

Silicone N



Neutral-curing | fungicidal

WEICON Silicone N is free of solvents, neutrally vulcanizing, strong, permanently elastic, resistant to weathering, ageing and chemicals, temperature-resistant up to +180 °C (+356 °F), extremely elastic (breaking elongation of approx. 550%) and can be used universally. Silicone N adheres very well to all metals, glass, ceramics, and many other materials.

Silicone N can be used in plastic processing, the electrical industry, energy technology, the lighting industry, exhibition construction and shopfitting, and in many other industrial areas.

Technical Data

Base	1-C. polysiloxane (oxime)	
Colour	transparent	
Texture	pasty	
Can be painted	no	
Cure type	moisture-curing	
Stability/run-off	ASTM D 2202	1.0 mm
Density	(+23 °C) ISO 1183-1	1.0 g/cm ³
Curing condition	from +5°C to +40°C and 30% to 95% rel. air humidity	
Processing temperature	+5°C to +35°C	
Curing speed	in the first 24 h	2 -3 mm
Skin-over time	7 min.	
Gap bridging up to max.	5 mm	
Max. sealing joint width	25 mm	
Tensile strength	ISO 37 / S3A	1,5 N/mm ²
Elongation at break (tensile)	ISO 37, S3A	550 %
Elongation at 100 %	ISO 37 S3A	0,4 N/mm ²
Movement absorption max.	25 %	
Volume change	DIN 52451	<-6 %
Hardness (Shore A)	DIN ISO 7619	20±5
Temperature resistance	-40°C to +180°C	
Resistance	1·10 ¹² Ω·m	
Dielectric strength	17,0 kV/mm	
Building material class	DIN 4102	B 2
Minimum shelf life	at room temperature	12 mon.
Approvals / Guidelines		
MIL-Spec	complies with	MIL-T-83523

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Application

Application methods

Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems.

Joining the components

In order to guarantee an ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

10025241	V-Joint Nozzle, 1 PCE
10033114	Compressed Air Cartridge Gun, 1 PCE
10020751	Cartridge Gun Special, 1 PCE
10000441	Cartridge Gun, 1 PCE
10101992	Clip Nozzle Green Tube, 1 PCE, transparent

Available sizes

10105008	Silicone N, 280 ml (plastic bag), transparent
10105011	Silicone N, 280 ml (Green Tube), transparent
10105014	Silicone N, 280 ml (Set), transparent

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