



WEICON

APPLICATIONS AND PRODUCTS II



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Content	Products used	Page
Repair of an aero handlebar attachment	Adhesive Spray • Surface Cleaner	4
Maintenance of a pump	WEICON HB 300 • WEICON Ceramic BL • Cleaner Spray S	5
Maintenance of a deburring machine	WEICON WP • Cleaner Spray S	6
Repair of a stone crusher plate in one of the largest quarries in the world	WEICON WR • Cleaner Spray S	7
Grouting of an insulation block on a high-voltage line	WEICON F	8
Repair of an eccentric press	WEICON WR2 • Cleaner Spray S	9
Centring of two cylinders	WEICON WR • Mould Release Agent	10
Repair of a rudder steering shaft on a deep-sea vessel	WEICON Ceramic BL • Cleaner Spray S	11
Interstitial grouting on a pipe-in-pipe system for electrical insulation	WEICON Casting Resin MS 1000 • Surface Cleaner	12
Repair of press moulds in the production of seat cushions	WEICON F • Surface Cleaner	13
Coating of ship propellers	WEICON Ceramic BL • Cleaner Spray S	14
Repair of a coal mill	WEICON • WEICON WR2 • WEICON Ceramic BL	15
Repair of a bronze propeller shaft	WEICON BR • Cleaner Spray S	16
Bonding control panels in bathroom systems	Easy-Mix S 50 • Cleaner Spray S	17
Repair of a centrifugal cutter in a concrete plant	Urethane 85 • Primer G	18
Restoration of a metal ball curtain in a hotel lobby	Gold Spray • Surface Cleaner	19
Bonding of flour sieves in the food industry	Activator • VA 20 • Fast Cleaner	20
Repair of the cylinder block of a ship engine	Fast-Metal Minute Adhesive • Cleaner Spray S	21
Joint repair of a dam overflow pipe	WEICON HP • WEICON Ceramic BL	22
Repair of a flange/sleeve in a gravel plant for fine sand extraction	Mould Release Agent • Urethane 80	23
Repair of several fenders/buffers at a port facility for cruise ships	Urethane 85 • Primer G	24
Bonding of 28,000 brackets for aluminium rhombs on the Pakistan Pavilion at Expo 2020	Primer K 200 • VA 100 • Flex 310 M® Classic	25
Repair of the bearing seat in a gear block of a wind turbine	WEICON WR2	26
Repair of a ship propulsion shaft	WEICON WR • WEICON Ceramic BL WEICON • Urethane 80	27
Crack repair of a moulding die for bumpers in the automotive industry	Crack Testing Agent • WEICON WR • Cleaner Spray S	28
Repair of a damaged area on the conveyor belt of a bucket elevator in the cement industry	Primer G • Urethane 85 • Cleaner Spray S	29
Gap compensation on a crusher in a grinding mill	Repair Stick Steel • Injection Packer Set Easy-Mix PU-90 • Silicone Spray • WEICON WR	30
Production of air rifles and sporting guns	VM 2000 • VA 8406 • Contact Primer for Polyolefins	31
Bonding, sealing, lubricating, greasing and maintaining olive processing machines	AN 306-41 • AN 305-18 • VA 1401 • WEICON HP	32
Cleaning of stainless steel containers and bonding of sight glasses on olive processing machines	Metal-Fluid • Flex 310 M® Classic	33
Bonding of metal plates in rail vehicles	Flex 310 M® HT 200 • Cleaner Spray S	34
Bonding of aluminium frames with an aluminium push-in joint	Easy-Mix PU Crystal • Surface Cleaner	35
Securing and sealing of distributors in underfloor heating	AN 306-38 • AN 306-48 • Cleaner Spray S	36
Repair of a conveyor belt	Belt Repair-Kit • Cleaner Spray S	37
Fixation of safety railing posts in bridge construction	Easy-Mix RK-7000 • Surface Cleaner	38
Repair of a filter in a hydropower plant	WEICON A • WEICON Ceramic BL	39
Fixing indicators on chain links for quality assurance	Epoxy Minute Adhesive • Cleaner Spray S	40
Renewal of the anti-slip coating on a sailing yacht	GMK 2510 • Cleaner Spray S	41
Polishing a hand sculpture at the Museum of the Future	Alu Grinding Protection	42
Bonding façade elements at the Museum of the Future	Flex 310 M® Classic • Flex 310 M® 2 K	43
Repair and coating of a steel platform	Rust Converter • WEICON Ceramic BL	44
Repair of a leakage on a cooler	Repair Stick Aluminium • Cleaner Spray S	45
Bonding sight glasses to monitor the suspension cables on the Çanakkale 1915 Bridge	Flex 310 M® Crystal	46
Bonding of HDPE piping with PVC parts	Easy-Mix PE-PP 50 • Dispenser D50 Quadro Mixing Nozzle • Surface Cleaner	47
Sealing the boxer engine of a VW Beetle classic car	AN 305-73	48
Coating of jet pumps for sand backfill	WEICON WR2 • WEICON Ceramic HC 220 • Cleaner Spray S	49
Repair of a bridge bearing/counterfort	Urethane 85	50
Bonding refrigerator handles	Flex 310 M® Super-Tack • WEICON Surface Cleaner	51

ALWAYS THE RIGHT SOLUTION

We don't just sell products,
we offer solutions – worldwide.

No matter where, we find the right answers
to our customers' application requests.

Whether protective coatings on pump housings,
pipe connections and hydraulic lines, repairs of
conveyor belts, drive shafts and evaporators,
or bonding of salt stones, stainless steel plates
or roller journals – the WEICON product range
is versatile and suitable for every application.

Repair of an aero handlebar attachment



Description:

- ▶ cleaning with WEICON Surface Cleaner
- ▶ the velcro fabric on the foam pads of an aero handlebar attachment had come loose
- ▶ even application of WEICON Adhesive Spray onto the foam pads and the carrier plates



Surface Cleaner

- ▶ 150 ml 10024317
- ▶ 400 ml 10024313

Adhesive Spray

- ▶ 500 ml 10000162



Advantage of our solution:

- ▶ very good adhesion of the adhesive spray to foam rubber and velcro fabric
- ▶ high moisture stability as well as water and ageing resistance
- ▶ permanent bonding



Maintenance of a pump



Description:

- ▶ cleaning with WEICON Cleaner Spray S
- ▶ filling and levelling the irregularities with WEICON HB 300
- ▶ final coating of the pump with WEICON Ceramic BL to protect against further damage



WEICON HB 300

- ▶ 0,2 kg 10004472
- ▶ 0,5 kg 10001084
- ▶ 1,0 kg 10000099



Cleaner Spray S

- ▶ 500 ml 10000147



WEICON Ceramic BL

- ▶ 0,2 kg 10054394
- ▶ 0,5 kg 10000093
- ▶ 2,0 kg 10005233

Advantage of our solution:



- ▶ cost-effective repair compared to a replacement
- ▶ preventing a long downtime
- ▶ very good abrasion and wear resistance
- ▶ high resistance to substances

Maintenance of a deburring machine



Description:

- ▶ machine for deburring and finishing tools in small batches
- ▶ sanding the surface with an angle grinder and wire brush
- ▶ cleaning with WEICON Cleaner S
- ▶ application of WEICON WP as wear protection coating and protection against chemicals



WEICON WP

- ▶ 0,2 kg 10054399
- ▶ 2,0 kg 10032320
- ▶ 10,0 kg 10032939



Cleaner Spray S

- ▶ 500 ml 10000147



Advantage of our solution:

- ▶ high resistance to substances of WEICON WP
- ▶ fast, simple and cost-effective repair

Repair of a stone crusher plate in one of the largest quarries in the world



Description:

- ▶ heavy wear and distortion on the panels due to friction and vibration
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ application of 50 kg WEICON WR on one panel
- ▶ total application of 400 kg WEICON WR on eight stone crusher plates



WEICON WR

- ▶ 0,2 kg 10054400
- ▶ 0,5 kg 10000077
- ▶ 2,0 kg 10000078



Cleaner Spray S

- ▶ 500 ml 10000147

Advantage of our solution:



- ▶ perfect vibration and wear resistance
- ▶ high cost savings, as there is no need for complete replacement
- ▶ six-times longer service life
- ▶ fast, accurate, effective and long-lasting repair

Grouting of an insulation block on a high-voltage line



Description:

- ▶ filling the cavity with the epoxy resin system WEICON F
- ▶ protection against external influences (corrosion due to weathering)

*image of a demo piece



WEICON F

- | | | |
|----------|----------|----------|
| ▶ 0,2 kg | ▶ 0,5 kg | ▶ 2,0 kg |
| 10054387 | 10000039 | 10000041 |



Advantage of our solution:

- ▶ high thermal conductivity of WEICON F
- ▶ no heat build-up



Repair of an eccentric press



Description:

- ▶ sanding the cylinder of the eccentric press to 2 mm undersize
- ▶ flame-cutting of the cylinder to remove cutting oil residues and improve surface wetting
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ application of 4 mm layer thickness WEICON WR2 at slow rotation of the cylinder
- ▶ curing of the epoxy resin system at slow, even rotation
- ▶ after curing, reduce WEICON WR2 to specified size of 2 mm



WEICON WR2

- ▶ 0,2 kg 10054401
- ▶ 0,5 kg 10000087
- ▶ 2,0 kg 10000088



Cleaner Spray S

- ▶ 500 ml 10000147

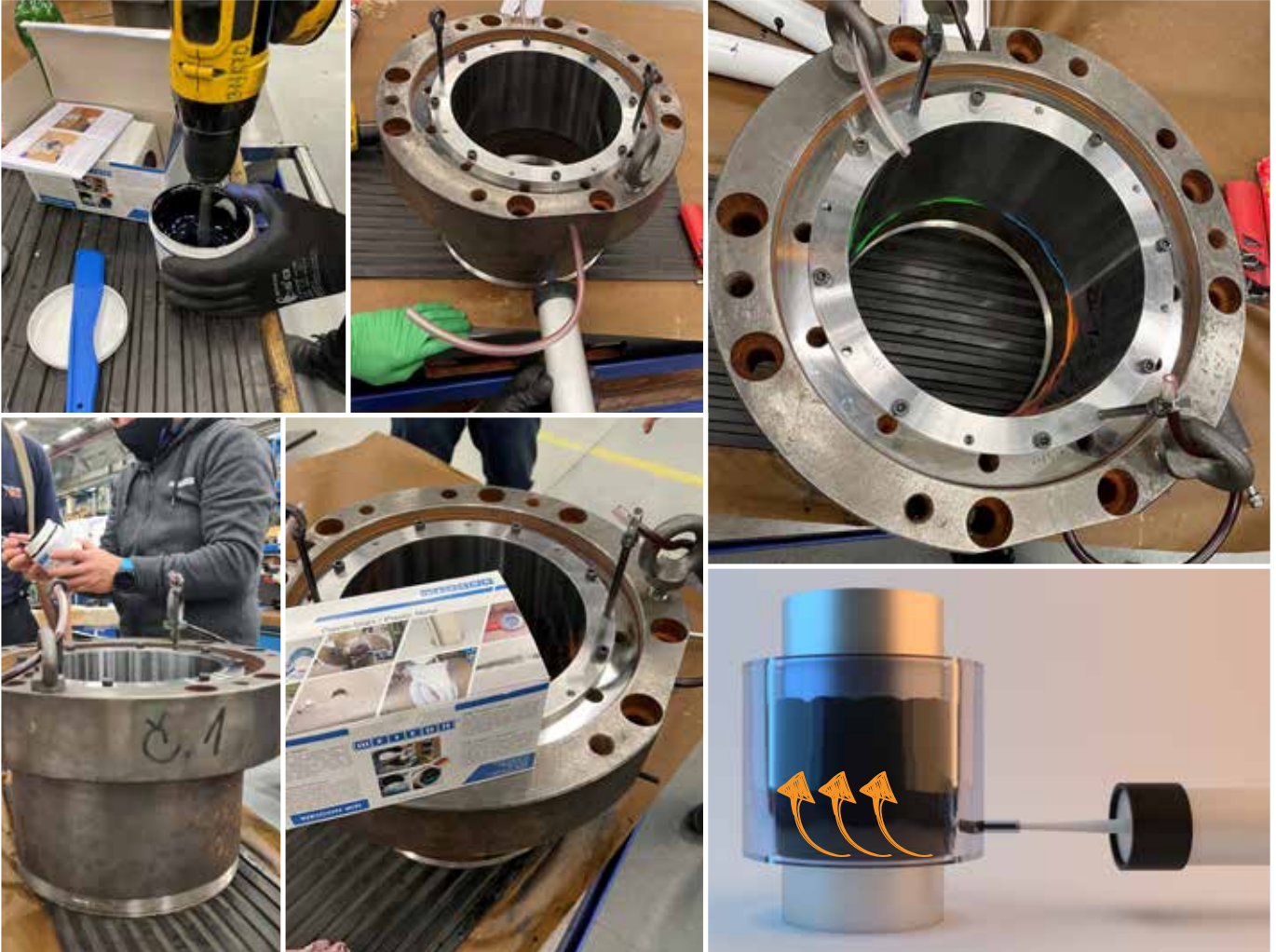
VIDEO



Advantage of our solution:

- ▶ material-saving, quick and easy repair
- ▶ reduction of operational downtime

Centring of two cylinders



Description:

- ▶ steel cylinders are inserted into each other and wetted with WEICON Mould Release Agent
- ▶ fixation with a flange
- ▶ WEICON WR Plastic Metal is pressed through a hole on the underside of the outer cylinder
- ▶ subsequent outflow of WEICON WR at the upper flange (through the hoses)
- ▶ precise gap-filling achieved



Mould Release Agent

- ▶ 400 ml
- ▶ 10000154



WEICON WR

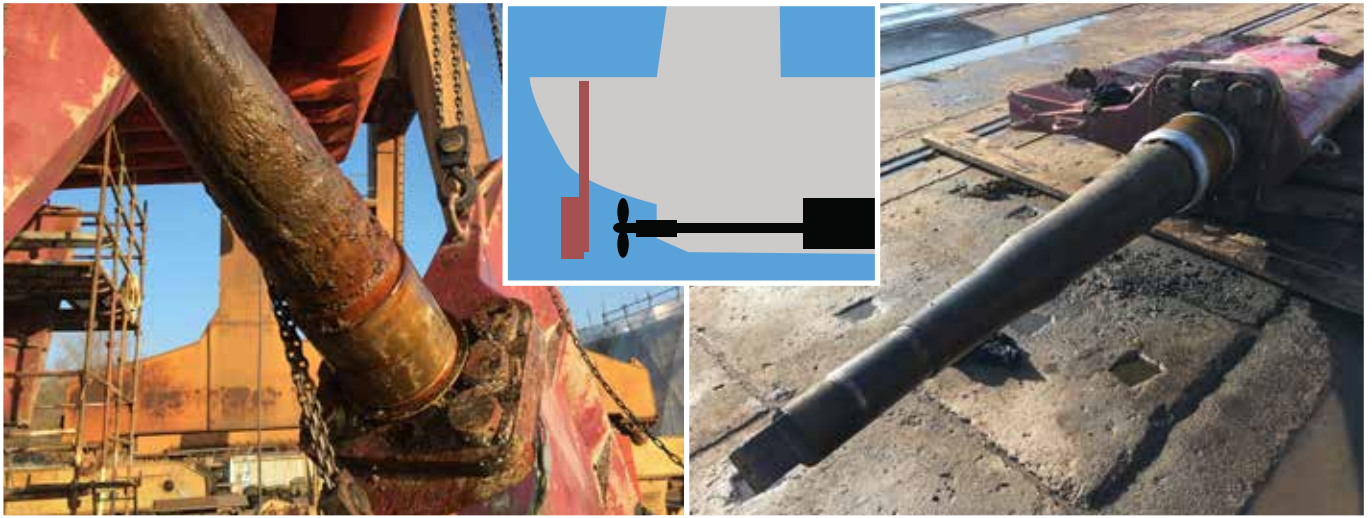
- ▶ 0,2 kg
- ▶ 0,5 kg
- ▶ 2,0 kg
- ▶ 10054400
- ▶ 10000077
- ▶ 10000078



Advantage of our solution:

- ▶ easy processing
- ▶ precise form closure
- ▶ high pressure resistance
- ▶ low material costs, cost-effective

Repair of a rudder steering shaft on a deep-sea vessel



Description:

- ▶ removal of the corrosion layer by grinding the rudder steering post
- ▶ cleaning the grinded steering post with WEICON Cleaner Spray S
- ▶ application of WEICON Ceramic BL to the steering post during permanent, slow rotation
- ▶ curing of WEICON Ceramic BL at slow rotation for eight hours



WEICON Ceramic BL

- ▶ 0,2 kg 10054394
- ▶ 0,5 kg 10000093
- ▶ 2,0 kg 10005233



Cleaner Spray S

- ▶ 500 ml 10000147

Advantage of our solution:



- ▶ durable, substance-resistant coating to protect against corrosion
- ▶ uncomplicated, fast, economical repair of the rudder steering post

Interstitial grouting on a pipe-in-pipe system for electrical insulation



Description:

- ▶ pre-cleaning with WEICON Surface Cleaner
- ▶ preparation of the casting by attaching a funnel
- ▶ mixing WEICON Casting Resin MS 1000
- ▶ filling the resin into the cavity until material flows over at the top
- ▶ electrical insulation of the current feedthrough achieved



Surface Cleaner

- ▶ 150 ml 10024317
- ▶ 400 ml 10024313



WEICON Casting Resin MS 1000

- ▶ 0,2 kg 10054402
- ▶ 0,5 kg 10040057
- ▶ 1,0 kg 10000168



Advantage of our solution:

- ▶ low-viscosity casting resin
- ▶ ideal for small gaps
- ▶ non-conductive
- ▶ pressure-resistant



Repair of press moulds in the production of seat cushions



Description:

- ▶ previous alternative solution: replacement of the components
- ▶ cleaning with WEICON Surface Cleaner
- ▶ repair of press moulds for the production of seat cushions with the epoxy resin system WEICON F



WEICON F

- ▶ 0,2 kg 10054387
- ▶ 0,5 kg 10000039
- ▶ 2,0 kg 10000041

Surface Cleaner

- ▶ 150 ml 10024317
- ▶ 400 ml 10024313

VIDEO



Advantage of our solution:

- ▶ extension of the service life of the customised press moulds
- ▶ high cost savings, as no replacement of components is required
- ▶ fast and easy repair
- ▶ prevention of high reject rates during production

Coating of ship propellers



Description:

- ▶ as part of the recertification, a total of six propellers on three ships were coated
- ▶ the propellers were coated with WEICON Ceramic BL to protect them from cavitation and epibiosis
- ▶ due to the technical properties of WEICON Ceramic BL, no imbalance occurs during propeller coating



WEICON Ceramic BL

- ▶ 0,2 kg
10054394
- ▶ 0,5 kg
10000093
- ▶ 2,0 kg
10005233



Cleaner Spray S

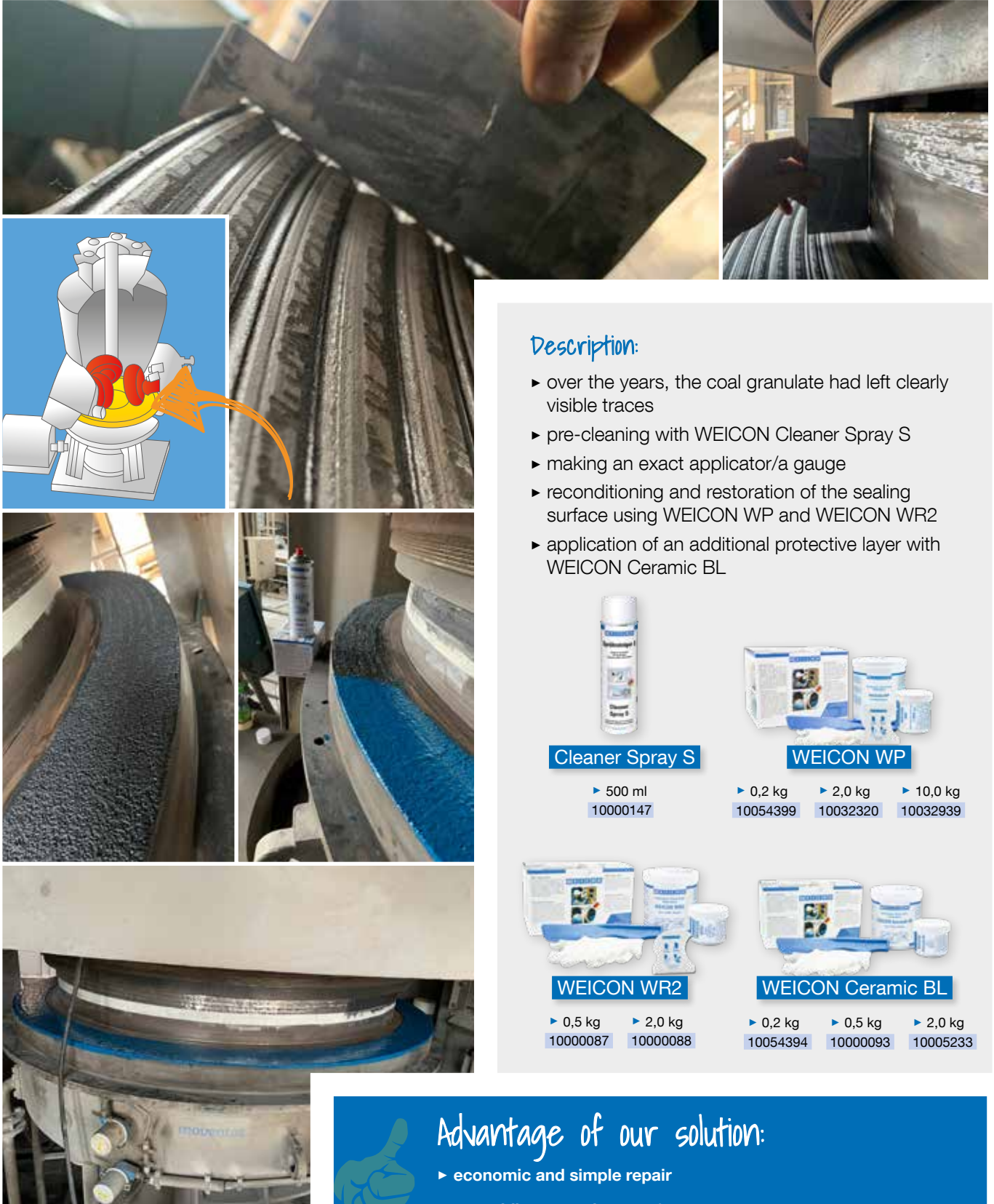
- ▶ 500 ml
10000147



Advantage of our solution:

- ▶ avoidance of a cost-intensive replacement
- ▶ fast repair without long downtimes

Repair of a coal mill



Description:

- ▶ over the years, the coal granulate had left clearly visible traces
- ▶ pre-cleaning with WEICON Cleaner Spray S
- ▶ making an exact applicator/a gauge
- ▶ reconditioning and restoration of the sealing surface using WEICON WP and WEICON WR2
- ▶ application of an additional protective layer with WEICON Ceramic BL



Cleaner Spray S

▶ 500 ml
10000147



WEICON WP

▶ 0,2 kg ▶ 2,0 kg ▶ 10,0 kg
10054399 10032320 10032939



WEICON WR2

▶ 0,5 kg ▶ 2,0 kg
10000087 10000088



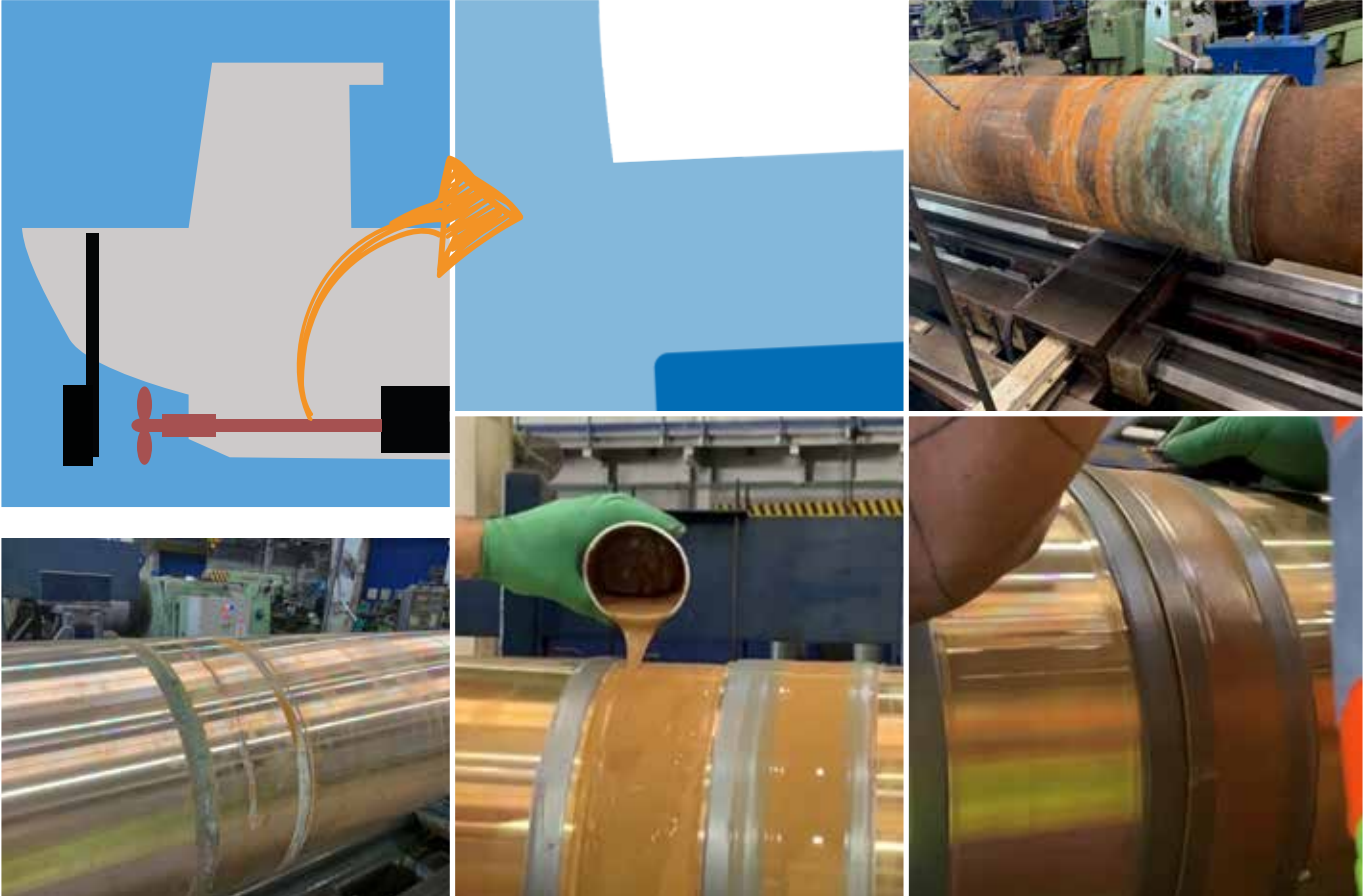
WEICON Ceramic BL

▶ 0,2 kg ▶ 0,5 kg ▶ 2,0 kg
10054394 10000093 10005233

Advantage of our solution:

- ▶ economic and simple repair
- ▶ no welding or exchange of parts necessary
- ▶ extension of the service life of the coal mill

Repair of a bronze propeller shaft



Description:

- ▶ propeller shaft had shrunk slightly by approx. 5 mm in the sealing area due to sediment build-up (stern tube)
- ▶ shaft was sanded down by 4 mm and by 200 mm in width
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ creating a barrier by means of tape (3 mm)
- ▶ application of WEICON BR at slow rotation of the shaft
- ▶ slow rotation of the shaft during curing to prevent WEICON BR from dripping off
- ▶ sanding the shaft to size after curing
- ▶ finishing the shaft with fine abrasive cloth (approx. 0.2 mm)
- ▶ reinstalling the propeller shaft



WEICON BR

- ▶ 0,2 kg 10054386
- ▶ 0,5 kg 10012669
- ▶ 2,0 kg 10012670



Cleaner Spray S

- ▶ 500 ml 10000147

Advantage of our solution:

- ▶ avoidance of a cost-intensive replacement
- ▶ easy and time-saving repair
- ▶ good material compatibility and seawater resistance of WEICON BR

VIDEO



Bonding control panels in bathroom systems



Description:

- ▶ bonding in a control panel with rubber edging in natural stone for the QFive electronic fitting system from GERLOFF & Söhne GmbH & Co. KG
- ▶ pre-treatment with WEICON Cleaner Spray S
- ▶ bonding with WEICON Easy-Mix S 50



Cleaner Spray S

▶ 500 ml
10000147



Easy-Mix S 50

extremely high adhesive strength | viscous | self-levelling | very short pot life | fast-curing

▶ 50 ml
10005230

Advantage of our solution:

- ▶ better adhesion and visual reasons
- ▶ good adhesion to both adherends and optimum viscosity for the application
- ▶ low water absorption of epoxy resins

Repair of a centrifugal cutter in a concrete plant



Description:

- ▶ the polyurethane coating of the centrifugal separator had been damaged over time by conveying gravel and sand
- ▶ cleaning with WEICON Cleaner S
- ▶ application of WEICON Primer G and flash-off time of approx. 30 minutes
- ▶ mixing of WEICON Urethane 85 resin and hardener thoroughly without air bubbles
- ▶ filling the damaged areas with WEICON Urethane 85
- ▶ application of WEICON Urethane 85 with WEICON Contour Spatula Flexy and paint brush and subsequent smoothing out



Cleaner Spray S

▶ 500 ml
10000147



Urethane 85

Shore hardness: A 85

▶ 500 g ▶ 540 g
10057130 10057188
Work Package Cartridge



Advantage of our solution:

- ▶ fast and easy repair
- ▶ very good wear protection
- ▶ complete renewal of the polyurethane coating could be avoided
- ▶ high cost and time savings
- ▶ low material input (1 kg WEICON Urethane 85)



Primer G

special bonding agent for urethanes for the pre-treatment of rubber and metal surfaces

▶ 50 g
10057199



Restoration of a metal ball curtain in a hotel lobby



Description:

- ▶ metal balls were corroded due to high humidity and ageing
- ▶ the whole curtain was soaked in acid cleaning solution for several days
- ▶ final cleaning with WEICON Surface Cleaner
- ▶ application of WEICON Gold Spray as a visually appealing and corrosion-protective coating; 700 cans of WEICON Gold Spray were used.
- ▶ duration of the restoration: four weeks



Surface Cleaner

▶ 150 ml ▶ 400 ml
10024317 10024313



Gold Spray

▶ 400 ml
10047557

Advantage of our solution:

- ▶ restoration of the original function (gloss)

Bonding of flour sieves in the food industry



Description:

- ▶ cleaning of anodised aluminium with WEICON Fast Cleaner
- ▶ stretching the net made of special silk over the aluminium frame
- ▶ application of the adhesive WEICON Contact VA 20 to the aluminium frame with the stretched special silk
- ▶ treatment of the adhesive areas with WEICON Activator to accelerate the curing speed and to achieve immediate handling strength



VA 20

- ▶ 30 g
10016618
- ▶ 60 g
10019781
- ▶ 500 g
10000215



Fast Cleaner

- ▶ 500 ml
10039119



Activator

- ▶ 150 ml
10033805

VIDEO



Advantage of our solution:

- ▶ fast, economical and uncomplicated assembly
- ▶ additional tensioning frame is not required

Repair of the cylinder block of a ship engine

Description:

- ▶ cleaning the damaged areas with WEICON Cleaner Spray S
- ▶ sealing the cracks between the oil and water circuits with WEICON Fast-Metal Minute Adhesive

Fast-Metal Minute Adhesive
 highly filled | pasty | very short pot life | fast-curing | gap-filling
 ▶ 24 ml
 10007785

Cleaner Spray S
 ▶ 500 ml
 10000147

Processing Spatula short
 10010887

VIDEO

Advantage of our solution:

- ▶ temperature-, water- and oil-resistant repair solution
- ▶ no heat input as with welding
- ▶ easy processing

Joint repair of a dam overflow pipe



Description:

- ▶ mechanical cleaning with an angle grinder to remove the corrosion layer
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ grouting the joints with the epoxy resin system WEICON HP
- ▶ recoating time approx. 40 minutes
- ▶ first recoating with WEICON Ceramic BL
- ▶ recoating time approx. 40 minutes
- ▶ final coating for high wear protection with WEICON Ceramic BL
- ▶ final strength after 48 hours



WEICON HP

- ▶ 0,2 kg
10054393
- ▶ 0,5 kg
10054003
- ▶ 2,0 kg
10054004



Cleaner Spray S

- ▶ 500 ml
10000147



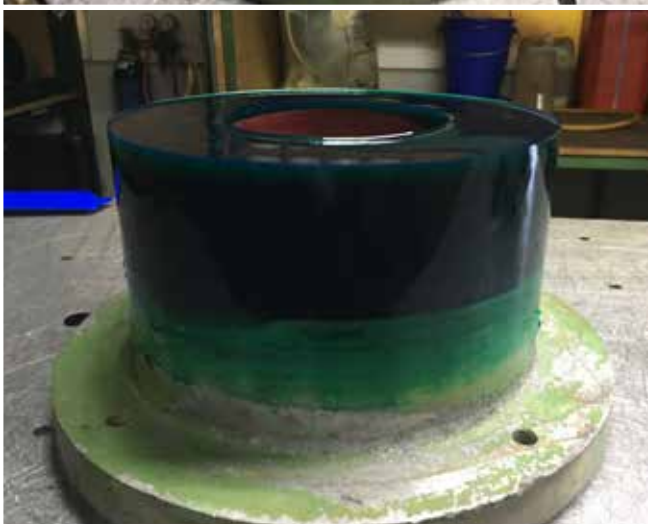
WEICON Ceramic BL

- ▶ 0,2 kg
10054394
- ▶ 0,5 kg
10000093
- ▶ 2,0 kg
10005233

Advantage of our solution:

- ▶ long-term restoration of the full functionality of the pipe
- ▶ low material and cost input

Repair of a flange/sleeve in a gravel plant for fine sand extraction



Description:

- ▶ cleaning with WEICON Cleaner Spray S
- ▶ sandblasting (SA 2½)
- ▶ repeated cleaning with WEICON Cleaner Spray S
- ▶ wetting of the surfaces to be demoulded with WEICON Mould Release Agent liquid
- ▶ approx. 10 minutes flash-off time
- ▶ mixing of WEICON Urethane 80
- ▶ adding WEICON Colour Paste Black as required
- ▶ vacuum suction to avoid air bubbles
- ▶ pouring in the mixed WEICON Urethane 80
- ▶ heating the casting surface with a hot air gun to avoid air bubbles
- ▶ curing in the oven at approx. 60 °C for 24 hours
- ▶ use of compressed air to facilitate demoulding



Urethane 80

Shore hardness: A 80

- ▶ 500 g
- ▶ 10012368



Mould Release Agent

- ▶ 400 ml
- ▶ 10000154



Cleaner Spray S

- ▶ 500 ml
- ▶ 10000147

VIDEO



Advantage of our solution:

- ▶ fast repair of the machine part
- ▶ avoiding a replacement of special components
- ▶ high cost saving



Repair of several fenders/buffers at a port facility for cruise ships



Description:

- ▶ removing the loose rubber pieces
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ roughening the damaged areas with sandpaper
- ▶ application of WEICON Primer G
- ▶ application of WEICON Urethane 85



Cleaner Spray S

▶ 500 ml
10000147



Urethane 85

Shore hardness: A 85

▶ 500 g ▶ 540 g
10057130 10057188
Work Package Cartridge



Primer G

special bonding agent for urethanes for the pre-treatment of rubber and metal surfaces

▶ 50 g
10057199



Dispenser 2C 10:1

recommended for the 2-component 540g cartridge

10057514

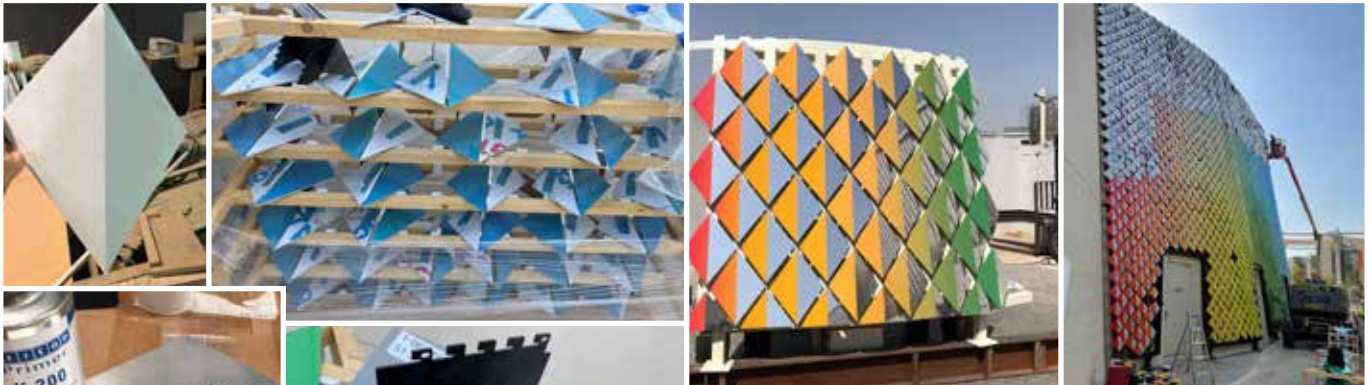


Advantage of our solution:

- ▶ inner steel plate is protected from external influences by the repair
- ▶ prevention of corrosion



Bonding of 28,000 brackets for aluminium rhombs at the Pakistan Pavilion at the Expo 2020



Description:

- ▶ use of several WEICON products at the pavilion
- ▶ cleaning the aluminium rhombs with WEICON Cleaner Spray S
- ▶ application of WEICON Primer K 200 for better cross-linking of the surface
- ▶ bonding the 28,000 aluminium rhombs with WEICON Flex 310 M® Classic
- ▶ in the adhesion test, the material was damaged rather than the adhesive



Cleaner Spray S

▶ 500 ml
10000147



Flex 310 M® Classic

▶ 310 ml
10010026
grey



Primer K 200

▶ 250 ml
10023567



Advantage of our solution:

- ▶ adhesive bonding instead of screws
- ▶ fast and visually appealing solution that meets the highest design requirements
- ▶ implementation of a total of 28,000 bondings
- ▶ processing at high outside temperatures of 40° C possible

Repair of the bearing seat in a gear block of a wind turbine



Description:

- ▶ preparation and removal of the surface with a horizontal milling cutter
- ▶ material removal of 4 mm
- ▶ new material application of WEICON WR2 to at least 6 mm, to allow subsequent machining
- ▶ repeated material removal of 2 mm
- ▶ mounting the bearing



WEICON WR2

- ▶ 0,2 kg 10054401
- ▶ 0,5 kg 10000087
- ▶ 2,0 kg 10000088



Advantage of our solution:

- ▶ repair instead of replacement
- ▶ fast, custom-fit and economical solution

Repair of a ship propulsion shaft

Description:

- ▶ repairing and filling the damage caused by cavitation
- ▶ corrosion protection coating with WEICON Ceramic BL
- ▶ final coating for protection against marine animals with WEICON Urethane 80

WEICON WR

▶ 0,2 kg	▶ 0,5 kg	▶ 2,0 kg
10054400	10000077	10000078

WEICON Ceramic BL

▶ 0,2 kg	▶ 0,5 kg	▶ 2,0 kg
10054394	10000093	10005233

Urethane 80

Shore hardness: A 80

▶ 500 g
10012368

VIDEO

Advantage of our solution:

- ▶ avoidance of a cost-intensive replacement
- ▶ fast repair without long downtimes

Crack repair of a moulding die for bumpers in the automotive industry



Description:

- ▶ cleaning of the rear honeycomb structure in the damaged area with WEICON Cleaner Spray S
- ▶ use of WEICON Crack Testing Agent to locate cracks
- ▶ pouring WEICON WR into the honeycombs to fill the cavities of the die
- ▶ material grouting of 235 kg WEICON WR was carried out over the period of one week (due to exothermic reaction)



Advantage of our solution:

- ▶ mould now withstands future pressure and further cracking is prevented
- ▶ economic repair to ensure final production of the batch
- ▶ cost savings of approx. 100,000 € for a new die
- ▶ another 8,000 to 10,000 pressings could be made to complete production



Repair of a damaged area on the conveyor belt of a bucket elevator in the cement industry



Description:

- ▶ removing coarse rubber residues from the damaged area
- ▶ roughening the repair area with abrasive cloth
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ application of WEICON Primer G
- ▶ application of WEICON Urethane 85



Cleaner Spray S

- ▶ 500 ml
- ▶ 10000147



Primer G

special bonding agent for urethanes for the pre-treatment of rubber and metal surfaces

- ▶ 50 g
- ▶ 10057199



Urethan 85

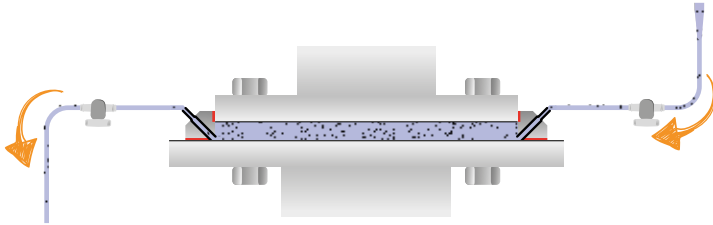
Shore hardness: A 85

- ▶ 500 g
- ▶ 540 g
- ▶ 10057130
- ▶ 10057188
- Work Package
- Cartridge

Advantage of our solution:

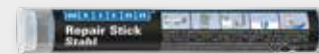
- ▶ ropes in the conveyor belt are protected against corrosion
- ▶ extension of the service life

Gap compensation on a crusher in a grinding mill



Description:

- ▶ treatment of the inner ring with WEICON Silicone Spray to enable later disassembly
- ▶ attachment of injection packers with WEICON Easy-Mix PU-90
- ▶ use of WEICON Repair Stick Steel to seal the gap before casting
- ▶ injection of WEICON WR with the aid of the WEICON Injection Packer Set
- ▶ wear within 4 months, repair 4 times a year, wear from 100 mm to 20 mm
- ▶ approx. 20 kg used for one repair



Repair Stick Steel

- ▶ 57 g ▶ 115 g
- 10010241 10007705



Injection Packer Set

- ▶ System for gap compensation on bridges, pillars, machines, and plants.
- 10057667

Advantage of our solution:

- ▶ precisely fitting, stable gap compensation
- ▶ smooth running of the mill ensured
- ▶ extension of the service life



WEICON WR

- ▶ 0,2 kg ▶ 0,5 kg ▶ 2,0 kg
- 10054400 10000077 10000078

Production of air rifles and sporting guns



Description:

- ▶ cleaning of the parts to be bonded with WEICON Surface Cleaner
- ▶ application of WEICON Contact Primer for Polyolefins
- ▶ bonding of handle components to thermoplastic materials (shaft handle) with WEICON Contact VM 2000
- ▶ cleaning the muzzle damper with WEICON Surface Cleaner
- ▶ application of WEICON Contact VA 8406
- ▶ joining/sliding on the parts by means of a fixture



Surface Cleaner

- ▶ 150 ml 10024317
- ▶ 400 ml 10024313



Contact Primer for Polyolefins

- ▶ 10 ml 10000275
- ▶ 100 ml 10000278
- ▶ 1 L 10000279



VM 2000

- ▶ 30 g 10019865
- ▶ 60 g 10019867
- ▶ 500 g 10000270



VA 8406

- ▶ 30 g 10016396
- ▶ 60 g 10019794
- ▶ 500 g 10001559

VIDEO



Advantage of our solution:

- ▶ economic production
- ▶ excellent bonding of low surface energy plastics

Bonding, sealing, lubricating, greasing as well as maintaining olive processing machines



Description:

- ▶ use of WEICON products in five areas for separator maintenance
- ▶ use of WEICONLOCK® AN 305-18 for surface sealing at the connection of two axles
- ▶ use of WEICONLOCK® AN 306-41 for fastening bearings
- ▶ bonding of a metal-plastic joint with WEICON Contact VA 1401
- ▶ wear protection coating by means of WEICON WP on screw conveyors



AN 306-41

▶ 50 ml 10017892 ▶ 200 ml 10020033



AN 305-18

▶ 50 ml 10019941 ▶ 200 ml 10019999



WEICON HP

▶ 0,2 kg 10054393 ▶ 0,5 kg 10054003 ▶ 2,0 kg 10054004



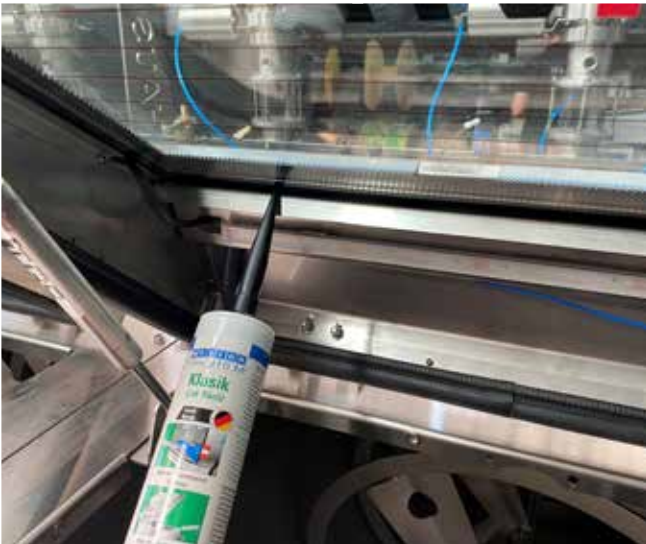
VA 1401

▶ 30 g 10016402 ▶ 60 g 10019787

Advantage of our solution:

- ▶ easy application of the products in maintenance

Cleaning of stainless steel containers and bonding of sight glasses on olive processing machines



Description:

- ▶ cleaning of the main body with WEICON Metal Fluid
- ▶ use of WEICON Flex 310 M® for bonding and sealing metal and glass



Metal-Fluid

▶ 400 ml
10016338



Flex 310 M® Classic

▶ 310 ml
10010024
black

VIDEO



Advantage of our solution:

- ▶ long-lasting, safe and economical maintenance by means of various products

Bonding of metal plates in rail vehicles



Description:

- ▶ cleaning of the metal plates with WEICON Cleaner Spray S
- ▶ bonding of frames and panels using WEICON Flex 310 M® HT 200
- ▶ subsequent powder coating (20 minutes at 200 °C)



Cleaner Spray S

▶ 500 ml
10000147



Flex 310 M® HT 200

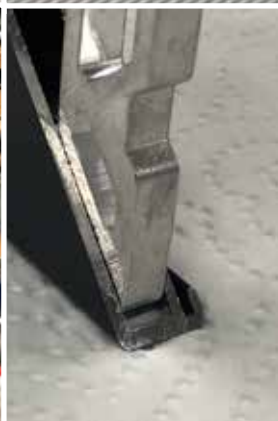
▶ 290 ml
10031149
grey



Advantage of our solution:

- ▶ no heat input and material distortion through welding
- ▶ due to high temperature resistance of the adhesive, subsequent powder coating possible

Bonding of aluminium frames with an aluminium push-in joint



Description:

- ▶ cleaning the aluminium parts with WEICON Surface Cleaner
- ▶ application of the adhesive WEICON Easy-Mix PU Crystal into the aluminium profiles
- ▶ mounting the aluminium frame



Easy-Mix PU Crystal

high-strength | fast-curing |
for transparent and visually
appealing adhesive bonds | pot
life approx. 120 - 240 seconds

▶ 50 ml
10058022



Surface Cleaner

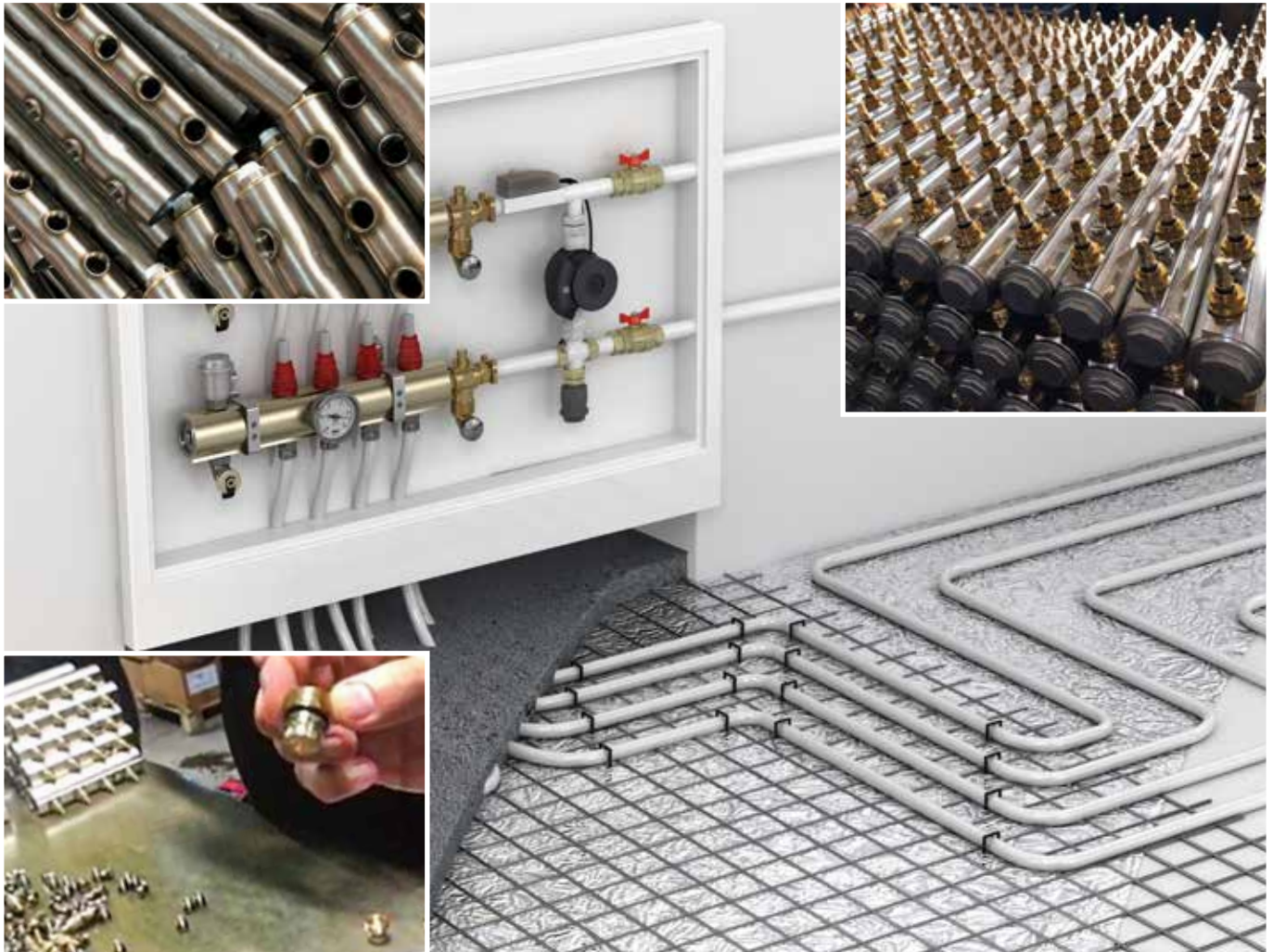
▶ 150 ml | ▶ 400 ml
10024317 | 10024313

Advantage of our solution:



- ▶ visually appealing bonding due to transparent, crystal-clear curing
- ▶ avoiding the use of visible fasteners (brackets)

Securing and sealing of distributors in underfloor heating



Description:

- ▶ previous solution with a sealing thread
- ▶ cleaning with Cleaner Spray S
- ▶ fixation of the distributors in underfloor heating with WEICONLOCK® AN 306-38 and WEICONLOCK® AN 306-48



AN 306-38

▶ 50 ml
10017888



AN 306-48

▶ 50 ml
10017893

▶ 200 ml
10020027

▶ 200 ml
10020035



Cleaner Spray S

▶ 500 ml
10000147



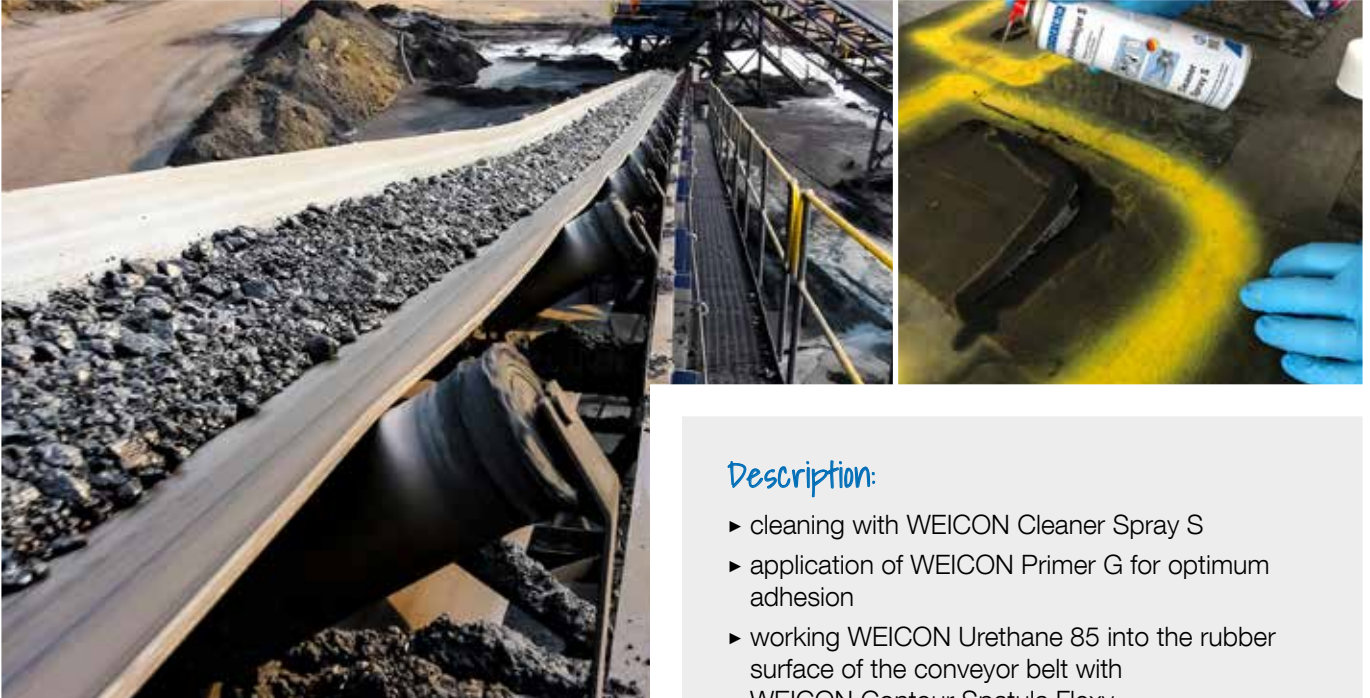
Advantage of our solution:

- ▶ excellent combination of WEICONLOCK® AN 306-38 and WEICONLOCK® AN 306-48 for sealing and securing the connection

VIDEO



Repair of a conveyor belt



Description:

- ▶ cleaning with WEICON Cleaner Spray S
- ▶ application of WEICON Primer G for optimum adhesion
- ▶ working WEICON Urethane 85 into the rubber surface of the conveyor belt with WEICON Contour Spatula Flexy



Cleaner Spray S

▶ 500 ml
10000147



Belt Repair-Kit

10052425

VIDEO



Advantage of our solution:

- ▶ replacing the conveyor belt and complex vulcanisation not necessary
- ▶ fast and easy repair
- ▶ significant extension of the service life of the conveyor belt

Fixation of safety railing posts in bridge construction



Description:

- ▶ cleaning with WEICON Surface Cleaner
- ▶ attaching mounting aids made of steel with WEICON Easy-Mix RK-7000 Structural Acrylic Adhesive



Surface Cleaner

- ▶ 150 ml 10024317
- ▶ 400 ml 10024313



Easy-Mix RK-7000

- ▶ 50 ml 10018563



Advantage of our solution:

- ▶ avoidance of time-consuming welding
- ▶ no material stress due to heat during welding
- ▶ easy to use



Repair of a filter in a hydropower plant



Description:

- ▶ significant corrosion damage and leakage on the filter of a hydropower plant
- ▶ mechanical removal of coarse dirt and rust
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ sealing the blowholes with the pasty and steel-filled WEICON A
- ▶ application of WEICON Ceramic BL as additional wear protection coating



WEICON A

- ▶ 0,2 kg 10054381
- ▶ 0,5 kg 10000003
- ▶ 2,0 kg 10000006



Cleaner Spray S

- ▶ 500 ml 10000147



WEICON Ceramic BL

- ▶ 0,2 kg 10054394
- ▶ 0,5 kg 10000093
- ▶ 2,0 kg 10005233

Advantage of our solution:

- ▶ ideal combination of the epoxy resin systems – repair aid and wear protection coating
- ▶ avoidance of the complete replacement of the filter container and extension of the running time
- ▶ high cost saving
- ▶ very good resistance to abrasion and substances

Fixing indicators on chain links for quality assurance



Description:

- ▶ roughening the surface by sanding
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ fixation of labels/indicators with NFC chips with the aid of WEICON Epoxy Minute Adhesive



Cleaner Spray S

▶ 500 ml
10000147



Epoxy Minute Adhesive

▶ 24 ml
10000133



Advantage of our solution:

- ▶ withstands permanent exposure to seawater
- ▶ one year after bonding, continued perfect adhesion and surface quality was demonstrated in a test
- ▶ reading of the labels and thus traceability of the chain links permanently possible

Renewal of the anti-slip coating on a sailing yacht



Description:

- ▶ sanding the surface
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ applying WEICON GMK 2510 onto the prepared surface on deck as well as onto the underside of the new coating
- ▶ fixation of the new coating after 15 minutes flash-off time



Cleaner Spray S

▶ 500 ml
10000147



GMK 2510

▶ 324 g
10039649

▶ 690 g
10034480

Work Package
(consisting of 300 g adhesive, 24 g bonding agent and wooden spatula)

Work Package
(consisting of 650 g adhesive, 40 g bonding agent and processing spatula)

Advantage of our solution:

- ▶ very good adhesion of WEICON GMK 2510 to various materials
- ▶ fast and easy application
- ▶ deck can be walked on again immediately after attaching the new coatings
- ▶ permanent weather and ageing-resistant solution

Polishing a hand sculpture at the Museum of the Future



Description:

- ▶ polishing the hand with Alu Grinding Protection took over 2.5 weeks, 1,400 cans were used
- ▶ the installation at the Museum of the Future is around 6 m high and weighs around 5 t



Alu Grinding Protection

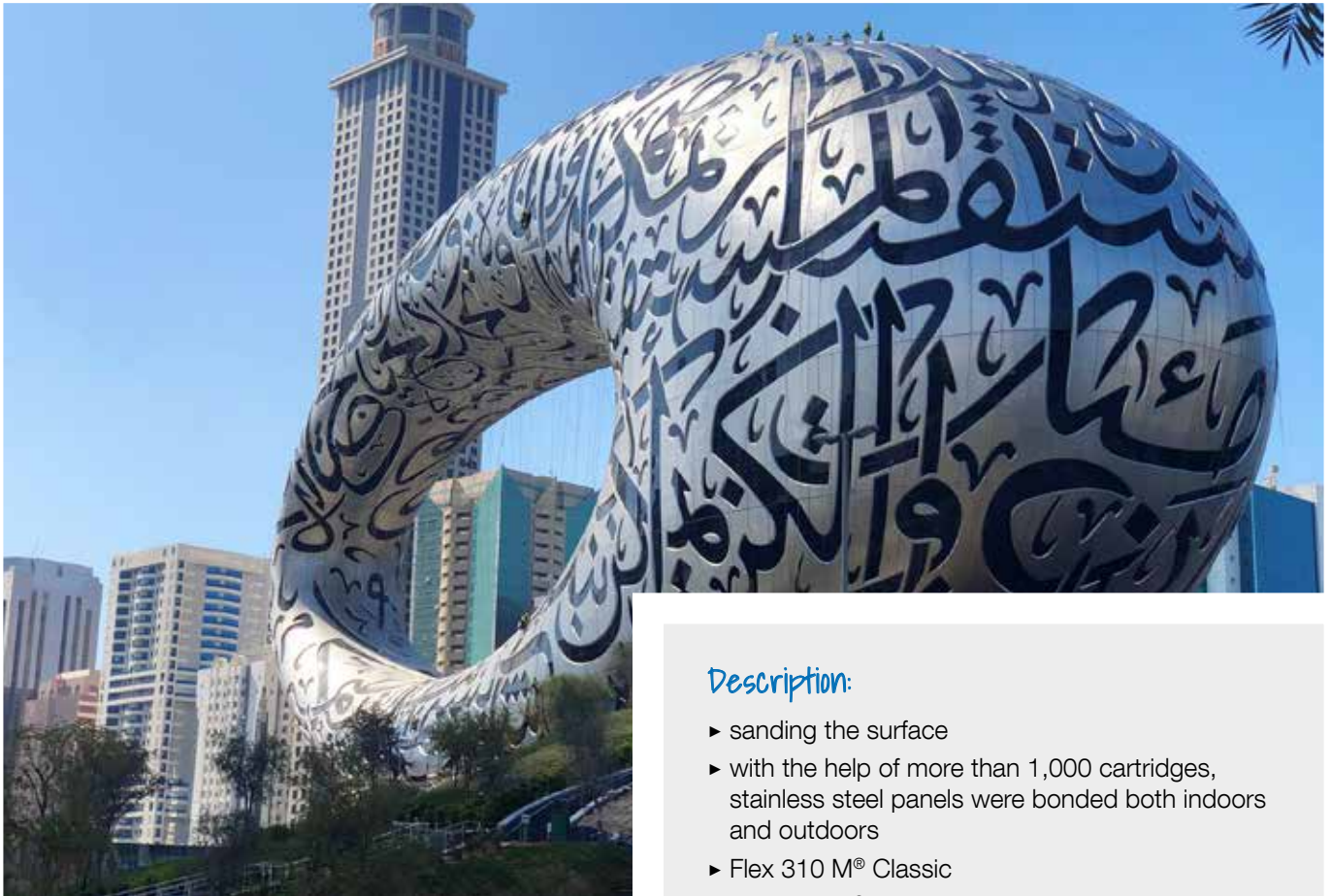
▶ 400 ml
10018628



Advantage of our solution:

- ▶ the use of Alu Grinding Protection Protection could increase the removal rate by up to 350 %

Bonding façade elements at the Museum of the Future



Description:

- ▶ sanding the surface
- ▶ with the help of more than 1,000 cartridges, stainless steel panels were bonded both indoors and outdoors
- ▶ Flex 310 M® Classic
- ▶ Flex 310 M® 2 K



Flex 310 M® Classic

- ▶ 310 ml 10010026 grey
- ▶ 310 ml 10010024 black



Flex 310 M® 2 K

- ▶ 250 ml 10027733 grey
- ▶ 400 ml 10062232 grey

Advantage of our solution:



- ▶ the adhesive is in line with the design
- ▶ adhesive bonding does not cause any surface changes

Repair and coating of a steel platform



Description:

- ▶ repair of the heavily corroded platform of an evaporation condenser
- ▶ sanding off the coarse rust
- ▶ neutralisation of the rusty surfaces with WEICON Rust Converter
- ▶ coating with the epoxy resin system WEICON Ceramic BL



WEICON Ceramic BL

- ▶ 0,2 kg
10054394
- ▶ 0,5 kg
10000093
- ▶ 2,0 kg
10005233



Rust Converter

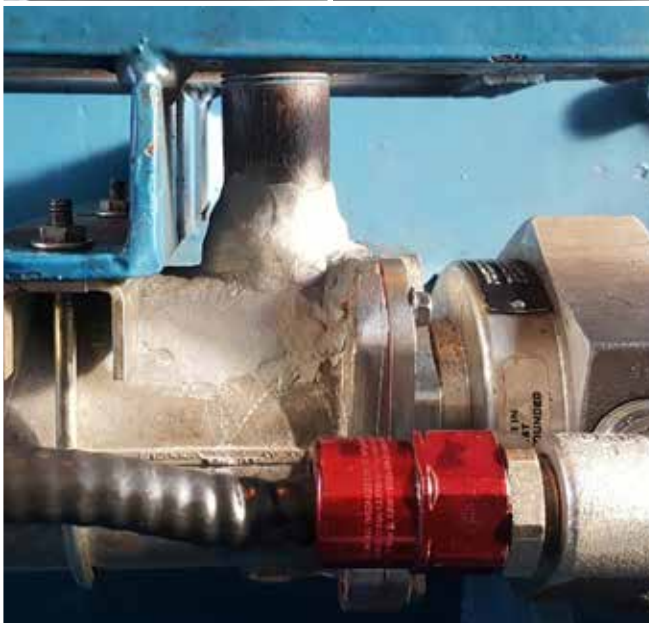
- ▶ 400 ml
10047458



Advantage of our solution:

- ▶ easy application
- ▶ long-lasting protection against heavy stresses

Repair of a leakage on a cooler



Description:

- ▶ sealing the leakage on the cooler of a caterpillar
- ▶ cleaning the surfaces with WEICON Cleaner Spray S
- ▶ sealing with WEICON Repair Stick Aluminium



Cleaner Spray S

▶ 500 ml
10000147



Repair Stick Aluminium

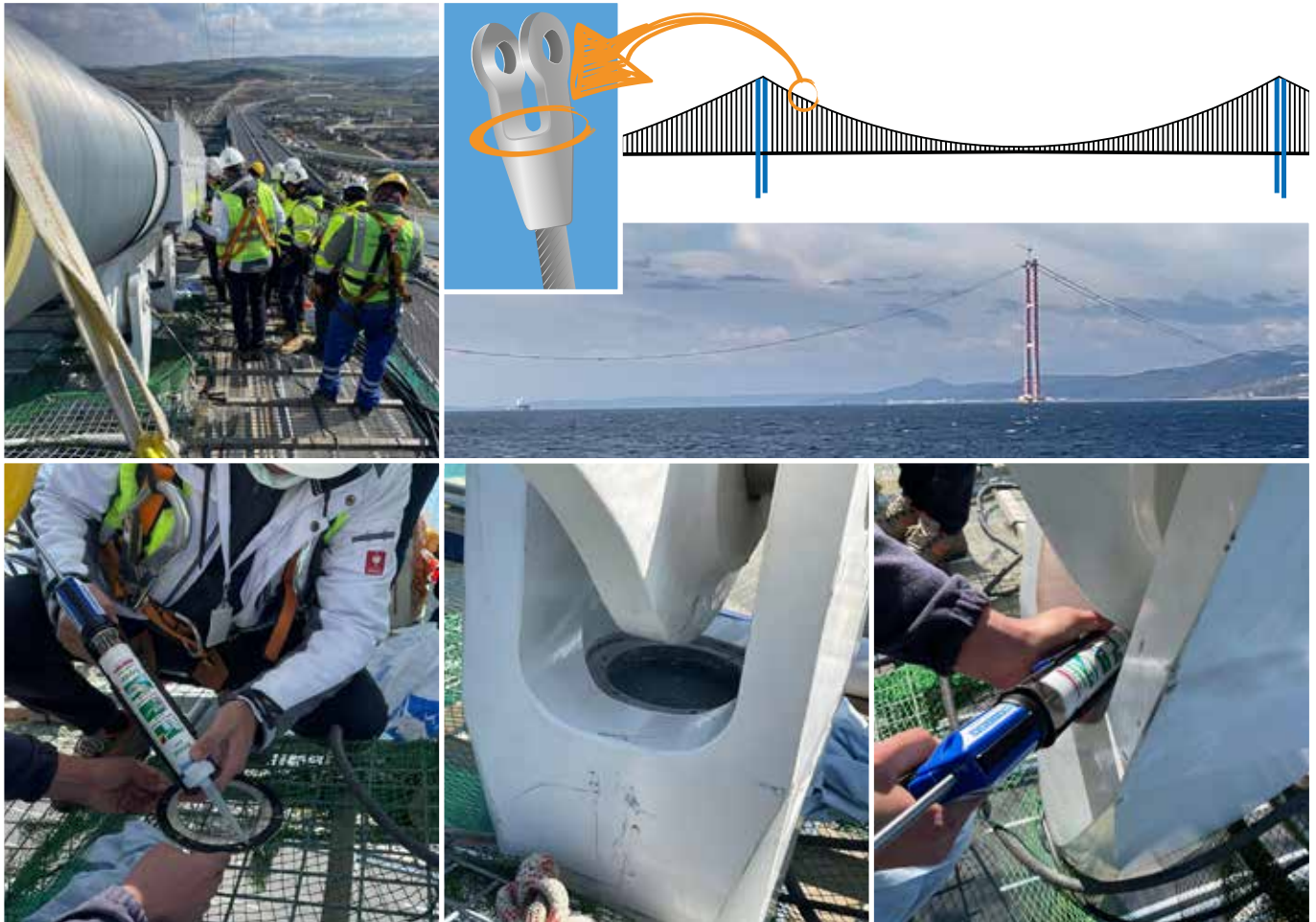
▶ 57 g ▶ 115 g
10010246 10007711

Advantage of our solution:



- ▶ the service life is significantly extended by the use of the Repair Stick Aluminium
- ▶ the component does not need to be replaced

Bonding sight glasses to monitor the suspension cables on the Çanakkale 1915 Bridge



Description:

- ▶ sight glasses are sealed on the cable bulbs of the Çanakkale 1915 bridge
- ▶ the surfaces were first dried and cleaned with WEICON Surface Cleaner
- ▶ subsequent sealing with Flex 310 M® Crystal



Flex 310 M® Crystal

▶ 310 ml
10033740



Surface Cleaner

▶ 150 ml 10024317 ▶ 400 ml 10024313

Advantage of our solution:

- ▶ durable transparent sealing against rainwater
- ▶ high resistance to weathering, especially with regard to temperature changes
- ▶ the requirement of a silicone-free material is met by Flex 310 M® Crystal

Bonding of HDPE piping with PVC parts



Description:

- ▶ HDPE pipelines are connected with PVC branches during renovation work
- ▶ cleaning the components with WEICON Surface Cleaner
- ▶ the bonding was carried out with WEICON Easy-Mix PE-PP 50



Surface Cleaner

- ▶ 150 ml 10024317
- ▶ 400 ml 10024313



Easy-Mix PE-PP 50

- ▶ 50 ml
- 10058667
- transparent

Dispenser D50

- 10005237

Quadro Mixing Nozzle

- 10029793



Advantage of our solution:

- ▶ easy application
- ▶ perfect mixing ratio thanks to Quadro Mixing Nozzle
- ▶ high-strength bonding of low surface energy plastics

Sealing the boxer engine of a VW Beetle classic car



Description:

- ▶ bonding and sealing the engine half-shells of a VW boxer engine
- ▶ additional sealing and securing of the stud bolt attachment
- ▶ the sealing was carried out with the flange sealing WEICONLOCK® AN 305-73



AN 305-73

- ▶ 50 ml
10019945
- ▶ 200 ml
10020005
- ▶ 300 ml
10031472



Advantage of our solution:

- ▶ permanent
- ▶ temperature-resistant
- ▶ safe

Coating of jet pumps for sand backfill



Description:

- ▶ two jet pumps were coated with the epoxy resin system WEICON Ceramic HC 220
- ▶ the pumps are used to build artificial islands in the sea
- ▶ at the beginning, the contours were restored with Plastic Metal WEICON WR2



WEICON Ceramic HC 220

- ▶ 0,2 kg 10060702
- ▶ 0,5 kg 10060705
- ▶ 2,0 kg 10060707



Cleaner Spray S

- ▶ 500 ml 10000147



WEICON WR2

- ▶ 0,2 kg 10054401
- ▶ 0,5 kg 10000087
- ▶ 2,0 kg 10000088

Advantage of our solution:

- ▶ increasing the conveyor rate
- ▶ short downtime and fast recommissioning
- ▶ very cost-effective repair and maintenance
- ▶ durable wear protection
- ▶ long service life despite sand-water mixture

Repair of a bridge bearing/counterfort



Description:

- ▶ the counterforts in old railway and motorway bridge should be repaired and coated
- ▶ after years without maintenance, the parts were damaged (cracks, holes etc.); the counterforts have steel sheets inside (these parts did not show any structural problems)
- ▶ cleaning with WEICON Cleaner Spray S
- ▶ application of WEICON Primer G
- ▶ application WEICON Urethane 85 – processing with cartridges
- ▶ repairing the damage and coating with urethane



Cleaner Spray S

▶ 500 ml
10000147



Primer G

special bonding agent for urethanes for the pre-treatment of rubber and metal surfaces

▶ 50 g
10057199

Advantage of our solution:

- ▶ easy, cost-effective and durable maintenance of infrastructure
- ▶ no purchase of new parts necessary
- ▶ no long closure times of the bridge

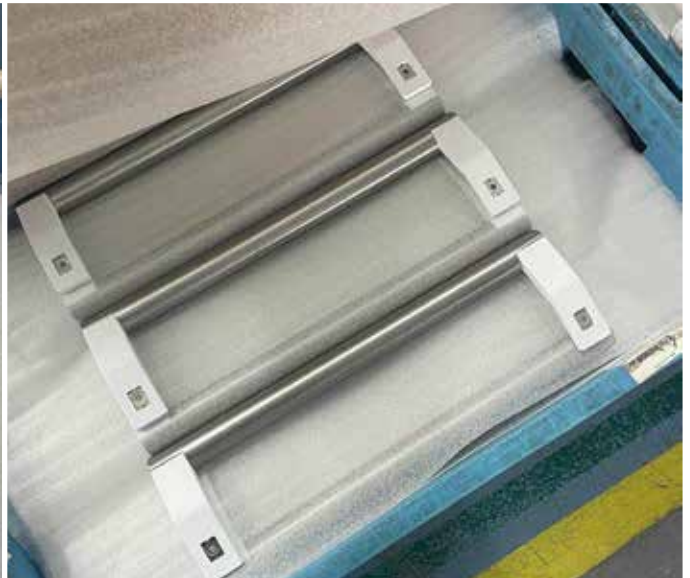


Urethane 85

Shore hardness: A 85

▶ 500 g ▶ 540 g
10057130 10057188
Work Package Cartridge

Bonding refrigerator handles



Description:

- ▶ bonding of aluminium and ABS polymer
- ▶ cleaning the components with WEICON Surface Cleaner
- ▶ application of WEICON Flex 310 M® Super-Tack
- ▶ joining the parts



Surface Cleaner

▶ 150 ml ▶ 400 ml
10024317 10024313



Flex 310 M® Super-Tack

▶ 290 ml
10023929
grey



Advantage of our solution:

- ▶ fast, cost-effective adhesive bond in line with the design
- ▶ alternative to screws, no visible joints

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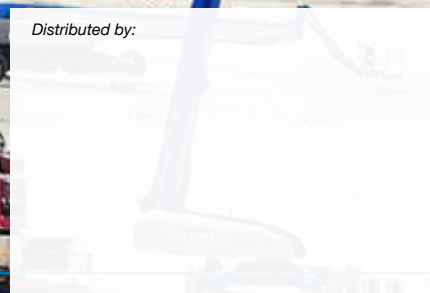


WEICON

APPLICATIONS AND PRODUCTS

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