

Silicone N



Neutral-curing | fungicidal

WEICON Silicone N is free of solvents, neutrally vulcanizing, strong, permanently elastic, resistant to weathering, ageing and chemicals, temperature-resistant up to +180 °C (+356 °F), extremely elastic (breaking elongation of approx. 550%) and can be used universally. Silicone N adheres very well to all metals, glass, ceramics, and many other materials.

Silicone N can be used in plastic processing, the electrical industry, energy technology, the lighting industry, exhibition construction and shopfitting, and in many other industrial areas.

Technical Data

Base	1-C. polysiloxane (oxime)
Colour	transparent
Texture	pasty
Can be painted	no
Cure type	moisture-curing
Stability/run-off	ASTM D 2202
Density	(+23 °C) ISO 1183-1
Curing condition	from +5°C to +40°C and 30% to 95% rel. air air humidity
Processing temperature	+5°C to +35°C
Curing speed	in the first 24 h
Skin-over time	7 min.
Gap bridging up to max.	5 mm
Max. sealing joint width	25 mm
Tensile strength	ISO 37 / S3A
Elongation at break (tensile)	ISO 37, S3A
Elongation at 100 %	ISO 37 S3A
Movement absorption max.	25 %
Volume change	DIN 52451
Hardness (Shore A)	DIN ISO 7619
Temperature resistance	-40°C to +180°C
Resistance	1·10 ¹² Ω·m
Dielectric strength	17,0 kV/mm
Building material class	DIN 4102
Minimum shelf life	at room temperature
Approvals / Guidelines	
MIL-Spec	complies with
	MIL-T-83523

Surface Pre-Treatment

Surfaces must be clean and free of grease. Many surface soilings, such as oil, grease, dust and dirt can be removed with WEICON Surface Cleaner. For heavily soiled metal surfaces, we recommend Cleaner Spray S; for removing old colour residues or adhesive residues, WEICON Sealant and Adhesive Remover is ideal. Most materials can be bonded to and among each other. For certain materials or special requirements, we recommend the use of a bonding agent (primer). Mechanical surface pre-treatment e.g. by grinding or sanding can also improve the adhesion considerably.

Application

Application methods

Cartridge gun for 310 ml cartridges, compressed air gun, we recommend a version with piston rod (WEICON Compressed Air Cartridge Gun), automatic dosing systems.

Joining the components

In order to guarantee and ideal wetting, the bonding parts need to be joined, before the adhesive skins over (skin-over time).

Storage

Store in the unopened original container at room temperature. Avoid sources of heat and direct sunlight.

Note

The specifications and recommendations given in this technical data sheet must not be seen as guaranteed product characteristics. They are based on our laboratory tests and on practical experience. Since individual application conditions are beyond our knowledge, control and responsibility, this information is provided without any obligation. We do guarantee the continuously high quality of our products. However, own adequate laboratory and practical tests to find out if the product in question meets the requested properties are recommended. A claim cannot be derived from them. The user bears the only responsibility for non-appropriate or other than specified applications.

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Instructions for use

When using WEICON products, the physical, safety-related, toxicological and ecological data and regulations in our EC safety data sheets (www.weicon.com) must be observed.

Accessories

- 10025241 V-Joint Nozzle, 1 PCE
- 10033114 Compressed Air Cartridge Gun, 1 PCE
- 10020751 Cartridge Gun Special, 1 PCE
- 10000441 Cartridge Gun, 1 PCE
- 10101992 Clip Nozzle Green Tube, 1 PCE, transparent

Available sizes

- 10105008 Silicone N, 280 ml (plastic bag), transparent
- 10105011 Silicone N, 280 ml (Green Tube), transparent
- 10105014 Silicone N, 280 ml (Set), transparent

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WEICON Middle East L.L.C.
United Arab Emirates
phone +971 4 880 25 05
info@weicon.ae

WEICON Inc.
Canada
phone +1 877 620 8889
info@weicon.ca

WEICON Czech Republic s.r.o.
Czech Republic
phone +42 (0) 417 533 013
info@weicon.cz

WEICON Ibérica S.L.
Spain
phone +34 (0) 914 7997 34
info@weicon.es

WEICON GmbH & Co. KG
(Headquarters) Germany
phone +49 (0) 251 9322 0
info@weicon.de

WEICON Italia S.r.l.
Italy
phone +39 (0) 010 2924 871
info@weicon.it

WEICON Romania SRL
Romania
phone +40 (0) 3 65 730 763
office@weicon.com

WEICON SA (Pty) Ltd
South Africa
phone +27 (0) 21 709 0088
info@weicon.co.za

WEICON South East Asia Pte Ltd
Singapore
Phone (+65) 6710 7671
info@weicon.com.sg

WEICON Kimya Sanayi Tic. Ltd. Şti.
Türkiye
phone +90 (0) 212 465 33 65
info@weicon.com.tr