH WEICON CERAMIC BL

PERFECT AS CONTROL LAYER



WEICON Ceramic BL

For the coating of propeller shafts and any coatings in the engine room, rudder posts, gear boxes as well as for coating metal surfaces before or after repair.

WEICON Ceramic BL is liquid, brushable, filled with silicium carbide and zirconium silicate, temperature-resistant up to +180°C and resistant to chemicals. It offers extreme wear protection and high abrasion resistance.

WEICON Ceramic BL is particularly suited for the lining of heavily stressed pump housings, as wear protection for slide bearings, slides, funnels and pipes, and for the repair of castings, valves and blower fans.

The product can be used in machine and system construction, in apparatus engineering, and in many other industrial applications.

- ▶ for lining of heavily stressed parts
- ▶ liquid
- ▶ high-temperature-resistant from -35°C up to +180°C (-31°F up to +356°F)

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0.5 kg | 10000093 | 75.509.19 | 81 29 37 |
| ▶ 2.0 kg | 10005233 | 75.509.20 | 81 29 38 |





Mix resin and hardener thoroughly and bubble-free



Apply mixed components



Final coating for protection against marine animals
WEICON Urethane 80



Gap filling
WEICON Urethane 85

Urethane 85

Shore hardness: A 85

Sealing of rudder stocks, stabilizer bushings, seawater tanks, seawater tank lids. For any rubber coatings in the engine room, for sealing shaft bearings and stern tubes. For any sealings on the underwater hull of a ship.

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 0.5 kg | 10057130 | - | - |
| ▶ 540 g | 10057188 | - | - |



Lid of a seawater tank
WEICON Urethane 85

WEICON HB 300



RINA



Pitting corrosion, alignments, flow edges (e.g. stabilizers), level controls, gap compensation on flange connections, any repairs where material loss of the basic material in the metal surface has occurred. Ideal for application on vertical surfaces as well as working overhead.

- ▶ steel-filled
- ▶ pasty, spreadable
- ▶ high-temperature-resistant from -35 °C to +200 °C, briefly up to 280 °C

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 1.0 kg | 10000099 | 75.509.21 | 81 29 51 |



WEICON CBC

Chocking Backing Compound



European Exhibition Award
for creativity and innovation



Specially developed for shimming and backfilling.

It serves as a replacement for fittings and worn metal sheets and ensures the direct contact to foundation plates.

For the underpouring of machine feet, gears and main machines. For grouting rudder posts and stabilizer bushings. For underpouring vibrating motors, gears or aggregates.

- ▶ liquid and self-levelling
- ▶ permanent high static strength
- ▶ resistant to chemicals and vibration

| | WEICON | ISSA | IMPA |
|-----------|----------|-----------|----------|
| ▶ 3.0 kg | 10045020 | 75.510.01 | 81 29 55 |
| ▶ 10.0 kg | 10045019 | - | 81 29 56 |

EPOXY ADHESIVES

Fast-Metal Minute Adhesive

Highly filled | pasty | gap-filling | very short pot life | fast-curing



Fast-Metal Minute Adhesive Set

Comprising:
Fast-Metal Minute Adhesive, 2 x Wooden Spatula small, PE gloves

| | WEICON | ISSA | IMPA |
|---------|----------|------|----------|
| ▶ 24 ml | 10007785 | - | 81 29 81 |
| ▶ Set | 10058777 | - | - |





PIPE REPAIR KIT



high-temperature-resistant
up to +150°C

FOR FAST REPAIR
of damaged pipes
and pipelines in only
30 minutes

The Pipe Repair-Kit can be processed without any additional tools and is used for the reliable and permanent sealing of cracks and leaks. It is very easy and quick to use and shows excellent adhesive properties, high pressure and chemical resistance as well as temperature resistance up to 150°C.

Within 30 minutes, the tape is fully cured and hard-wearing.

- ▶ pipe repairs
- ▶ structural reinforcement
- ▶ repairs in spaces difficult to access

The set includes

- ▶ Repair Stick Multi-Purpose
- ▶ fibreglass-reinforced plastic repair tape
- ▶ assembly instructions
- ▶ protective gloves

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 5/15 | 10055737 | 84.025.17 | 81 24 31 |
| ▶ 5/35 | 10055738 | 84.025.18 | 81 24 31 |
| ▶ 10/35 | 10055740 | 84.025.19 | 81 24 31 |
| ▶ 12/100 | 10057026 | - | 81 24 31 |



REPAIR STICKS

The uncomplicated solution for all repair and maintenance works. Easy to use. Always the right amount, even for small repairs.



- ▶ even for small repairs
- ▶ the cured product can be machined (drilled, filed, tapped)



Aqua  RINA

- ▶ for underwater applications
- ▶ ceramic-filled
- ▶ ideal for quick repairs on damp and wet surfaces

| | WEICON | ISSA | IMPA |
|---------|----------|-----------|----------|
| ▶ 57 g | 10008519 | 75.530.02 | 81 29 23 |
| ▶ 115 g | 10006608 | 75.530.03 | 81 29 24 |



Steel  Certified to NSF/ANSI 61  RINA

- ▶ fast cure, steel-filled
- ▶ colour after curing: dark-grey

| | WEICON | ISSA | IMPA |
|---------|----------|-----------|----------|
| ▶ 57 g | 10010241 | 75.530.15 | 81 29 25 |
| ▶ 115 g | 10007705 | 75.530.01 | 81 29 26 |



Copper  Certified to NSF/ANSI 61  RINA

- ▶ extremely fast cure
- ▶ colour after curing: copper

| | WEICON | ISSA | IMPA |
|---------|----------|-----------|----------|
| ▶ 57 g | 10010227 | 75.530.04 | 81 29 75 |
| ▶ 115 g | 10006609 | 75.530.05 | 81 29 76 |

Multi-Purpose  Certified to NSF/ANSI 61 Facility #1 USA

- ▶ fast-curing, mineral-filled
- ▶ colour after curing: white

| | WEICON | ISSA | IMPA |
|---------|----------|------|------|
| ▶ 57 g | 10053992 | - | - |
| ▶ 115 g | 10053995 | - | - |



WEICON GMK – Rubber Metal Adhesive

GMK products are various contact adhesives based on polychloroprene for bonding rubber and metal for the high-strength, full-surface and flexible bonding of:

- rubber to rubber
- rubber to metal

GMK 2510

- ▶ 2-component adhesive
- ▶ resistant to humidity and temperatures
- ▶ permanently elastic and strong on many elastomers (like e. g. hypalon)

| | WEICON | ISSA | IMPA |
|---------|----------|-----------|----------|
| ▶ 324 g | 10039649 | 84.025.10 | 81 52 39 |
| ▶ 690 g | 10034480 | 84.025.11 | 81 52 40 |


GMK 2410

- ▶ permanently elastic
- ▶ for large areas
- ▶ resistant to humidity

| | WEICON | ISSA | IMPA |
|---------|----------|-----------|----------|
| ▶ 350 g | 10030358 | 84.025.08 | 81 52 37 |
| ▶ 700 g | 10028906 | 84.025.09 | 81 52 38 |

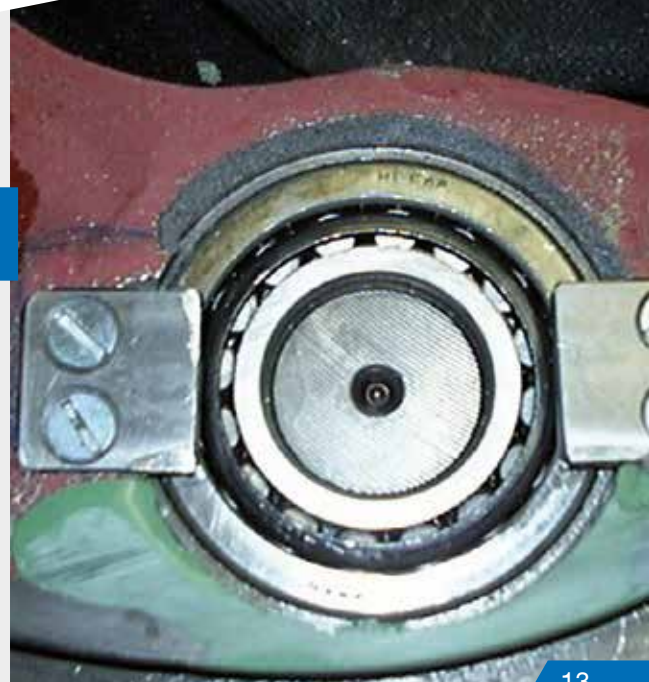


EPOXY RESIN PUTTY

The kneadable universal repair compound  RINA

WEICON Epoxy Resin Putty is pasty (kneadable), mineral-filled, and temperature-resistant up to +200°C (+392°F). It is processed with a mixing ratio of 1:1 and is machinable and paintable after curing.

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 0,1 kg | 10000103 | 75.509.37 | 81 29 52 |
| ▶ 0,4 kg | 10000104 | 75.509.38 | 81 29 53 |
| ▶ 0,8 kg | 10000105 | 75.509.39 | 81 29 54 |



WEICON Contact are solvent-free instant adhesives. They reliably bond different materials, such as metal, glass, wood, plastic, ceramics, leather, and rubber.



CONTACT CYANOACRYLATE ADHESIVES



VA 100



Cyanoacrylate adhesive for rubber and plastics | medium viscosity | slightly longer curing

WEICON Contact VA 100 is a universal type for the bonding of metals, plastic and rubber.

| | WEICON | ISSA | IMPA |
|--------|----------|-----------|----------|
| ▶ 20 g | 10000224 | - | 81 29 27 |
| ▶ 30 g | 10016433 | 75.629.02 | 81 29 28 |
| ▶ 60 g | 10019785 | 75.629.03 | 81 29 29 |

Can be used universally



VA 8312



Cyanoacrylate adhesive for rubber and plastics | low viscosity | very fast curing | ISEGA-certified

WEICON Contact VA 8312 is suited for the bonding of various rubber materials such as solid rubber or cellular rubber, plastics and EDPM elastomers.

| | WEICON | ISSA | IMPA |
|--------|----------|-----------|----------|
| ▶ 20 g | 10000240 | - | 81 52 41 |
| ▶ 30 g | 10016432 | 75.629.05 | 81 52 42 |
| ▶ 60 g | 10019793 | 75.629.06 | 81 52 43 |



VM 20

Cyanoacrylate adhesive for metals | low viscosity | very fast curing

WEICON Contact VM 20 is suited for all types of metal bonds, especially for the bonding of precisely fitted parts in serial production.

| | WEICON | ISSA | IMPA |
|--------|----------|------|------|
| ▶ 20 g | 10000251 | - | - |
| ▶ 30 g | 10019853 | - | - |
| ▶ 60 g | 10019857 | - | - |



VM 120

Cyanoacrylate adhesive for metals | medium viscosity | slower curing, a short-term realignment of parts is possible

WEICON Contact VM 120 is suited for all types of metal bonds.

| | WEICON | ISSA | IMPA |
|--------|----------|------|------|
| ▶ 20 g | 10000258 | - | - |
| ▶ 30 g | 10019859 | - | - |
| ▶ 60 g | 10019863 | - | - |

WEICONLOCK®

Anaerobic Adhesives and Sealants

Especially designed for economical threadlocking, retaining and sealing of threaded, cylindrical and pipe assemblies. After curing, the adhesive bonding is resistant to vibration, impact, chemicals, solvents and temperatures.

- THREADLOCKING**
- SEALING OF THREADED PIPES AND FITTINGS**
- RETAINING CYLINDRICAL ASSEMBLIES**
- FLANGE SEALING, GASKETING**

our Allrounder

AN 302-43



Threadlocking | drinking water and DVGW approval

- ▶ higher viscosity
- ▶ medium strength
- ▶ disassembly with normal tools

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 50 ml | 10017876 | 75.628.04 | 81 29 13 |
| ▶ 200 ml | 10019968 | 75.628.05 | 81 29 14 |



AN 302-70



Locking of threads and stud bolts | drinking water and DVGW approval

- ▶ medium viscosity
- ▶ high strength
- ▶ hard to disassemble

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 50 ml | 10017884 | 75.628.08 | 81 29 16 |
| ▶ 200 ml | 10019978 | 75.628.09 | 81 29 17 |



AN 305-42



Hydraulic and pneumatic sealing | DVGW approval

- ▶ medium viscosity
- ▶ medium strength
- ▶ disassembly with normal tools

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 50 ml | 10017877 | 75.628.11 | 81 29 19 |
| ▶ 200 ml | 10020001 | 75.628.12 | 81 29 20 |



AN 305-77



Thread sealing | drinking water and DVGW approval | BAM*

- ▶ high viscosity
- ▶ medium strength
- ▶ disassembly with normal tools

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 50 ml | 10019949 | 75.628.13 | 81 52 14 |
| ▶ 200 ml | 10020011 | 75.628.14 | 81 52 15 |



*BAM tested and safety-related evaluated- see also leaflet M 034e "Oxygen" (DGUV information 213-074) of BG RCI.



AN 306-38



Retaining cylindrical assemblies for bearings, gear wheels and bolts | fast cure | drinking water approval

- ▶ medium viscosity
- ▶ high strength
- ▶ hard to disassemble

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|--------|
| ▶ 50 ml | 10017893 | 75.628.19 | 815223 |
| ▶ 200 ml | 10020027 | 75.628.20 | 815224 |

AN 305-72



Pipe and flange sealing with PTFE | immediate sealing effect | drinking water and DVGW approval

- ▶ high viscosity
- ▶ medium strength
- ▶ disassembly with normal tools

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 50 ml | 10019943 | 75.628.34 | 81 52 10 |
| ▶ 200 ml | 10020003 | 75.628.35 | 81 52 11 |

Thread Sealing Cord DF 175

- ▶ immediate sealing effect, temperature resistance from -200°C to +240°C (-328 to +464°F)
- ▶ drinking water approvals according to KTW, WRAS
- ▶ UL-tested
- ▶ 100 % PTFE (solid material), silicone-free

| | WEICON | ISSA | IMPA |
|---------|----------|-----------|------|
| ▶ 175 m | 10026655 | 75.628.40 | - |



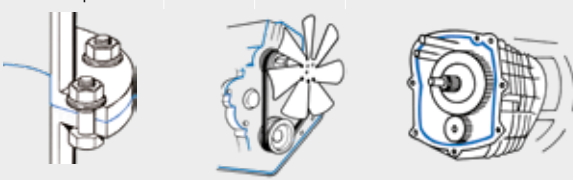
TZW



Plast-o-Seal®

Permanently plastic universal sealant | no evaporation of solvents | immediate assembly possible

| | WEICON | ISSA | IMPA |
|-------------------|----------|-----------|----------|
| ▶ 90 g Tube | 10014387 | 75.628.41 | 81 52 31 |
| ▶ 230 g Presspack | 10039427 | - | - |





ProSeal



Suitable for maritime ventilation systems | for applications in sensitive areas and for room ventilation systems

Multi-purpose, permanently elastic, fast-curing and high-strength 1-C adhesive and sealant based on SMP. Neutral curing, entirely weather-resistant, very low emissions and odour as well as free of silicone, isocyanate and solvents.

Tested and approved for applications in food-related areas and for ventilation and air-conditioning systems in accordance with VDI 6022. Meets the requirements of the International Maritime Organisation IMO FTPC Parts 2+5.

| | WEICON | ISSA | IMPA |
|--------------------|----------|------|----------|
| ▶ 310 ml Cartridge | 10060643 | - | 81 52 89 |

ELASTIC

Elastic adhesives and sealants are nowadays used in many areas of industrial production and assembly. They combine the advantages of adhesive bonding and sealing technology and are used wherever the elasticity and the sealing of a joint are the most important requirements.

Silicone HT 300

High-temperature-resistant (+300°C/+572°F) | 100 % solid percentage

| | WEICON | ISSA | IMPA |
|--------------------|----------|-----------|----------|
| ▶ 85 ml Tube | 10005243 | - | 81 52 82 |
| ▶ 310 ml Cartridge | 10000432 | 75.634.20 | 81 52 83 |

Flex 310 PU



Polyurethane | grindable | ISEGA certificate

| 300 ml Cartridge | WEICON | ISSA | IMPA |
|------------------|----------|------|------|
| ▶ white | 10004287 | - | - |
| ▶ black | 10002571 | - | - |
| ▶ grey | 10002573 | - | - |

FireSeal



Fire resistance up to 120 minutes | meets the highest standards in maritime fire protection

Flex 310 M® FireSeal is a permanently elastic adhesive and sealant based on SMP with a fire resistance up to 120 minutes. Tested and classified for all joint structures according to EN 1366-4.

The paint-compatible sealant with very low volume shrinkage meets the highest demands in terms of fire protection, such as the requirements of the International

Maritime Organisation IMO FTPC Parts 2+5 as well as for rail vehicles in accordance with DIN EN 45545-2 R22/23 HL3.

| | WEICON | ISSA | IMPA |
|--------------------|----------|------|----------|
| ▶ 310 ml Cartridge | 10060645 | - | 81 52 88 |

Aqua-Flex



Ideal for wet and moist surfaces | resistant to fresh water and salt water

| 310 ml Cartridge | WEICON | ISSA | IMPA |
|------------------|----------|------|----------|
| ▶ white | 10021673 | - | 81 52 79 |
| ▶ black | 10021677 | - | 81 52 80 |
| ▶ grey | 10021678 | - | 81 52 81 |

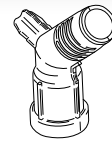


ADHESIVES

AND SEALANTS



INNOVATION



Ergo Connect for Presspack

Black-Seal Special Silicone

Extremely resistant to oil and grease

WEICON Black-Seal Adhesive and Sealant is black, high-temperature-resistant (+280°C/+536°F), free of solvents, strong, oil-resistant, grease-resistant, pressure-resistant, resistant to ageing and extremely elastic (breaking elongation of approx. 500 %).

Black-Seal is suitable for bonding and sealing in applications where particularly high oil and grease resistance is required. WEICON Black-Seal can be used on gearbox, valve and casing covers, oil sumps, water pumps, gears and axles, flanges, tanks and containers, and in many other areas.

| | WEICON | ISSA | IMPA |
|--------------------|----------|-----------|----------|
| ▶ 85 ml Tube | 10022222 | 75.634.24 | 81 52 84 |
| ▶ 200 ml Presspack | 10000763 | 75.634.25 | 81 52 85 |
| ▶ 310 ml Cartridge | 10022221 | 75.634.26 | 81 52 86 |

Flex 310 M® Classic



Suitable for universal use | ISEGA-certified

WEICON Flex 310 M Classic Adhesive and Sealant is strong, paintable (wet-on-wet), sandable, has outstanding ageing stability and good resistance to UV rays. It is resistant to fresh water and salt water and is free of silicone, isocyanate, halogens or solvents.

The product has an ISEGA certificate and can be used as an adhesive in food technology. Flex 310 M Classic is an elastic adhesive on MS polymer basis and is suitable for the bonding of metals, many plastics, ceramic, wood, glass and stone.

WEICON Flex 310 M Classic can be used in metal construction, tank and apparatus engineering, carriage, vehicle and container construction, ventilation and air conditioning systems, in the electrical industry, yacht and boat construction and in all applications where silicones or products containing silicones are not suitable.

Presspack

| 200 ml | WEICON |
|---------|----------|
| white | 10057238 |
| black | 10057245 |
| grey | 10057240 |
| crystal | 10057240 |

Cartridge

| 310 ml | WEICON | ISSA | IMPA |
|---------|----------|-----------|----------|
| white | 10002576 | 75.634.30 | 81 52 71 |
| black | 10010024 | 75.634.31 | 81 52 72 |
| grey | 10010026 | 75.634.32 | 81 52 73 |
| crystal | 10033740 | - | - |



TECHNICAL

Zinc Spray



- ▶ long-term cathodic corrosion protection on all metal surfaces
- ▶ resistant protective layer, even under extreme weather and environmental conditions

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10000016 | 53.402.06 | 45 08 11 |

Isolation Spray

- ▶ transparent insulating and finishing varnish based on acrylic resin

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 400 ml | 10053563 | - | - |



Crack Testing Agent*

| | WEICON | ISSA | IMPA |
|-------------|----------|-----------|------|
| ▶ Cleaner | 10047463 | 84.025.07 | - |
| ▶ Penetrant | 10047461 | 84.025.07 | - |
| ▶ Developer | 10047462 | 84.025.07 | - |

* Sample-tested according to DIN EN ISO 3452-2. Low sulphur and halogen content, according to DIN EN ISO 3452-2 and ASME-Code, Section V, Article 6. T641,07-2015.

Adhering Grease - extra strong -



- ▶ special lubricant and corrosion protectant even for underwater applications
- ▶ effective protection against aggressive fluids in maritime applications

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10019873 | 53.402.52 | 45 08 35 |

Zinc Spray bright grade



- ▶ long-term cathodic corrosion protection
- ▶ bright colour shade matched to hot galvanization

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10000047 | 53.402.07 | 45 08 12 |

Corro-Protection



- ▶ corrosion protection of metal parts for indoor storages
- ▶ lastingly preserves tools and precision components made of metal
- ▶ transparent protective film approved by the German TÜV

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10000157 | 53.402.08 | 45 08 15 |
| ▶ 5 L | 10000787 | - | 25 21 09 |

W 44 T® Multi-Spray



- ▶ multifunctional product
- ▶ combines corrosion protection, waterrepellency, lubrication, conservation and cleaning in a single product

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10001023 | 53.402.11 | 45 08 21 |
| ▶ 500 ml | 10039121 | - | - |
| ▶ 5 L | 10007793 | - | 55 16 22 |

Allround Sealing Spray



- ▶ paintable
- ▶ for indoor and outdoor use

| | WEICON | ISSA | IMPA |
|------------|----------|------|------|
| ● ▶ 400 ml | 10052245 | - | - |
| ● ▶ 400 ml | 10049571 | - | - |
| ○ ▶ 400 ml | 10052243 | - | - |

Spray-on Grease white



- ▶ multi-purpose spray grease for highly stressed parts
- ▶ outstanding adhering strength and excellent ageing and pressure resistance
- ▶ temperature stability from -20 °C to +150 °C

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10007039 | 53.402.50 | 45 08 33 |

Galva Spray



- ▶ long-term cathodic corrosion protection
- ▶ colour matching hot-dip galvanized surfaces

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 400 ml | 10040054 | - | - |

Rust Converter

- ▶ rust converter and base coat in one process
- ▶ effective neutralization of rust
- ▶ color: beige, transparent

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10047458 | 84.025.04 | 45 08 20 |

Contact Spray



- ▶ protection and care of electrical contacts and components
- ▶ keeps contacts, fuses and cable connections free of oxidation

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10026740 | 53.402.28 | 45 08 43 |

Hand Protective Foam

- ▶ waterproof for long-lasting protection
- ▶ dermatologically tested

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 200 ml | 10021320 | 53.402.16 | 45 08 36 |



SPRAYS AND LIQUIDS



Technical sprays and liquids are applied in almost all industrial sectors. They are used for the care and protection of surfaces, for cleaning and degreasing, lubricating, releasing and separating, and are an essential part of daily work.

Electro Contact Cleaner



- ▶ cleans and degreases electronic and mechanical components
- ▶ removes oxide/sulphide layers, combustion residues and resinous or sooty soiling

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 400 ml | 10028866 | 53.402.22 | 45 08 08 |
| ▶ 5 L | 10029983 | - | 55 15 82 |

Brake Cleaner



- ▶ multi-purpose cleaner
- ▶ cleans, degreases and evaporates without leaving residues

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 500 ml | 10000148 | - | - |

Smoke Detector Test Spray

- ▶ evaporates without leaving residues
- ▶ silicone-free

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 150 ml | 10031819 | 84.025.05 | 33 10 75 |
| ▶ 250 ml | 10027381 | 84.025.06 | 33 10 77 |



Cleaner Spray S



- ▶ powerful
- ▶ evaporates without leaving residues leaves no oily residues

| | WEICON | ISSA | IMPA |
|----------|----------|-----------|----------|
| ▶ 500 ml | 10000147 | 53.402.01 | 45 08 01 |
| ▶ 5 L | 10000347 | 53.402.53 | 55 15 71 |

Industrial Cleaner



- ▶ powerful special cleaner with high yield
- ▶ NSF approval

| | WEICON | ISSA | IMPA |
|----------|----------|------|------|
| ▶ 500 ml | 10055297 | - | - |

Citrus Cleaner



- ▶ cleaner and degreaser on the basis of citrus essences
- ▶ supports disinfection
- ▶ tested effect according to DIN EN 1275 and 1040

| | WEICON | ISSA | IMPA |
|----------|----------|------|----------|
| ▶ 400 ml | 10032019 | - | - |
| ▶ 5 L | 10033568 | - | 55 15 85 |



ASSEMBLY PASTES

All kinds of influencing factors, e.g. moisture, temperature or friction, repeatedly lead to corrosion damage, seizure and wear on machines and installations.

Extensive repair and maintenance work at considerable costs are the consequence.

Especially under extreme conditions of application, e.g.

- ▶ high operation temperatures
- ▶ high pressure loads
- ▶ outdoor weather conditions

such consequences frequently occur.



temperature-resistant from
-180 °C to +1.200 °C

Anti-Seize

- ▶ long-lasting protection against corrosion, seizure and wear
- ▶ high-temperature-resistant up to +1.200 °C (+2.192 °F)



| | WEICON | ISSA | IMPA |
|-------------------|----------|-----------|----------|
| ▶ 400 ml Spray | 10000219 | 53.402.18 | 45 08 46 |
| ▶ 400 g Cartridge | 10000173 | 53.402.73 | 45 08 72 |
| ▶ 1,0 kg Can | 10000177 | 53.402.79 | 45 08 74 |

Copper Paste

- ▶ protecting, separating and lubricating agent
- ▶ for highly stressed parts
- ▶ temperature-resistant from -20 °C to +1.100 °C (-4 °F to +2.012 °F)

| | WEICON | ISSA | IMPA |
|----------------|----------|-----------|----------|
| ▶ 400 ml Spray | 10025953 | - | - |
| ▶ 1,0 kg Can | 10013761 | 84.025.15 | 45 08 91 |

HIGH-PERFORMANCE GREASES

Allround Lubricant

Even in the present "high-tech age" problems due to friction and wear are an issue in a lot of industrial sectors. Extensive repairs, longer downtimes, shorter maintenance intervals and shorter service lives of machines and equipment are the consequence and cause enormous costs every year.

Therefore, it is important to meet the requirements for long-term operational dependability of machines and equipment already in the development and construction phase.

AL-W

- ▶ extremely water-resistant
- ▶ high lubricating performance
- ▶ temperature-resistant from -25 °C to +80 °C (-13 °F to +176 °F)



| | WEICON | ISSA | IMPA |
|-------------------|----------|-----------|----------|
| ▶ 400 g Cartridge | 10016748 | 53.052.10 | 45 04 37 |
| ▶ 1,0 kg Can | 10016750 | 53.052.11 | 45 04 38 |



Since 1967, we have been developing, producing and distributing a broad range of wire stripping tools. This includes cable knives, wire strippers, dismantling, multi-functional and special tools. Our tools have been developed for accurate, fast and safe stripping of all common cable types. They carry the GS seal of TÜV Nord and were developed with regard to work safety aspects.

The tools are specifically tailored to the needs of professional users, are found in both, skilled trades and industrial use, and are also suitable for domestic use.



Our Bestseller



No. 5

Space-saving thanks to locking mechanism

- ▶ automatic wire stripper
- ▶ precise work with adjustable length stop (5-12 mm)
- ▶ integrated, well-accessible side cutter up to 2 mm Ø



No. 5 Pro NEW

large, efficient working range from 0.2-16 mm² (24-5 AWG) | fully automatic, self-adjusting wire stripper

- ▶ precise working thanks to adjustable length stop (5-25 mm)
- ▶ powerful integrated side cutter up to 3 mm Cu/AL
- ▶ ergonomically designed anti-slip multi-component handle

| mm | g | mm ² | Ø mm | Art.-No. | ISSA | IMPA |
|-----|-----|----------------------|------|----------|-----------|----------|
| 170 | 107 | 0.2-6 (24-10 AWG) | --- | 10006786 | 84.025.19 | 61 17 62 |

| mm | g | mm ² | Ø mm | Art.-No. | ISSA | IMPA |
|-----|-----|----------------------|------|----------|------|------|
| 160 | 140 | 0.2-16 (24-5 AWG) | --- | 10062070 | - | - |

Duo-Crimp No. 300

Stripping and crimping with just one tool

- ▶ insulation removal from 0.5 mm² to 6.0 mm²
- ▶ two crimping ranges are offered (0.5 - 2.5 mm² and 4.0 - 6.0 mm²) according to DIN 46228-2
- ▶ integrated, well accessible side cutter up to 6 mm²



| mm | g | mm ² | Ø mm | Art.-No. | ISSA | IMPA |
|-----|-----|----------------------|------|----------|-----------|----------|
| 160 | 116 | 0.5-6 (20-10 AWG) | - | 10007406 | 84.025.20 | 61 17 55 |

No. S 4-28 Multi

Stripping function integrated in the housing

- ▶ stripping of all standard flexible and solid cables with a cross-diameter between 0.5 and 6 mm²



| mm | g | mm ² | Ø mm | Art.-No. | ISSA | IMPA |
|-----|----|----------------------|------|----------|-----------|----------|
| 145 | 61 | 0.5-6 (20-10 AWG) | 4-28 | 10030001 | 84.025.18 | 61 17 31 |



Multi-Stripper No. 400

Multifunctional with 4 functions

- ▶ circular cutting - longitudinal cutting - stripping - cutting
- ▶ flush stripping, even in hard-to-reach areas
- ▶ safe and space saving storage with closing clip



| mm | g | mm ² | Ø mm | Art.-No. | ISSA | IMPA |
|-----|----|----------------------|------|----------|-----------|----------|
| 155 | 79 | 0.5-6 (20-10 AWG) | 8-13 | 10001620 | 84.025.21 | 61 17 61 |



Marine Emergency Repair Kits

For emergency repairs and maintenance works on board of ships, we developed three different Repair Kits. WEICON Marine Emergency Repair Kits are equipped with many different products that support you in various cases. The Kits cover most cases of offshore emergency repairs and maintenance works during long ways. The Repair Kits differ in the range of included products. Repair Kit 1 covers the most common emergency and maintenance cases. Kit 3 covers many different applications on board. The Repair Kits are suitable for all ships, where repairs and maintenance have to be done frequently.



As a service for our customers, WEICON provides the Marine Emergency Repair Kits with all necessary dangerous goods declarations.



Kit 2

▶ WEICON 10045343 ▶ IMPA 81 29 08 ▶ ISSA 84.025.02

| | | WEICON | IMPA | ISSA | Quantity | | | | | |
|----------------------|----------|----------|----------|-----------|----------|---|-----|---|--|-----|
| WEICON A | ▶ 0,5 kg | 10000003 | 81 29 01 | 75.509.01 | 2 | • | | | | • |
| WEICON HB 300 | ▶ 1,0 kg | 10000099 | 81 29 51 | 75.509.21 | 1 | | | | | • • |
| WEICON SF | ▶ 0,5 kg | 10000071 | 81 29 31 | 75.509.13 | 2 | • | | | | • |
| WEICON UW | ▶ 0,5 kg | 10000933 | 81 29 35 | 75.509.24 | 2 | | | | | |
| Repair Stick Aqua | ▶ 115 g | 10006608 | 81 29 24 | 75.530.03 | 3 | | | | | • |
| Repair Stick Steel | ▶ 115 g | 10007705 | 81 29 26 | 75.530.01 | 3 | | | | | • • |
| Pipe Repair Kit 5/15 | ▶ --- | 10055737 | 81 24 31 | 84.025.17 | 2 | | | | | • |
| AN 302-43 | ▶ 50 ml | 10017876 | 81 29 13 | 75.628.04 | 1 | | • • | | | |
| AN 302-60 | ▶ 50 ml | 10017878 | 81 52 05 | 75.628.32 | 1 | | • | | | |
| VA 8312 | ▶ 30 g | 10016432 | 81 52 42 | 75.629.05 | 1 | | | • | | |
| VM 120 | ▶ 30 g | 10019859 | --- | --- | 1 | | | | | |
| GMK 2410 | ▶ 700 g | 10028906 | 81 52 38 | 84.025.09 | 1 | | | | | |
| Black-Seal | ▶ 200 ml | 10000763 | 81 52 85 | 75.634.25 | 1 | | | | | |
| Cleaner Spray S | ▶ 500 ml | 10000147 | 45 08 01 | 53.402.01 | 2 | | | | | |
| W 44 T | ▶ 400 ml | 10001023 | 45 08 21 | 53.402.11 | 1 | | | | | |
| Rust Shock | ▶ 400 ml | 10000143 | 45 08 22 | 53.402.10 | 1 | | | | | |
| Starter Spray | ▶ 400 ml | 10030465 | --- | --- | 1 | | | | | |
| Contact Spray | ▶ 400 ml | 10026740 | 45 08 43 | 53.402.28 | 1 | | | | | |
| Processing Kit | ▶ --- | 10045523 | 81 29 88 | --- | 1 | | | | | |
| Repair-Tape 5/35 | ▶ --- | 10055742 | --- | --- | 1 | | | | | |
| Repair-Tape 10/35 | ▶ --- | 10055743 | --- | --- | 1 | | | | | |

Emergency Repair Kits

Kit 1

▶ WEICON ▶ IMPA ▶ ISSA
10045342 81 29 07 84.025.01

| | | WEICON | IMPA | ISSA | Quantity | | | |
|----------------------|----------|----------|----------|-----------|----------|---|---|---|
| WEICON A | ▶ 0,5 kg | 10000003 | 81 29 01 | 75.509.01 | 2 | • | | • |
| WEICON SF | ▶ 0,5 kg | 10000071 | 81 29 31 | 75.509.13 | 2 | • | | • |
| WEICON UW | ▶ 0,5 kg | 10000933 | 81 29 35 | 75.509.24 | 2 | | | |
| Repair Stick Aqua | ▶ 115 g | 10006608 | 81 29 24 | 75.530.03 | 2 | | | • |
| Repair Stick Steel | ▶ 115 g | 10007705 | 81 29 26 | 75.530.01 | 2 | | • | • |
| Pipe Repair-Kit 5/15 | ▶ --- | 10055737 | 81 24 31 | 84.025.17 | 1 | | • | |
| Processing Kit | ▶ --- | 10045523 | 81 29 88 | --- | 1 | | | |
| Repair-Tape 5/35 | ▶ --- | 10055742 | --- | --- | 1 | | | |
| Repair-Tape 10/35 | ▶ --- | 10055743 | --- | --- | 1 | | | |

Processing Kit

▶ WEICON ▶ IMPA
10045523 81 29 88



Glass Fibre Cloth Tape, Processing Spatula, Processing Can, Gloves, Wire Mesh, Butyl Tape, Brush, Cutter and Contour Spatula Flexy

Kit 3

▶ WEICON ▶ IMPA ▶ ISSA
10045344 81 29 09 84.025.03

| | | WEICON | IMPA | ISSA | Quantity | | | | | | | |
|------------------------------|----------|----------|----------|-----------|----------|---|---|---|---|---|---|---|
| WEICON A | ▶ 0,5 kg | 10000003 | 81 29 01 | 75.509.01 | 2 | • | | | | | | • |
| WEICON BR | ▶ 0,5 kg | 10012669 | 81 29 10 | 75.509.05 | 1 | | | | | | | • |
| WEICON HB 300 | ▶ 1,0 kg | 10000099 | 81 29 51 | 75.509.21 | 1 | | | | | | | • |
| WEICON Ceramic BL | ▶ 0,5 kg | 10000093 | 81 29 37 | 75.509.19 | 1 | • | | | | | | • |
| WEICON SF | ▶ 0,5 kg | 10000071 | 81 29 31 | 75.509.13 | 2 | • | | | | | | • |
| WEICON UW | ▶ 0,5 kg | 10000933 | 81 29 35 | 75.509.24 | 2 | | | | | | | |
| WEICON WR | ▶ 0,5 kg | 10000077 | 81 29 47 | 75.509.15 | 1 | | | | | | | • |
| Repair Stick Aqua | ▶ 115 g | 10006608 | 81 29 24 | 75.530.03 | 4 | | | | | | | • |
| Repair Stick Steel | ▶ 115 g | 10007705 | 81 29 26 | 75.530.01 | 4 | | • | | | | | • |
| Pipe Repair Kit 5/15 | ▶ --- | 10055737 | 81 24 31 | 84.025.17 | 3 | | • | | | | | |
| Urethan 80 | ▶ 0,5 kg | 10012368 | 81 29 63 | 75.509.42 | 1 | | | | | | | |
| AN 302-43 | ▶ 50 ml | 10017876 | 81 29 13 | 75.628.04 | 1 | | • | • | | | | |
| AN 302-60 | ▶ 50 ml | 10017878 | 81 52 05 | 75.628.32 | 1 | | • | | | | | |
| AN 305-77 | ▶ 50 ml | 10019949 | 81 52 14 | 75.628.13 | 1 | | • | • | • | • | | |
| AN 306-38 | ▶ 50 ml | 10017888 | 81 52 23 | 75.628.19 | 1 | | • | | | | | |
| Thread Sealing Cord DF 175 | ▶ --- | 10026655 | --- | 75.628.40 | 1 | | • | | | • | • | • |
| Plast-o-Seal | ▶ 90 g | 10014387 | 81 52 31 | 75.628.41 | 1 | | | | | | | |
| VA 8312 | ▶ 30 g | 10016432 | 81 52 42 | 75.629.05 | 1 | | • | | | | | |
| VM 120 | ▶ 30 g | 10019859 | --- | --- | 1 | | | | | | | |
| GMK 2410 | ▶ 700 g | 10028906 | 81 52 38 | 84.025.09 | 1 | | | | | | | |
| Black-Seal | ▶ 200 ml | 10000763 | 81 52 85 | 75.634.25 | 1 | | | | | | | |
| Cleaner Spray S | ▶ 500 ml | 10000147 | 45 08 01 | 53.402.01 | 2 | | | | | | | |
| Sealant and Adhesive Remover | ▶ 400 ml | 10026705 | 45 08 02 | 53.402.02 | 1 | | | | | | | |
| W 44 T® | ▶ 400 ml | 10001023 | 45 08 21 | 53.402.11 | 1 | | | | | | | |
| Rust-Shock | ▶ 400 ml | 10000143 | 45 08 22 | 53.402.10 | 1 | | | | | | | |
| Mould Release Agent | ▶ 400 ml | 10000154 | --- | --- | 1 | | | | | | | |
| Starter Spray | ▶ 400 ml | 10030465 | --- | --- | 1 | | | | | | | |
| Contact Spray | ▶ 400 ml | 10026740 | 45 08 43 | 53.402.28 | 1 | | | | | | | |
| AS 500 | ▶ 500 g | 10028921 | 45 08 46 | --- | 1 | | | | | | | |
| Processing Kit | ▶ --- | 10045523 | 81 29 88 | --- | 1 | | | | | | | |
| Repair-Tape 5/35 | ▶ --- | 10055742 | --- | --- | 1 | | | | | | | |
| Repair-Tape 10/35 | ▶ --- | 10055743 | --- | --- | 1 | | | | | | | |

**WEICON GmbH & Co. KG
(Headquarters)**

Königsberger Str. 255 · DE-48157 Münster
P.O. Box 84 60 · DE-48045 Münster
Germany
phone +49 (0) 251 9322 0
WhatsApp + 49 (0) 251 9322 393
info@weicon.de

WEICON Production GmbH

Vogelsrath Weg 25 · DE-41366 Schwalmatal
Germany
phone +49 (0) 251 9322 500
production@weicon.de

WEICON Middle East L.L.C.

Jebel Ali Ind Area 1
P.O. Box 118 216 · Dubai
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Inc.

20 Steckle Place · Unit 20
Kitchener · Ontario N2E 2C3 · Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Kimya Sanayi Tic. Ltd. Şti.

Orhan Gazi Mahallesi 16. Yol Sokak No: 6
34538 Hadimköy-Esenyurt · Istanbul
Türkiye
phone +90 (0) 212 465 33 65
info@weicon.com.tr

WEICON Romania SRL

Str. Podului Nr. 1
547176 Budiu Mic (Targu Mures) · Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON SA (Pty) Ltd

Unit No. D1 · Enterprise Village
Capricorn Drive · Capricorn Park
Muizenberg 7945 (Cape Town) · South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON South East Asia Pte Ltd

7 Soon Lee Street
#01-11 iSPACE · Singapore 627608
Phone (+65) 6710 7671
info@weicon.com.sg

WEICON Czech Republic s.r.o.

Teplická 305
CZ-417 61 Teplice-Bystřany
Česká republika
phone +42 (0) 417 533 013
info@weicon.cz

WEICON Ibérica S.L.

Av. de Somosierra 18, Nave 6
San Sebastián de los Reyes
28703 Madrid · Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON Italia S.r.L.

Via Gelasio Adamoli, 35
16141 Genova · Italy
phone +39 010 2924 871
info@weicon.it

WEICON Colombia S.A.S

Calle 19, 43b-64
Medellin · Colombia
phone +57 310 837 37 99
info@weicon.co

www.weicon.com



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