

# WEICONLOCK® AN

## 305-72 Pipe and Flange Sealing



**Pipe and flange sealing (with PTFE) immediate sealing effect | drinking water and DVGW approval**

- high viscosity
- medium strength
- disassembly with normal tools

### Technical Data

Colour	white
Fluorescent	no
For thread connections up to	M 80 R 3"
Viscosity	17.000 - 50.000 ht mPa·s
Gap bridging up to max.	0,4 mm
Breakaway torque	7 - 10 Nm
Prevail torque	2 - 4 Nm
Shear strength Nmm <sup>2</sup> (DIN 54452)	4 - 6 N/mm <sup>2</sup>
Handling strength	20 - 40 min.
Final strength (100 % strength)	5-10 h
Temperature resistance	-60°C to +150°C
Minimum shelf life	at room temperature
Compressive strength (free cutting steel / grub screw = 8.8)	24 mon.
M 3x6	max.
M 4x6	max.
M 5x8	max.
M 6x10	max.
M 8x12	max.
M 10x16	max.

### Approvals / Guidelines

Hygiene Institute	UBA KTW-BWGL
AGA	AS 4623-2008
ISSA Code	75.628.34/35
IMPA Code	815210/11
MIL-Spec	complies with MIL-A-46106

### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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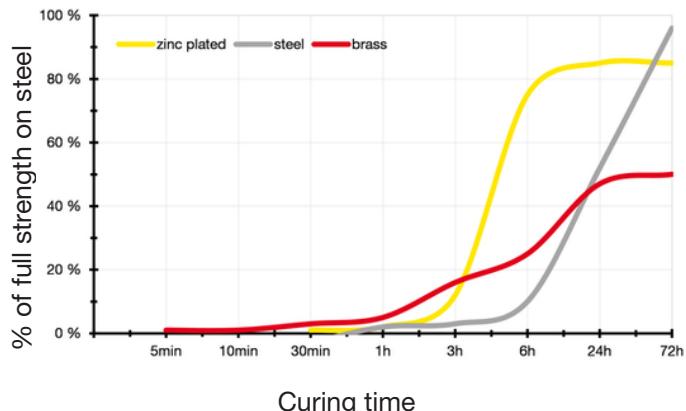
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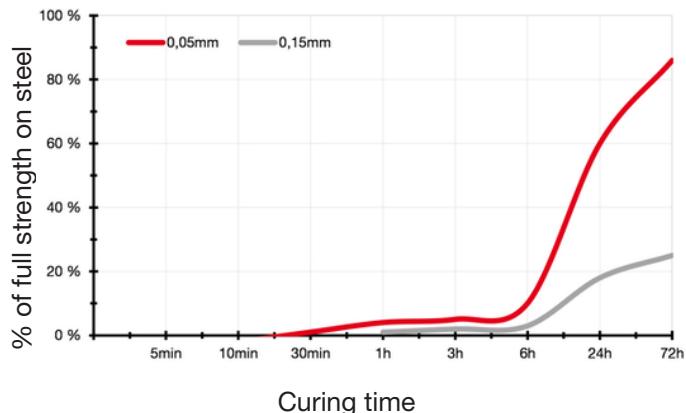
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### Reaction rate of various materials



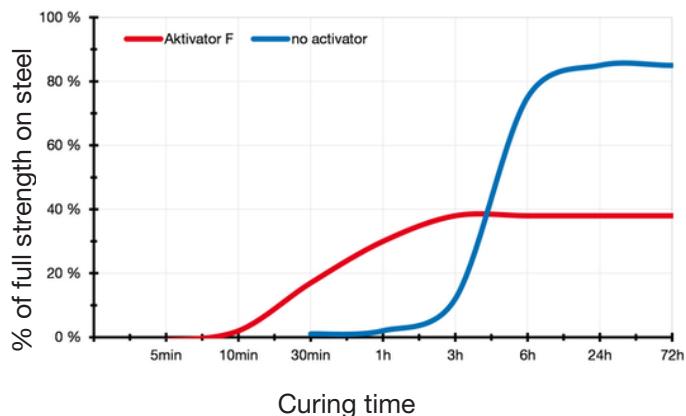
### Reaction rate at different gaps



### Surface Pre-Treatment

To achieve optimum results, the mounting parts should be degreased and cleaned, e.g. with WEICON Surface (roughen the surfaces, if required). WEICONLOCK can also be used on uncleared surfaces, e.g. screws as delivered. However, the cleaner the surface, the better the results achieved.

### Reaction with activator F



Curing time

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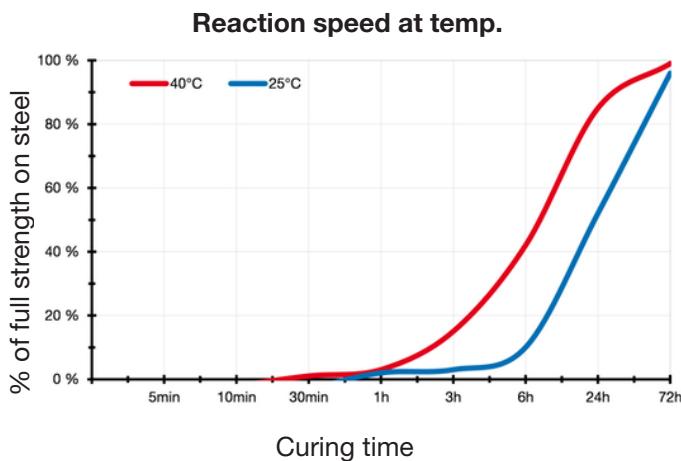
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## 305-72 Pipe and Flange Sealing

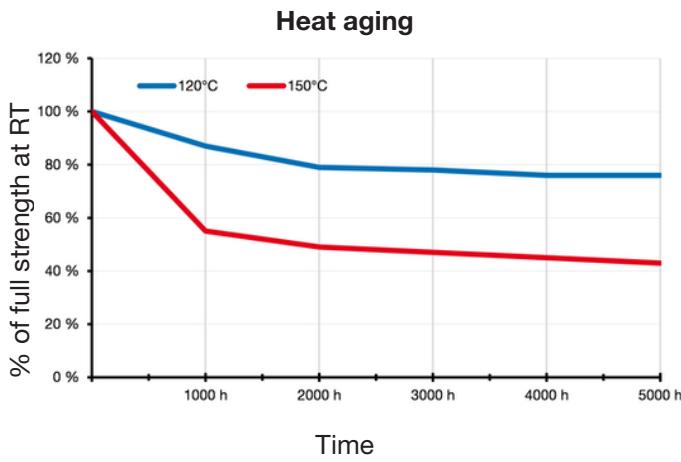
### Application

WEICONLOCK is applied evenly straight from the Pen with the help of the dosing tip; avoid direct contact between dosing tip/metal. Apply WEICONLOCK to the thread in circles. Screw the pipe thread together and tighten it to the desired alignment. When used as flange sealing, apply a continuous bead to one flange side, then assemble parts quickly and screw tight. Do not pour any WEICONLOCK back into the bottle that has already come into contact with metal. Even extremely small metal particles cause the adhesive to cure inside the bottle. Therefore, in serial production, the use of dosing devices is recommended.



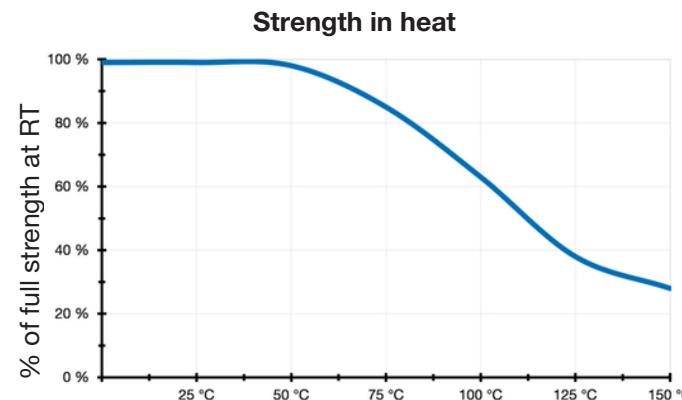
### Storage

Store WEICONLOCK in the unopened original container at room temperature. Avoid sources of heat and direct sunlight. The air inside the packaging helps maintain storage stability.



### Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets ([www.weicon.com](http://www.weicon.com)) must be observed.



### Accessories

10021433 Activator F, 200 ml, green  
10001256 Dosing Tip, 1 PCE

### Available sizes

10019943 WEICONLOCK® AN 305-72 Pipe and Flange Sealing, 50 ml, white  
10020003 WEICONLOCK® AN 305-72 Pipe and Flange Sealing, 200 ml, white  
10026707 WEICONLOCK® AN 305-72 Pipe and Flange Sealing, 300 ml, white

To the product detail page:



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