

# WEICONLOCK® AN 302-75 Pipe and thread sealing



## Pipe and thread sealing | BAM

- high viscosity
- high strength
- hard to disassemble

### Technical Data

Colour	green
Fluorescent	yes
For thread connections up to	M 80 R 3"
Viscosity	14.000 - 24.000 mt mPa·s
Gap bridging up to max.	0,30 mm
Breakaway torque	40 - 50 Nm
Prevail torque	40 - 50 Nm
Shear strength Nmm <sup>2</sup> (DIN 54452)	15 - 25 N/mm <sup>2</sup>
Handling strength	15 - 30 min.
Final strength (100 % strength)	3-6 h
Temperature resistance	-60°C to +150°C
Compressive strength (free cutting steel / grub screw = 8.8)	
M_3x6	max. 1500 bar
M_4x6	max. 1500 bar
M_5x8	max. 1500 bar
M_6x10	max. 500 bar
M_8x12	max. 300 bar
M_10x16	max. 200 bar

### Approvals / Guidelines

ISSA Code	53.402.08
IMPA Code	450815

## Anaerobic Adhesives and Sealants

### Surface pre-treatment

Clean surfaces to be sealed.

### Processing

WEICONLOCK is applied evenly straight from the Pen with the help of the dosing tip; avoid direct contact between dosing tip /metal. For sealing applications, apply WEICONLOCK to the thread in circles. Assemble parts and screw tight. Do not pour any WEICONLOCK back into the bottle that has already come into contact with metal. Even extremely small metal particles cause the adhesive to cure inside the bottle. Therefore, in serial production, the use of dosing devices is recommended.

### Storage

Shelf life: at least 24 months at room temperature (+20°C).

### Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

### Accessories

- 10021433 Activator F, 200 ml, green
- 10001256 Dosing Tip, 1 PCE

### Available sizes

- 10019987 WEICONLOCK® AN 302-75 Pipe and thread sealing, 200 ml, green
- 10019933 WEICONLOCK® AN 302-75 Pipe and thread sealing, 50 ml, green

To the product detail page:



#### Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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